



SIDE ROTARY ASSEMBLIES

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Tiger Corporation
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www.tiger-mowers.com

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TO THE OWNER / OPERATOR / DEALER

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BEFORE YOU START!! Û æ æ Á @ Á æ c Á ^ • æ • Á } Á @ Á | 1 { } | Á á @ , } Á @ Á æ ~ æ È
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READ AND UNDERSTAND THIS MANUAL! Non-English speaking operators will need to GET THE MANUAL TRANSLATED as needed!



DANGER

FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.

<p>1.</p>	<p>2. NO RIDERS. NO CHILDREN OPERATORS.</p>	<p>3. USE SAFETY SHOES, HARD HAT, SAFETY GLASSES, SEAT BELTS, ROPS & OPS</p>	<p>4. BLOCK UP SECURELY BEFORE WORKING UNDER.</p>
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- Study and understand Operator's Manuals, Safety Decals, and Instructional Decals for tractor and implement to prevent misuse, abuse, and accidents. Practice before operating in a confined area or near passersby.
 - Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children
- Allow no children on or near folding mower or tractor. Allow no riders on tractor or implement. Falling off may cause serious injury or death from being run over by tractor or mower or contact with rotating blades.
- Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seat belt securely fastened to prevent injury and possible death from falling off or tractor overturn.
 - Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, & Ear Plugs are recommended.
- Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding
- Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding mowers. Put Booms securely in Transport Rest.
 - Folding and Boom Mowers have raised center of gravity. Slow down when turning and on hillsides.
- Make certain that SMV sign, warning lights, and reflectors are clearly visible. Follow local traffic codes.
- Never operate with Cutting Head or Folding Section raised if passersby, bystanders, or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Guards or mower structure.
- Before dismounting, secure implement in transport position or lower to ground.
 - Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent crushing by entanglement in rotating parts which could cause injury or death.
 - Never mount or dismount a moving vehicle. Crushing from rollover may cause serious injury or death.

<p>5. TRANSPORT SAFELY, LOCK UP.</p>	<p>6. USE SMV, LIGHTS, & REFLECTORS.</p>	<p>7. DO NOT OPERATE WITH CUTTER OR WING RAISED.</p>	<p>8. DO NOT MOUNT OR DISMOUNT WHILE MOVING.</p>
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Warranty Information: Read and understand the complete Warranty Statement found in this manual. Fill out the Warranty Registration form in full and return it within 90 days. Make certain the Serial Number of the machine is recorded on the Warranty Card, and form that you retain.

FORWARD

This manual contains information about many features of the Tiger mowing and roadside maintenance equipment. Some of these include: Safety precautions, Assembly instructions, Operations, Maintenance and Parts. This manual will also assist you in the proper break-in, daily care, and troubleshooting of your new mower.

We recommend that you read carefully the entire manual before operating the unit. Also, time spent in becoming fully acquainted with its performance features, adjustments, and maintenance schedules will be repaid in a long and satisfactory life of the equipment.

Troubleshooting - Please, before you call, help us to help you!

Please look at the equipment to observe what is happening, then:

- Classify the problem
 - Hydraulic, electrical or mechanical - Read the trouble shooting section
 - Tractor or Truck chassis - Contact vehicle dealer

- If unable to correct the problem yourself, contact your local Tiger Dealer after gathering:
 - Machine model _____
 - Serial number _____
 - Dealer name _____
 - Detailed information about the problem including results of troubleshooting

Attention Owner / Operator / Dealer: It is your obligation to read, and understand, the warranty information section located at the back of this manual denoting that the purchaser understands the safety issues relating to this machine and has received and will read a copy of this manual.

If at any time, you have a service problem with your Tiger mower, Contact your local dealer for service and parts needed.

MANUFACTURED BY:

Tiger Corporation

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1-800-843-6849

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DISTRIBUTED BY:

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1012

This symbol means:

CAUTION – YOUR SAFETY IS AT RISK!

When you see this symbol, read and follow the associated instructions carefully or personal injury or damage may result.

Tiger is a registered trademark.



SAFETY SECTION

SAFETY

General Safety Instructions and Practices

A safe and careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner / operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this mower. This equipment should only be operated by those persons who have read the Manual, who are responsible and trained, and who know how to do so safely and responsibly.



The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: “**ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**” The symbol and signal word are intended to warn the owner / operator of impending hazards and the degree of possible injury when operating this equipment.

Practice all usual and customary safe working precautions and above all -- remember safety is up to YOU! Only YOU can prevent serious injury or death from unsafe practices.

DANGER!



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.

WARNING!



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.

CAUTION!



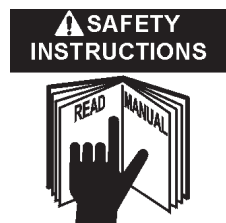
Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.

IMPORTANT!

Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

NOTE: *Identifies points of particular interest for more efficient or convenient operation or repair.* (SG-1)

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)



SAFETY

SAFETY

PELIGRO!



Si no lee Ingles, pida ayuda a alguien qui si lo lea para que le traduzca las medida de seguridad. (SG-3)

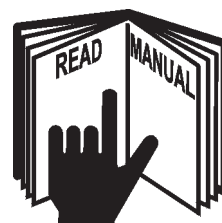


¡ LEA EL INSTRUCTIVO!

DANGER!



Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel too operate the Tractor and Implement without supervision. Make sure the operator has fully read and understood the manuals prior to operation. (SG-4)



WARNING!

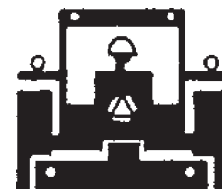


Always maintain the safety decals in good readable condition. If the decals are missing, damaged, or unreadable, obtain and install replacement decals immediately. (SG-5)

WARNING!



Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



WARNING!



Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)



WARNING!

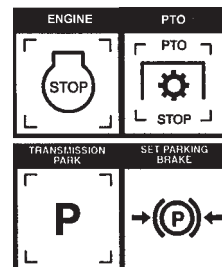


Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8)

DANGER!



BEFORE leaving the tractor seat, always engage the brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



SAFETY

SAFETY

DANGER!



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death.

(SG-10)



DANGER!



Never allow children to operate or ride on the Tractor or Implement.

(SG-11)



WARNING!



Do not mount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped.

(SG-12)



DANGER!



Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. (SG-13)



DANGER!



Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)



DANGER!



Do not operate this Equipment with hydraulic oil leaking. Oil is expensive and its presence could present a hazard. Do not check for leaks with your hand! Use a piece of heavy paper or cardboard. High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)

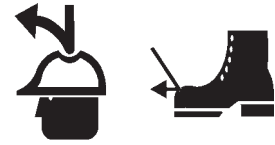


SAFETY

WARNING!



The operator and all support personnel should wear hard hats, safety shoes, safety glasses, and proper hearing protection at all times for protection from injury including injury from items thrown by the equipment. (SG-16)



CAUTION!



PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS! Tractors with or without an Implement attached can often be noisy enough to cause permanent hearing loss. We recommend that you always wear hearing protection if the noise in the Operator's position exceeds 80db. Noise over 85db over an extended period of time will cause severe hearing loss. Noise over 90db adjacent to the Operator over an extended period of time will cause permanent or total hearing loss. *Note:* Hearing loss from loud noise [from tractors, chain saws, radios, and other such sources close to the ear] is cumulative over a lifetime without hope of natural recovery. (SG-17)



WARNING!



Transport only at safe speeds. Serious accidents and injuries can result from operating this equipment at unsafe speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the safe transport speeds for you and the equipment. Make sure you abide by the following rules:

1. **Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum safe transport speed for you and this Equipment.**
2. **Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that it is safe to operate at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum safe turning speed for you and this equipment before operating on roads or uneven ground. Only transport the Tractor and Implement at the speeds that you have determined are safe and which allow you to properly control the equipment.**
3. **Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy.** (SG-19)



SAFETY

SAFETY

WARNING!



Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. Make sure the tractor engine is off before working on the Implement.

(SG-20)

WARNING!



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



WARNING!



Always read carefully and comply fully with the manufacturers instructions when handling oil, solvents, cleansers, and any other chemical agent. (SG-22)



DANGER!



Never run the tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health.

(SG-23)

DANGER!



KEEP AWAY FROM ROTATING ELEMENTS to prevent entanglement and possible serious injury or death. (SG-24)



DANGER!



Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)

DANGER!



DO NOT allow any person under a folded wing unless wing is securely locked up or supported. **DO NOT** approach the Implement unless the Tractor is turned off and all motion has ceased. Never work under the frame work, or any lifted component unless the implement is securely supported or blocked up. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (STI-3)



SAFETY

CAUTION!



On a fully-assembled unit, do not remove the Wing Retaining Strap until hoses are attached to the tractor and the Wing Cylinders are filled with oil. Lower the Wings slowly and carefully. Keep bystanders away during operations. (STI-5)

DANGER!



NEVER use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. **NEVER** knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



DANGER!



Operate the Tractor and/or Implement controls only while properly seated in the Tractor seat with the seat belt securely fastened around you. Inadvertent movement of the Tractor or Implement may cause serious injury or death. (SG-29)

WARNING!



Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 100 yards in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see this type of items discontinue mowing. (SGM-1)

DANGER!



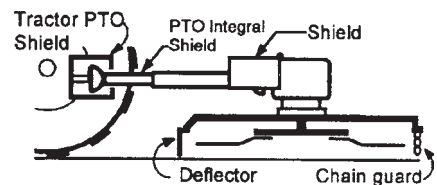
There are obvious and hidden potential hazards in the operation of this Mower. **REMEMBER!** This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 100 yards of mower. (SGM-2)



DANGER!



All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SGM-3)



SAFETY

SAFETY

DANGER!



The rotating parts of this machine have been designed and tested for rugged use. However, the blades could fail upon impact with heavy, solid objects such as metal guard rails and concrete structures. Such impact could cause the broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the cutting blades to contact such obstacles. (SGM-4)

WARNING!



Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. (SGM-5)



WARNING!



Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items. (SGM-6)

WARNING!



Mow at the speed that you can safely operate and control the tractor and mower. Safe mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 0 to 5 mph. Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-7)

WARNING!



Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-8)

WARNING!



Do not put hands or feet under mower decks. Blade Contact can result serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-9)



DANGER!



Replace bent or broken blade with new blades. NEVER ATTEMPT TO STRAIGHTEN OR WELD ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)

WARNING!



Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

SAFETY

DANGER!



Rotary Mowers are capable under adverse conditions of throwing objects for great distances (100 yards or more) and causing serious injury or death. Follow safety messages carefully.

STOP MOWING IF PASSERSBY ARE WITHIN 100 YARDS UNLESS:

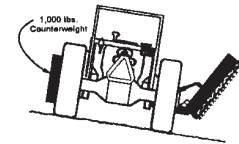
- Front and Rear Deflectors are installed and in good, working condition;
- Mower Head is running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

NOTE: Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected closely with any remaining debris removed, and mowed again at desired final height. (SBM-1)

WARNING!



Each Rear Wheel must have a minimum of 1,000 pounds contact with the surface to prevent lateral instability and possible tip-over which could result in serious bodily injury or even death. Widen the wheel tread and add weights if needed. Refer to the mounting instructions or call Customer Service if you need assistance with Counterweight Procedure. (SFL-3)



WARNING!



Do not operate Mower if excessive vibration exists. Shut down PTO and the Tractor engine. Inspect the Mower to determine the source of the vibration. If Mower blades are missing or damaged replace them immediately. Do not operate the mower until the blades have been replaced and the Mower operates smoothly. Operating the Mower with excessive vibration can result in component failure and broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the Mower to be operated with blades missing. (SFL-4)

WARNING!



Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-7)



DANGER!



Use extreme caution when raising the Mower head. Stop the Blades from turning when the Mower Head is raised and passersby are within 100 yards. Raising the Mower head exposes the Cutting Blades which creates a potentially serious hazard and can cause serious injury by objects thrown from the Blades or by contact with the Blades.

(SBM-2)

SAFETY

SAFETY

WARNING!



Never leave the Tractor and Implement unattended while the Implement is in the lifted position. Accidental operation of lifting lever or a hydraulic failure may cause sudden drop of unit with injury or death by crushing. To properly park the implement when disconnecting it from the tractor, lower the stand and put the retaining pin securely in place, or put a secure support under the A-Frame. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (S3PT-1)

WARNING!

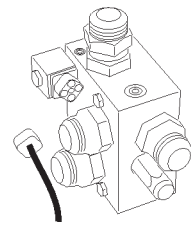


Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Mower Head on the ground or securely supported on blocks or stands, disengage the PTO, and turn off the engine. Push and pull the control Levers or Joystick several times to relieve pressure prior to starting any maintenance or repair work. (SBM-6)

DANGER!



Always disconnect the wire leads from the mower valve solenoid before performing service on the Tractor or Mower. Use caution when working on the Tractor or Mower. Tractor engine must be stopped before working on Mower or Tractor. The Mower Blades could inadvertently be turned on without warning and cause immediate dismemberment, injury or death. (SBM-12)



WARNING!



Use extreme care when lowering or unfolding the implement's wings. Make sure no bystanders are close by or underneath the wings. Allow ample clearance around the implement when folding or unfolding the wings. Use extreme caution around buildings or overhead power lines.

(S3PT-

5)

WARNING!



Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Implement on the ground or securely blocked up, disengage the PTO, and turn off the tractor engine. Push and pull the Remote Cylinder lever in and out several times prior to starting any maintenance or repair work. (S3PT-9)



DANGER!



This Implement is wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, serious injury, or even death. Never allow the Implement to contact obstacles. (S3PT-12)

DANGER!



The flail cutter shaft is designed for standard rotation (same rotation as the tractor wheel during forward travel). **Never operate the cutter shaft in the reverse rotation.** Operating this mower in reverse rotation may cause objects to be thrown out the front of the mower head.



SAFETY

WARNING!



The rotating parts of this machine continue to rotate even after the Tractor has been turned off. The operator should remain in his seat for 60 seconds after the brake has been set, the PTO disengaged, the tractor turned off, and all evidence of rotation has ceased. (SBM-5)

“Wait a minute...Save a life!”

WARNING!



Engine Exhaust, some of its constituents, and certain components contain or emit chemicals known to the state of California to cause cancer and birth or other reproductive harm.

WARNING!



Battery post, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer and birth or other reproductive harm. **Wash hands after handling!**

Tiger mowers use balanced and matched system components for blade carriers, blades, cutter-shafts, knives, knife hangers, rollers, drive-train components and bearings. These parts are made and tested to Tiger specifications. Non-genuine “will fit” parts do not consistently meet these specifications. The use of “will fit” parts may reduce mower performance, void mower warranties and present a safety hazard. Use genuine Tiger mower parts for economy and safety.

SEE YOUR

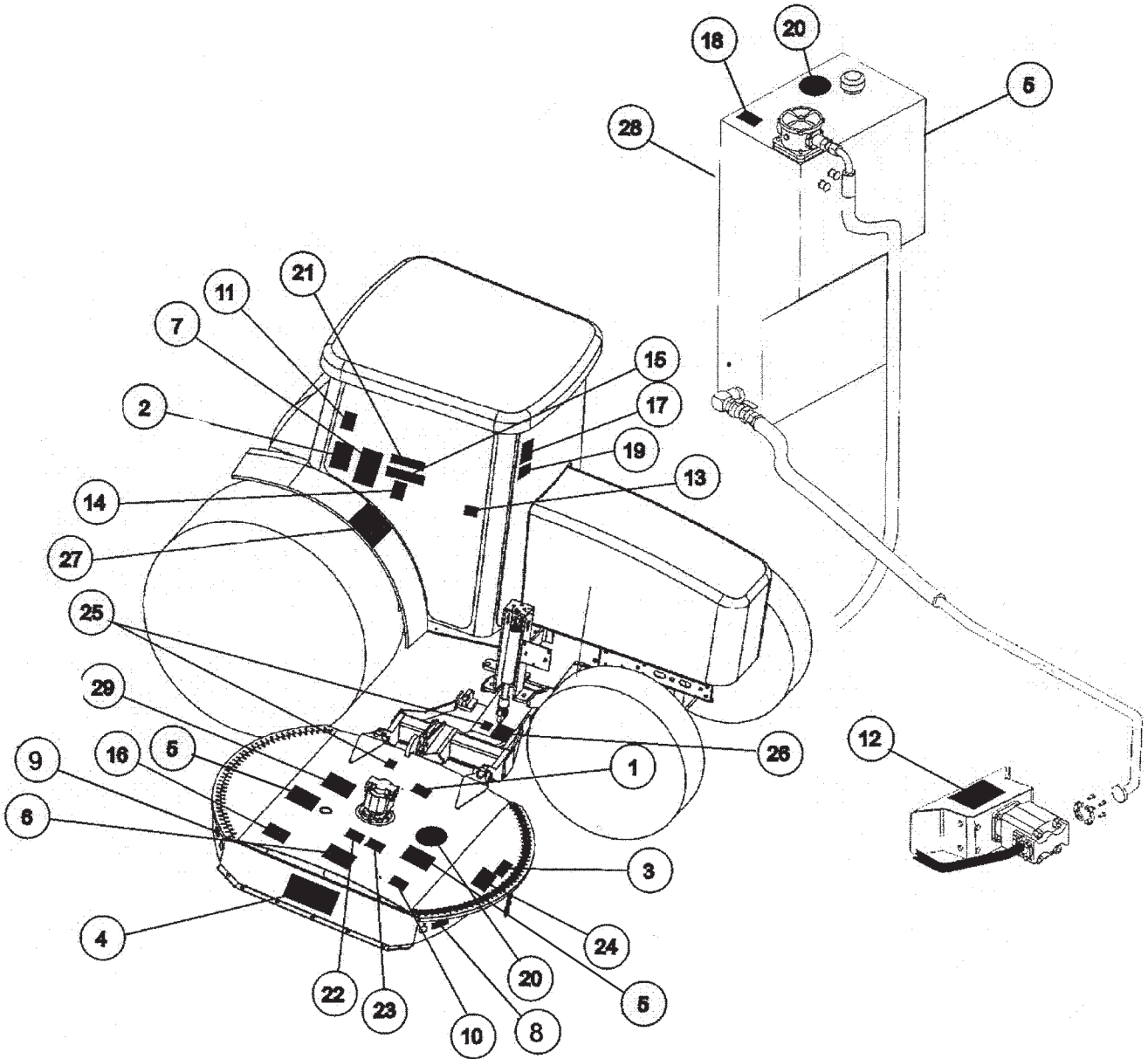


DEALER

In addition to the design and configuration of this Implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and Equipment Manuals. Pay close attention to the Safety Signs affixed to the Tractor and Equipment. (SG-18)

SAFETY

SAFETY



SAFETY

ITEM	PART NO.	QTY.		DESCRIPTION
1	22839	1	INSTRUCT	Don Not Lubricate With Automatic Grease Gun
2	22840	1	WARNING	Foreign Objects Contacted
3	24028	1	WARNING	Inspect Rear Flap
4	31522	1	LOGO	TIGER MOWERS
5	31523	3	LOGO	TIGER MOWERS
6	42350	1	DANGER	Cuttershaft Direction
7	33743	1	INSTRUCT	Mowing Safet Tips
8	42399	1	REFLECT	Red Reflector
9	42400	1	REFLECT	Amber Reflector
10	6T3217	1	DANGER	Keep Hands and Feet Clear
11	6T3219	1	WARNING	Read Operators and Maintenance Manuals
12	6T3220	1	INTRUCT	Lubricate Pump, Driveshaft Daily
13	6T3221	1	CAUTION	Lubricate Spindle When Mower and Tractor Off
14	6T3222	1	INSTRUCT	Engine will not start when mower is engaged
15	1059	1	INSTRUCT	Mower Positions
16	6T3224	1	DANGER	Stay Clear, Discharge Opening
17	6T3230	1	WARNING	Don't Operate with Bystanders in Area
18	6T3233	1	CAUTION	DONOT Start or Run with Valves closed
19	6T3234	1	CAUTION	Check Crankshaft Adapter Daily
20	6T3236	1	LOGO	Made In USA
21	6T3243	1	WARNING	Replace Bolts and Locknut if damaged
22	6T3249A	1	INSTRUCT	Grease Inst. Cuttershaft Bearing
23	6T3261	1	INSTRUCT	Grease Inst. Ground Roller Bearing
24	TB1011	1	WARNING	Do Not Work Mower with Safety Shiel Removed
25	02962764	1	WARNING	Pinch Point
26	02965262	1	WARNING	Hydraulic Hose Repair
27	02967827	1	DANGER	Multi Warn Messages
28	34852	1	INSTRUCT	Hydraulic Specifications
29	00756059	1	WARNING	Check Hydraulic Hose with Cardboard

SAFETY

SAFETY

SAFETY

DO NOT LUBRICATE WITH AUTOMATIC GREASE GUN. GREASE WITH HAND GREASE GUN ONLY.

P/N22839

PART NO.
LOCATION

22839
MOWER DECK



22840
INSIDE OF CAB

! WARNING

INSPECT REAR FLAP FREQUENTLY TO BE SURE IT IS IN SAFE WORKING CONDITION. DO NOT OPERATE MOWER WITH FLAP REMOVED OR WORN.

24028

24028
MOWER DECK



10"X5.5" 31522
MOWER DECK

18.25"X10" 31523
HYDRAULIC TANK

SAFETY

 **DANGER**

TO AVERT THROWN OBJECTS,
CUTTER SHAFT MUST TURN IN THIS



DIRECTION

PART NO.
LOCATION

42350
MOWER DECK

MOWING SAFETY TIPS 

- ▶ Read & understand the Operator's Manual.
- ▶ Wear Your Seat Belt.
- ▶ Keep all shields and guards in place.
- ▶ Make sure equipment is in proper working order.
- ▶ Never attempt to get off or on a moving truck.
- ▶ Never allow riders on truck or equipment.
- ▶ Only start the truck from the seat with the key.
- ▶ Always inspect the area before mowing.
Remove all foreign debris.
- ▶ Always keep bystanders and coworkers a minimum of 300 feet away.
- ▶ Never allow the mower blades to contact solid objects or foreign material.
- ▶ Never approach rotating elements.
- ▶ Disengage mower head. Shut down Aux. Engine place transmission in park, set parking brake, shut off truck engine, and remove key. Wait till all rotating motion has stopped before leaving seat.



33743
INSIDE OF CAB

5



42399
MOWER DECK



42400
MOWER DECK

SAFETY

SAFETY

SAFETY



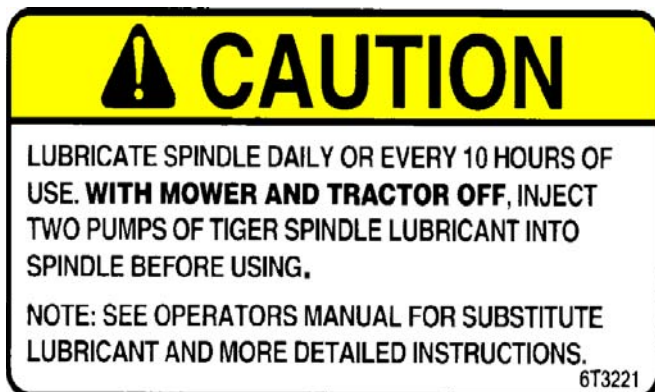
PART NO.
LOCATION

6T3217
MOWER DECK



6T3219
INSIDE OF CAB

6T3220
FRONT PUMP MOUNT



6T3221
INSIDE OF CAB

29-6T3221

SAFETY

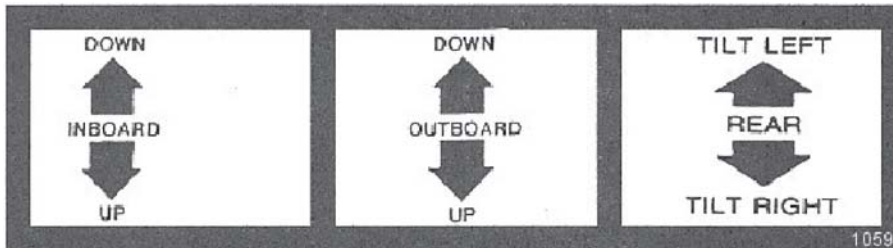
NOTICE:
Engine will not
start when mower
is engaged.



6T3222

PART NO.
LOCATION

6T3233
INSIDE OF CAB



1059

1059

6T3234
INSIDE OF CAB



6T3236
MOWER DECK

⚠ WARNING

**DO NOT OPERATE THIS EQUIPMENT
WITH BYSTANDERS IN THE AREA!**

ROTARY MOWERS HAVE THE INHERENT ABILITY TO
THROW DEBRIS CONSIDERABLE DISTANCES WHEN
KNIVES ARE ALLOWED TO STRIKE FOREIGN OBJECTS.
OPERATOR CAUTION MUST BE TAKEN OR SERIOUS
INJURY CAN RESULT.

6T-3230

6T3243
INSIDE OF CAB

SAFETY

SAFETY

SAFETY

PART NO.
LOCATION



6T3233
HYDRAULIC TANK



6T3234
INSIDE OF CAB



6T3236
MOWER DECK
HYDRAULIC TANK

6T3243
INSIDE OF CAB

SAFETY

PART NO.
LOCATION

GREASING INSTRUCTIONS

GROUND SHAFT BEARING
GREASE EVERY 8 HRS. OR DAILY

NOTE: If unusual environmental conditions exist; extreme temperatures, moisture, or contaminants more frequent lubrication is required.

6T3249A

6T3249A
MOWER DECK

GREASING INSTRUCTIONS

GROUND ROLLER BEARING
GREASE EVERY 8 HRS. OR DAILY

NOTE: If unusual environmental conditions exist; extreme temperatures, moisture, or contaminants more frequent lubrication is required.

6T3261

6T3261
MOWER DECK

WARNING

DO NOT OPERATE MOWER
WITH SAFETY SHIELD REMOVED.

TB1011

TB1011
MOWER DECK



WARNING

PINCH POINTS



02962764

02962764
MOWER DECK
DRAFT BEAM

SAFETY

SAFETY

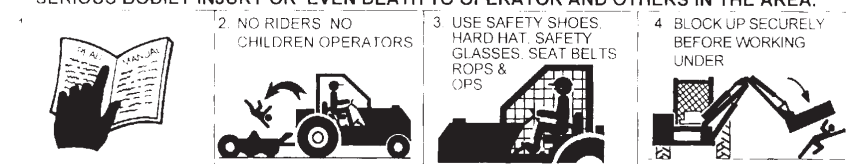
SAFETY

PART NO.
LOCATION

02965262
DRAFT BEAM

DANGER

FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.



1. Study and understand Operator's Manuals, Safety Decals, and Instructional Decals for tractor and implement to prevent misuse, abuse, and accidents. Practice before operating in a confined area or near passersby.
 - Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children.
2. Allow no children on or near folding mower or tractor. Allow no riders on tractor or implement. Falling off may cause serious injury or death from being run over by tractor or mower or contact with rotating blades.
3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seat belt securely fastened to prevent injury and possible death from falling off or tractor overturn.
 - Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, & Ear Plugs are recommended.
4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding.
5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding mowers. Put Booms securely in Transport Rest.
 - Folding and Boom Mowers have raised center of gravity. Slow down when turning and on hillsides.
6. Make certain that SMV sign, warning lights, and reflectors are clearly visible. Follow local traffic codes.
7. Never operate with Cutting Head or Folding Section raised if passersby, bystanders, or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Guards or mower structure.
8. Before dismounting, secure implement in transport position or lower to ground.
 - Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent crushing by entanglement in rotating parts which could cause injury or death.
 - Never mount or dismount a moving vehicle. Crushing from rollover may cause serious injury or death.



02967827
CAB FENDER

SAFETY



Tiger Corporation

800-843-6849

www.tiger-mowers.com

SAFETY

Description	Application	General Specification	Recommended Lubricant
Tractor Hydraulics	Reservoir	JD-20C	Mobilfluid® 424
Mower Hydraulics Cold Temperatures 0°F Start-up Normal Temperatures 10°F Start-up Normal Temperatures 15°F Start-up High Operating Temperatures Above 90°F Ambient	Reservoir	ISO 46 Anti-Wear/ Low Temp JD-20C ISO 46 Anti-Wear ISO 100 Anti-Wear	Mobil DTE® 15M Mobilfluid® 424 Mobil DTE® 25 Mobil DTE® 18M
Flail Rear Gearbox	Reservoir	PAO Synthetic Extreme Pressure Gear Lube	Mobilube SHC® 75W-90, Mobil 1 Synthetic Gear Lubricant
Cutter Shaft and Ground Roller Shaft (Flail)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Drive Shaft Coupler (Rotary and Flail) Drive Shaft Yoke, U - Joint and Stub Shaft	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Boom Swivel, Boom Cylinder Pivots (Rotary and Flail Boom Type)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Deck Boom Pivot & Deck Stop Adjustment (Rotary and Flail)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Deck Spindle (Rotary)	Grease Gun	Tiger Spindle Lubricant	Tiger Part #25351

For Mobil product information, availability, or technical information, call 1-800-662-4525.

Tiger PN 34852

34852
HYDRAULIC TANK

WARNING

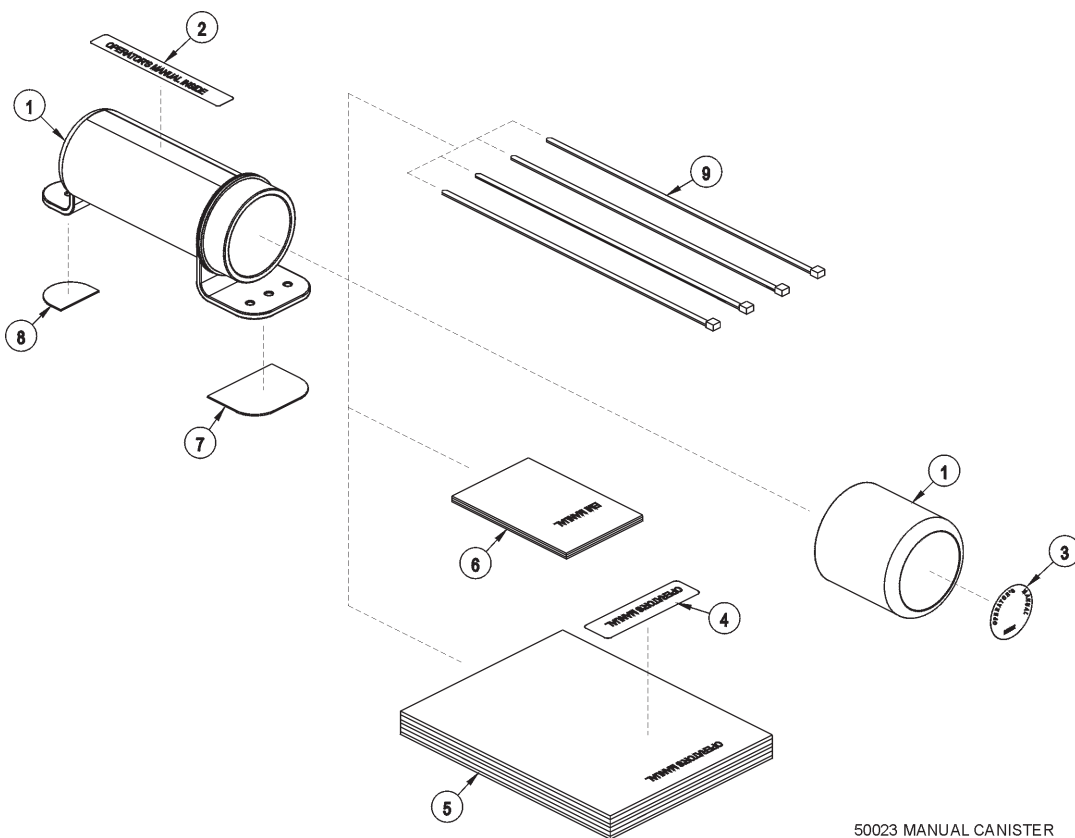
USE PAPER OR CARDBOARD TO CHECK FOR LEAKS. **NEVER USE YOUR HAND.** IF OIL PENETRATES SKIN, GANGRENE OR OTHER SERIOUS INJURY COULD OCCUR. **GET IMMEDIATE MEDICAL ATTENTION.**
See Operator's Manual.

00756059

00756059
MOWER DECK

SAFETY

SAFETY



50023 MANUAL CANISTER

ITEM	PART NO.	QTY.	DESCRIPTION
	50023	AVAIL	MANUAL CANISTER COMPLETE
1	00776031	1	Round Manual Canister
	33997	1	Decal, Sheet, Manual Canister
2		*	Decal
3		*	Decal
4		*	Decal
5	*	AVAIL	Specification Product Manual
6	33753	1	EMI Safety Manual
7	34296	1	Front Adhesive Pad
8	34297	1	Rear Adhesive Pad
9	6T1823	4	Zip Tie 14" Long

NOTE:

The manual canister can be bolted, zip tied or adhered to a variety of surfaces. Locate a protected area within the view of the operator. Then select an installation method and attach the canister. **CAUTION-AVOID DRILLING HOLES INTO UNKNOWN AREAS**, wires and other parts may be located behind these areas. When adhering the canister to a surface, thoroughly clean that surface before installing the canister.

SAFETY

FEDERAL LAWS AND REGULATIONS

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

Employer-Employee Operator Regulations

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

This Act Seeks:

“...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources...”

DUTIES

Sec. 5 (a) Each employer-

(1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;

(2) shall comply with occupational safety and health standards promulgated under this Act.

(b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

OSHA Regulations

OSHA regulations state in part: “At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee in the safe operation and servicing of all equipment with which the employee is, or will be involved.”

Employer Responsibilities:

To ensure employee safety during Truck and Implement operation, it is the employer’s responsibility to:

1. Train the employee in the proper and safe operation of the Truck and Implement.
2. Require that the employee read and fully understand the Truck and Implement Operator’s manual.
3. Permit only qualified and properly trained employees to operate the Truck and Implement.
4. Maintain the Truck and Implement in a safe operational condition and maintain all shields and guards on the equipment.
5. Ensure the Truck is equipped with functional seat belts and require that the employee operator securely fasten the safety belts at all times.
6. Forbid the employee operator to carry additional riders on the Truck.
7. Provide the required tools to maintain the Truck and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.

Child Labor Under 16 Years of Age

Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your own area or situation. (Refer to U.S. Dept. of Labor, Employment Standard Administration, Wage & Home Division, Child Labor Bulletin #102.)

SAFETY

SAFETY

ASSEMBLY SECTION

ASSEMBLY

Before attempting to mount your Tiger mower, it is important to read and understand all of the safety messages in the Safety Section of this manual.

Read the safety messages in the Safety Section of this manual before attempting to mount your Tiger mower. Failure to do so could result in injury or death.



Read the safety messages in the Safety Section of this manual before attempting to mount your Tiger mower. Failure to do so could result in injury or death.

Read the safety messages in the Safety Section of this manual before attempting to mount your Tiger mower. Failure to do so could result in injury or death.

TRACTOR PREPARATION

1. Turn the tractor off and remove the key.

2. Remove the fan shroud and fan belt.

3. Remove the fan belt and fan shroud.

4. Remove the fan belt and fan shroud.

5. Remove the fan belt and fan shroud.

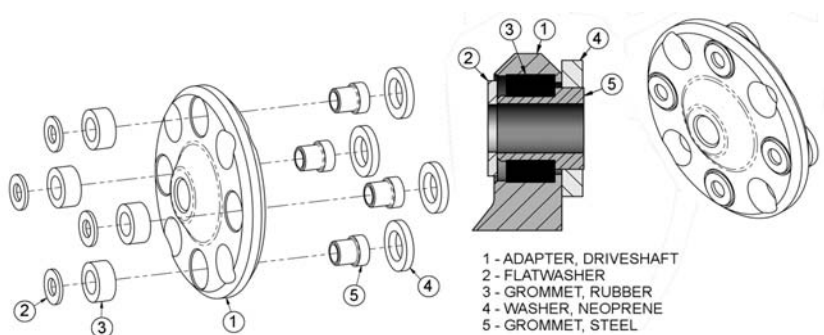
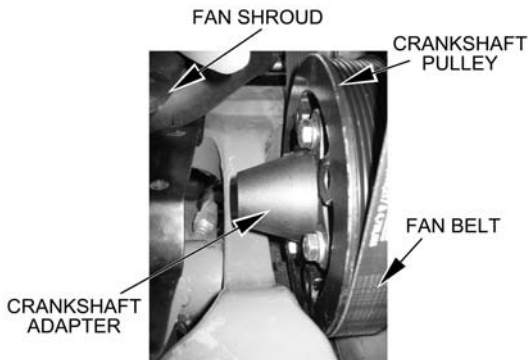
6. Remove the fan belt and fan shroud.

(ASM-JD-0001)

CRANKSHAFT ADAPTER

Read the safety messages in the Safety Section of this manual before attempting to mount your Tiger mower. Failure to do so could result in injury or death.

(ASM-JD-0051)



- 1 - ADAPTER, DRIVESHAFT
- 2 - FLATWASHER
- 3 - GROMMET, RUBBER
- 4 - WASHER, NEOPRENE
- 5 - GROMMET, STEEL



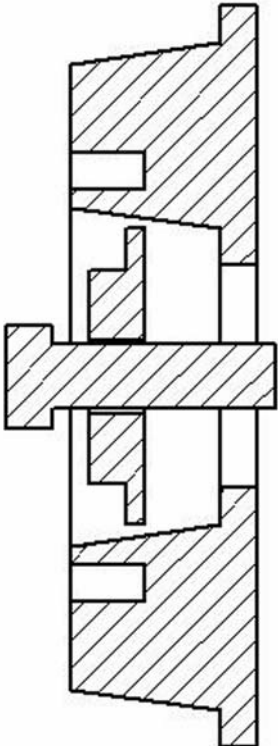
ASSEMBLY

FRONT CRANKSHAFT PULLEY

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Solution:

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(ASM-JD-0080)

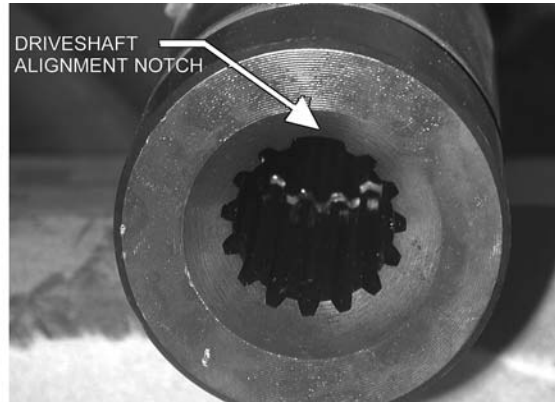
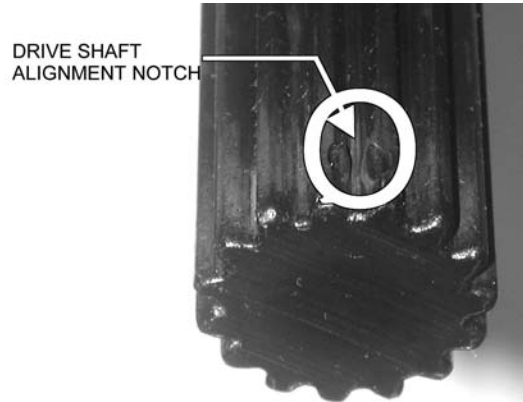


ASSEMBLY

DRIVESHAFT AND FRONT PUMP MOUNTING

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CAUTION: DO NOT START THE TRACTOR UNTIL ALL HOSES ARE ATTACHED, TANK IS FILLED WITH PROPER OIL AND BALL VALVES ARE OPEN! STARTING AT THIS TIME WILL CAUSE SERIOUS DAMAGE TO THE PUMP. (ASM-JD-0007)



ADJUSTING REAR WHEELS

Follow the instructions in the tractor owner's manual for adjusting tires and rims.



ASSEMBLY

MAINFRAME INSTALLATION

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SWITCHBOX WIRING

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IMPORTANT: In some cases the red and orange wires may be switched. ÁÖÖY ÖYÜÁ • ó
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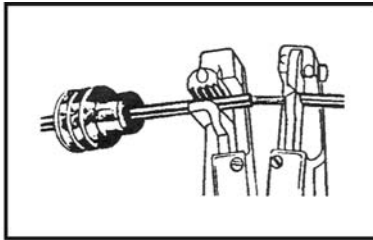
ASSEMBLY

WEATHER-PACK / METRI-PACK ASSEMBLY

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NOTE: Use the specific tool for the type of connector you are assembling.

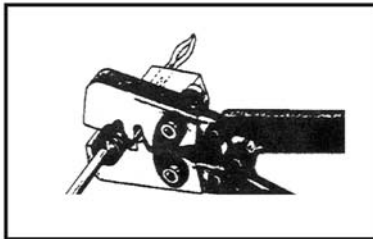
(ASM-C-0009)



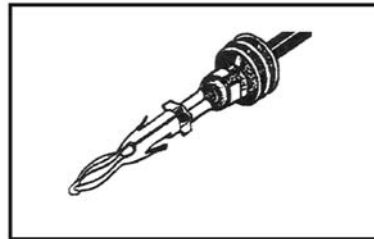
1. Apply seal to cable, before stripping insulation.



2. Align seal with cable insulation.



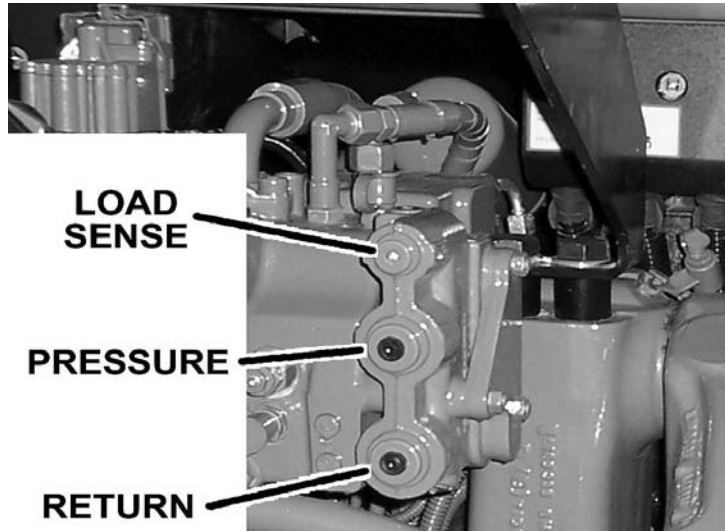
3. Put terminal in crimping tool, then position wire and seal in place.



4. Crimp and visually inspect for a good crimp before installing in connector body.

HYDRAULIC PORTS

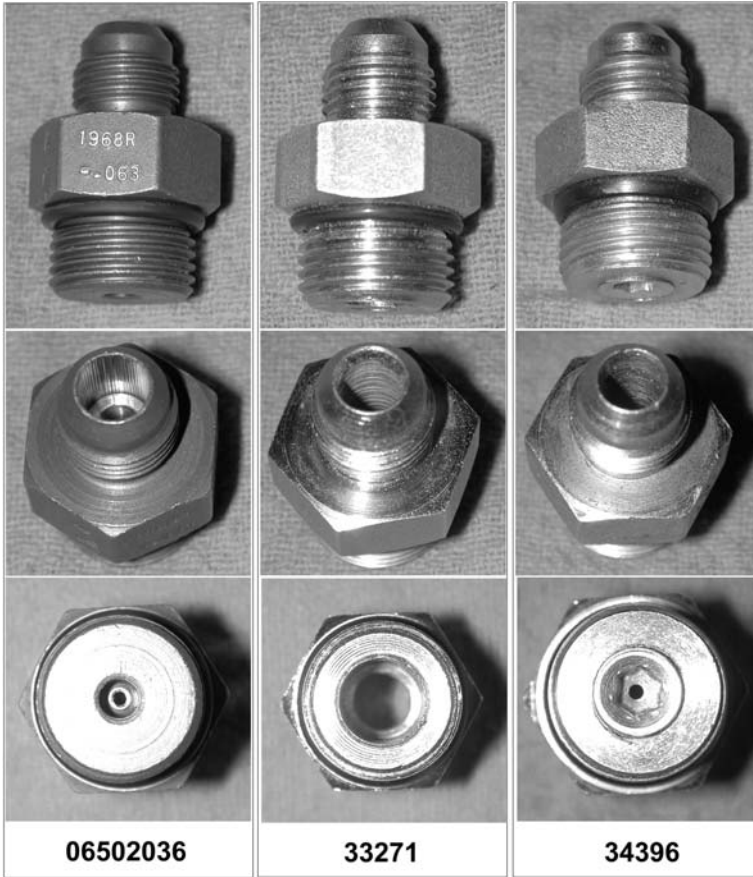
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ASSEMBLY

NOTE ON HUSCO CONTROL VALVES

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ASSEMBLY

MANUAL SWITCHBOX MOUNTING

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CORNER POST
SUPPORT BRACKET

CABLE
CONTROL
MOUNTING
BRACKET



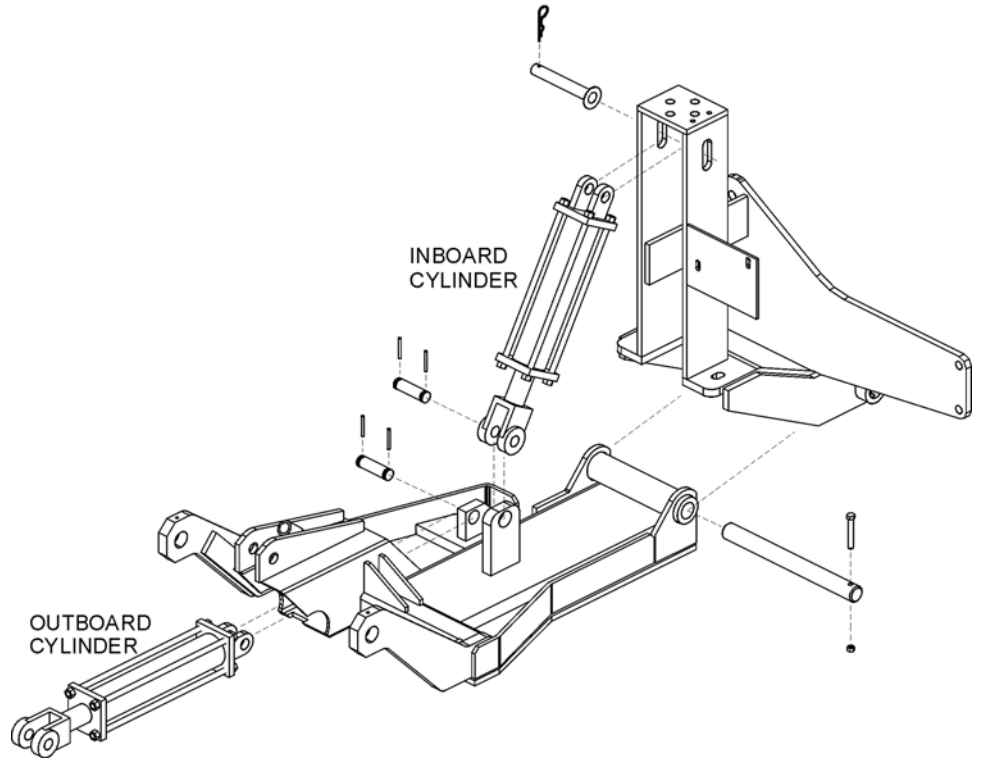
SWITCHBOX



ASSEMBLY

DRAFT BEAM INSTALLATION

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DRAFT BEAM MOUNTING

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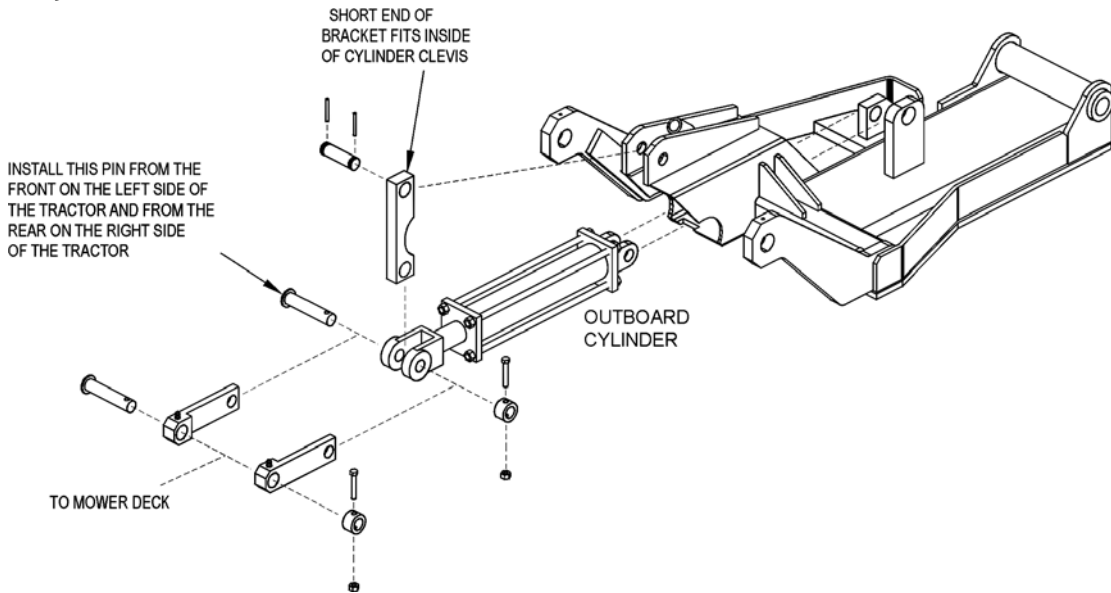


ASSEMBLY

MOWER MOUNTING

1. Attach the mounting brackets to the tractor's PTO shaft using the provided bolts and nuts. The short end of the bracket fits inside of the cylinder clevis.

2. Attach the outboard cylinder to the tractor's PTO shaft using the provided bolts and nuts. The outboard cylinder is attached to the tractor's PTO shaft using the provided bolts and nuts. The outboard cylinder is attached to the tractor's PTO shaft using the provided bolts and nuts.



3. Attach the mower deck to the outboard cylinder using the provided bolts and nuts. The mower deck is attached to the outboard cylinder using the provided bolts and nuts. The mower deck is attached to the outboard cylinder using the provided bolts and nuts.

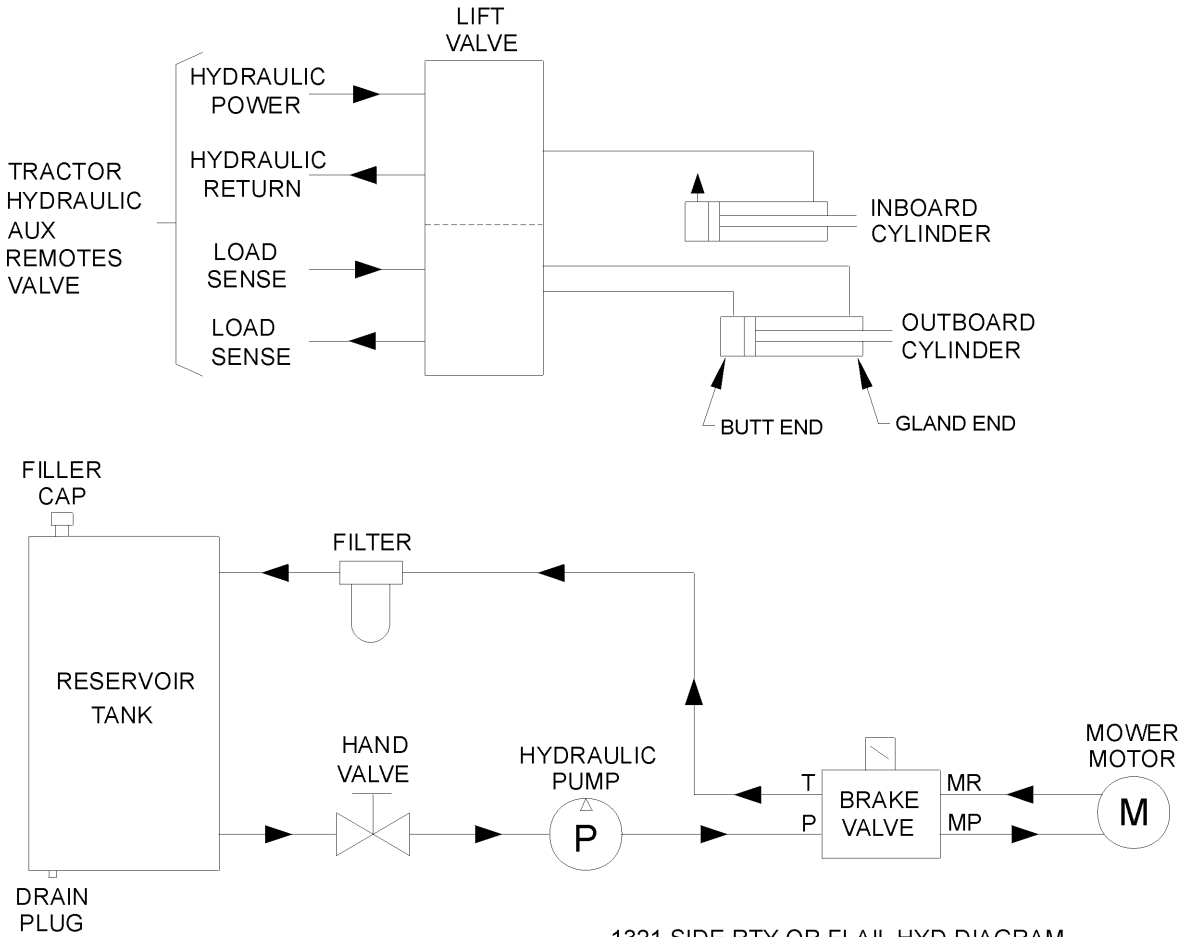
4. Adjust the mower deck height using the provided adjustment screws. The mower deck height is adjusted using the provided adjustment screws. The mower deck height is adjusted using the provided adjustment screws.

5. Test the mower deck operation. The mower deck operation is tested by running the tractor with the mower deck engaged. The mower deck operation is tested by running the tractor with the mower deck engaged.



ASSEMBLY

SIDE MOWER HYDRAULIC DIAGRAM



1321 SIDE RTY OR FLAIL HYD DIAGRAM

(ASM-C-0090)

WHEEL WELL HYDRAULIC TANK INSTALLATION

This diagram illustrates the correct installation of the hydraulic tank in the wheel well area. The tank must be oriented vertically and secured with the provided mounting hardware. Ensure the filler cap is accessible and the drain plug is properly seated. The pump and filter assembly should be installed according to the hydraulic diagram shown above. The brake valve and motor connections must be verified against the schematic to ensure proper operation of the mower's hydraulic system.

WHEEL SPACERS

Wheel spacers are used to adjust the clearance between the tire and the wheel hub. They should be installed on both wheels to maintain balanced steering and handling. The correct spacer length depends on the tire's overall diameter and the hub's specifications. Refer to the assembly manual for the specific spacer part numbers and installation instructions.



ASSEMBLY



OPERATION SECTION

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OPERATION

OPERATION

1. STANDARD EQUIPMENT AND SPECIFICATIONS

SIDE ROTARY

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OPERATION

OPERATION

2. OPERATOR REQUIREMENTS

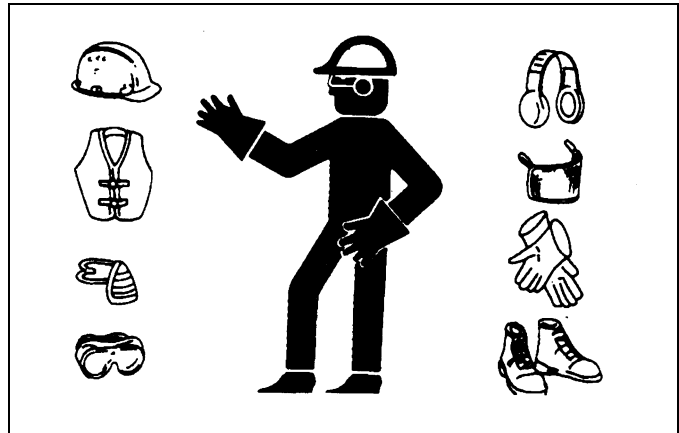
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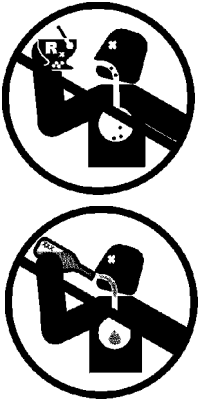
PERSONAL PROTECTIVE EQUIPMENT (PPE)

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⚠ DANGER

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OPERATION

3.4 Front End Weight

Front end weight is affected by the amount of weight on the front loader bucket. The weight of the bucket and its contents will affect the front end weight. The weight of the front end weight is affected by the amount of weight on the front loader bucket. The weight of the bucket and its contents will affect the front end weight. OPS-U-0005

4. GETTING ON AND OFF THE TRACTOR

When getting on or off the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when getting on or off the tractor. OPS-U-0007

OPERATION



When getting on or off the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when getting on or off the tractor. OPS-U-0007



4.1 Boarding the Tractor

When boarding the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when boarding the tractor. OPS-U-0008

When boarding the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when boarding the tractor. OPS-U-0008



When boarding the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when boarding the tractor. OPS-U-0008



When boarding the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when boarding the tractor. OPS-U-0008



When boarding the tractor, always use proper technique. Always use the steps and handholds provided. Do not use the PTO or other implements when boarding the tractor. OPS-U-0008



OPERATION



Read the operator's manual for the tractor and the mower before operating. Do not operate the tractor or mower until you are familiar with the controls and operation of both machines. See the operator's manual for the tractor and the mower for more information.



Do not operate the tractor or mower until you are familiar with the controls and operation of both machines. See the operator's manual for the tractor and the mower for more information.



Start only from seat in park or neutral. Starting in gear kills.

OPERATION

6. CONNECTING THE MOWER TO THE TRACTOR

Read the operator's manual for the tractor and the mower before operating. Do not operate the tractor or mower until you are familiar with the controls and operation of both machines. See the operator's manual for the tractor and the mower for more information.

6.1 Connecting Mower Hydraulics

Read the operator's manual for the tractor and the mower before operating. Do not operate the tractor or mower until you are familiar with the controls and operation of both machines. See the operator's manual for the tractor and the mower for more information.

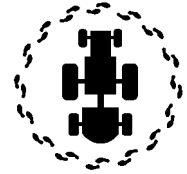


Do not operate the tractor or mower until you are familiar with the controls and operation of both machines. See the operator's manual for the tractor and the mower for more information.

OPERATION

WARNING

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OPERATION

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NOTE: The mower Operator's Manual and affixed Decals contain important instructions on the safe and proper use of the mower. Maintain these important safety features on the mower in good condition to ensure the information is available to the operator at all times.

OPERATOR'S MANUAL

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OPERATION

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OPERATION

WARNING

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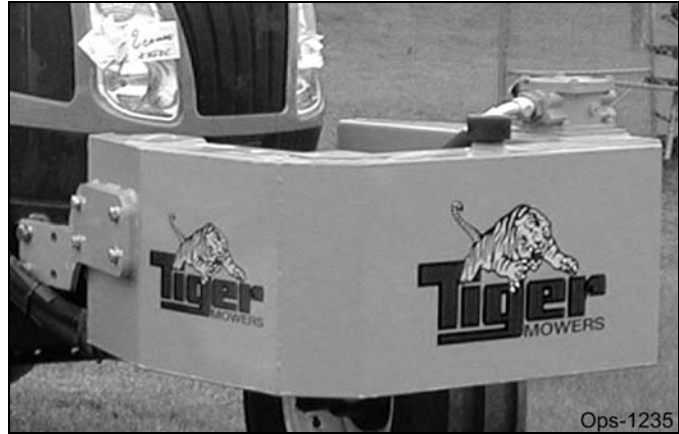
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OPERATION

OPERATION

OPERATION

- 1. Turn the ignition key to the "ON" position.
- 2. Check the fuel level in the fuel tank.
- 3. Check the oil level in the oil tank.
- 4. Check the air filter.
- 5. Check the spark plug.
- 6. Check the battery.
- 7. Check the tires.
- 8. Check the lights.
- 9. Check the PTO.
- 10. Check the safety features.



1. Turn the ignition key to the "ON" position. 2. Check the fuel level in the fuel tank. 3. Check the oil level in the oil tank. 4. Check the air filter. 5. Check the spark plug. 6. Check the battery. 7. Check the tires. 8. Check the lights. 9. Check the PTO. 10. Check the safety features.

OPS-R-215

WARNING

1. Turn the ignition key to the "ON" position. 2. Check the fuel level in the fuel tank. 3. Check the oil level in the oil tank. 4. Check the air filter. 5. Check the spark plug. 6. Check the battery. 7. Check the tires. 8. Check the lights. 9. Check the PTO. 10. Check the safety features.

1. Turn the ignition key to the "ON" position. 2. Check the fuel level in the fuel tank. 3. Check the oil level in the oil tank. 4. Check the air filter. 5. Check the spark plug. 6. Check the battery. 7. Check the tires. 8. Check the lights. 9. Check the PTO. 10. Check the safety features.

WARNING

1. Turn the ignition key to the "ON" position. 2. Check the fuel level in the fuel tank. 3. Check the oil level in the oil tank. 4. Check the air filter. 5. Check the spark plug. 6. Check the battery. 7. Check the tires. 8. Check the lights. 9. Check the PTO. 10. Check the safety features.

OPERATION

OPERATION

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WARNING

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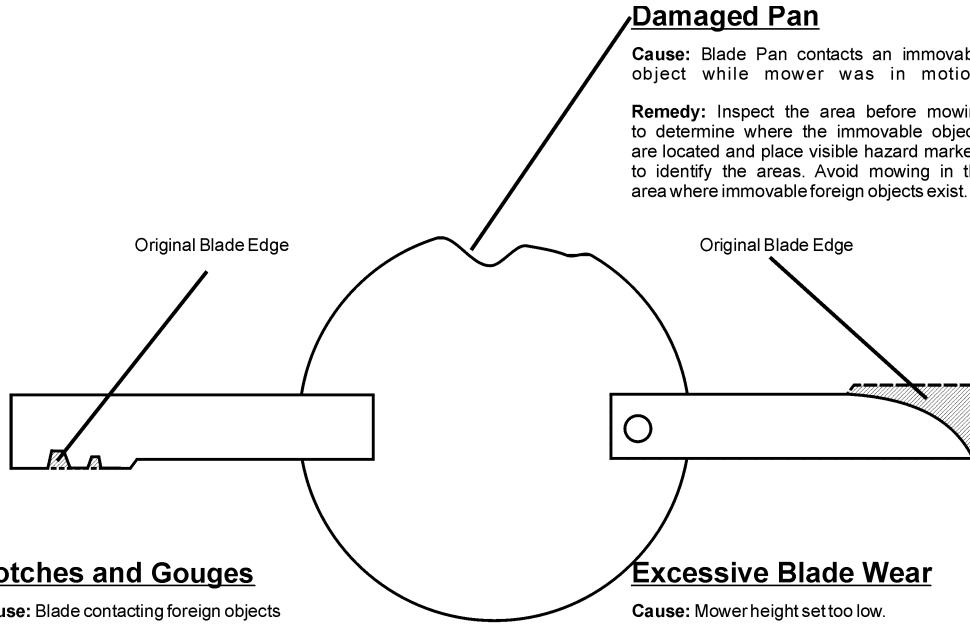
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OPERATION

OPERATION

7.2 Cutting Component Inspection

OPS-U-0031



Damaged Pan

Cause: Blade Pan contacts an immovable object while mower was in motion.

Remedy: Inspect the area before mowing to determine where the immovable objects are located and place visible hazard markers to identify the areas. Avoid mowing in the area where immovable foreign objects exist.

Notches and Gouges

Cause: Blade contacting foreign objects

Remedy: Inspect the area to be mowed and remove foreign objects that could cause damage to the blades

Excessive Blade Wear

Cause: Mower height set too low. Blade used past intended life.

Remedy: Replace blades more often. Adjust mower height for mowing conditions to eliminate blade-to-ground contact

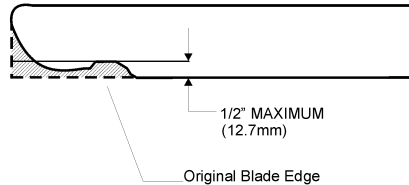
Op-22



DANGER Sharp blades can cut you. Always stop the engine before adjusting the blades. Always use proper cutting technique.

- " Always use proper cutting technique.
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Always use proper cutting technique. Always stop the engine before adjusting the blades. Always use proper cutting technique. Always stop the engine before adjusting the blades. Always use proper cutting technique. Always stop the engine before adjusting the blades. OPS-U-0032



NOTE: Replace Blades in pairs after no more than 1/2" (12.7mm) wear
Op-23

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OPERATION

OPERATION

7.3 Blade Bolt Inspection

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Excessive Blade Bolt Wear

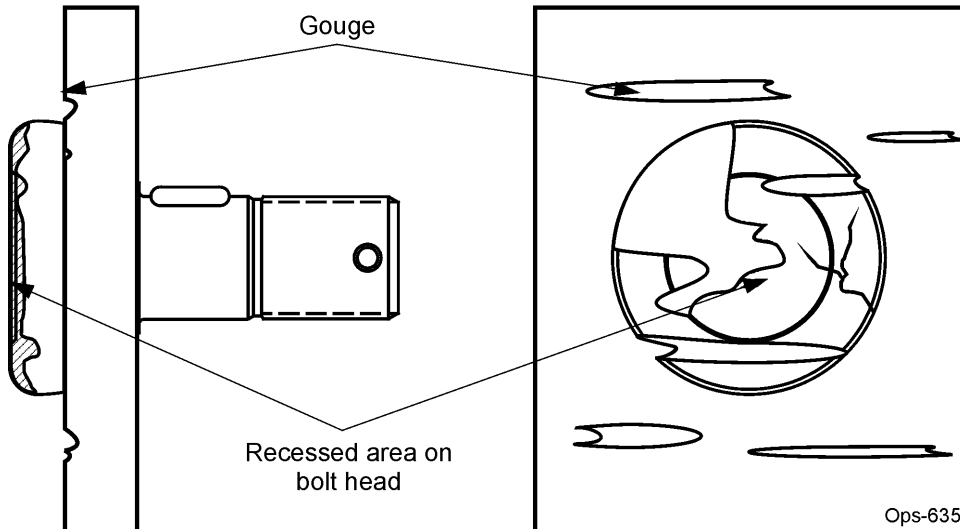
Cause: Blade Bolt contacts a foreign or solid object while Blade is in motion.

Remedy: Inspect the area before mowing to determine where the foreign objects are located and place visible hazard markers to identify the areas where immovable foreign objects exist, and avoid hitting the objects.

Notches and Gouges

Cause: Blade Bolt contacting foreign objects.

Remedy: Inspect area to be mowed and remove foreign objects that could cause damage to the blade bolt.



⚠ DANGER

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Always replace Blade Bolts with new bolts whenever replacing the Blades. OPS-U-0037

OPERATION

Tractor PRE-OPERATION Inspection



Mower ID# _____ Make _____

Date: _____ Shift _____



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

OPERATION

Item	Condition at Start of Shift	Specific Comments if not O.K.
The flashing lights function properly		
The SMV Sign is clean and visible		
The tires are in good condition with proper pressure		
The wheel lug bolts are tight		
The tractor brakes are in good condition		
The steering linkage is in good condition		
There are no visible oil leaks		
The hydraulic controls function properly		
The ROPS or ROBS Cab is in good condition		
The seatbelt is in place and in good condition		
The 3-point hitch is in good condition		
The drawbar pins are securely in place		
The PTO master shield is in place		
The engine oil level is full		
The brake fluid level is full		
The power steering fluid level is full		
The fuel level is adequate		
The engine coolant fluid level is full		
The radiator is free of debris		
The air filter is in good condition		

Operator's Signature: _____

DO NOT OPERATE an UNSAFE TRACTOR or MOWER

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OPERATION

Side Rotary Mower PRE-OPERATION Inspection



Mower ID# _____ Make _____

Date: _____ Shift _____



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

Table 1:

Item	Condition at Start of Shift	Specific Comments if not O.K.
The Operator's Manual is in the tractor		
All safety decals are in place and legible		
The hydraulic cylinders pins are tight		
There are no leaking or damaged hoses		
The mower deck is clear of cut grass and debris		
Chain guards/deflectors are in place & in good		
Blade carrier retaining nut is tight		
Blades are not chipped, cracked or bent		
Blade bolts are tight		
Wheel lug nuts are tight		
Transport locks are in good condition		

Operator's Signature: _____

DO NOT OPERATE an UNSAFE TRACTOR or MOWER

OPERATION

OPERATION

7.4 Starting the Tractor

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7.5 Brake and Differential Lock Setting

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OPS-U- 0013

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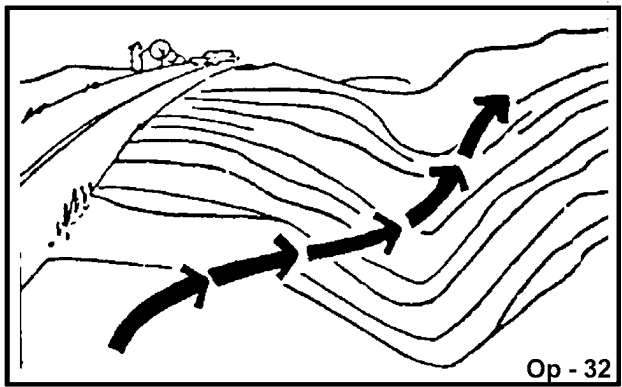
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OPERATION

OPERATION

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 OPS-R-207



Op - 32
CORRECT: Approach ditch at an angle

8. OPERATING THE TRACTOR AND IMPLEMENT

THE OPERATOR MUST COMPLETELY UNDERSTAND HOW TO OPERATE THE TRACTOR AND IMPLEMENT AND ALL CONTROLS BEFORE ATTEMPTING TO OPERATE.

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OPERATION

OPERATION

MOWER LIFT

1. Turn the lift lever to the up position.

2. The lift lever will move to the up position and the lift cylinder will extend.

3. The lift cylinder will extend until the lift lever reaches the up position.

4. The lift lever will move to the down position.

5. The lift lever will move to the down position and the lift cylinder will retract.

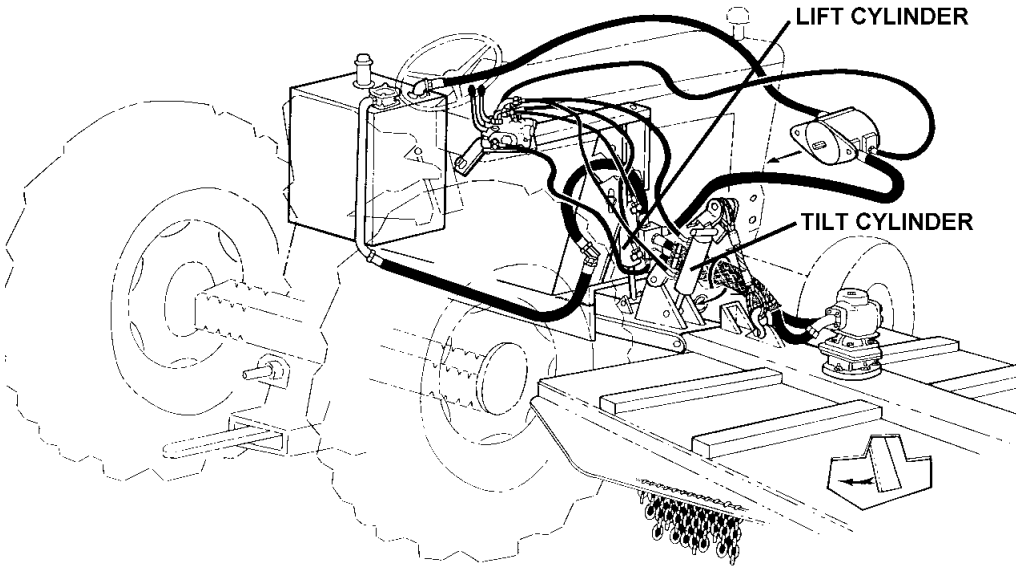
MOWER TILT

1. Turn the tilt lever to the up position.

2. The tilt lever will move to the up position and the tilt cylinder will extend.

3. The tilt cylinder will extend until the tilt lever reaches the up position.

4. The tilt lever will move to the down position.



Op-206

HEAD PITCH

1. Turn the head pitch lever to the up position.

2. The head pitch lever will move to the up position and the head pitch cylinder will extend.

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OPERATION

OPERATION

9.1 Basic Troubleshooting Guide for First Start-up.

1. Check the fuel tank level. If the fuel level is low, add fuel.
 2. Check the oil level. If the oil level is low, add oil.
 3. Check the battery level. If the battery level is low, charge the battery.
 4. Check the engine oil level. If the engine oil level is low, add oil.
 5. Check the air filter. If the air filter is dirty, clean or replace it.
 6. Check the spark plug. If the spark plug is worn, replace it.
 7. Check the throttle cable. If the throttle cable is loose, adjust it.
 8. Check the PTO clutch. If the PTO clutch is not engaged, check the PTO lever.
 9. Check the parking brake. If the parking brake is not set, set it.
 10. Check the transmission oil level. If the transmission oil level is low, add oil.



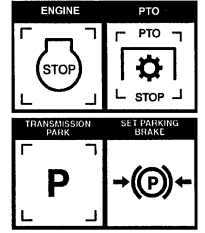
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 2. Check the oil level. If the oil level is low, add oil.
 3. Check the battery level. If the battery level is low, charge the battery.
 4. Check the engine oil level. If the engine oil level is low, add oil.
 5. Check the air filter. If the air filter is dirty, clean or replace it.
 6. Check the spark plug. If the spark plug is worn, replace it.
 7. Check the throttle cable. If the throttle cable is loose, adjust it.
 8. Check the PTO clutch. If the PTO clutch is not engaged, check the PTO lever.
 9. Check the parking brake. If the parking brake is not set, set it.
 10. Check the transmission oil level. If the transmission oil level is low, add oil.



1. Check the fuel tank level. If the fuel level is low, add fuel.
 2. Check the oil level. If the oil level is low, add oil.
 3. Check the battery level. If the battery level is low, charge the battery.
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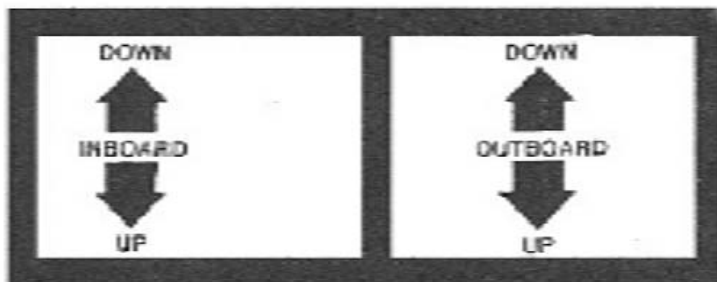
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 7. Check the throttle cable. If the throttle cable is loose, adjust it.
 8. Check the PTO clutch. If the PTO clutch is not engaged, check the PTO lever.
 9. Check the parking brake. If the parking brake is not set, set it.
 10. Check the transmission oil level. If the transmission oil level is low, add oil.



OPERATION

9.2 Control Location and Functions

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OPERATION

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After the first day of operation, all bolts should be checked and tightened securely. V@Á @~ |áÁ^Á } ^] ^íá ááæç' Á } • ~ |Á@Á |óÁ [Á [çÁ& { ^Á [(• Á } áÁæ • Áæ æ^Á Á@Áiæd |Á |Á [, ^íÉã |Á ç'í^í^ Á@ [] ^íæd |É

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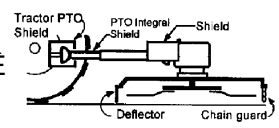


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OPERATION

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OPERATION

⚠ DANGER

⚠ **DANGER** - The operator must read and understand the operator's manual for the mower before operation. Failure to do so may result in injury or death.
ØÛÖÄUUVÖÛÿ

11. MOWER STORAGE

When the mower is stored for an extended period, it should be stored in a dry, well-ventilated area. The fuel tank should be drained, and the battery should be disconnected. The mower should be stored with the wheels chocked and the parking brake engaged.
ØÛÖÄUUVÖÛÿ

When storing the mower, follow these steps:
 1. Turn the engine off.
 2. Disconnect the battery.
 3. Drain the fuel tank.
 4. Chock the wheels.
 5. Engage the parking brake.
ØÛÖÄUUVÖÛÿ

- When storing the mower, make sure it is on a level surface.
- Disconnect the battery and store it in a cool, dry place.
- Drain the fuel tank completely.
- Chock the wheels to prevent rolling.
- Engage the parking brake.
- Clean the mower of any debris.
- Store the mower in a well-ventilated area.



OPS-R-214

OPERATION

⚠ DANGER

⚠ DANGER - The operator must read and understand the operator's manual for the tractor and implement before operation. Failure to do so may result in injury or death.
ØÛÖÄUUVÖÛÿ



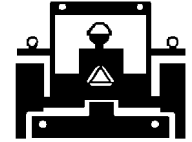
12. TRANSPORTING THE TRACTOR AND IMPLEMENT

When transporting the tractor and implement, it is important to ensure that the implement is properly secured. The tractor should be parked on a level surface, and the parking brake should be engaged. The implement should be lowered to its transport position.
ØÛÖÄUUVÖÛÿ

OPERATION

WARNING

Read and understand the operator's manual for the tractor. Do not operate the tractor with any of the following components installed: a rear-end loader, a backhoe loader, a backhoe loader with a backhoe loader attachment, or a backhoe loader with a backhoe loader attachment. If the tractor is equipped with a backhoe loader, the operator must use the backhoe loader attachment. If the tractor is equipped with a backhoe loader, the operator must use the backhoe loader attachment.



OPERATION

12.1 Transporting Mower

TRANSPORTING UNDER THE UNIT'S OWN POWER

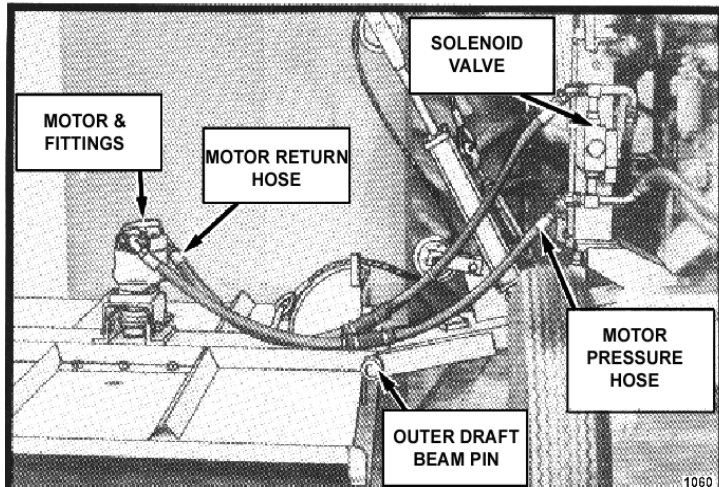
When transporting the tractor with the PTO engaged, the tractor must be in neutral and the parking brake must be set. The operator must be seated and the tractor must be moving forward at a slow speed. The operator must disengage the PTO before stopping. The operator must also ensure that the tractor is in a safe position for transport.

TRANSPORTING UNIT BY FLATBED TRAILER

When transporting the tractor on a flatbed trailer, the tractor must be in neutral and the parking brake must be set. The tractor must be secured to the trailer with straps or chains. The operator must ensure that the tractor is in a safe position for transport.

When the tractor is being transported on a flatbed trailer, the operator must ensure that the tractor is in a safe position for transport. The operator must also ensure that the tractor is in a safe position for transport.

When the tractor is being transported on a flatbed trailer, the operator must ensure that the tractor is in a safe position for transport. The operator must also ensure that the tractor is in a safe position for transport.



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OPERATION

... OPEN THE BALL VALVES ON THE HYDRAULIC RESERVOIR BEFORE STARTING TRACTOR AGAIN!

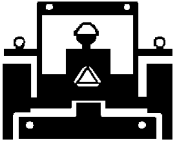
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12.2 Transporting on Public Roadways

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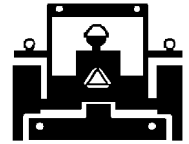
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OPERATION

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12.3 Hauling the Tractor and Implement

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OPERATION

OPERATION

OPERATION

13. TROUBLESHOOTING GUIDE

HYDRAULIC CYLINDER NOT WORKING ...

NOTE: Refer to repair parts section on valve bank settings on individual relief cartridges.

HYDRAULIC MOTOR NOT WORKING ...

HYDRAULIC VALVE ...

STRUCTURAL MEMBERS

...

OPERATION

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MAINTENANCE SECTION

Maintenance Section 4-1

MAINTENANCE

GENERAL INSTRUCTIONS

Tiger Mowers are designed for high performance and rugged durability, yet with simplified maintenance. The purpose of this section of the manual is to help the operator in the regular servicing of the mower. Regular maintenance at the intervals mentioned will result in the maximum efficiency and long life of the Tiger Mower.

When you purchase a Tiger Mower you also acquire another valuable asset, Tiger's parts organization. Our rapid and efficient service has guaranteed the customer satisfaction for many years. Tiger parts keep up with the demands for efficiency, safety and endurance expected of the Tiger Mower.

MAINTENANCE PRECAUTIONS

- Be sure end of grease gun and zerks are clean before using. Debris injected into bearings, etc. with grease will cause immediate damage.
- DO NOT use a power grease gun to lubricate bearings. These require very small and exact amounts of lubrication. Refer to the detailed maintenance section for specific lubrication instructions. DO NOT over-grease bearings.
- Lexan windows should be washed with mild soap or detergent and luke warm water, using a soft clean sponge or soft cloth. DO NOT use abrasive or alkaline cleaners or metal scrapers on lexan windows!
- Be alert to maintenance indicators such as the in-tank filter pressure gauge, hydraulic reservoir sight gauge, etc. Take the required action to correct any problems immediately.
- Release of energy from pressurized systems may cause inadvertent actuation of cylinders, or sudden release of compressed springs. Before disconnecting any hoses relieve pressure by shutting tractor off, setting cutter on ground and actuating lift valve handles.

WARNING

DO NOT use hands to check for suspected leaks in hydraulic hoses! Hydraulic fluid escaping under pressure can have sufficient force to penetrate skin and cause serious injury. If fluid is injected into skin, it must be surgically removed within a few hours or gangrene may result. Use a small piece of wood or cardboard, not hands, to search for pin hose leaks. Be sure all connections are tight and hoses and lines are not damaged before applying pressure.

BREAK IN PERIOD

In addition to following the break in instructions for your particular tractor, the in-tank hydraulic fluid filter should be replaced after the first 50 hours of service. Thereafter the filter should be replaced every 500 hours, or yearly, whichever comes first.

Re-torque wheel lugs after first five hours of operation and periodically thereafter. See torque specifications listed in the tractor's service manual for your particular model. **Wheel lugs must always be re-torqued whenever a wheel is removed and reinstalled.**

DANGER

Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)



MAINTENANCE



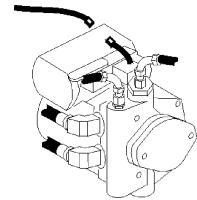
Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8)



Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Mower Head on the ground or securely supported on blocks or stands, disengage the PTO, and turn off the engine. Push and pull the control Levers or Joystick several times to relieve pressure prior to starting any maintenance or repair work. (SBM-6)



Always disconnect the wire leads from the mower pump solenoid before performing service on the Tractor or Mower. Use caution when working on the Tractor or Mower. Tractor engine must be stopped before working on Mower or Tractor. The Mower Blades could inadvertently be turned on without warning and cause immediate dismemberment, injury or death. (SBM-12a)

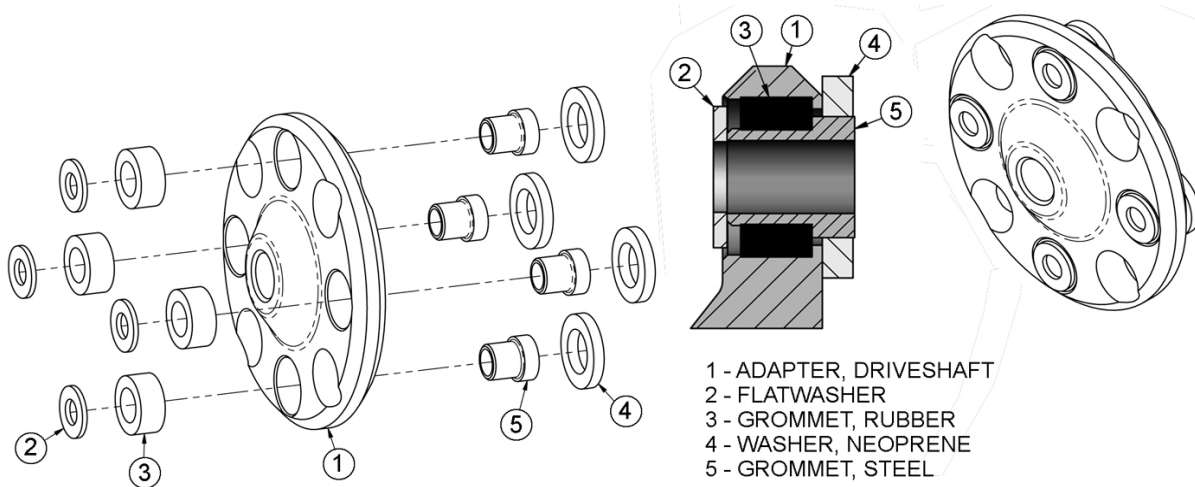


MAINTENANCE

MAINTENANCE OF CRANKSHAFT ADAPTER ASSEMBLY (RIGID ENGINE MOUNT TRACTORS ONLY)

If replacement of components of the crankshaft adapter assembly is required, follow the assembly procedures shown below. Seat rubber grommet completely into counterbore, then seat steel grommet completely into rubber grommet while rubber grommet is supported.

(ASM-JD-0051 CRANKSHAFT ADAPTER MAINTENANCE)



- 1 - ADAPTER, DRIVESHAFT
- 2 - FLATWASHER
- 3 - GROMMET, RUBBER
- 4 - WASHER, NEOPRENE
- 5 - GROMMET, STEEL

MAINTENANCE

REGULAR MAINTENANCE

The intervals at which regular servicing should be done are based on hours of operation. Use the tractors hour meter to determine when regular servicing is required.

Daily or Every 8 Hours

ITEM	SERVICE	COMMENTS
Drive Shaft Yoke, U-Joint & Stub Shaft	Grease	Grease as instructed in detailed Maintenance Section
Pump Drive Shaft	Check and Lube	Insure drive shaft end play
Crankshaft Adapter	Check rubber grommets	Replace grommets if damaged or missing
Pivot Points	Lubricate	Inject grease until it appears at end
Hydraulic Fittings	Check for leaks	Tighten when needed. Do Not use hands to che ck for leaks. See Maintenance Precautions
Knives	Check	Inspect for missing or damaged knives,change or sharpen as needed
Spindle mounting bolts (spindle to deck)	Check	3/4" x 2" torque to 331ft./lbs.
Knife mounting bolts (knife to disk)	Check	Pre-lubricate threads, then torque to 800 ft. lbs.
Disk mounting bolts (disk to spindle)	Check	5/8" X 1-3/4" bolt torque to 204 dry or 184 oiled ft. lbs.
Belts	Check/Adjust	Check if broken, tighten as required
Main Frame and Deck	Check	Retorque bolts to torque specifications in this section
Hydraulic Fluid Level	Check	Add if required per fluid recommendations
SIDE ROTARY	Maintenance Section 4-4	

MAINTENANCE

MAINTENANCE

WEEKLY OR EVERY 40 HOURS

ITEM	SERVICE	COMMENTS
Rotary Spindle	Lubricate	Every 40 hours or weekly

WEEKLY OR EVERY 50 HOURS

ITEM	SERVICE	COMMENTS
In Tank Hydraulic Fluid Filter (10 micron filter)	Change	Change after first 50 hours only then every 500 hours or yearly
In-Line High Pressure Filter (10 micron filter)	Change	Change after first 50 hours only then every 500 hours or yearly

MONTHLY OR EVERY 150 HOURS

ITEM	SERVICE	COMMENTS
Hydraulic Fluid Level	Check	Add as needed
Hydraulic Tank Breather	Clean/Check/Replace	Clean or replace Element as required
Rear Tire Type	Max P.S.I.	
480/80R38	29	
18.4-34	26	
18.4-38	26	

MAINTENANCE

MAINTENANCE

YEARLY OR EVERY 500 HOURS

ITEM	SERVICE	COMMENTS
Spindle Grease	Change	
Motor to Spindle Spline	Change	
Hydraulic Tank Fluid	Change	
In Tank Hydraulic Fluid Filter (10 micron filter)	Change	
In-Line HP Filter (10 micron filter)	Change	or Change when indicated by restriction indicator.
Hydraulic Tank Breather	Change	

MAINTENANCE

MAINTENANCE

MAINTENANCE

TROUBLESHOOTING

SYMPTOMS	CAUSE	REMEDY
Vibration	Loose Bolts	Check all bolts and tighten to recommended torque specifications in this section
	Cutter assembly	<ul style="list-style-type: none"> a. Check for damaged blades, disc, unbalanced or cutter shaft. b. Replace if needed. c. Check for wire, rope, etc. entangled in the cutter assembly
Mower will not lift	Hydraulic Fluid Low Leaks in line Faulty relief valve	Check and refill Hyd Fluid Tighten or replace fittings and hoses Check pressure in line. Line pressure in Control Valve should be at least 2500 P.S.I.
	Kinked or blocked	Clean or replace lines
	Faulty cylinder	Inspect, repair or replace cylinder
Oil Temperature rises	Low oil level above 200°F Kinked/blocked hoses Worn pump/motor	Bring oil to proper level. Inspect / Repair / Replace Disable and Repair
Mower will not start or run	Blown fuse	Check fuse between mower switch and ignition / replace
	Ball valves closed	Make sure valves are open
	Low oil level	Check Hyd. tank and fill
	Line leak	Check all fittings and lines, re-tighten or replace
	Electronic solenoid faulty	a. Without the tractor running, turn the mower switch to on. A low audible click is not heard if the solenoid is engaging the solenoid spool. If click is not heard, leave switch in on position and with a screwdriver or other steel object, touch the small nut on the end of the solenoid. If the metallic object is not attracted to the nut, check the fuse and wiring for an open circuit. If the object is attracted but no "click" is heard, replace the solenoid.

MAINTENANCE

TROUBLESHOOTING (CONTINUED)

- b. Remove the four bolts holding the small block to the main block. Lift and remove small block being careful not to damage O-rings/filter.
- c. Clean filter and re-install.
- d. Remove large nut on side of large valve block. Remove spring, and use needle nose vise grip to pull spool from block, check block and spool for contaminants and scratches. Clean parts or replace if scratched.

Motor runs but will not cut

Belts
Tensioner

Inspect belts and pulleys. Replace belts and repair as needed.
Adjust tensioner nut flat washer washer is flush with top of guide.

Mower turns slowly or not at all

Contaminants restricting spool movement in valve body

Remove large nut on side of large valve block. Remove spring, and use needle nose vise grip to pull spool from block. Check block and spool for contaminants and scratches.

Clean parts or replace if scratched.

Suction lines obstructed

Check for kinks or obstruction in suction hose.

Low oil level

Check Hyd. tank level and fill.

Pump will not work

Excessive wear on internal parts

Disassemble and repair.

Motor will not work

Excessive wear on internal parts

Disassemble and repair

NOTE: If flow meter is available, check pressure and flow volume for all suspected hydraulic problems.

If the solution to your problem cannot be found in this section, call the Technical Service representative at the number shown on the front cover of this manual.

MAINTENANCE

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TORQUE SPECIFICATIONS

Torque for Standard Fasteners

Nominal Dia. (in.)	threads per inch	Grade 2			Grade 5			Grade 8			Grade 9		
		Tightening Torque			Tightening Torque			Tightening Torque			Tightening Torque		
		Lubed	Dry Plated	Dry plain	Lubed	Dry Plated	Dry plain	Lubed	Dry Plated	Dry plain	Lubed	Dry Plated	Dry plain
		K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.17	K = 0.20
Unified Coarse Thread Series													
1/4	20	49 in-lbs	59 in-lbs	66 in-lbs	76 in-lbs	86 in-lbs	101 in-lbs	107 in-lbs	122 in-lbs	143 in-lbs	126 in-lbs	143 in-lbs	168 in-lbs
5/16	18	101	122	135	157	178	209	221	251	295	259	294	346
3/8	16	15 ft-lbs	18 ft-lbs	20 ft-lbs	23 ft-lbs	26 ft-lbs	31 ft-lbs	33 ft-lbs	37 ft-lbs	44 ft-lbs	38 ft-lbs	43 ft-lbs	51 ft-lbs
7/16	14	24	29	32	37	42	49	52	59	70	61	70	82
1/2	13	37	44	49	57	64	75	80	90	106	94	106	125
9/16	12	53	63	70	82	92	109	115	130	154	135	153	180
5/8	11	73	87	97	113	128	150	159	180	212	186	211	248
3/4	10	129	155	172	200	227	267	282	320	376	331	375	441
7/8	9	125	150	167	322	365	429	455	515	606	533	604	710
1	8	187	225	250	483	547	648	681	772	909	799	905	1065
1 1/8	7	266	319	354	596	675	794	966	1095	1288	1132	1283	1510
1 1/4	7	375	450	500	840	952	1121	1363	1545	1817	1597	1810	2130
1 1/2	6	652	783	869	1462	1657	1950	2371	2688	3162	2779	3150	3706
Fine Thread Series													
1/4	28	56 in-lbs	68 in-lbs	75 in-lbs	87 in-lbs	99 in-lbs	116 in-lbs	123 in-lbs	139 in-lbs	164 in-lbs	144 in-lbs	163 in-lbs	192 in-lbs
5/16	24	112	135	150	174	197	231	245	278	327	287	325	383
3/8	24	17 ft-lbs	20 ft-lbs	23 ft-lbs	26 ft-lbs	30 ft-lbs	35 ft-lbs	37 ft-lbs	42 ft-lbs	49 ft-lbs	43 ft-lbs	49 ft-lbs	58 ft-lbs
7/16	20	27	32	36	41	47	55	58	66	78	68	78	91
1/2	20	41	49	55	64	72	85	90	102	120	105	120	141
9/16	18	59	71	78	91	103	121	128	146	171	151	171	201
5/8	18	82	99	110	127	144	170	180	204	240	211	239	281
3/4	16	144	173	192	223	253	297	315	357	420	369	418	492
7/8	14	138	165	184	213	243	287	302	346	410	358	408	482
1	14	210	252	280	326	365	429	450	514	606	533	604	710
1 1/8	12	298	357	397	462	502	576	597	680	804	709	805	965
1 1/4	12	415	498	553	636	680	780	801	914	1074	943	1074	1281
1 1/2	12	734	880	978	1145	1243	1440	1461	1664	1968	1739	1968	2331

Torque values for 1/4 and 5/16 in series are in inch-pounds. All other torque values are in foot-pounds.
Torque values calculated from formula T=KDF, where

K = 0.15 for "lubricated" conditions

K = 0.17 for zinc plated and dry conditions

K = 0.20 for plain and dry conditions

D = Nominal Diameter

F = Clamp Load

Torque-Tension Relationship for Metric Fasteners

Nominal Dia. (mm)	Pitch	Class 4.6			Class 8.8			Class 10.9			Class 12.9	
		Tightening Torque			Tightening Torque			Tightening Torque			Tightening Torque	
		Lubed	Dry Plated	Dry plain	Lubed	Dry Plated	Dry plain	Lubed	Dry Plated	Dry plain	Lubed	Dry plain
		K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.17	K = 0.20	K = 0.15	K = 0.20
		(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)	(ft-lbs)
3	0.5	0.28	0.32	0.38	0.73	0.82	0.97	1.0	1.2	1.4	1.2	1.6
3.5	0.6	0.44	0.50	0.59	1.1	1.3	1.5	1.6	1.9	2.2	1.9	2.5
4	0.7	0.66	0.74	0.87	1.7	1.9	2.3	2.4	2.7	3.2	2.8	3.8
5	0.8	1.3	1.5	1.8	3.4	3.9	4.5	4.9	5.5	6.5	5.7	7.6
6	1	2.3	2.6	3.0	5.8	6.6	7.7	8.3	9.4	11	9.7	13
6	1.25	2.1	2.3	2.7	5.3	6.0	7.0	7.6	8.6	10	8.8	12
7	1	3.8	4.3	5.0	9.7	11	13	14	16	19	16	22
8	1	5.9	6.6	7.8	15	17	20	22	24	29	25	34
8	1.25	5.5	6.2	7.3	14	16	19	20	23	27	24	31
10	1.25	11	13	15	29	33	39	42	48	56	49	66
10	1.5	11	12	14	28	32	37	40	45	53	47	62
12	1.25	21	23	28	53	60	71	76	86	101	89	119
12	1.5	20	22	26	51	58	68	73	82	97	85	113
12	1.75	19	21	25	49	55	65	70	79	93	81	108
14	1.25	26	29	34	66	75	89	95	108	127	111	148
14	1.5	28	32	37	72	82	96	103	117	138	121	161
14	2	30	34	40	78	88	104	111	126	148	130	173
16	1.5	50	57	67	129	146	171	184	208	245	215	287
16	2	47	53	62	121	137	161	173	196	230	202	269
18	1.5	73	82	97	187	212	249	268	303	357	313	417
18	2.5	65	73	86	167	189	222	239	270	318	279	372
20	1.5	101	115	135	270	306	360	374	424	498	437	583
20	2.5	91	104	122	236	267	314	337	382	449	394	525

Clamp load calculated as 75% of the proof load for specified bolts, K = 0.15 for "lubricated" conditions
All torque values are listed in foot-pounds
Torque values calculated from formula T=KDF, where

K = 0.15 for "lubricated" conditions

K = 0.17 for zinc plated, dry conditions

K = 0.20 for plain and dry conditions

D = Nominal Diameter

F = Clamp Load

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LUBRICATION RECOMMENDATIONS

DESCRIPTION	APPLICATION	GENERAL SPECIFICATION	RECOMMENDED MOBIL LUBRICANT
Tractor Hydraulics	Reservoir	JD-20C MF M1135, M1141 FNHM2C134D (FNH201)	Mobilfluid® 424
Mower Hydraulics	Reservoir		
	Cold Temperatures 0°F Start-Up	ISO 46 Anti-Wear-Low Temp	Mobil DTE 15M
	Normal Temperatures 10°F Start-Up	JD-20C MF M1135, M1141 FNH M2C134D (FNH201)	Mobilfluid 424
	Normal Temperatures 15°F Start-Up	ISO 46 Anti-Wear	Mobil DTE 25
	High Operating Temp. Above 90°F	ISO 100 Anti-Wear	Mobil DTE 18M
Flail Rear Gearbox	Grease	PAO Synthetic Extreme Pressure Gear Lube	Mobil SHC 75W-90 Mobil 1Synthetic Gear
Cutter Shaft & Ground Roller Shaft (Flail)	Grease Gun	Lithium-Complete Extreme Pressure NLGI - ISO 320	Mobilgrease CM-S
Drive Shaft Coupler (Flail and Rotary)	Grease Gun	Lithium-Complex Extreme Pressure NLGI 2 - ISO 320	Mobilgrease CM-S
Drive Shaft Yoke, U-joint & Stub Shaft	Grease Gun	Lithium-Complex Extreme Pressure NLGI 2 - ISO 320	Mobilgrease CM-S
Deck Spindle (Rotary)	Grease Gun	Tiger Part Spindle Lubricant Part Number 06540000	Mobilith SHC 220

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SIDE ROTARY

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POLYCARBONATE CARE AND MAINTENANCE

The proprietary UV and Abrasion Resistant surface coating on SHIELDS SUPERCOATED polycarbonate significantly improves performance. Periodic cleaning using proper procedures and compatible cleaners are recommended to prolong service life. Tiger Corp. polycarbonate is SUPERCOATED on both sides.

CLEANING THE SUPERCOAT HARD-COAT

1. Wash with a mild solution of soap or detergent and lukewarm water.
2. Using a soft cloth or sponge, gently wash the sheet to loosen dirt and grime and rinse well with clean water.
3. To prevent water spotting, thoroughly dry with chamois or cellulose sponge.
4. Avoid the use of abrasive cleaners, squeegees and/or other cleaning implements that may mar or gouge the coating.

CLEANING AGENTS WHICH HAVE BEEN FOUND TO BE COMPATIBLE UNDER LABORATORY CONDITIONS:

- Aqueous Solutions of Soaps and Detergents

Windex	Top Job	Joy	Mr. Clean
Fantastik	Formula 409	Sumalight D12	Brucodecid

- Organic Solvents

Butyl Cellosolve	Kerosene	Hexel, F.O. 554	Naphtha (VM&P Grade)
Neleco-Placer	Turco 5042		

- Alcohols

Methanol	Isopropyl
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All residual organic solvents should be removed with a secondary rinse.

GRAFFITI REMOVAL

Butyl cellosolve (for removal of paints, marking pen inks, lipstick, etc.) The use of masking tape, adhesive tape or link removal tools work well for lifting off old weathered paints.

To remove labels, stickers, etc., the use of kerosene or VM&P naphtha are generally effective. When the solvent will not penetrate sticker material, apply heat (hair dryer) to soften the adhesive and promote removal.

If a material is found to be incompatible in a short-term test, it will usually be found to be incompatible in the field. The converse, however, is not always true. Favorable performance is no guarantee that actual end-use conditions have been duplicated. Therefore, these results should be used as a guide only and it is recommended that the user test the products under actual end-use conditions.

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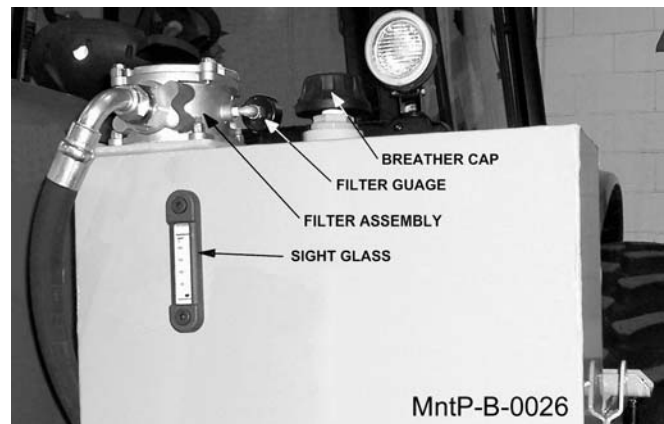
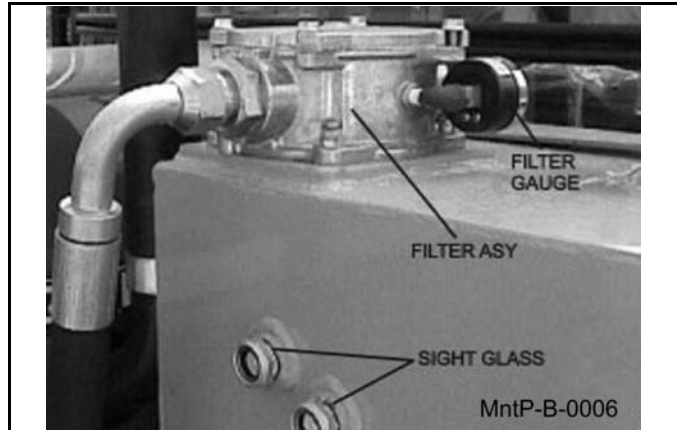
MAINTENANCE

RECOMMENDED FILLING INSTRUCTIONS FOR HYDRAULIC RESERVOIRS

When filling or checking the oil level, the unit should be parked on a level surface., shut “OFF”, and allow sufficient time to cool to ambient temperature. Use caution when removing the pressurized breather. Do not place face over opening when removing breather.

If your reservoir has two sight glasses: The reservoir should be filled to the top of the lower sight glass on the side of the tank. Do not overfill. The reservoir has been overfilled when oil is visible in the upper sight glass. If tank has too much oil, the excess may be expelled through the pressurized breather.

If your reservoir has one sight glass/temperature gage: The reservoir should be filled to the center of the sight glass on the side of the tank. Do not over-fill. If the tank has too much oil, the excess may be expelled through the pressurized breather



REPLACING IN-TANK HYDRAULIC FILTER

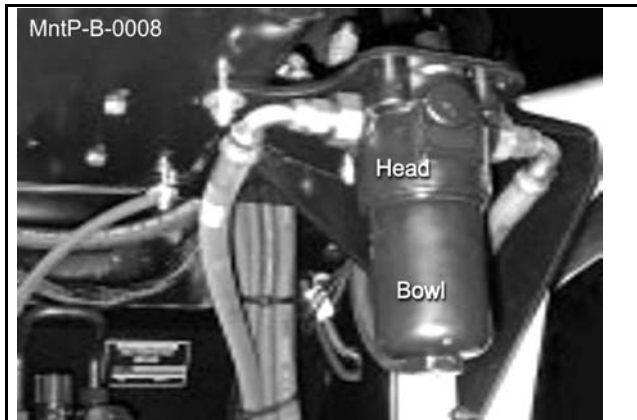
Loosen the four bolts on the top cover of the filter housing. Turn cover counter-clockwise until cover is free. Remove and replace filter. Replace top cover and cover bolts in opposite order as removed.



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REPLACING HIGH PRESSURE HYDRAULIC FILTER ELEMENT

Be certain that the system has been shut down and depressurized. Locate High Pressure Filter housing. Confirm that the new element to be installed matches the element p/n on the filter model tag. *Example: V3.0510-06 (world line 100, HD049 model)*. Locate the bottom of the High Pressure Bowl. Using the appropriate spanner wrench or ratchet, and turning in a counterclockwise rotation, (looking at the bottom of the bowl) remove the bowl from the head. The first couple rotations will seem tight as the o-ring passes the sealing flats. Once the o-ring has cleared the sealing flats, the bowl should spin freely. Taking care not to drop the bowl, finish removing the bowl from the head.



WARNING: Bowl will be full of oil! Pour the oil from the bowl into a container. This oil should be considered contaminated due to the outside-in flow direction through the element. Clean the inside of the bowl if "dirt" is present. Remove the old element from the filter head by pulling with a rotating motion. Dispose of the used element properly. Remove the new element from the packaging. Using your finger, dab and lubricate the o-ring in the top of the new element with oil. Install the new element into and on the mounting boss within the head. Ensure that the element is fully seated on the boss. Clean and inspect the o-ring that is affixed in the bowl and lubricate with oil. Using a clockwise rotation, screw the bowl back into the head, ensuring that the bowl has not been crossthreaded into the head. Continue to tighten the bowl, using the spanner wrench or ratchet. The rotation of the bowl will become tighter once the o-ring engages the sealing flats. Once the bowl has bottomed out, back-off the bowl by 1/6 turn. This ensures that the o-ring is seated properly within the sealing flats. Element change out and re-assembly is now complete. Start the machine and inspect the filter area checking that there is no oil leaking from the filter assembly. Replace the element for the first time at 50 hours of operation, then yearly (500 hours) or when indicated by restriction indicator.

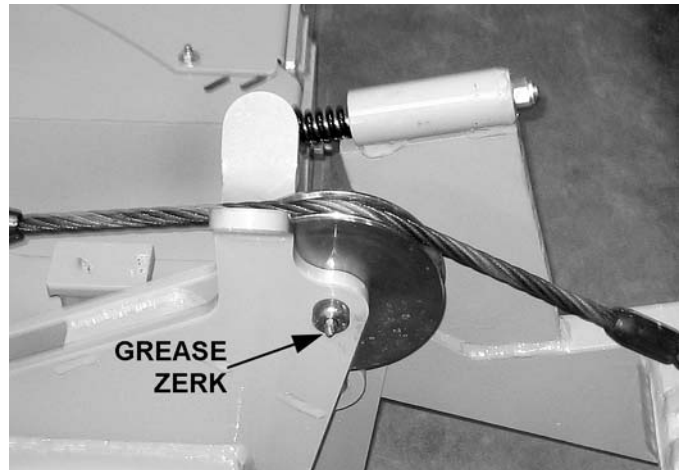
MAINTENANCE

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GREASING THE SHEAVE

Locate the grease zerk on the ends of the sheave pin. Inject Lithium-Complex Extreme Pressure grease conforming to NLGI2-ISO 320 specifications into the pin until it protrudes from the ends. This should be greased daily or for every 8 hours of service.

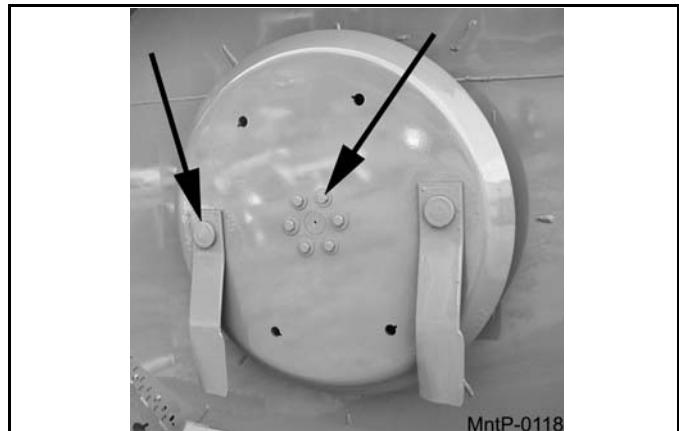


TIGHTENING BLADE BOLTS AND DISK BOLTS

After every 8 hours of operation or daily, the knife bolts and disk bolts should be tightened as follows:

Knife Mounting Bolts (2 or 3 ea.) torque to 800 oiled ft. lbs.

Disk Mounting Bolts (6 ea.) torque to 204 dry or 180 oiled ft./lbs.

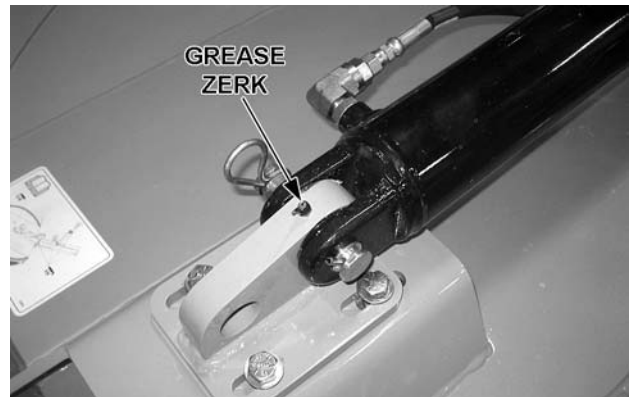
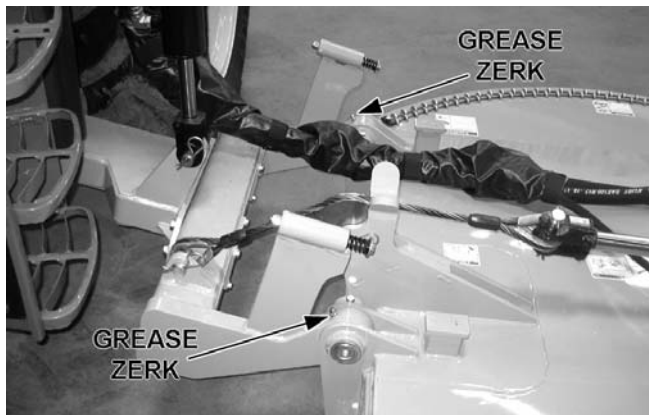


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GREASING DRAFT BEAM PIVOT POINTS

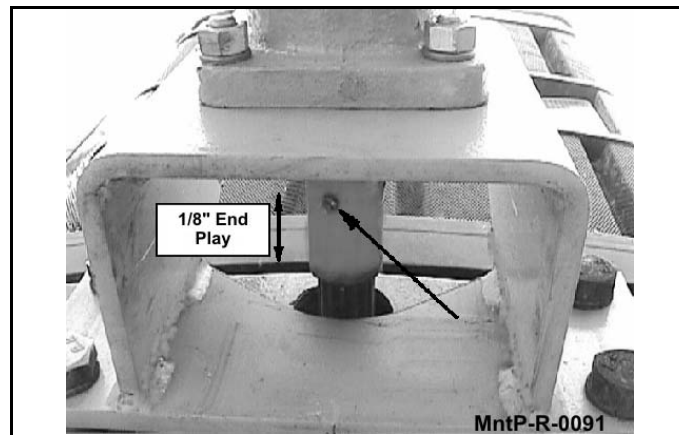
Locate the grease zerks on the inner and outer draft beam pivot bosses. Inject Lithium-Complex extreme pressure grease, conforming to NLGI2-ISO 320 specifications, into each zerk until grease protrudes from joints. Grease all pivots daily or every 8 hours of service.

With the cutter head lowered, locate the grease zerks on the linkage and pivot bosses. Inject Lithium-Complex extreme pressure grease, conforming to NLGI2-ISO 320 specifications, until it protrudes from the ends. With the cutter head in this position it is also possible to grease the draft beam cylinder anchors and pins. Now raise the cutter head to expose the remaining zerks on the deck tilt linkages and on the other end of the cylinder.



GREASING PUMP DRIVE SHAFT COUPLER

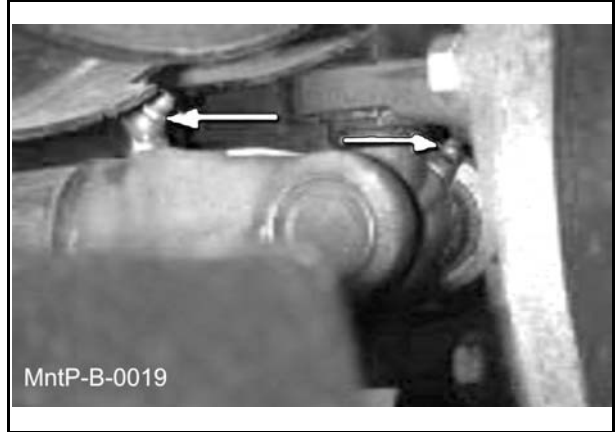
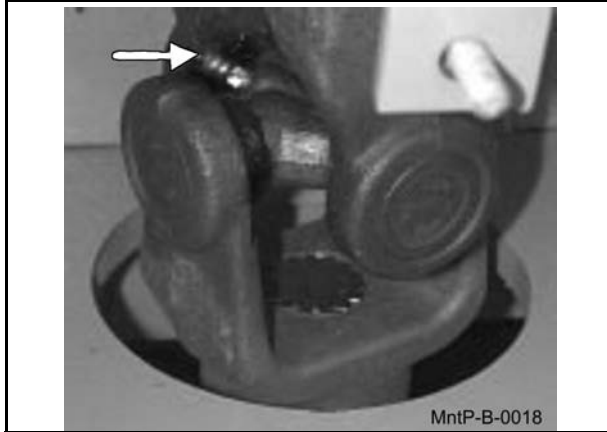
With engine stopped, ensure driveshaft alignment by grasping coupler and sliding back and forth. Coupler should slide freely with approximately 1/8" of end play. If coupler does not slide freely, inspect for loose pump mount bolts, or damaged or loose crankshaft adapter. Inject-Lithium Complex extreme pressure grease, conforming to NLGI2-ISO 320 specifications, into coupler until grease begins to protrude from ends. Grease daily or every 8 hours. Do not over grease.



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DRIVE SHAFT YOKE, U-JOINT & STUB SHAFT

With engine stopped, inject Lithium-Complex extreme pressure grease, conforming to NL GI2-ISO 320 specifications, into universal joints and slip yoke until grease appears at the seal. Grease them daily or every 8 hours.



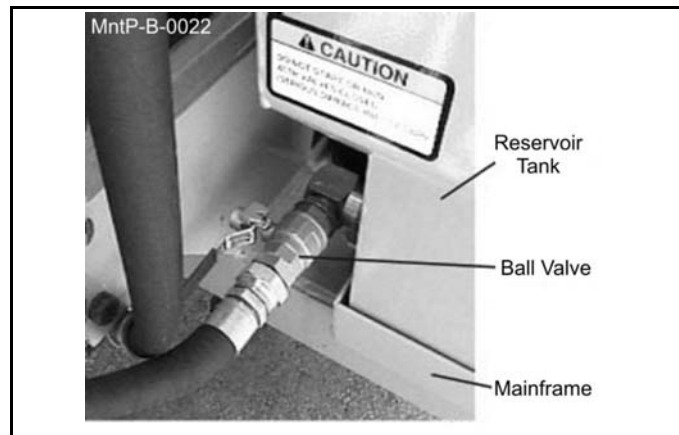
MAINTENANCE

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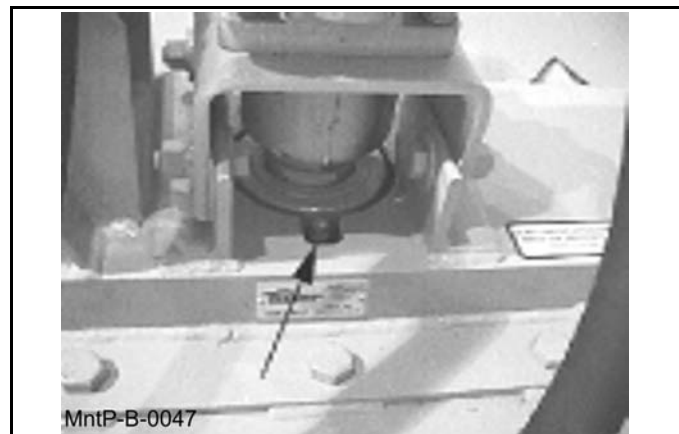
BALL VALVES

The ball valves at the hydraulic reservoir may need to be closed during certain maintenance or repair procedures. **THE BALL VALVES MUST BE OPEN (handle parallel with valve) WHEN TRACTOR IS RE-STARTED OR WHEN THE PUMP IS COUPLED TO MOTOR OR PTO!** Failure to do so will result in component failure!



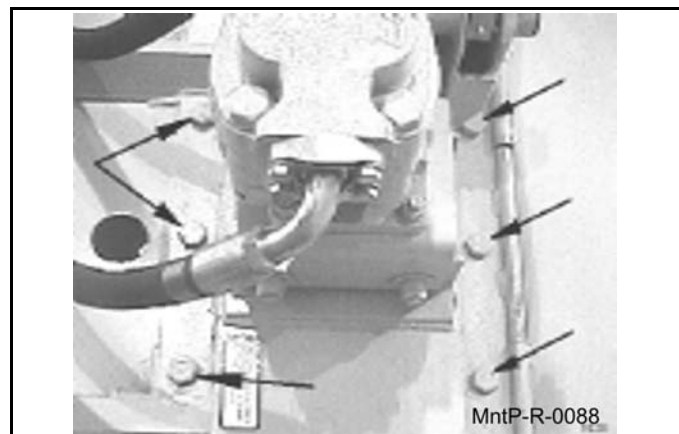
GREASING SPINDLE

Locate grease fitting on inside of deck housing. Inject Tiger Spindle Lubricant, part number 06540000, into spindle housing. Fill with lubricant until lubricant weeps out of top spindle seal. Lubricate spindle weekly or every 40 hours of use.



TIGHTENING SPINDLE BOLTS

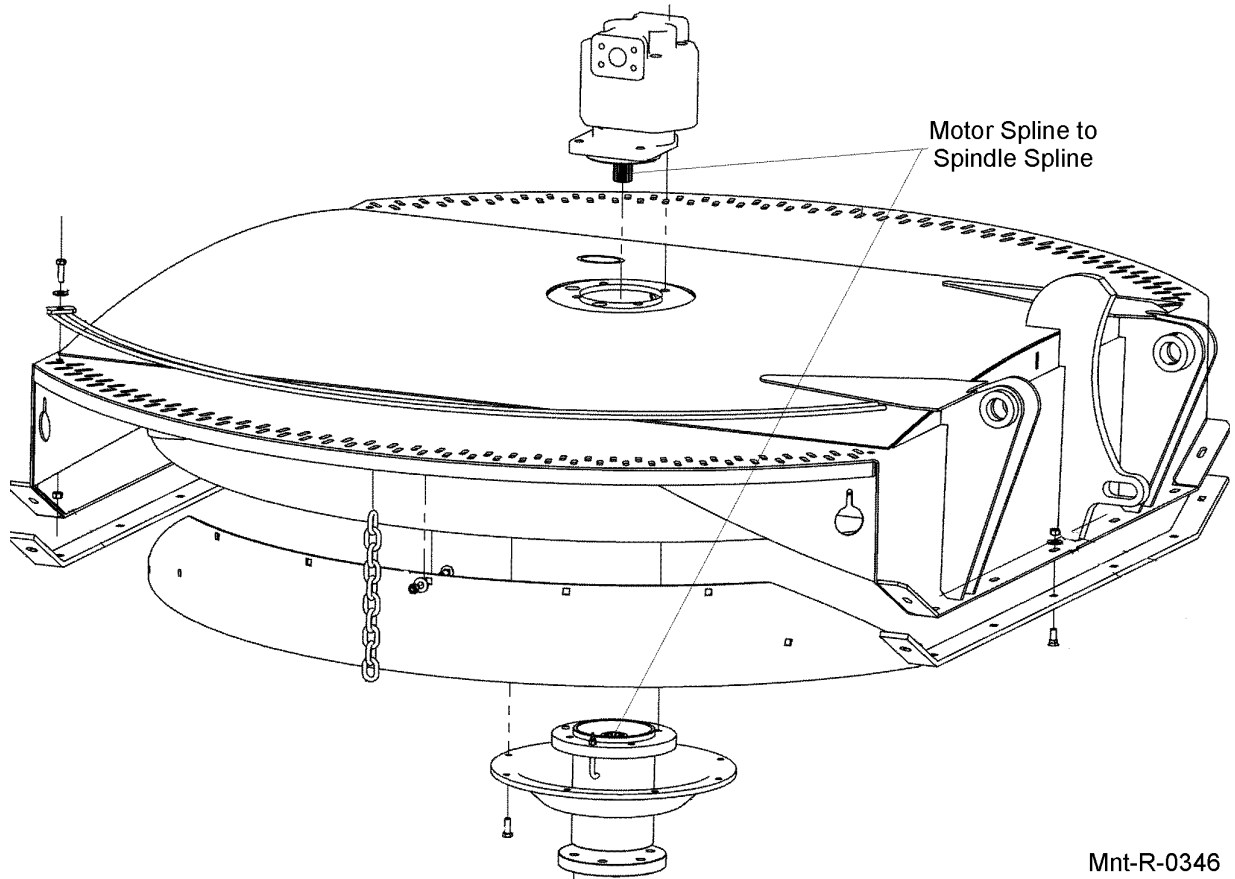
The spindle mounting bolts should be checked and retorqued daily or every 10 hours of service. Torque the (6) bolts shown below to 357 dry or 315 oiled ft. lbs.



MAINTENANCE

GREASING MOTOR SPLINE TO SPINDLE SPLINE

For direct drive mowers, locate motor spline and spindle spline on the mower deck. Grease splines with Accrolube (Tiger # 06520310). Use about 4 ounces of grease. Change grease yearly or every 500 hours.



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Blades

Check the Blades for cracks and wear and Blade Bolts for tightness, daily. Blades should be replaced when they are worn excessively, bent, deformed, or out of balance.

CAUTION

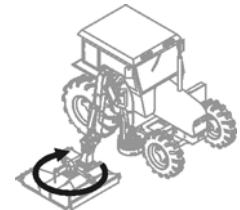
Blades should always be replaced in pairs. Blades of different weights can cause serious imbalance and damage to the machine and personnel. When replacing blades, take care to replace the blade bolts, nuts, and washers.

Important


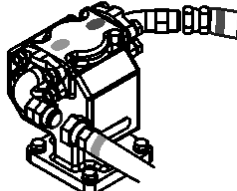
Make sure the mower blades are turning clockwise when looking down from the top of the mower. Follow the color coding on the hydraulic hoses and fittings to make sure the motor and hydraulics hoses are assembled properly. Connect the red hose connection only to red fitting. Connect the blue hose connection only to the blue fitting. The blade rotation on the leading edge of the mower should discharge the cut material away from the tractor and operator.

WARNING

If the leading edge of the mower blades are rotating backwards they can discharge material toward the operator. If this occurs discontinue mowing immediately and reverse the direction of the motor rotation by correctly installing the motor pressure and return hoses. Contact your dealer or Alamo Industrial for specific information on the hose routing.



MAINTENANCE

WARNING	ADVERTENCIA
TO AVOID SERIOUS INJURY AND DEATH FROM THROWN OBJECTS: <ul style="list-style-type: none">● MAKE CERTAIN blades rotate the correct direction.	PARA EVITAR LESION SERIA O MUERTE POR OBJETOS LANZADOS: <ul style="list-style-type: none">● ASEGURE que las cuchillas giran en la dirección correcta.
BLADE ROTATION  ROTACIÓN DE CUCHILLAS	
Return Retorno BLUE	 Pressure Presión RED

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MAINTENANCE

ROTARY KNIFE REPLACEMENT

1. Be sure you have a complete matching set of new knives for replacement.
2. Remove knives and inspect holes for damage. Also watch for cracks in the disk around the holes.
3. Lube threads with anti-seize, motor oil or grease. Install bolts through knife and disk from bottom side of disk. Install new self-locking nuts and torque them to 800 ft. lbs.
4. The knives should swing freely to absorb shocks from impact when striking objects.



WARNING WHEN CUTTING HEAVY BRUSH, KNIFE BOLTS SHOULD BE INSPECTED HOURLY AND RETORQUED TO 1070 DRY OR 800 OILED FT./LBS.

REPLACEMENT OF ROTARY DISK



CAUTION Failure to follow the following warnings and instructions may result in serious injury or damage to the equipment or property!

The bolts that attach the knife mounting disk to the spindle must be grade 8. These 5/8 inch bolts are to be torqued according to the chart in this section.

A thread locking agent may be applied to threads of all mounting bolts before they are installed.

Disks must be inspected daily for hairline cracks between spindle mounting bolts or around the knife mounting bolts. These cracks indicate metal fatigue caused by severe abuse. If cracks are present, the disk must be replaced.

Inspect the disk mounting bolts daily when checking tightness of blade mounting bolts. If a disk mounting bolt is loose, it must be removed, threads cleaned, fresh thread locking agent applied, and tightened to proper torque value.

If a knife mounting bolt is loose, the self locking nut must be replaced as a safety precaution. Lubricate threads with anti-seize, grease or motor oil. Place bolts through knife and disk from bottom side of disk. Install self locking nuts and torque them to 800 ft. lbs.

1. **WARNING: The disk alone weighs over 100 lbs.** Be sure its weight can be supported before attempting to replace. The use of a lift mechanism will ease replacement.
2. Remove the six disk mounting bolts and the disk from the spindle.
3. Install new disk and align with mounting bolt holes.
4. Apply a thread locking agent to all of the mounting bolts and install the bolts through the disk.

NOTE: *Disk bolts must be Grade 8.*

5. Tighten bolts down and torque to values noted.
6. See knife replacement instructions for replacing the knives onto the new disk.

HEAVY DUTY SPINDLE ASSEMBLY INSTALLATION AND BEARING ADJUSTMENT



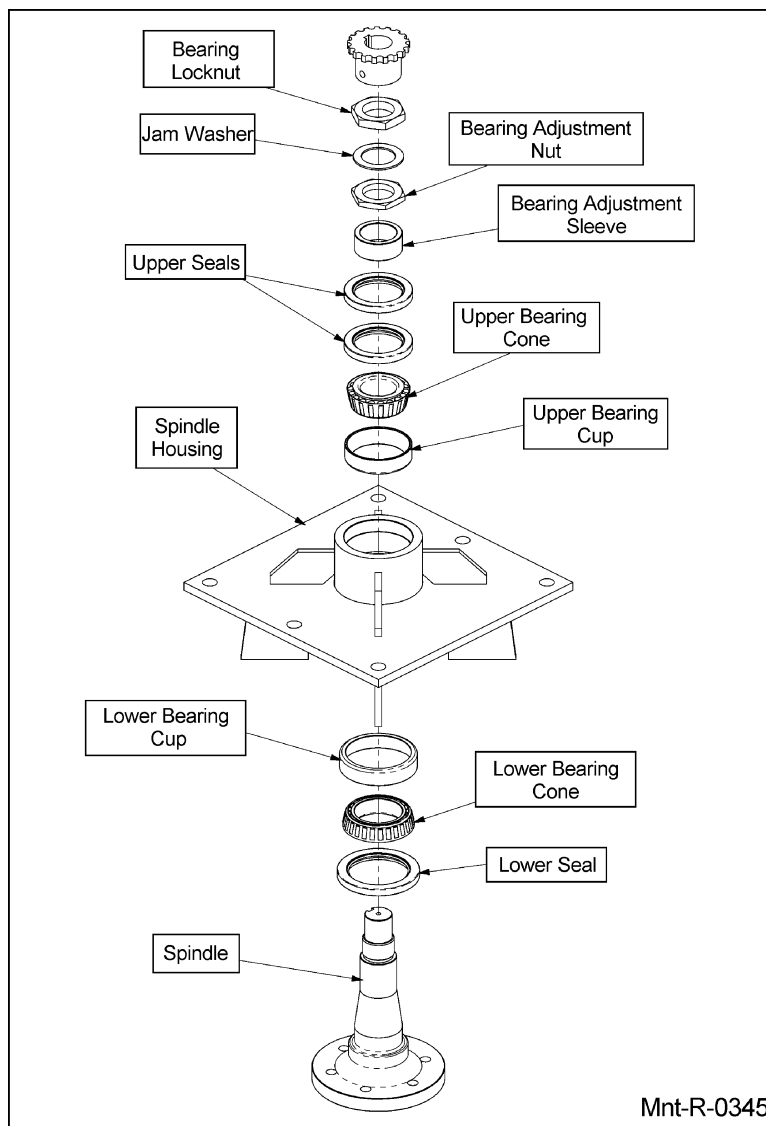
A press MUST be used to install bearing cups, bearing cones, and seals. DO NOT use a hammer to install races, bearings, or seals. The parts of assembly may be damaged.

NOTE: The grease zerk and gussets are located on the top side of the spindle housing. Be sure the spindle is assembled correctly.

Be sure to wear eye protection and other protective equipment as needed when working on spindle assembly.

THE SPINDLE ASSEMBLY

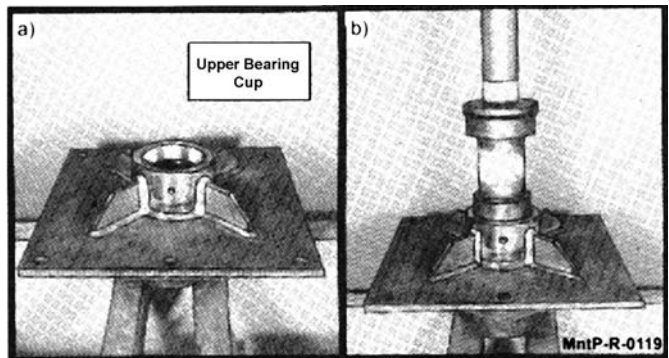
See the diagram below for identification of spindle parts, while servicing.



MAINTENANCE

BEARING INSTALLATION

1. Press upper bearing cup into the spindle housing
2. Turn the spindle housing over and press in the lower bearing cup.
3. Place the lower bearing cone in the bearing cup. Next press the seal into the spindle housing. The inner lip of the seal must be DOWN, towards the bearing, so lubricant is sealed inside the housing.
4. Install the spindle in the housing. Lightly press the end of the spindle to seat the spindle against the bearing inner race.
5. Turn the spindle housing over (up position) and fill with Tiger Spindle Lubricant (part number 06540000) to the top edge of the upper bearing cup.
6. Support the bottom of the spindle and press the upper bearing cone and bearing adjustment sleeve onto the spindle.

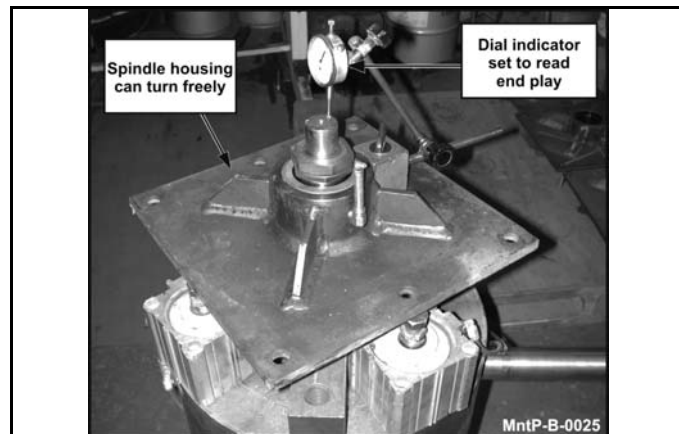


NOTE: The spindle housing must turn freely when seating the bearing cone and sleeve.

7. Press the two upper seals into the spindle housing. The inner lip of the seals must be UP, away from the bearing, so excess lubricant can escape.
8. Install the bearing adjustment nut (thin nut) so there is 1-1/6" clearance between the nut and the sleeve. Install the jam washer, placing the tab into the key-way. Install the bearing lock nut (thin nut) and hand tighten against jam washer and adjustment nut. See the following section for bearing adjustment.

BEARING ADJUSTMENT

1. Clamp the bottom end of the spindle securely in a vise so the spindle housing turns freely.
2. Position a magnetic base dial indicator on the outer diameter of the spindle housing. Locate the end of the dial indicator against the flat end of the spindle shaft. The dial indicator will now measure accurately bearing end play.
3. Tighten the bearing adjustment nut until there is 0.012 inch movement when the spindle housing is pried upward away from the vise jaws.
4. When there is 0.012 inch free play between the spindle and housing, install the bearing lock nut (thick nut). Hold the adjusting nut securely and tighten the lock nut to 300 ft. lbs. of torque.
5. After the lock nut is tightened, there must be 0.001 inch to 0.003 inch of free play when lightly prying up on the spindle housing.



If the end play is correct, 0.001 inch to 0.003 inch, bend tabs up on jam washer to prevent the lock nut from loosening.

If the end play is NOT correct, loosen the lock nut and turn the adjustment nut as required and re-tighten the lock nut. Repeat first part of step 5.

MAINTENANCE

MAINTENANCE

DAILY MAINTENANCE SCHEDULE

The following services should be performed daily or every 8 hours of service, following the detailed maintenance instructions in the operator's manual.

- _____ Pump Driveshaft: Check for end play in driveshaft / coupler and lubricate at zerks.
- _____ Crankshaft adapter: If equipped with rubber grommets check condition, replace if missing or damaged.
- _____ Pivot points: Inject grease until it appears at ends.
- _____ Hydraulic fittings: Check for leaks with paper or cardboard. Tighten fittings or replace hoses immediately
- _____ Knives: Inspect for missing or damaged knives, change (only complete sets) as needed.
- _____ Belts: Check/Tighten/Replace belts as needed.
- _____ Mainframe/Deck: Unless otherwise specified retorque bolts according to torque specifications in this section.
- _____ Hydraulic Fluid Level: Add, if required, per fluid recommendations.
- _____ Rear Flail Drive, Bearing Flange and Shaft Couplers (if applicable): Grease as instructed in the detailed Maintenance Section.
- _____ Cutter Shaft and Ground Roller: Grease as instructed in the detailed Maintenance Section.

Service performed by: _____ Date: ___ / ___ / ___ Hour

Meter: _____

Maintenance Section

**This page may be copied and used as part of the daily maintenance routine.

MAINTENANCE

MAINTENANCE

SIDE ROTARY

Maintenance Section 4-24

PARTS SECTION

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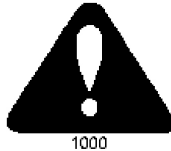
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PARTS ORDERING GUIDE

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1. The Parts Section is prepared in logical sequence and grouping of parts that belong to the basic machine featured in this manual. Part Numbers and Descriptions are given to help locate the parts and quantities required.
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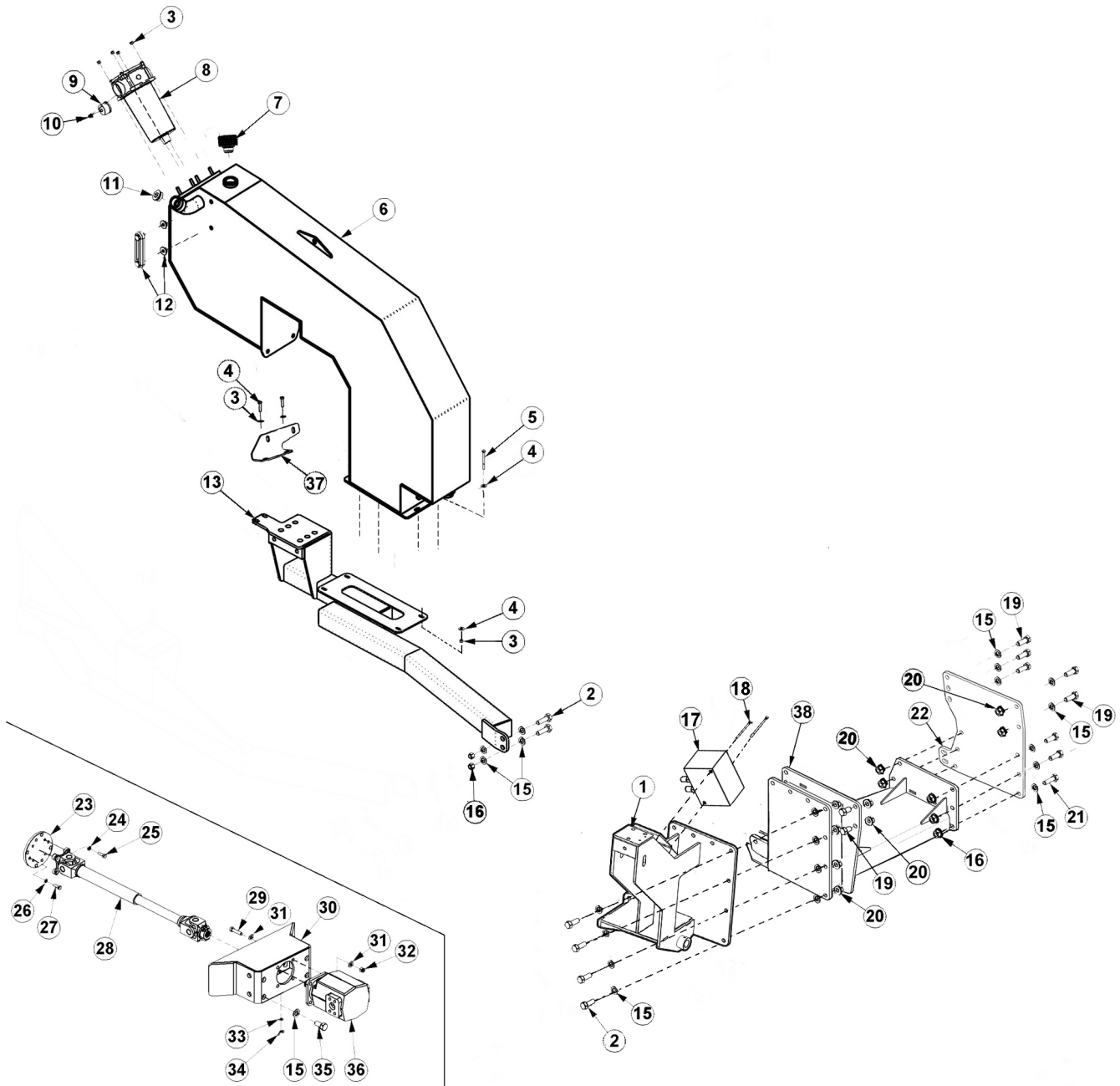


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Direct any questions regarding parts to:

Tiger Corporation
3301 N. Louise Ave.
Sioux Falls, SD 57107
1-800-843-6849
1-605-336-7900

TRACTOR MOUNT KIT



ITEM	PART NO.	QTY.	DESCRIPTION
1	06300382	1	MAINFRAME, TM, TSF, JD6110M, T4F
2	21833	4	CAPSCREW, 3/4" X 2-1/4", NC
3	21627	8	NYLOCK NUT, 3/8", NC
4	22016	4	FLATWASHER, 3/8"
5	21639	2	CAPSCREW, 3/8" X 3-1/4", NC
6	06700091	1	TANK, WHEEL WELL, ASSEMBLY
---	06380015	1	TANK, WHEEL WELL, WELDMENT

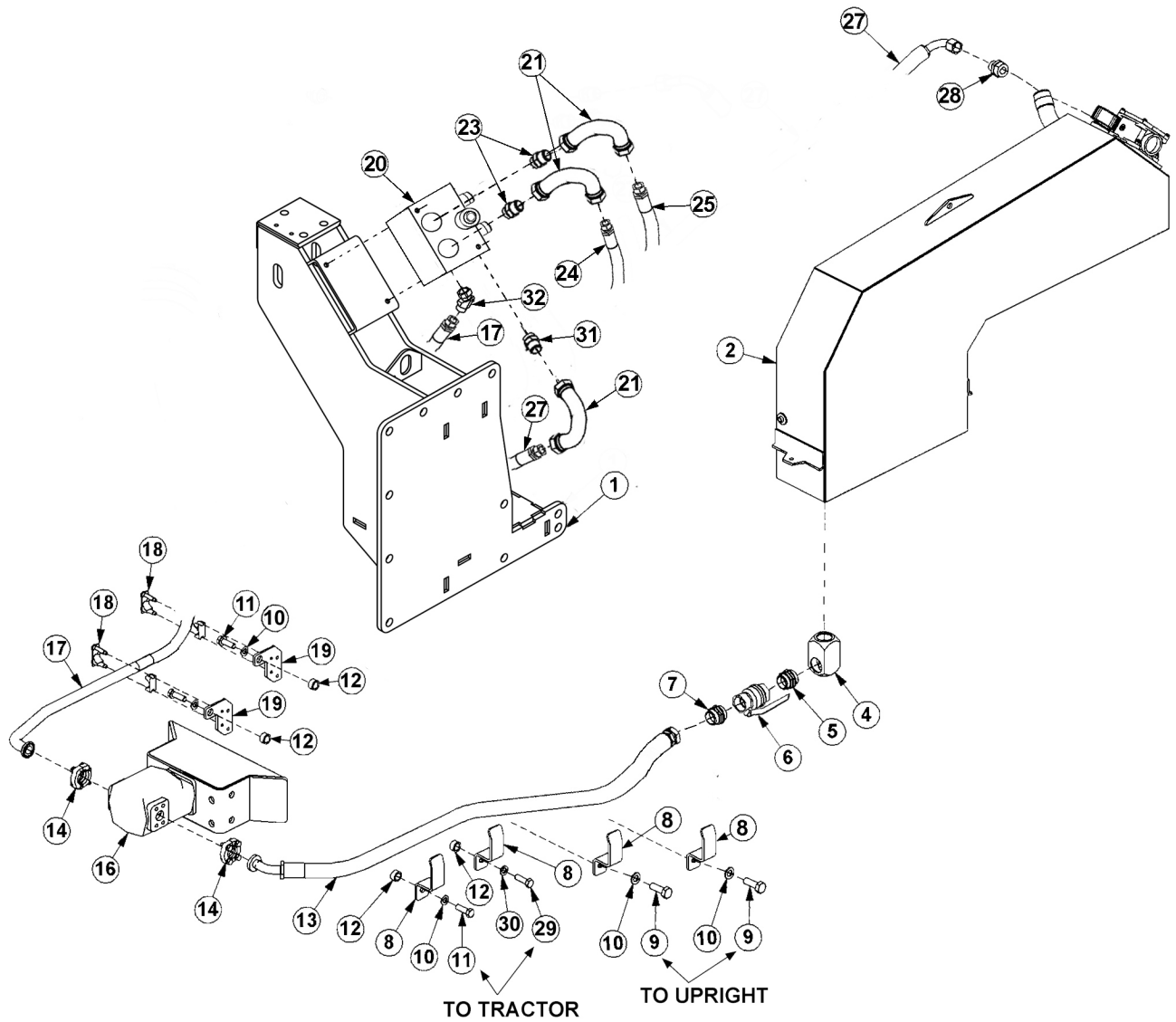
JD6110-30M R T4F SIDE ROTARY

TRACTOR MOUNT KIT

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
7	06505077	1	CAP,BREATHER,O-RING
8	06505044	1	FILTER,IN-TANK
9	6T0649	1	FILTER GAUGE
10	TF4888	1	STREET ELBOW,1/8"NPT
11	06505127	1	PLUG,#20 SAE
12	06505067	1	SIGHT GAUGE,LENZ
---	06503175	1	KIT,SEAL,SIGHT GAUGE
13	06300257	1	AXLE BRACE,LH
---	06300256	1	AXLE BRACE,LH (REAR STOW)
14	06300131	1	AXLE BRACE,RH (SINGLE COLUMN)
---	06300019	1	AXLE BRACE,RH (REAR STOW)
15	33880	28	FLATWASHER,3/4",SAE
16	21825	10	HEX NUT,3/4",NC
17	06510084	1	BRAKE VALVE
18	21644	2	CAPSCREW,3/8" X 5",NC
19	31731	10	CAPSCREW,20MM X 50MM,2.5P
20	31722	10	HEX NUT,20MM,FLNG,2.5P
21	27281	6	CAPSCREW,20MM X 60MM,2.5P
22	06402240	1	UPRIGHT,LH
23	34998	1	SPACER,DRIVESHAFT
24	21989	4	LOCKWASHER,7/16"
25	21680	4	CAPSCREW,7/16" X 1-1/4",NC
26	32691	4	LOCKWASHER,10MM
27	23113	4	CAPSCREW,10MM X 30MM,1.5P
28	34999	1	DRIVESHAFT,U-JOINT
29	21733	4	CAPSCREW,1/2" X 2",NC
30	34993	1	PUMP MOUNT
31	06533004	4	FLATWASHER,1/2",SAE
32	21727	4	NYLOCK NUT,1/2",NC
33	22014	1	FLATWASHER,1/4"
34	32519	1	WING NUT,1/4"
35	24860	4	CAPSCREW,20MM X 40MM,2.5P
36	23152	1	PUMP
37	06412418	1	TANK SUPPORT
38	06500383	1	MAIN FRAME MOUNT

TRACTOR MOUNT KIT - HYDRAULICS



JD6110-30M R T4F SIDE ROTARY

TRACTOR MOUNT KIT - HYDRAULICS

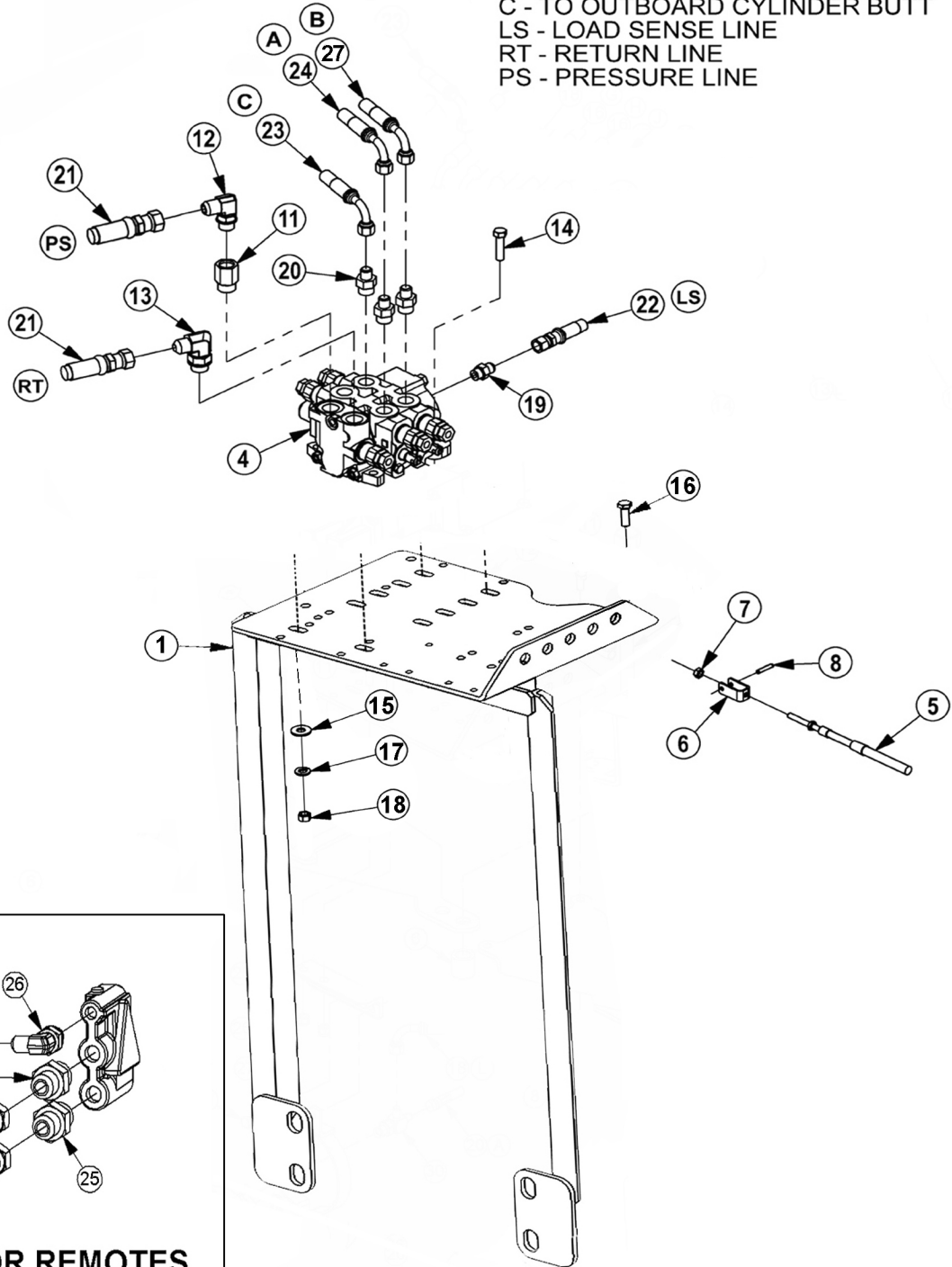
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ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	-	MAIN FRAME *REFER TO TRACTOR MOUNT KIT
2	-----	-	HYDRAULIC TANK *REFER TO TRACTOR MOUNT KIT
4	06503084	1	ELBOW,1-1/2"FOR X 1-1/2"FOR
5	06503083	1	ADAPTER,1-1/2"MOR X 1-1/2"MOR
6	34309	1	BALL VALVE,1-1/2"FOR
7	34710	1	ADAPTER,1-1/2"MOR X 1-1/2"MJ
8	32382	4	BRACKET,HOSE
9	27281	2	CAPSCREW,20MMM X 60MM,2.5P
10	33880	4	FLATWASHER,3/4",SAE
11	30708	4	CAPSCREW,20MM X 90MM,2.5P
12	24849	4	SPACER
13	06500692	1	HOSE,1-1/2" X 110"
14	TF4852	2	KIT,FLANGE
16	23152	1	PUMP
17	06500744	1	HOSE,1" X 71"
18	06505017	1	CLAMP KIT,1"
19	34626	2	BRACKET,CLAMP
20	06510084	1	BRAKE VALVE
21	06503200	1	ELBOW,1" MJX X 1"FJX90
23	33555	2	ADAPTER,1"MOR X 1"MJ
24	---	1	HOSE (PRESSURE) *REFER TO MOWER ASSEMBLY
25	----	1	HOSE (RETURN) *REFER TO MOWER ASSEMBLY
27	06500810	1	HOSE,1" X 166"
28	34064	1	ADAPTER,1-1/4"MOR X 1"MJ
29	06530519	1	CAPSCREW, 12MM X 70MM
30	22017	1	FLATWASHER, 7/16"
31	33554	1	ELBOW 1MB X 1MJ45

CABLE (MANUAL) LIFT VALVE - 2 SPOOL

HOSE ROUTING

- A - TO INBOARD CYLINDER GLAND
- B - TO OUTBOARD CYLINDER GLAND
- C - TO OUTBOARD CYLINDER BUTT
- LS - LOAD SENSE LINE
- RT - RETURN LINE
- PS - PRESSURE LINE



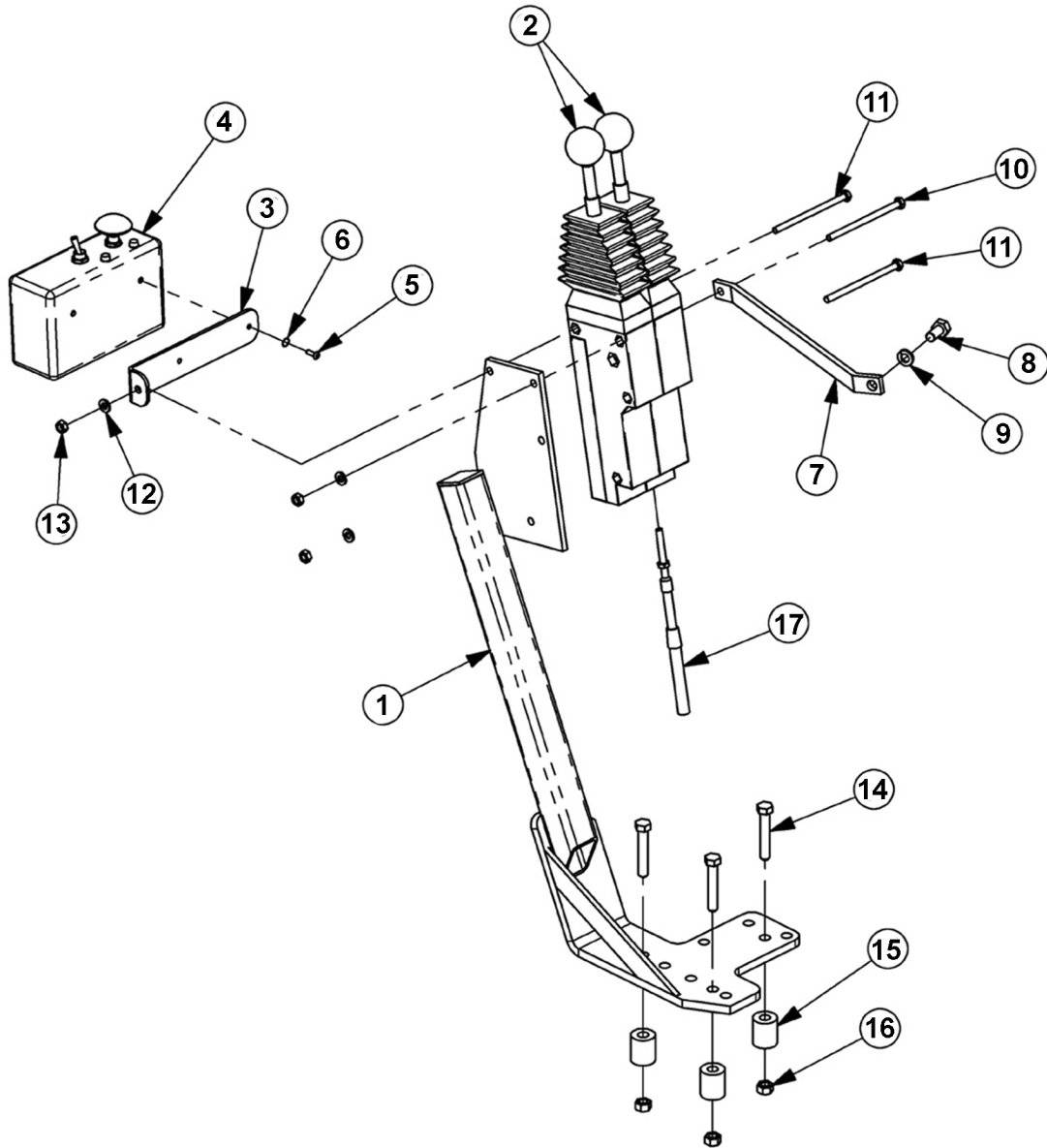
TRACTOR REMOTES

CABLE (MANUAL) LIFT VALVE - 2 SPOOL

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	06340063	1	VALVE MOUNTING PLATE
4	6502041	1	VALVE,2SPHSC,TM,COMBO,LS
5	06505100	2	CABLE CONTROL,108"
6	6T4411	2	CLEVIS,CBL CTRL,3/16"
7	21500	4	HEX NUT,1/4",NF
8	6T3017	2	ROLL PIN
11	32678	1	ADAPTER,5/8MORB X 1/2FORB
12	33382	1	ELBOW,1/2MORB X 1/2MJ X 90
13	33383	1	ELBOW,5/8MORB X 1/2MJ X 90
14	21632	4	CAPSCREW,3/8" X 1-1/2",NC
15	22016	4	FLATWASHER,3/8"
16	21631	4	CAPSCREW,3/8" X 1-1/4",NC
17	21988	8	LOCKWASHER,3/8"
18	21625	1	HEX NUT,3/8",NC
19	32901	1	ADAPTER,3/8MOR X 3/8MJ (STANDARD TRACTOR)
20	33271	3	ADAPTER,1/2MOR X 3/8MJ
21	34612	2	HOSE, 1/2" X 34"
22	06500400	1	HOSE, 1/4" X 34"
23	06500311	1	HOSE,1/4" X 156"
24	34632	1	HOSE,1/4" X 115"
25	33463	2	ADAPTER, 27MM MOR X 1/2" MJ
26	06503013	1	ELBOW, 14MM MOR X 5/16" MJ
27	34631	1	HOSE, 1/4" X 126"

2 SPOOL CABLE CONTROL STAND

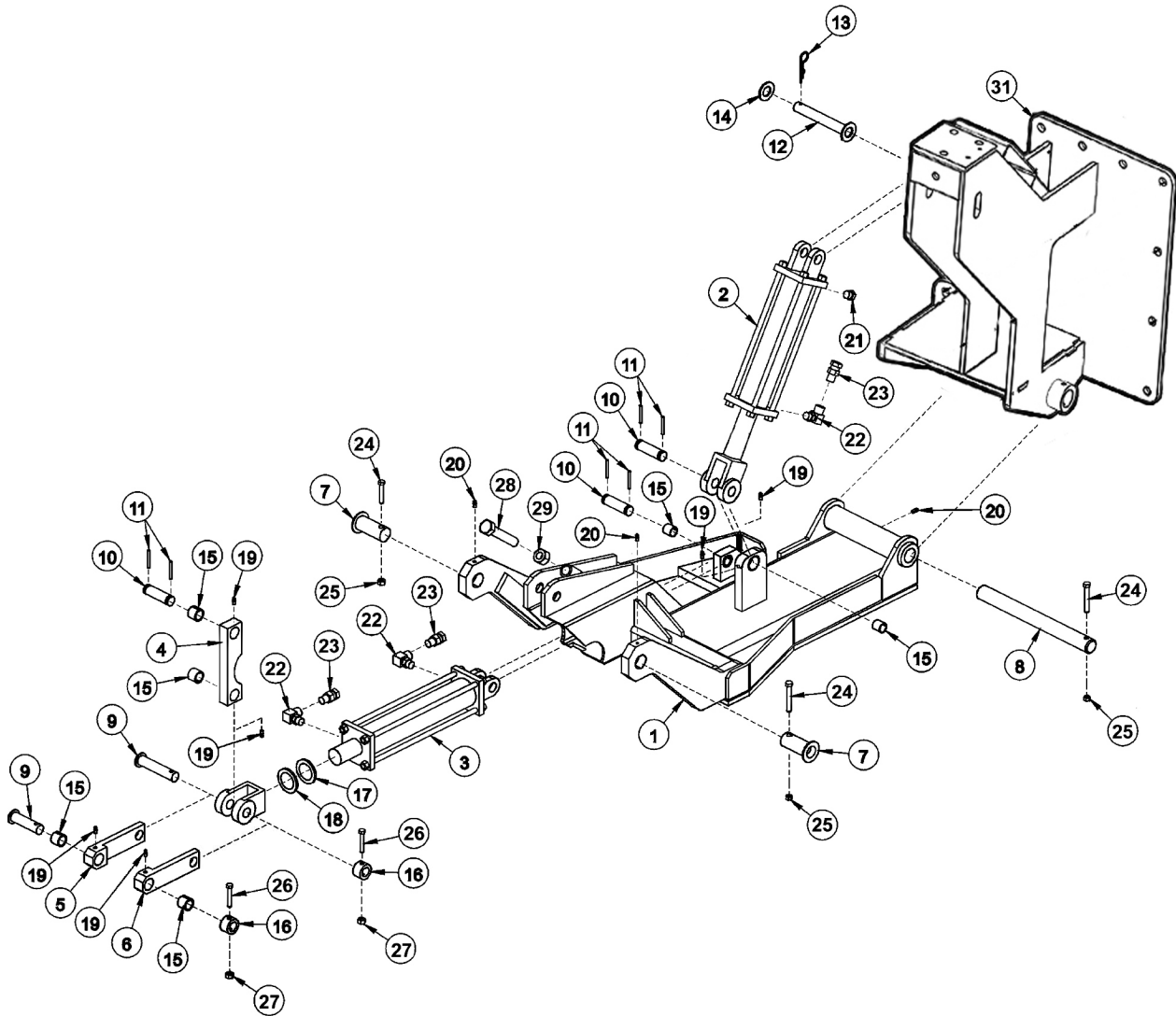


2 SPOOL CABLE CONTROL STAND

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	23865B	1	CBL CTRL MT BRK
2	6T1251	2	CBL CTRL BOX,180 DEG
3	34496	1	BRKT,SWITCHBOX,UNI
4	6510102	1	SWITCHBOX,SIDE,GND
5	6T3951	2	SCREW,MACHINE 8/32" X 1/2"
6	32360	2	LOCKWASHER,#8
7	30750A	1	BRKT,CBL CTRL,JD6000
8	33534	1	CAPSCREW,10MM X 20MM,1.5P
9	32691	1	LOCKWASHER,10MM
10	21544	1	CAPSCREW,1/4" X 5",NC
11	21542	2	CAPSCREW,1/4" X 4",NC
12	21986	3	LOCKWASHER,1/4"
13	21525	3	HEX NUT,1/4",NC
14	21635	3	CAPSCREW,3/8" X 2-1/4",NC
15	27082B	3	SPACER
16	21627	3	NYLOCK NUT,3/8",NC
17	06505100	2	108" CABLE CONTROL

DRAFT BEAM ASSEMBLY

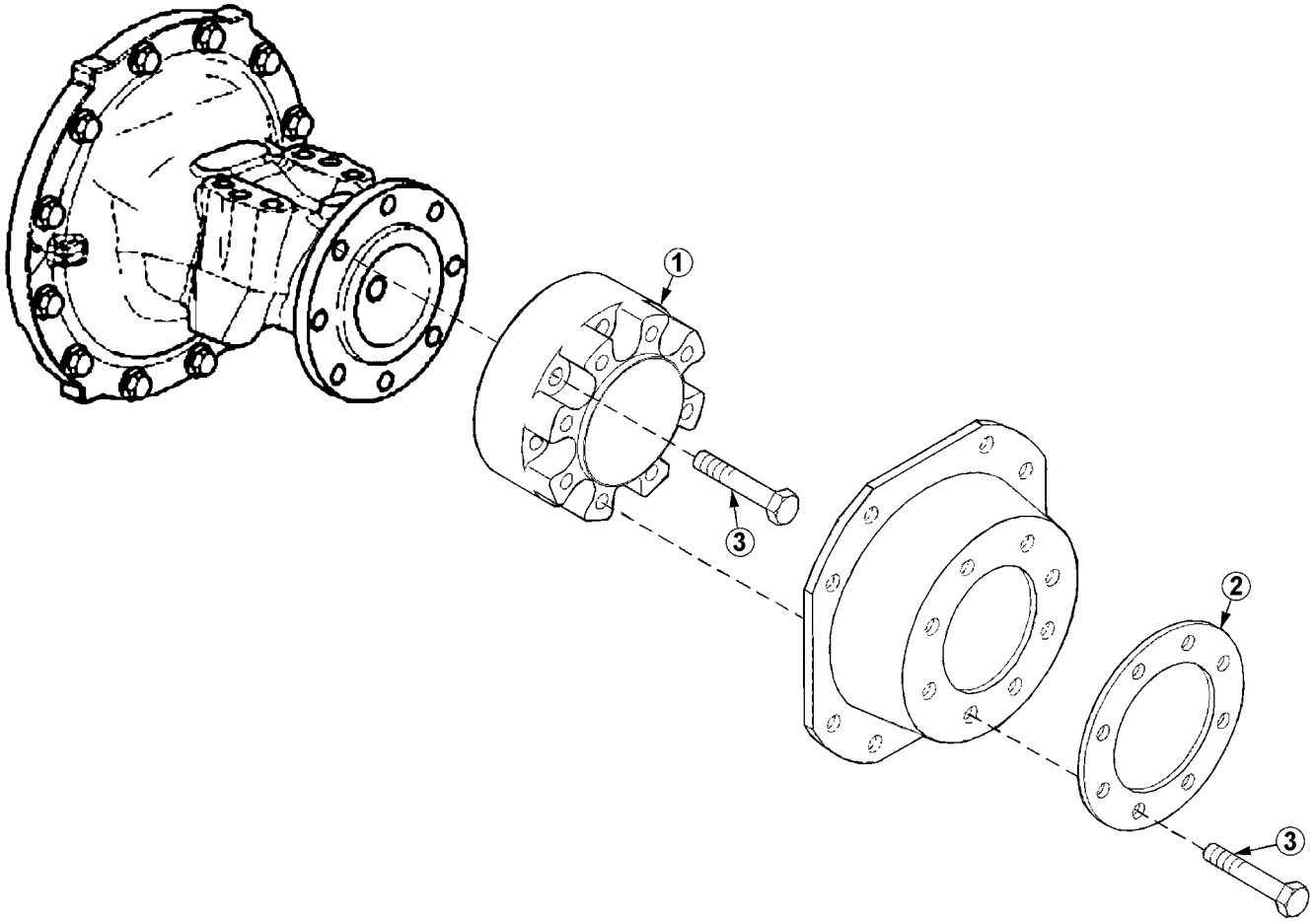


DRAFT BEAM ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	06350032	1	DRAFT BEAM, HD CMB, SHRT
2	6T0151R	1	HYD CYLINDER 3" X 10"
3	25343	1	HYD CYLINDER 3" X 12"
4	TF4500A	1	PIVOT ARM
5	TF4507B	1	RIGHT LINKAGE ARM
6	TF4506B	1	LEFT LINKAGE ARM
7	TF4514A	2	PIN, HEAD PIVOT
8	6T3001	1	PIN, BEAM PIVOT
9	TF4519	2	PIN, LINKAGE
10	TB1033	3	PIN, CLEVIS
11	06537021	6	ROLLPIN
12	06360004	1	PIN, 1" W/CAP
13	6T3004	1	R-CLIP HAIRPIN
14	22023	1	FLATWASHER, 1"
15	TB3010	8	BUSHING, 1"
16	22847A	2	BOSS, LINKAGE PIN
17	22076	1	SPACER, HYD CYLINDER 1/4"
18	06430147	1	SPACER, HYD CYLINDER
19	6T3207	6	GREASE ZERK, 1/4"
20	6T3211	3	GREASE ZERK, 1/8"
21	6T4258	1	BREATHER, 1/2"
22	34244	3	ELBOW FITTING 1/2"
23	34396	3	SWIVEL RESTRICTOR
24	21688	3	CAPSCREW, 7/16" X 3-1/4"
25	21677	3	NYLOCK NUT 7/16"
26	21635	2	CAPSCREW, 3/8" X 2-1/4"
27	21627	2	NYLOCK NUT, 3/8"
28	21831	1	CAPSCREW, 3/4" X 1-3/4"
29	21825	1	HEX NUT, 3/4"
30	----	-	MAINFRAME *REFER TO TRACTOR MOUNT PAGE

WHEEL SPACER



ITEM	PART NO.	QTY.	DESCRIPTION
1	AL156779	1	SPCR, WHL, JD, 1.732
2	06400919	1	RING, SPACER, WHEEL, JD
3	6T2548	16	CAPSCREW, 20MM X 60MM

COMMON SIDE ROTARY

PARTS SECTION

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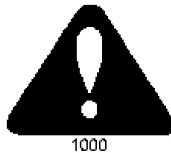
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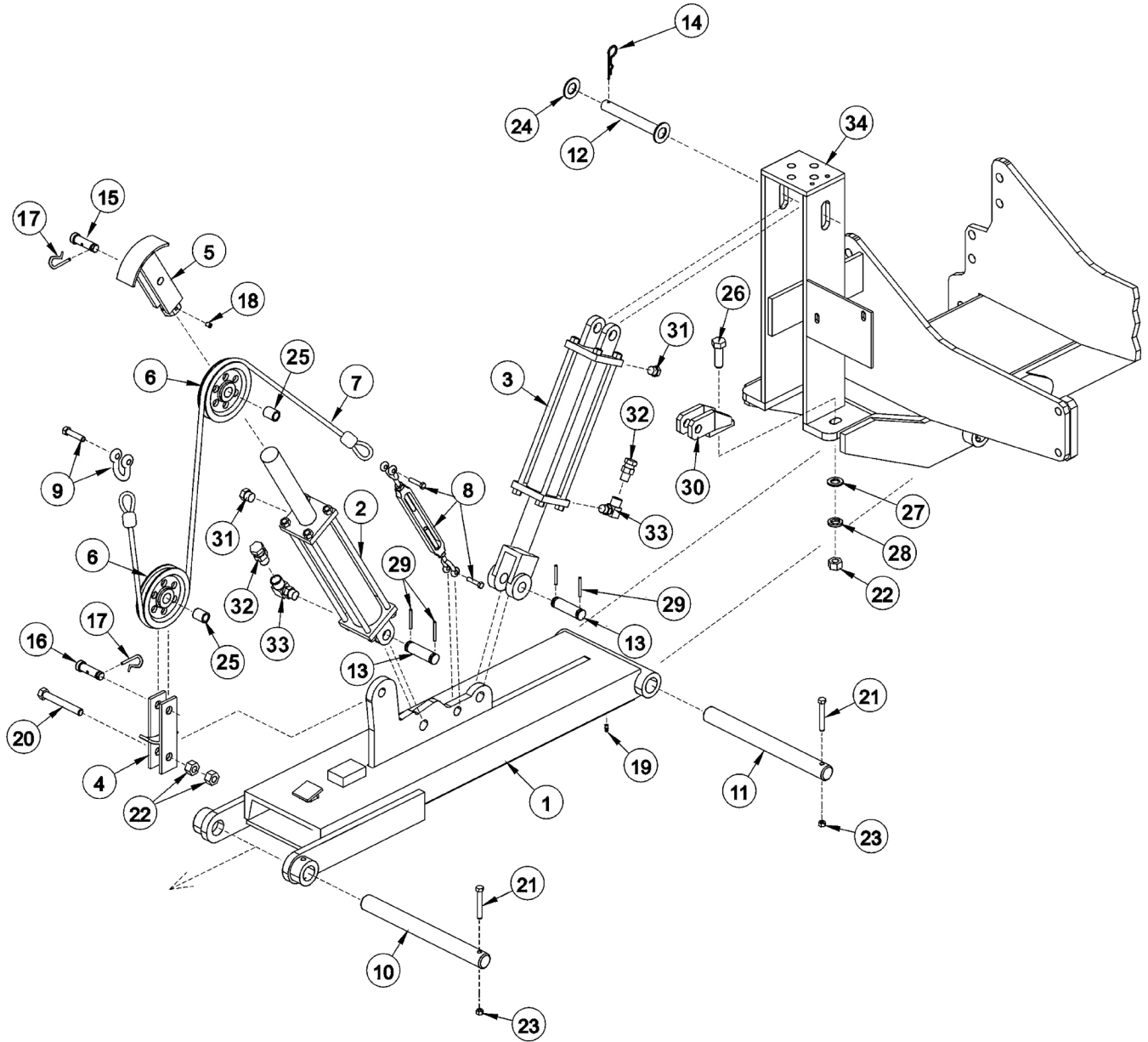


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CABLE DRAFT BEAM ASSEMBLY



COMMON SIDE ROTARY

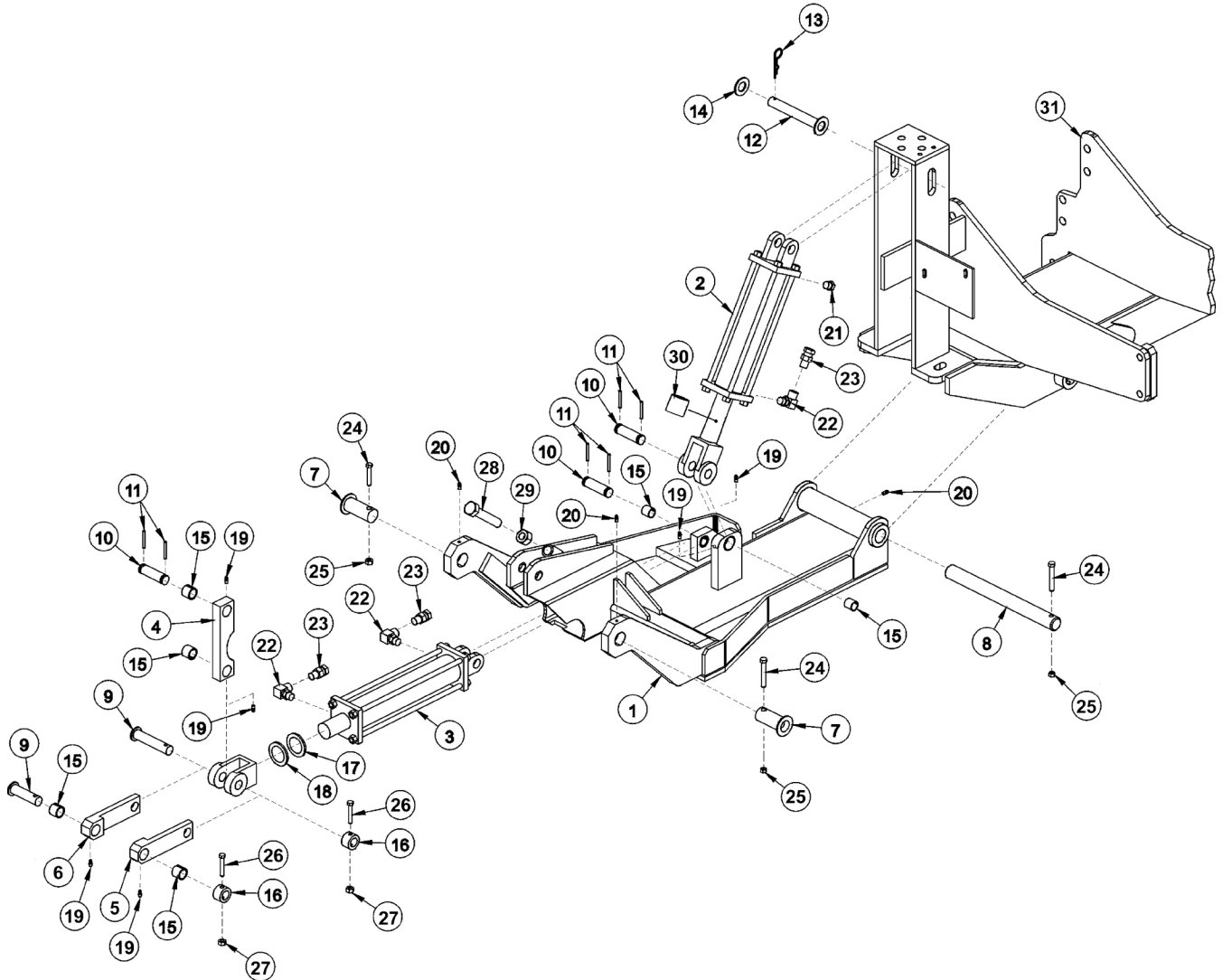
CABLE DRAFT BEAM ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	6T0105	-	DRAFT BEAM (STD WITH TRAVEL LOCK)
-----	27241	-	DRAFT BEAM (EXTENDED 6")
2	6T0150	1	CYLINDER 3" X 18"
3	6T0151R	1	HYD. CYLINDER 3" X 10"
4	6T0100	1	LOWER SHEAVE BRACKET
5	6T0101	1	UPPER SHEAVE BRACKET
6	33768	2	SHEAVE
7	6T0110	1	LIFT CABLE (STD 1/2" X 87 1/2")
-----	6T0110E	-	LIFT CABLE (EXTENDED 6")
8	6T0115	1	TURN BUCKLE
9	6T0112	1	SHACKLE WITH PIN
10	6T2999	1	OUTER DRAFT BEAM PIN 1 1/2" X 14 1/2"
11	6T3001	1	INNER DRAFT BEAM PIN 1 1/2" X 15 3/4"
12	6T3005	1	CYLINDER PIN 1" X 6 5/8"
13	TB1033	2	CLEVIS PIN 1" X 4"
14	6T3004	1	R - CLIP 3/16"
15	6T3010	1	UPPER SHEAVE PIN WITH ZERK 3/4" X 3"
16	6T3009	1	LOWER SHEAVE PIN WITH ZERK 3/4" X 2 1/2"
17	6T3020	2	R - CLIP 5/32"
18	6T2272	1	SET SCREW 3/8" X 1/2"
19	6T3211	1	GREASE ZERK 1/8" STRAIGHT
20	21837	1	CAPSCREW 3/4" X 3 1/4"
21	21688	2	CAPSCREW 7/16" X 3 1/4"
22	21825	2	HEX NUT 3/4"
23	21677	2	NYLOCK NUT 7/16"
24	22023	1	FLAT WASHER 1"
25	6T0104N	2	SHEAVE PIN BUSHING 1" OD X 3/4" ID
26	21833	1	CAPSCREW 3/4" X 2 1/4"
27	22021	1	FLAT WASHER 3/4"
28	21993	1	LOCK WASHER 3/4"
29	06537021	4	ROLL PIN
30	6T0106	1	TRAVEL LOCK BRACKET
31	6T4258	2	BREATHER 1/2"
32	34396	2	RESTRICTOR
33	34244	2	ELBOW FITTING 1/2"
34	-----	-	MAIN FRAME *REFER TO TRACTOR PARTS SECTION

COMMON SIDE ROTARY

COMBO DRAFT BEAM ASSEMBLY



NOTES:

1. ITEM 30 IS USED ON THE GLAND END OF ITEM 2 (AS NEEDED)
2. ORIENTATION OF ITEMS 4,5 & 6 ARE CRITICAL

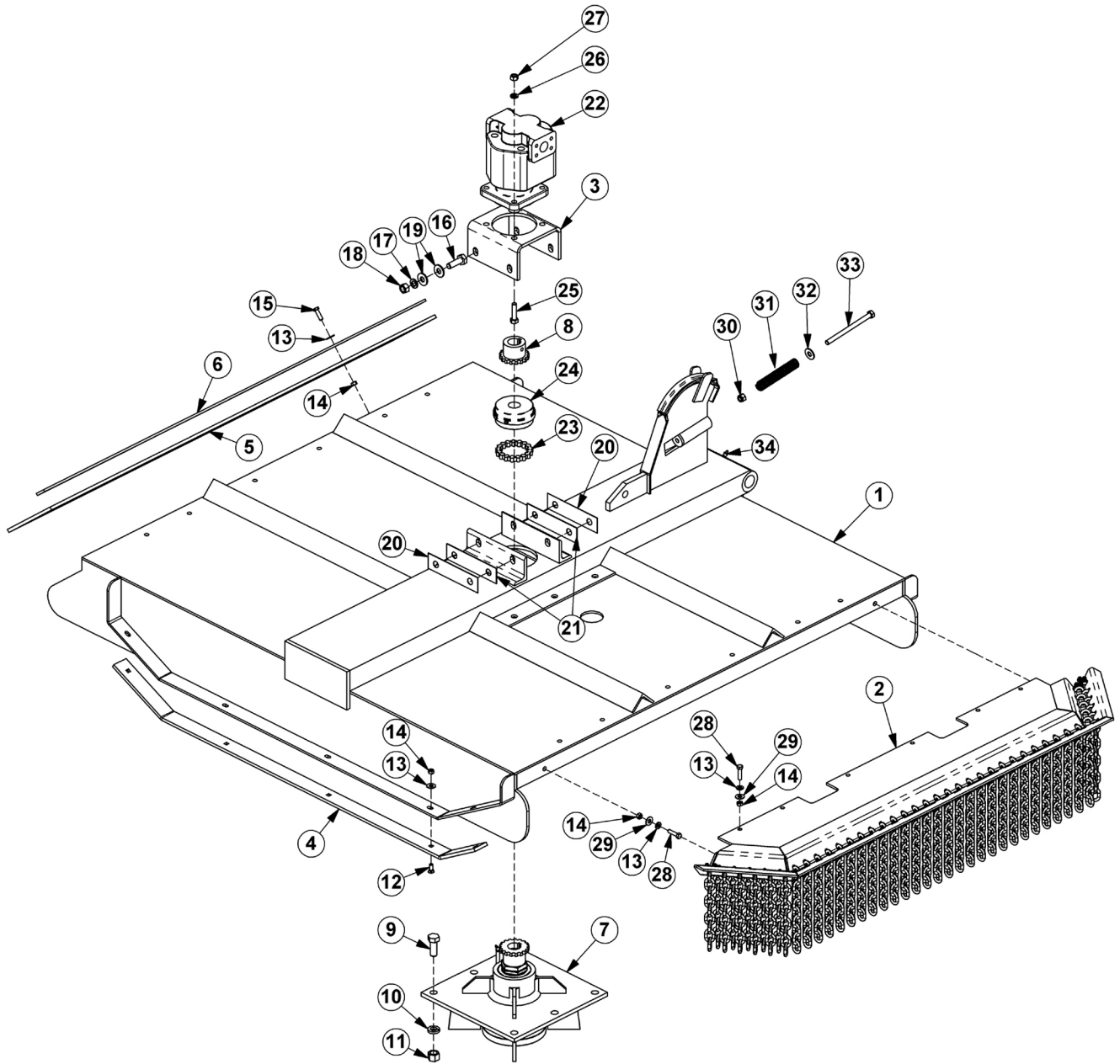
COMBO DRAFT BEAM ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	06350001	1	COMBO DRAFT BEAM - STD DTY ROTARY
---	31063	-	COMBO DRAFT BEAM - HVY DTY ROTARY
2	6T0151R	1	HYD. CYLINDER 3" X 10"
3	32215	1	HYD. CYLINDER 3" X 12" - STD DTY
---	25343	-	HYD. CYLINDER 3" X 12" - HVY DTY
4	TF4500A	1	PIVOT ARM
5	TF4507B	1	RIGHT LINKAGE ARM
6	TF4506B	1	LEFT LINKAGE ARM
7	30126B	2	PIN, HEAD PIVOT - STD DTY
---	TF4514A	-	PIN, HEAD PIVOT - HVY DTY
8	6T3001	1	PIN, BEAM PIVOT
9	TF4519	2	PIN, LINKAGE
10	TB1033	3	PIN, CLEVIS
11	06537021	6	ROLLPIN
12	6T3005	1	PIN, 1" W/ CAP
13	6T3004	1	R-CLIP HAIRPIN
14	6T2614	1	FLATWASHER 1"
15	TB3010	8	BUSHING 1"
16	22847	2	BOSS, LINKAGE PIN
17	22076	1	SPACER, HYD. CYLINDER 1/4"
18	22077	1	SPACER, HYD. CYLINDER 5/16"
19	6T3207	6	GREASE ZERK 1/4"
20	6T3211	3	GREASE ZERK 1/8"
21	6T4258	1	BREATHER 1/2"
22	34244	3	ELBOW FITTING 1/2"
23	34396	3	SWIVEL RESTRICTOR
24	21688	3	CAPSCREW 7/16" X 3 1/4"
25	21677	3	NYLOCK NUT 7/16"
26	21635	2	CAPSCREW 3/8" X 2 1/4"
27	21625	2	HEX NUT 3/8"
28	21831	1	CAPSCREW 3/4" X 1 3/4"
29	21825	1	HEX NUT 3/4"
30	06700095	1	CYLINDER SPACER W/SET SCREW
31	-----	-	MAIN FRAME *REFER TO TRACTOR MOUNT PAGE

COMMON SIDE ROTARY

60IN SIDE CABLE TM ROTARY MOWER



COMMON SIDE ROTARY

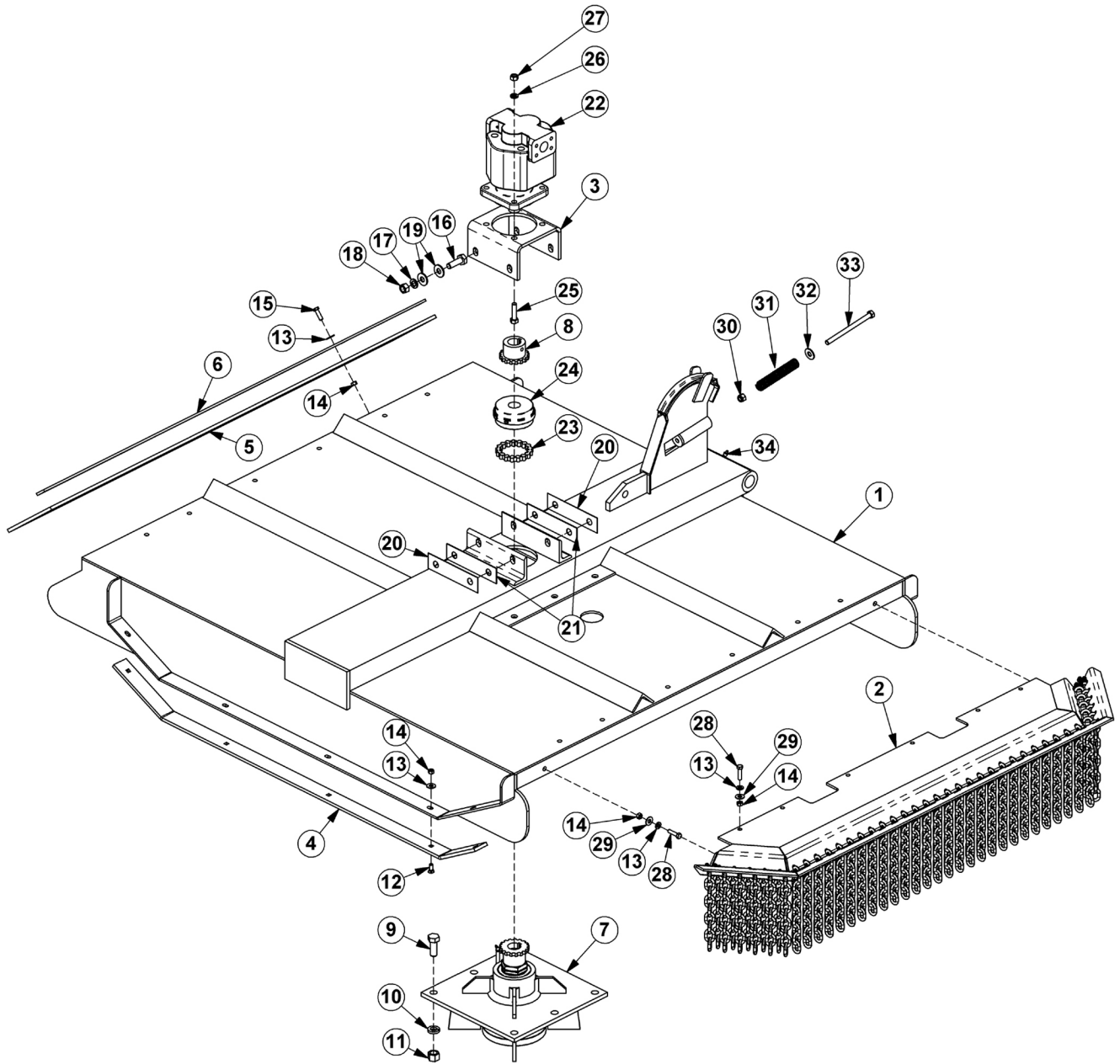
60IN SIDE CABLE TM ROTARY MOWER

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	32099	1	RTRY, 60" DECK, CABLE
2	31773	1	GAURD,CHAIN,FRONT,SR60
3	6T1001	1	BRKT, MOTOR MTG, 60"SIDE RTRY
4	6T0820H	2	SKID SHOE, TM60
5	22592	1	FLAP, DEFLECTOR, TM60
6	6T0823	1	BAR, FLAP, TM60
7	6T1024H5	1	SPINDLE ASSY,CPLT,HD,5/8" HOLES
8	21223	1	SPROCKET, 1-1/4" BORE
9	6T2277	6	CAPSCREW,3/4" X 2",NF
10	21993	6	LOCKWASHER,3/4",GR 8
11	6T2413	6	HEX NUT,3/4",NF,GR 8
12	6T2270	10	PLOW BOLT,3/8" X 1",NC
13	22016	29	FLATWASHER,3/8"
14	21625	29	HEX NUT,3/8",NC
15	21631	11	CAPSCREW, 3/8" X 1-1/4",NC
16	21783	4	CAPSCREW, 5/8" X 2",NC
17	21992	4	LOCKWASHER, 5/8"
18	21775	4	HEX NUT, 5/8"
19	25270	8	FLATWASHER,5/8",GR 8
20	6T0822	2	SHIM, MOTOR MOUNT, 14GA. (AS NEEDED)
21	6T0822A	2	SHIM, MOTOR MOUNT, 18 GA. (AS NEEDED)
22	06504011	1	MOTOR,(M365-2 1/4" GEAR)
23	6T1029	1	CHAIN, COUPLING
24	6T1033	1	COVER, COUPLING
25	21733	4	CAPSCREW, 1/2" X 2",NC
26	21990	4	LOCKWASHER,1/2"
27	21725	4	HEX NUT, 1/2",NC
28	21632	8	CAPSCREW,3/8" X 1-1/2",NC
29	21988	8	LOCKWASHER,3/8"
30	21727	1	NYLOCK NUT,1/2",NC
31	27005	1	SPRING,PUSHOFF,SIDE RTRY
32	22018	1	FLATWASHER,1/2",WIDE
33	21745	1	CAPSCREW,1/2" X 7",NC
34	6T3211	1	GREASE ZERK

COMMON SIDE ROTARY

72IN SIDE CABLE TM ROTARY MOWER



COMMON SIDE ROTARY

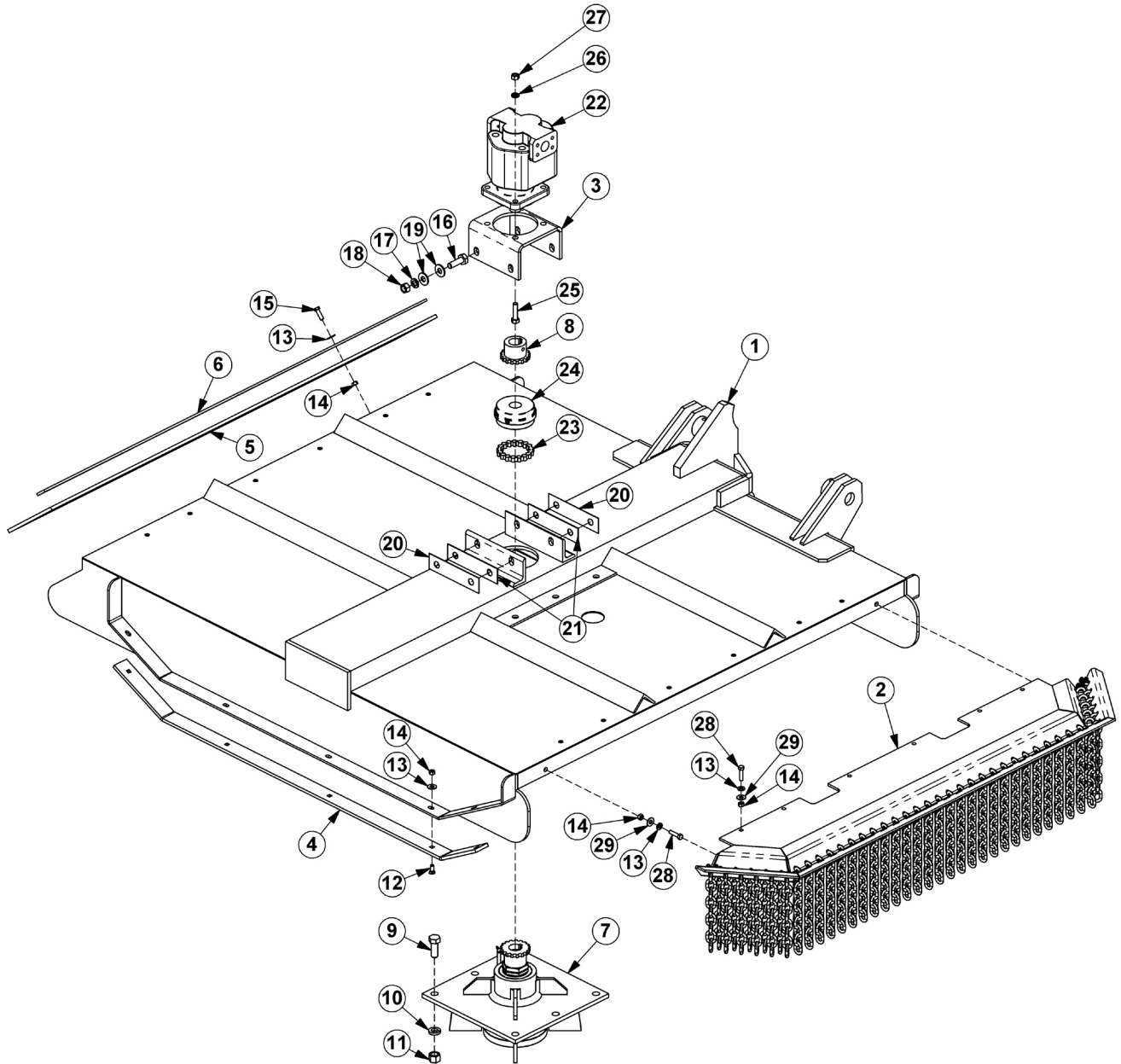
72IN SIDE CABLE TM ROTARY MOWER

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	21225B	1	RTRY,72" DECK, CABLE
2	31931	1	GUARD,CHAIN,FRONT,SR72
3	6T1001	1	BRKT, MOTOR MTG, 60"SIDE RTRY
4	21248	2	SKID SHOE, TM72
5	21295B	1	FLAP, DEFLECTOR, TM72
6	21242A	1	BAR, FLAP, TM72
7	6T1024H5	1	SPINDLE ASSY,CPLT,HD,5/8" HOLES
8	21223	1	SPROCKET, 1-1/4" BORE
9	6T2277	6	CAPSCREW,3/4" X 2",NF
10	21993	6	LOCKWASHER,3/4",GR 8
11	6T2413	6	HEX NUT,3/4",NF,GR 8
12	6T2270	10	PLOW BOLT,3/8" X 1",NC
13	22016	29	FLATWASHER,3/8"
14	21625	29	HEX NUT,3/8",NC
15	21631	11	CAPSCREW, 3/8" X 1-1/4",NC
16	21783	4	CAPSCREW, 5/8" X 2",NC
17	21992	4	LOCKWASHER, 5/8"
18	21775	4	HEX NUT, 5/8"
19	25270	8	FLATWASHER,5/8",GR 8
20	6T0822	2	SHIM, MOTOR MOUNT, 14GA. (AS NEEDED)
21	6T0822A	2	SHIM, MOTOR MOUNT, 18 GA. (AS NEEDED)
22	06504011	1	MOTOR,(M365-2 1/4" GEAR)
23	6T1029	1	CHAIN, COUPLING
24	6T1033	1	COVER, COUPLING
25	21733	4	CAPSCREW, 1/2" X 2",NC
26	21990	4	LOCKWASHER,1/2"
27	21725	4	HEX NUT, 1/2",NC
28	21632	8	CAPSCREW,3/8" X 1-1/2",NC
29	21988	8	LOCKWASHER,3/8"
30	21727	1	NYLOCK NUT,1/2",NC
31	27005	1	SPRING,PUSHOFF,SIDE RTRY
32	22018	1	FLATWASHER,1/2",WIDE
33	21745	1	CAPSCREW,1/2" X 7",NC
34	6T3211	1	GREASE ZERK

COMMON SIDE ROTARY

60IN SIDE COMBO TM ROTARY MOWER



COMMON SIDE ROTARY

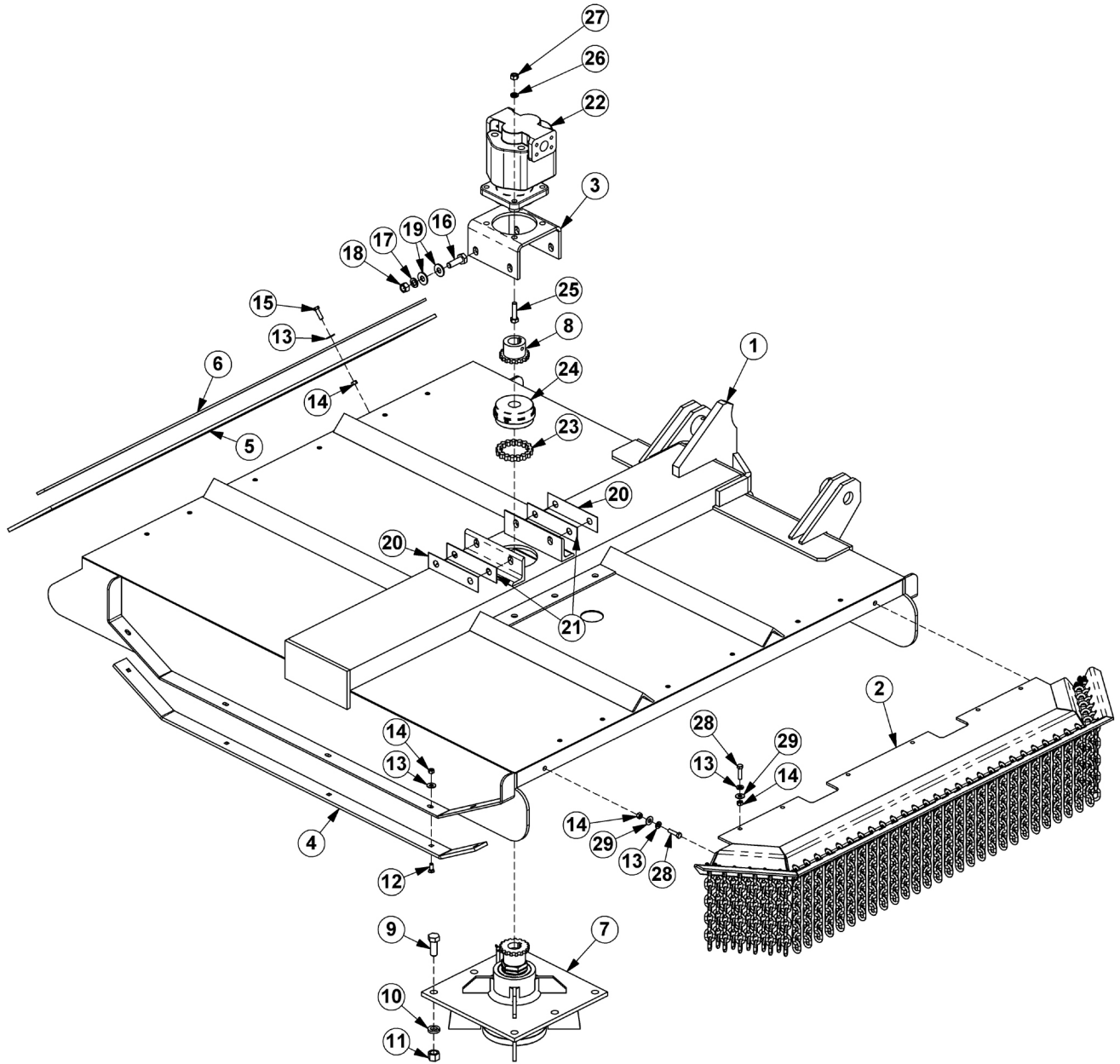
60IN SIDE COMBO TM ROTARY MOWER

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	30087D	1	RTRY, 60" DECK, COMBO - STD DUTY
---	32617	1	RTRY, 60" DECK, COMBO - HEAVY DUTY
2	31773	1	GUARD,CHAIN,FRONT,SR60
3	6T1001	1	BRKT, MOTOR MTG, 60"SIDE RTRY
4	6T0820H	2	SKID SHOE, TM60
5	22592	1	FLAP, DEFLECTOR, TM60
6	6T0823	1	BAR, FLAP, TM60
7	6T1024H5	1	SPINDLE ASSY,CPLT,HD,5/8" HOLES
8	21223	1	SPROCKET, 1-1/4" BORE
9	6T2277	6	CAPSCREW,3/4" X 2",NF
10	21993	6	LOCKWASHER,3/4",GR 8
11	6T2413	6	HEX NUT,3/4",NF,GR 8
12	6T2270	10	PLOW BOLT,3/8" X 1",NC
13	22016	29	FLATWASHER,3/8"
14	21625	29	HEX NUT,3/8",NC
15	21631	11	CAPSCREW, 3/8" X 1-1/4",NC
16	21783	4	CAPSCREW, 5/8" X 2",NC
17	21992	4	LOCKWASHER, 5/8"
18	21775	4	HEX NUT, 5/8"
19	25270	8	FLATWASHER,5/8",GR 8
20	6T0822	2	SHIM, MOTOR MOUNT, 14GA. (AS NEEDED)
21	6T0822A	2	SHIM, MOTOR MOUNT, 18 GA. (AS NEEDED)
22	06504011	1	MOTOR,(M365-2 1/4" GEAR)
23	6T1029	1	CHAIN, COUPLING
24	6T1033	1	COVER, COUPLING
25	21733	4	CAPSCREW, 1/2" X 2",NC
26	21990	4	LOCKWASHER,1/2"
27	21725	4	HEX NUT, 1/2",NC
28	21632	8	CAPSCREW,3/8" X 1-1/2",NC
29	21988	8	LOCKWASHER,3/8"

COMMON SIDE ROTARY

72IN SIDE COMBO TM ROTARY MOWER



COMMON SIDE ROTARY

72IN SIDE COMBO TM ROTARY MOWER

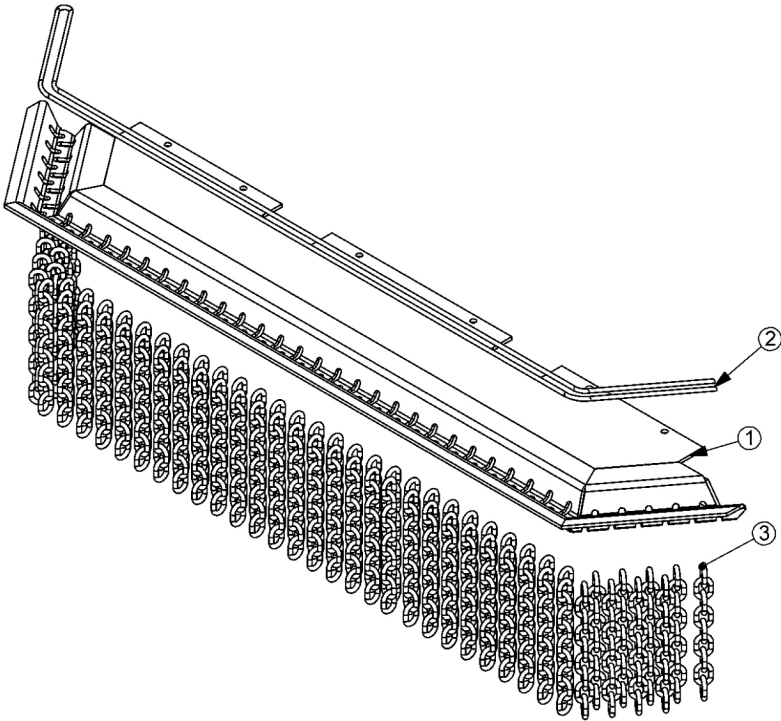
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ITEM	PART NO.	QTY.	DESCRIPTION
1	34260	1	RTRY, 72" DECK, COMBO - STD DUTY
---	31408A	1	RTRY, 72" DECK, COMBO - HEAVY DUTY
2	31931	1	GUARD,CHAIN,FRONT,SR72
3	6T1001	1	BRKT, MOTOR MTG, 60"SIDE RTRY
4	21248	2	SKID SHOE, TM72
5	21295B	1	FLAP, DEFLECTOR, TM72
6	21242A	1	BAR, FLAP, TM72
7	6T1024H5	1	SPINDLE ASSY,CPLT,HD,5/8" HOLES
8	21223	1	SPROCKET, 1-1/4" BORE
9	6T2277	6	CAPSCREW,3/4" X 2",NF
10	21993	6	LOCKWASHER,3/4",GR 8
11	6T2413	6	HEX NUT,3/4",NF,GR 8
12	6T2270	10	PLOW BOLT,3/8" X 1",NC
13	22016	29	FLATWASHER,3/8"
14	21625	29	HEX NUT,3/8",NC
15	21631	11	CAPSCREW, 3/8" X 1-1/4",NC
16	21783	4	CAPSCREW, 5/8" X 2",NC
17	21992	4	LOCKWASHER, 5/8"
18	21775	4	HEX NUT, 5/8"
19	25270	8	FLATWASHER,5/8",GR 8
20	6T0822	2	SHIM, MOTOR MOUNT, 14GA. (AS NEEDED)
21	6T0822A	2	SHIM, MOTOR MOUNT, 18 GA. (AS NEEDED)
22	06504011	1	MOTOR,(M365-2 1/4" GEAR)
23	6T1029	1	CHAIN, COUPLING
24	6T1033	1	COVER, COUPLING
25	21733	4	CAPSCREW, 1/2" X 2",NC
26	21990	4	LOCKWASHER,1/2"
27	21725	4	HEX NUT, 1/2",NC
28	21632	8	CAPSCREW,3/8" X 1-1/2",NC
29	21988	8	LOCKWASHER,3/8"

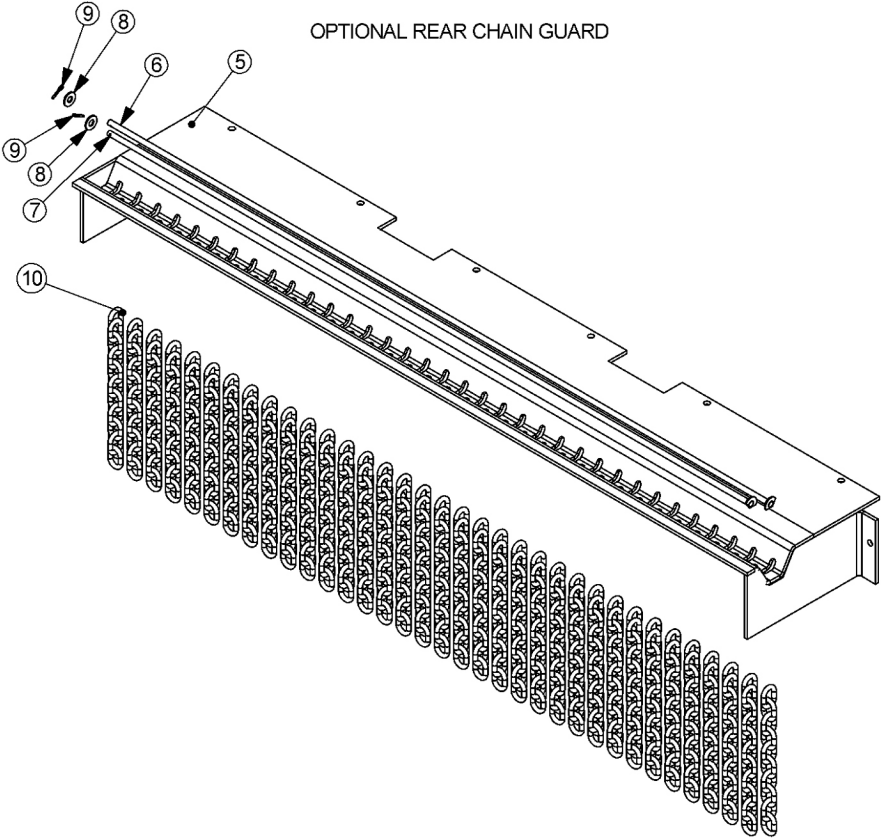
COMMON SIDE ROTARY

60IN SIDE TM CHAIN GUARDS

STANDARD FRONT CHAIN GUARD



OPTIONAL REAR CHAIN GUARD



60IN SIDE TM CHAIN GUARDS

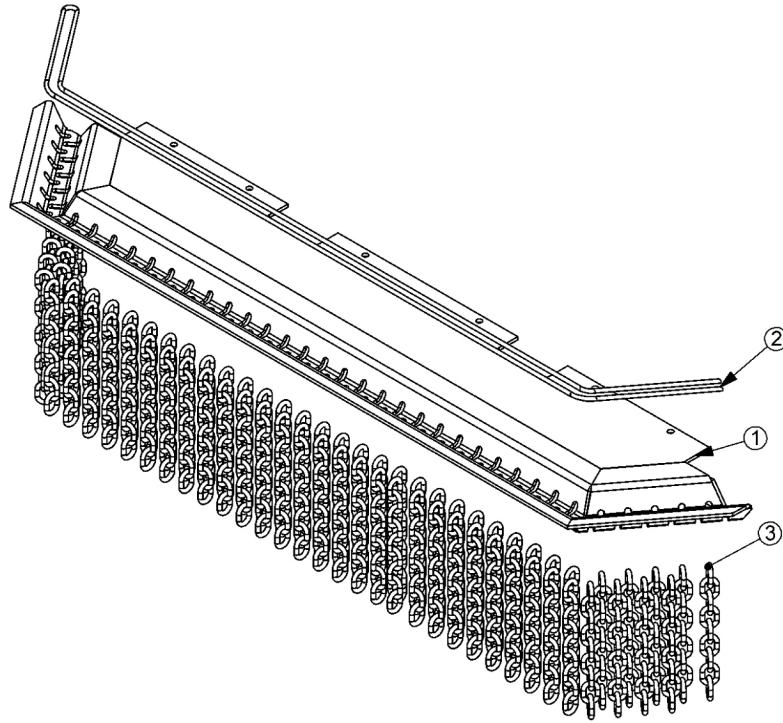
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ITEM	PART NO.	QTY.	DESCRIPTION
---	31773	-	GUARD,CHAIN,TM60,FRONT,ASSY
1	31762	1	GUARD,CHAIN,TM60,FRONT
2	28407	12	CABLE,5/16",BULK (QTY IN FEET)
3	22993	77	CHAIN,5/16",GR30,9 LINK
4	28408	4	U-BOLT,CABLE,5/16" (NOT SHOWN)
---	31774	-	GUARD,CHAIN,TM60,REAR,ASSY
5	31763	1	GUARD,CHAIN,TM60,REAR
6	31879	1	ROD,SHORT,TM60
7	31878	1	ROD,LONG,TM60
8	22016	2	FLATWASHER,3/8",GR8
9	6T3028	2	COTTER PIN,1/8" X 1"
10	22992	69	CHAIN,5/16",GR30,10 LINK

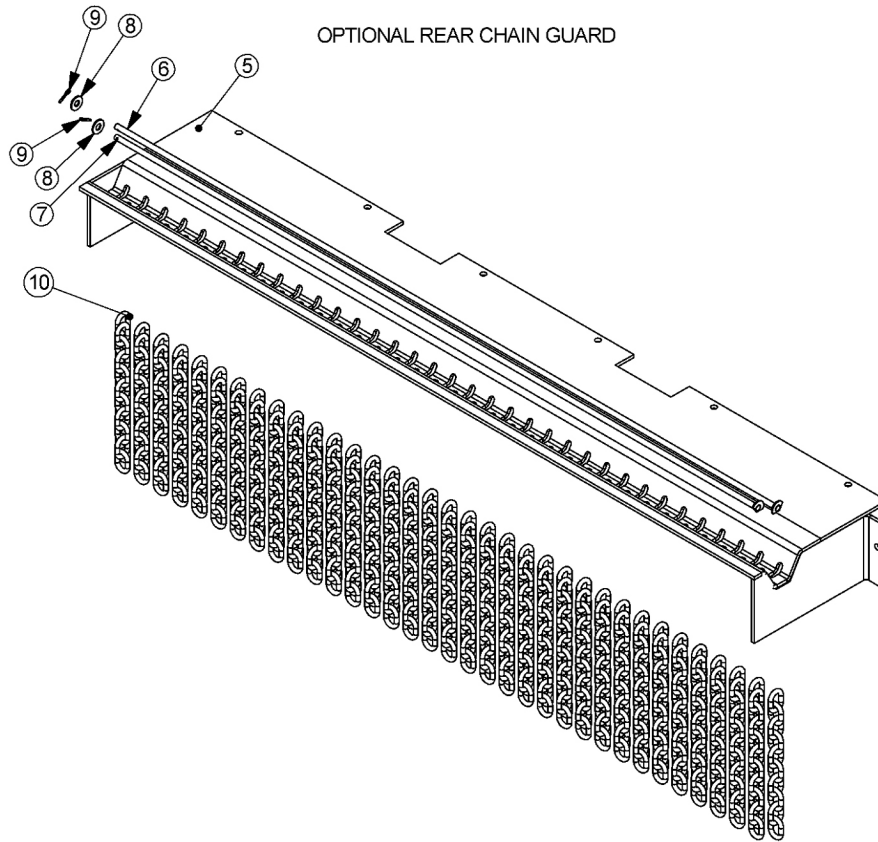
COMMON SIDE ROTARY

72IN SIDE TM CHAIN GUARDS

STANDARD FRONT CHAIN GUARD



OPTIONAL REAR CHAIN GUARD



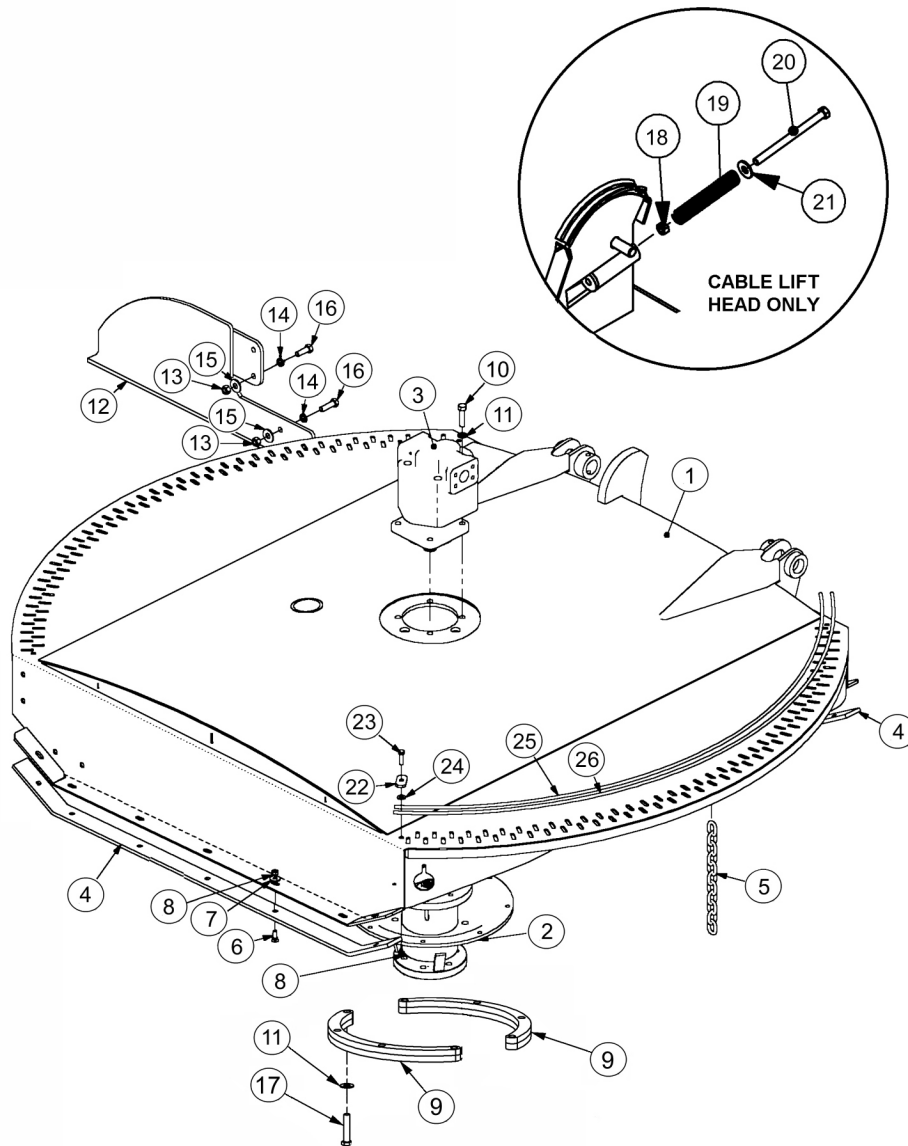
72IN SIDE TM CHAIN GUARDS

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
---	31931	-	GUARD,CHAIN,TM72,FRONT,ASSY
1	31863	1	GUARD,CHAIN,TM72,FRONT
2	28407	14	CABLE,5/16",BULK (QTY IN FEET)
3	22993	91	CHAIN,5/16",GR30,9 LINK
4	28408	4	U-BOLT,CABLE,5/16" (NOT SHOWN)
---	31932	-	GUARD,CHAIN,TM60,REAR,ASSY
5	31864	1	GUARD,CHAIN,TM60,REAR
6	31934	1	ROD,LONG,TM72
7	31933	1	ROD,SHORT,TM72
8	22016	2	FLATWASHER,3/8",GR8
9	6T3028	2	COTTER PIN,1/8" X 1"
10	22992	83	CHAIN,5/16",GR30,10 LINK

COMMON SIDE ROTARY

60IN SIDE TSR ROTARY MOWER



COMMON SIDE ROTARY

60IN SIDE TSR ROTARY MOWER

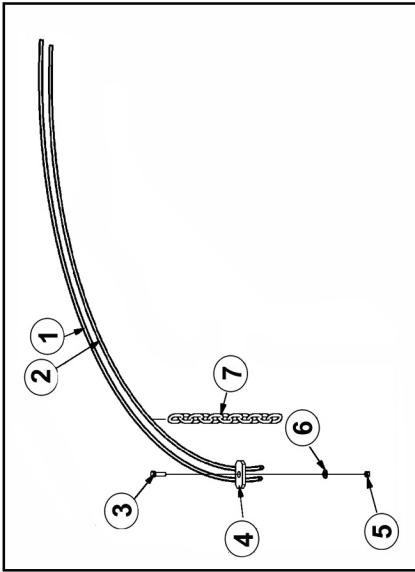
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ITEM	PART NO.	QTY.	DESCRIPTION
1	34975	1	HEAVY DUTY GRASSKAT COMBO
-----	06320005	1	STD DUTY GRASSKAT COMBO
-----	06320008	1	HEAVY DUTY GRASSKAT CABLE
2	34980	1	SPINDLE ASSY,TM 60"
3	06504016	1	CURRENT MOTOR,(M365-1 1/4" 14-SPLINE)
4	06410254	2	SKID,OUTBOARD,TM60
5	22992	156	CHAIN,10 LINK
6	6T2270	14	PLOW BOLT,3/8" X 1" NC
7	22016	26	FLATWASHER,3/8"
8	21625	30	HEX NUT,3/8",NC
9	06320011	2	SPACER,TSF,SPINDLE
10	6T1025	4	CAPSCREW, 1/2 X 2,GR 8,NC
11	06533004	12	FLATWASHER,1/2,SAE,GR 8
12	06370029	1	TIRE GUARD, LEFT
13	21725	8	HEX NUT, 1/2",NC
14	21990	8	LOCKWASHER, 1/2"
15	22018	8	FLATWASHER, 1/2",WIDE
16	21731	4	CAPSCREW, 1/2" X 1-1/2" NC
17	06530221	8	CAPSCREW,1/2 X 2-1/4,NF,GR8
18	21745	1	NYLOCK NUT, 1/2
19	21727	1	SPRING, PUSHOFF, SIDE RTRY
20	27005	1	CAPSCREW, 1/2 X 7,NC
21	22018	1	FLATWASHER,1/2",WIDE
22	34972	4	PLATE,CAP,CHAIN
23	21631	16	CAPSCREW, 3/8 X 1-1/4,NC
24	21988	16	LOCKWASHER, 3/8"
25	34974	2	ROD,CHAIN,INNER,TM60
26	34973	2	ROD,CHAIN,OUTER,TM60

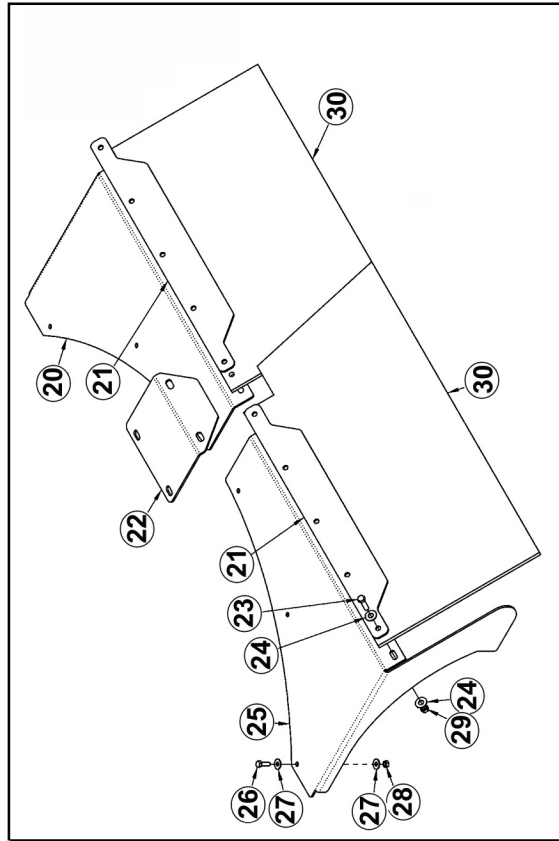
COMMON SIDE ROTARY

60IN SIDE TSR REAR GUARDS

OPTIONAL REAR CHAIN GUARD



STANDARD SQUARE REAR FLAP GUARD



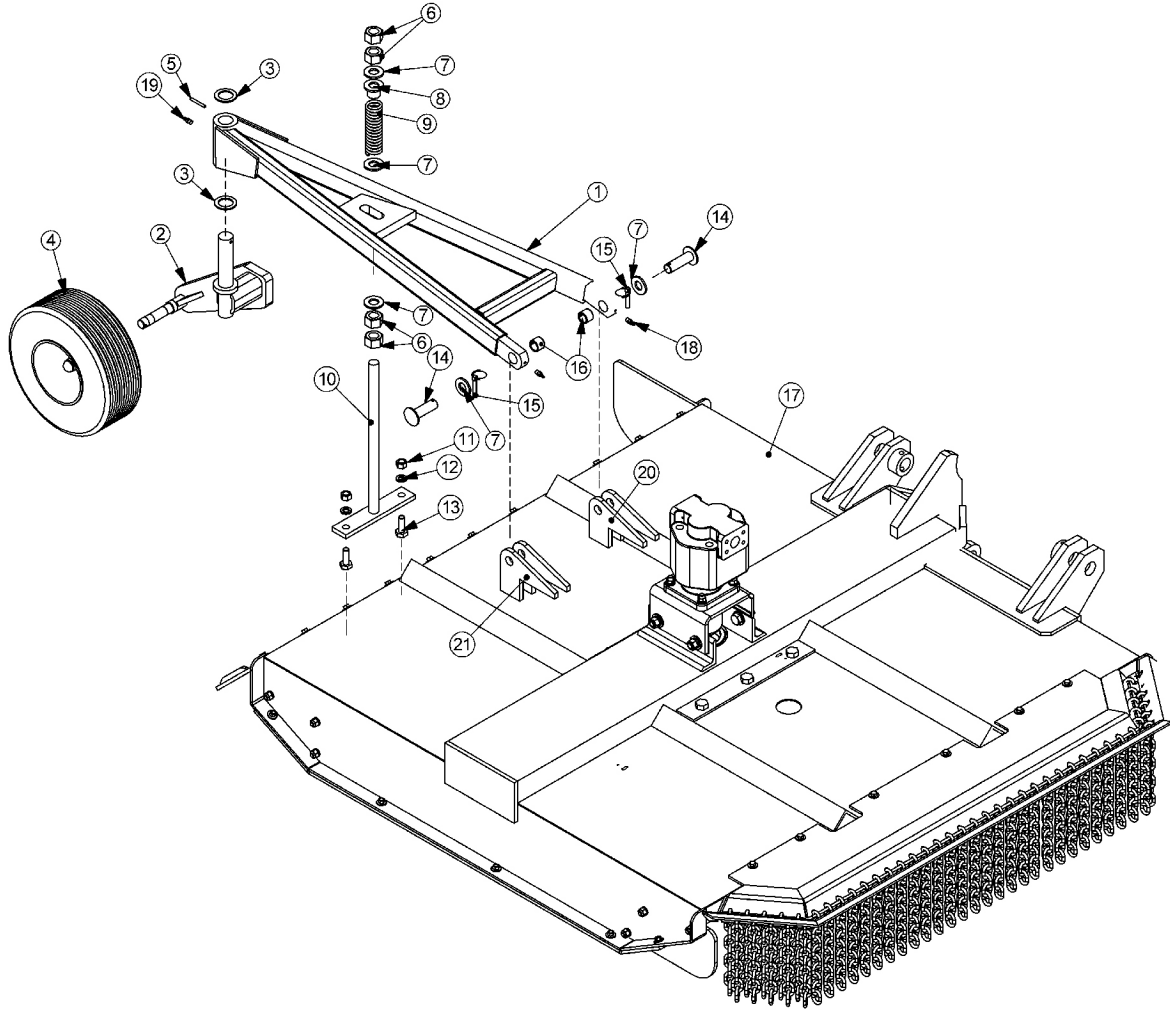
60IN SIDE TSR REAR GUARDS

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	34973	2	ROD,CHAIN,OUTER,TM60
2	34974	2	ROD,CHAIN,INNER,TM60
3	21631	16	CAPSCREW, 3/8 X 1-1/4,NC
4	34972	4	PLATE,CAP,CHAIN
5	21625	30	HEX NUT,3/8",NC
6	21988	16	LOCKWASHER, 3/8"
7	22992	156	CHAIN,10 LINK
20	06410947	1	MNT,FLAP,RH,EXT,TSR
21	06401184	2	STRAP,FLAP,EXT,TSR
22	06410948	1	COVER,FLAP,EXT,TSR
23	21632	10	CAPSCREW,3/8" X 1-1/2" NC
24	22016	20	FLATWASHER,3/8",GR8
25	06410946	1	MNT,FLAP,LH,EXT,TSR
26	21580	6	CAPSCREW,5/16 X 1 NC
27	22015	12	FLATWASHER,5/16
28	21577	6	NYLOCK NUT, 5/16,NC
29	21625	10	HEX NUT,3/8",NC
30	06520331	2	FLAP,EXT,TSR

COMMON SIDE ROTARY

SIDE ROTARY CASTER WHEEL ASSEMBLY



COMMON SIDE ROTARY

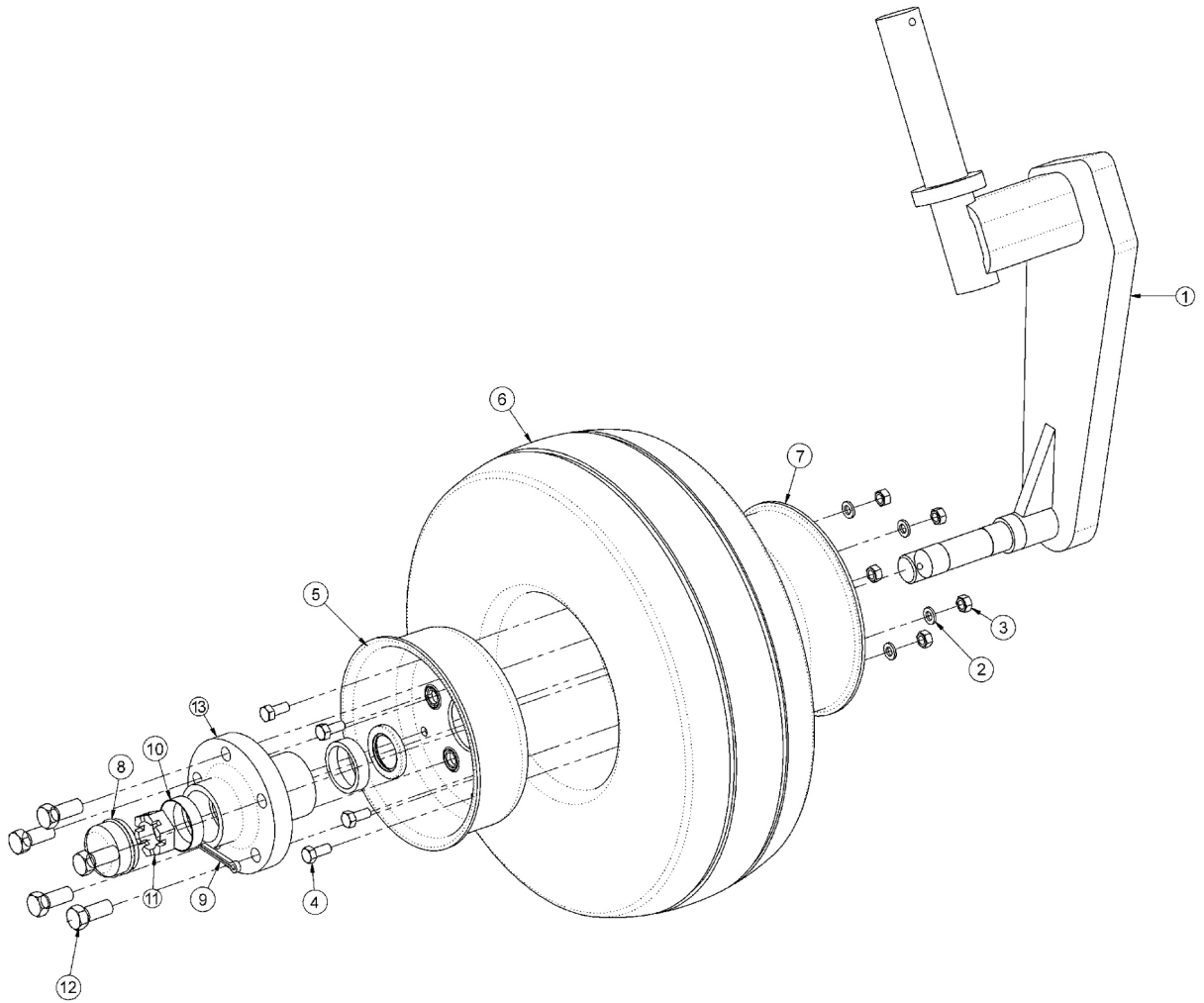
SIDE ROTARY CASTER WHEEL ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	25214C	1	FRAME,CASTER,WHL (TM60)
---	28297A	-	FRAME,CASTER WHL (TM72)
2	22057	1	SPINDLE,CASTER AXLE,ASSY
3	6T2617	2	BUSHING,MACH,1-1/2IDX 2-1/4OD
4	28548	1	CASTER WHEEL,SOLID TIRE
---	22065	1	HUB,ASSY,CASTER
----	22066	1	HUB,CASTER
---	22070	1	DUST CAP
----	22071	5	HUB STUD
---	22073	1	HEX NUT,1",NF (SLOTTED)
----	22533	1	COTTER PIN,3/16" X 2"
---	6T0830	2	BEARING,CONE,CASTER WHEEL
----	6T0838	1	SEAL
---	23329	1	WHEEL,CPLT,SOLID TIRE
----	21416	1	TIRE,SOLID
---	22697	1	RIM,OUTER
----	22696	1	RIM,CASTER
5	6T3014	1	ROLL PIN,1/4" X 2"
6	21925	4	HEX NUT,1",NC
7	22023	5	FLATWASHER,1"
8	22753	1	TUBE,PROTECTOR
9	22058	1	SPRING,REAR RTRY
10	22059B	1	ADJ ROD,TRR
11	21775	2	HEX NUT,5/8"
12	21992	2	LOCKWASHER,5/8"
13	21782	2	CAPSCREW,5/8" X 1-3/4",NC
14	22060	2	CASTER FRAME PIN
15	TF1143	2	PIN,LYNCH,7/16" X 2"
16	TB3010	2	BUSHING,1"
17	-----	1	RTRY,CPLT,TM
18	6T3207	2	GREASE ZERK,1/4" X STR
19	6T3211	1	GREASE ZERK,1/8" X STR
20	21441	2	CASTER FRAME ANCHOR (TM60)
---	42527	2	CASTER FRAME ANCHOR (TM72)
21	21442	2	CASTER FRAME ANCHOR (TM60)
---	42527	2	CASTER FRAME ANCHOR (TM72)

COMMON SIDE ROTARY

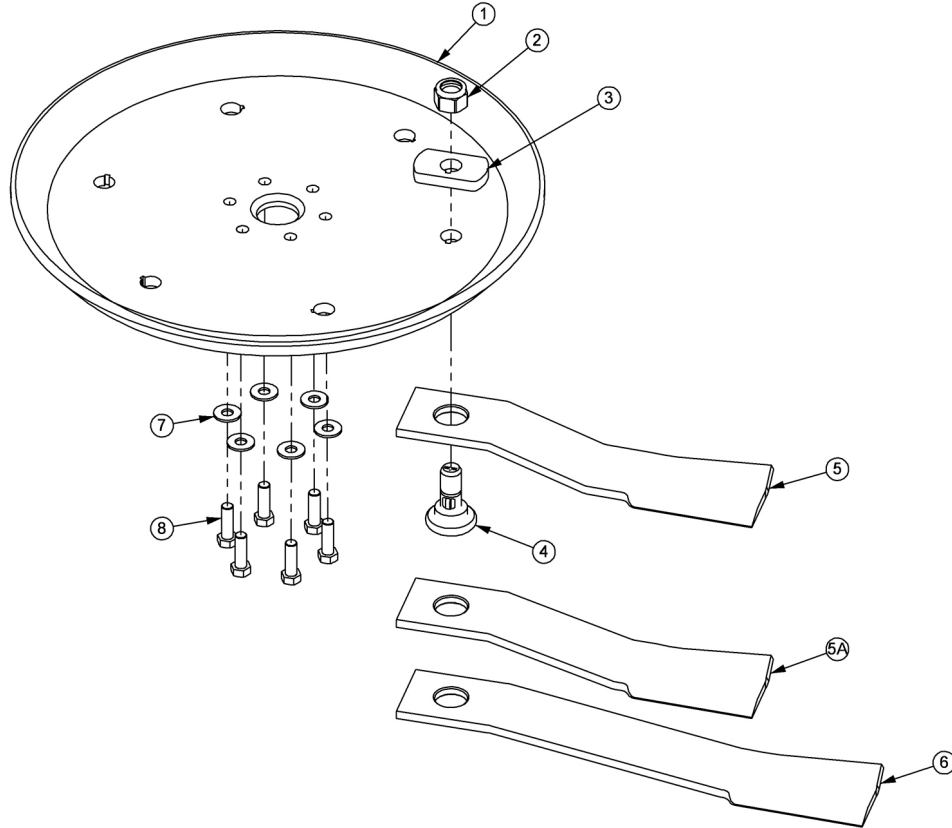
CASTER WHEEL ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	22057	1	SPINDLE,CASTER AXLE,ASSY
2	21987	5	LOCKWASHER,5/16"
3	21575	5	HEX NUT,5/16"
4	28548	5	CAPSCREW,5/16" X 3/4",NC
5	22697	1	RIM,OUTER,CASTER ASSY
6	21416	1	TIRE,SOLID
7	22696	1	RIM,CASTER WHEEL
8	22070	1	DUST CAP
9	22533	1	COTTER PIN,3/16" X 2"
10	6T0836	2	CUP,CASTER WHEEL
11	22073	1	HEX NUT,1",NF (SLOTTED JAM NUT)
12	22071	5	HUB STUD
13	22066	1	HUB,CASTER WHEEL

COMMON SIDE ROTARY

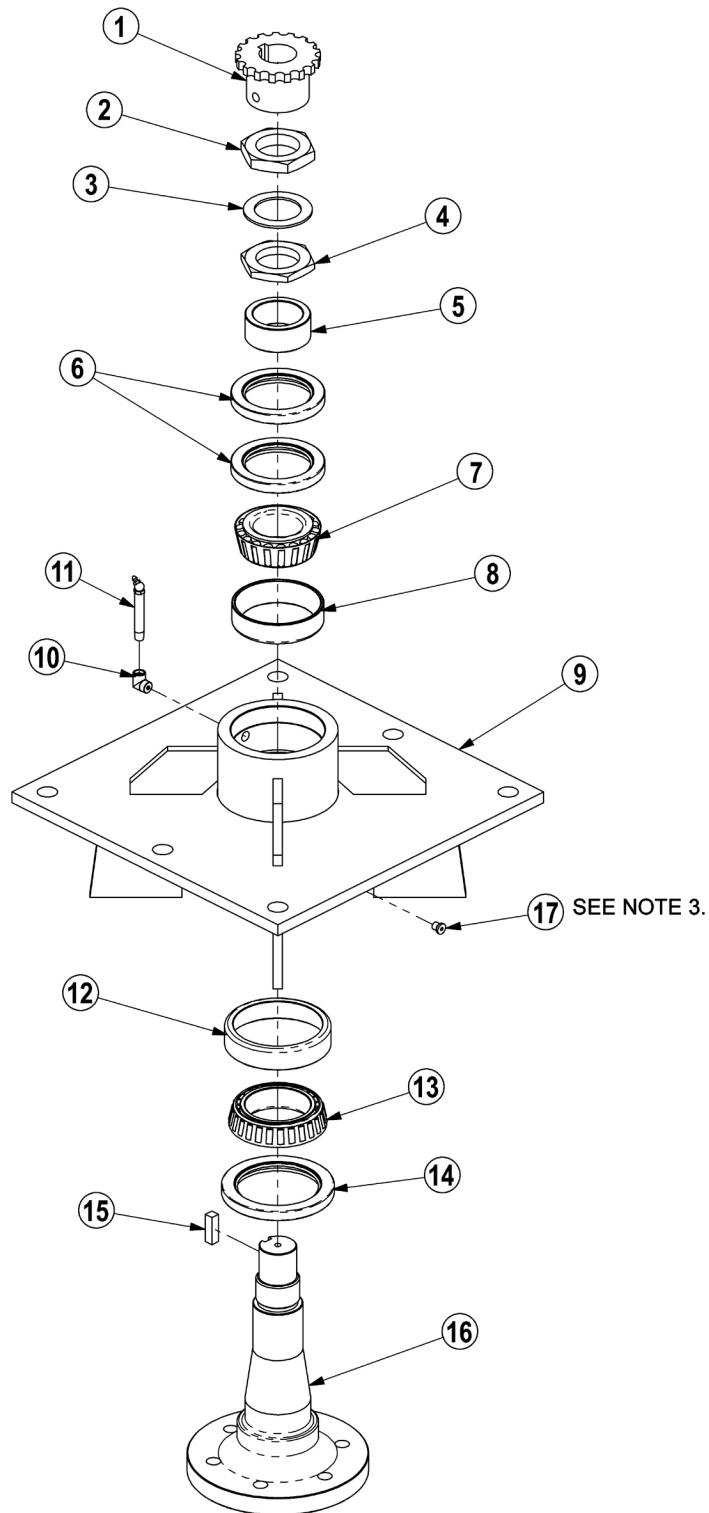
ROTARY DISK AND KNIVES



ITEM	PART NO.	QTY.	DESCRIPTION
1	34876	1	BLADE MOUNTING DISK
2	6T1023R	2	NYLOCK NUT,1-1/8"
3	34878	2	SPACER
4	34497	2	KNIFE MOUNTING BOLT
5	34685	2	KNIFE,60" HIGH SUCTION - STANDARD
5A	34684	2	KNIFE,60" - OPTIONAL
6	34682	2	KNIFE 72" (MOUNT ON 72" MOWER ONLY)
7	25270	6	FLATWASHER,5/8",USS,GR8
8	6T2259	6	CAPSCREW,5/8" X 1-3/4",NF
----	6T1825	-	LOCTITE - USED ON ALL DISK MOUNTING BOLTS
---	27167	-	BOLT KIT (INCLUDE ITEMS 7 & 8)
----	06700002	-	KIT,60/72,DISK,KNF MTG (INCLUDE ITEM 1, 3,7 & 8)

COMMON SIDE ROTARY

TM MOWER SPINDLE ASSEMBLY



NOTES:

1. FREEPLAY: .001" - .003"
2. GREASE: FILL WITH MOBILITH SHC 220.
3. APPLY LOCTITE "271" TO O-RING PLUG THRDS.

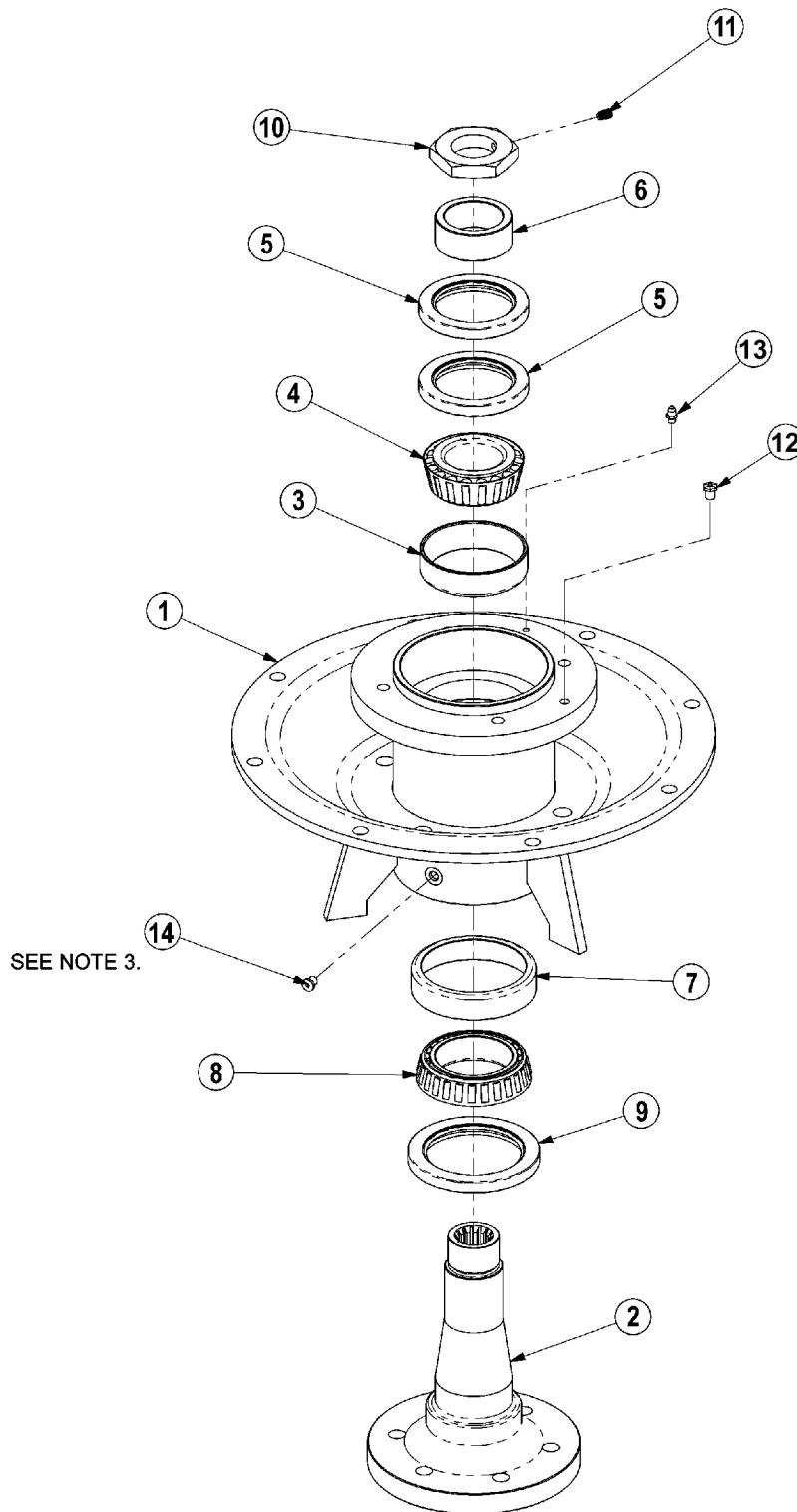
TM MOWER SPINDLE ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
-----	6T1024H5	-	SPINDLE ASSEMBLY COMPLETE
1	6T1031	1	SPROCKET
2	6T1016	1	BEARING LOCK NUT - THICK
3	22596	1	JAM WASHER
4	6T1015	1	BEARING ADJUSTMENT NUT - THIN
5	6T1014	1	BEARING ADJUSTMENT SLEEVE
6	6T1011	1	UPPER SEAL - SET OF 2
7	6T1012	1	BEARING CONE
8	6T1013	1	BEARING CUP
9	6T1010H	1	SPINDLE HOUSING
10	30570	1	FITTING STREET ELBOW
11	33990	1	GREASE ZERK
12	6T1013H	1	BEARING CUP
13	6T1012H	1	BEARING CONE
14	6T1011H	1	LOWER SEAL
15	6T1019	1	SPINDLE KEY
16	PT1018H-5	1	SPINDLE
17	06503064	1	O-RING PLUG, 1/8"
-----	31771	-	SPINDLE REBUILD KIT (INCLUDES ITEMS 2 - 8 AND 12 - 15)

COMMON SIDE ROTARY

TSR MOWER SPINDLE ASSEMBLY



NOTES:

1. FREEPLAY: .001" - .003"
2. GREASE: FILL WITH MOBILITH SHC 220.
3. APPLY LOCTITE "271" TO O-RING PLUG THRDS.

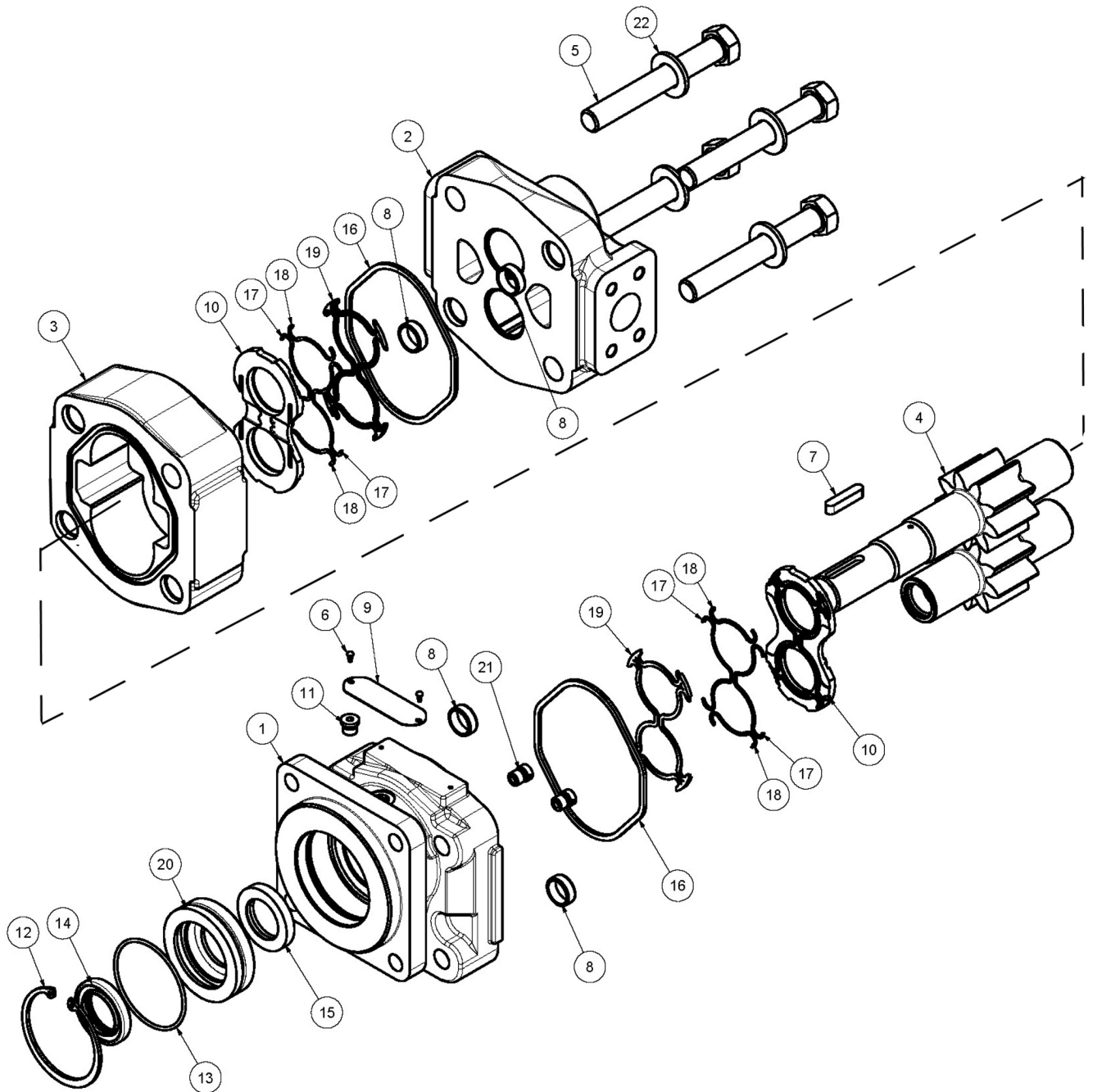
TSR MOWER SPINDLE ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
-----	34980	-	SPINDLE ASSEMBLY COMPLETE
1	34978	1	SPINDLE MOUNT
2	34979	1	SPINDLE,TM60
3	6T1013	1	BEARING CUP
4	6T1012	1	BEARING CONE
5	6T1011	1	UPPER SEAL - SET OF 2
6	6T1014	1	BEARING ADJUSTMENT SLEEVE
7	6T1013H	1	BEARING,CUP,HD
8	6T1012H	1	BEARING CONE,HD
9	6T1011H	1	SEAL,LOWER,HD
10	34985	1	NUT W/SETSCREW
11	6T2275	1	SETSCREW,5/16" X 1/2",NC
12	34988	1	RELIEF,1PSI,1/8" NPT
13	6T3207	1	ZERK,1/4" X STR
14	06503064	1	O-RING PLUG, 1/8"

COMMON SIDE ROTARY

ROTARY MOTOR BREAKDOWN



COMMON SIDE ROTARY

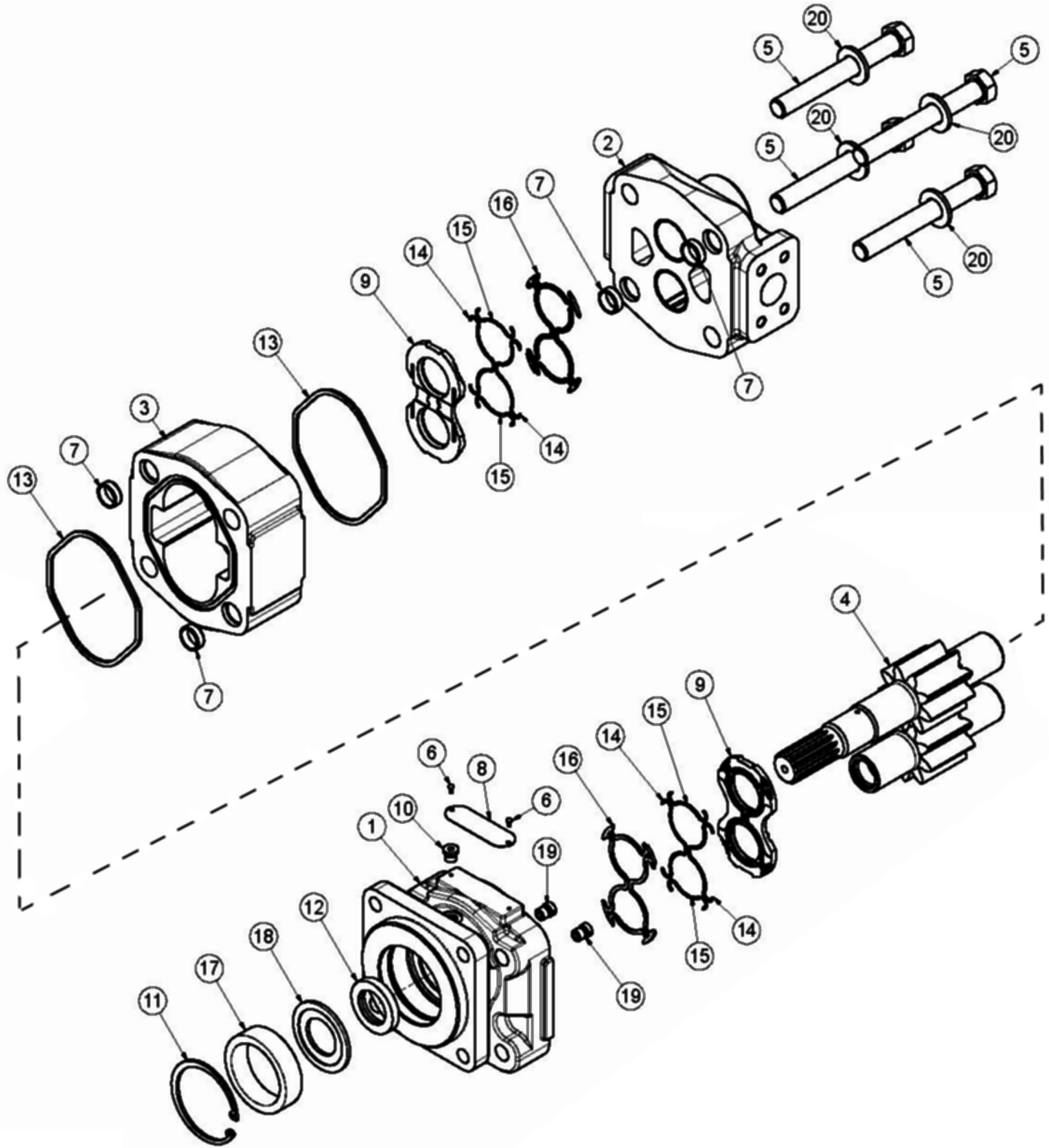
ROTARY MOTOR BREAKDOWN

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
	06504011	-	MOTOR ASSEMBLY
1	22790	1	END,COVER
2	06504088	1	HOUSING, PEC
3	06504111	1	HOUSING, GEAR
4	06504026	1	SET, GEAR SHAFT
5	06504104	4	CAPSCREW
6	06504078	2	SCREW, DRIVE
7	06504092	1	KEY
8	06504093	4	PIN, DOWEL
9	06504094	1	NAME PLATE
10	06504095	2	THRPL
11	2961940	1	PLUG, ODT
12	2962200	1	RING, SNAP
13	06504096	1	O RING
14	6T5101	1	SEAL, LIP
15	06504097	1	SEAL, LIP
16	22797	2	SEAL, SQ-R
17	06504098	4	SEAL, SIDE CHAN
18	06504099	4	SEAL, END CHAN
19	06504100	2	SEAL, BK-UP
20	06504101	1	RTNR, SEAL
21	6T5809	2	CHECK ASS'Y
22	06504102	4	WASHER
---	06504103	-	SEAL KIT

COMMON SIDE ROTARY

60IN TSR ROTARY MOTOR BREAKDOWN



COMMON SIDE ROTARY

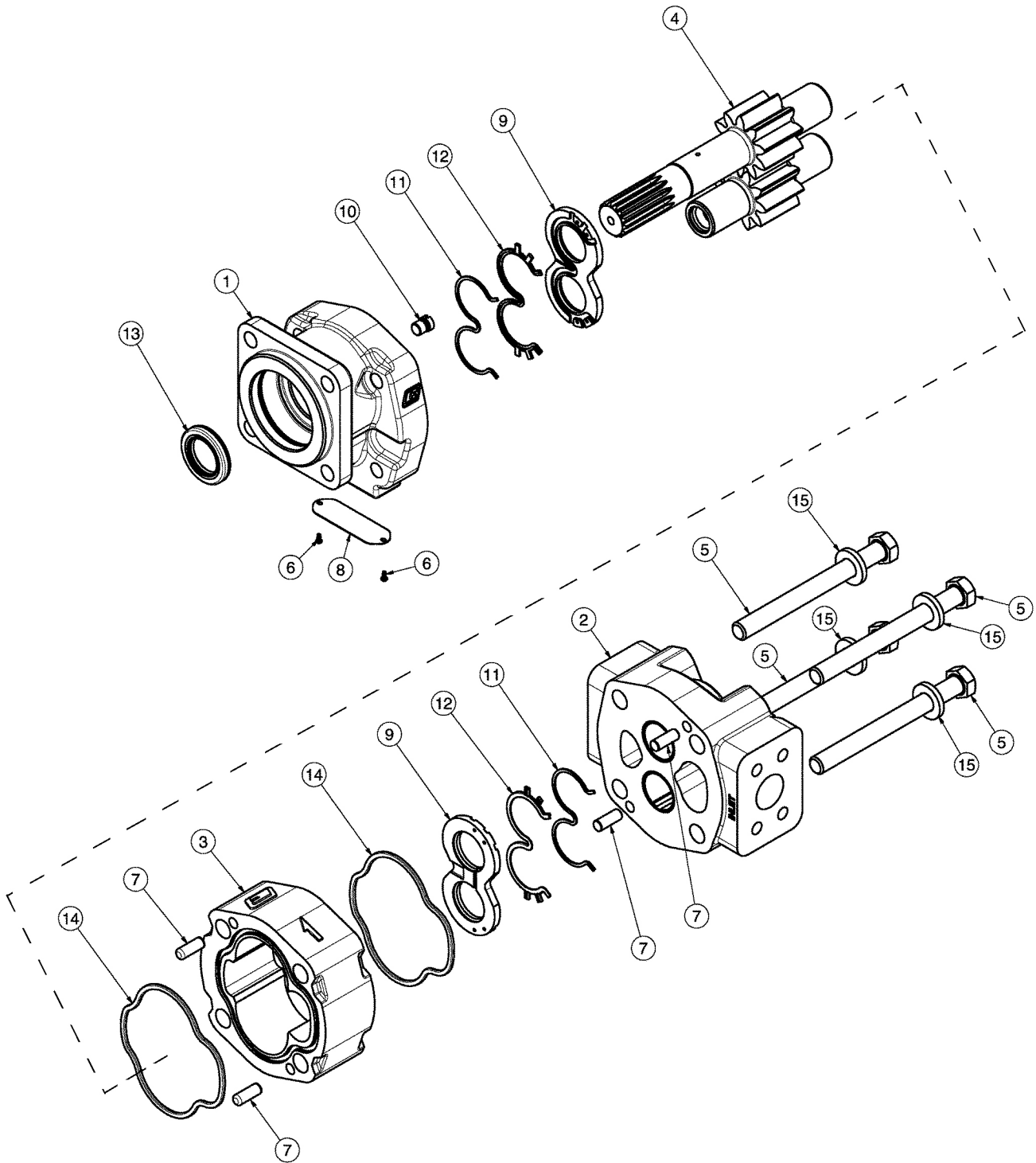
60IN TSR ROTARY MOTOR BREAKDOWN

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
	06504016	-	MOTOR(M365-1 1/4SPLINE),SEALED
1	22790	1	COVER,END
2	06504088	1	HOUSING,PEC
3	06504111	1	HOUSING,GEAR
4	06504110	1	SET,GEAR SHAFT
5	06504104	4	CAP SCREW
6	06504078	2	SCREW,DRIVE
7	06504093	4	PIN,DOWEL
8	06504094	1	NAME PLATE
9	06504095	2	THRPL
10	02961940	1	PLUG,ODT (0.25)
11	6T5200	1	RING,SNAP
12	06504097	1	SEAL,LIP
13	22797	2	SEAL,SQ-R
14	06504098	4	SEAL,SIDE CHAN
15	06504099	4	SEAL,END CHAN
16	06504100	2	SEAL,BK-UP
17	06504112	1	SPACER
18	06504113	1	RTNR,SEAL
19	6T5809	2	CHECK ASS'Y
20	06504102	4	WASHER
---	06504022	1	SEAL KIT

COMMON SIDE ROTARY

FRONT HYDRAULIC PUMP BREAKDOWN



COMMON SIDE ROTARY

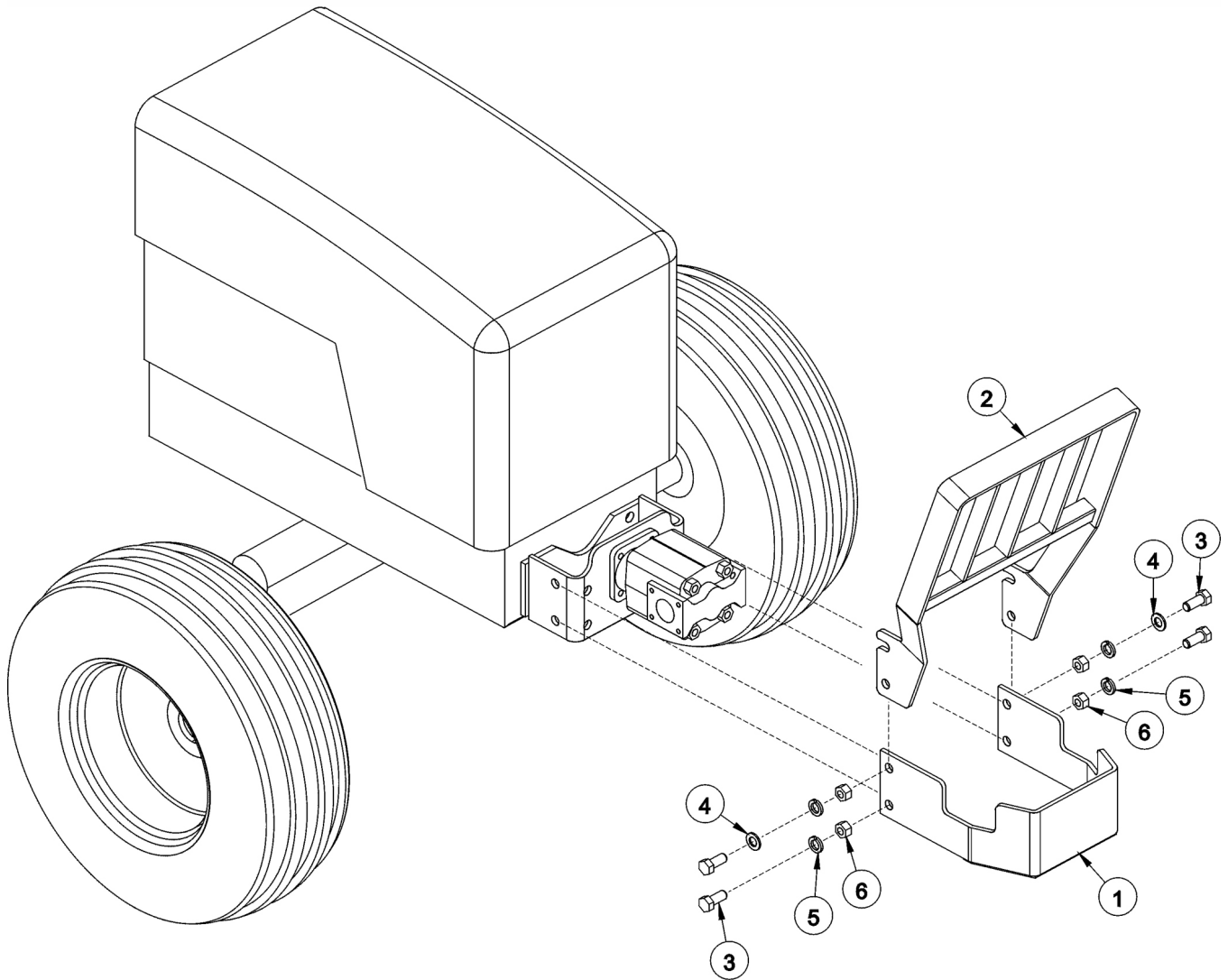
FRONT HYDRAULIC PUMP BREAKDOWN

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
---	23152	1	PUMP ASSEMBLY,1-3/4",COMPLETE
1	22766	1	SHAFT END COVER
2	22779	1	PORT END COVER
3	22774	1	GEAR HOUSING,1-3/4"
4	22771	1	GEAR SET
5	23824	4	CAPSCREW
6	06504078	2	SCREW,DRIVE
7	22773	4	DOWEL PINS
8	06504077	1	NAMEPLATE
9	22770	2	THRUST PLATE
10	22767	1	PLUG
11	06504075	2	SEAL,BK-UP
12	06504074	2	SEAL,CHAN
13	22765	1	SEAL,LIP
14	06504076	2	SEAL,SQ-R
15	02961917	4	WASHER
---	24150	1	SEAL KIT (INCLUDES 11, 12, 13 AND 14)

COMMON SIDE ROTARY

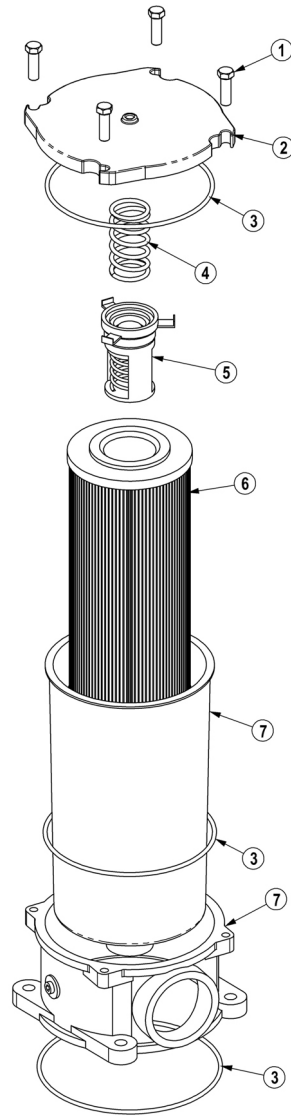
PUMP AND GRILL GUARD OPTIONS



ITEM	PART NO.	QTY.	DESCRIPTION
1	32430	1	UNIVERSAL PUMP GUARD
2	32737	1	UNIVERSAL GRILL GUARD
3	21833	4	CAPSCREW,3/4" X 2-1/4",NC
4	22021	2	FLATWASHER,3/4"
5	21993	4	LOCKWASHER,3/4"
6	21825	4	HEX NUT,3/4",NC

COMMON SIDE ROTARY

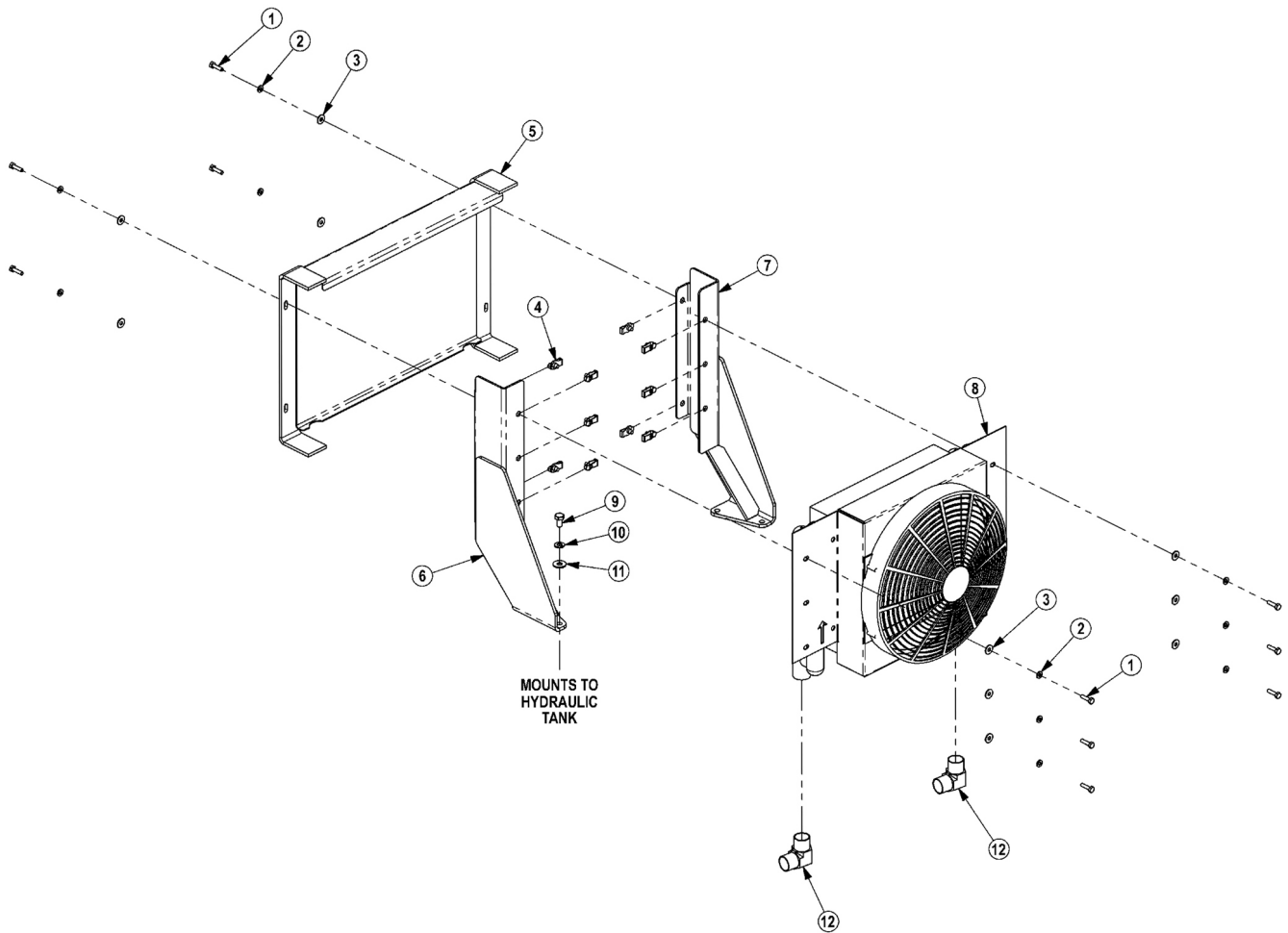
RESERVOIR TANK FILTER ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
---	06505044	-	FILTER ASSY SAE 10 MICRON
1	28583	4	CAPSCREW, 8MM X 25MM(1.25 PITCH)
2	06505045	1	COVER
3	06505046	1	SEAL KIT
4	06505047	1	SPRING
5	06505048	1	BYPASS
6	35259	1	FILTER, 10 MIC, RETURN LINE
7	06505049	1	CAN/BODY

COMMON SIDE ROTARY

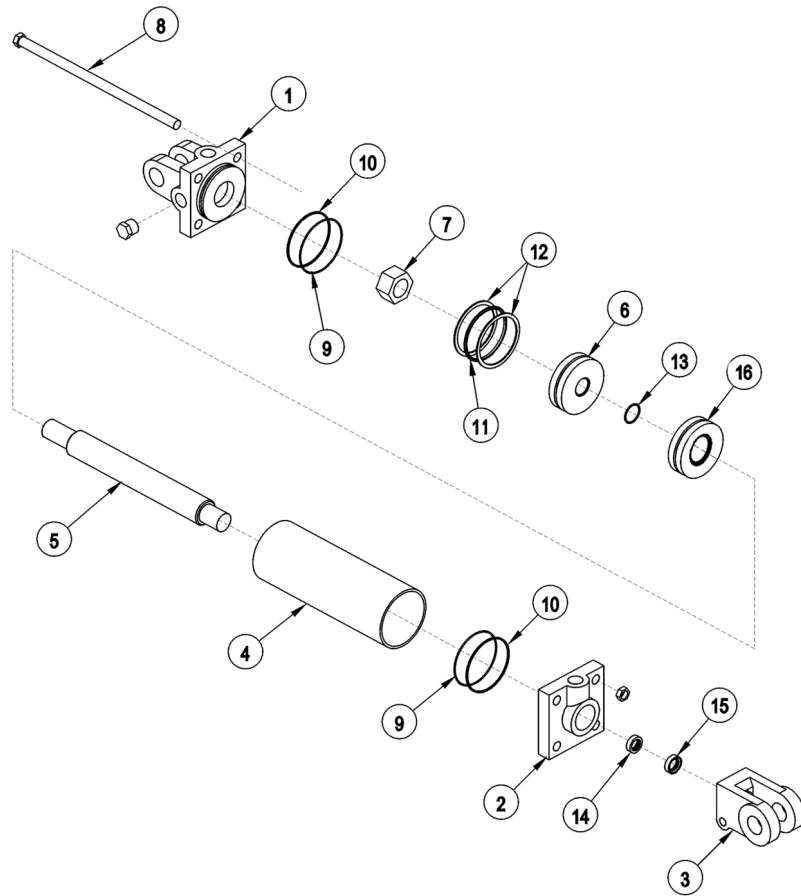
COOLER ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	21530	10	CAPSCREW,1/4 X1 NC
2	21986	10	LOCKWASHER,1/4
3	22014	10	FLATWASHER,1/4
4	35176	10	1/4 U-NUT
5	06370015	1	SCREEN,COOLER,FRNT
6	06380006	1	MNT,COOLER,BUMPER TANK,RH
7	06380007	1	MNT,COOLER,BUMPER TANK,LH
8	06510026	1	COOLER,FRONT MNT
---	06510029	1	FAN ASSY, ONLY
9	21629	4	CAPSCREW,3/8 X 3/4 NC
10	21988	4	LOCKWASHER,3/8
11	22016	4	FLATWASHER,3/8
12	34117	2	ELBOW,1MOR X 1MJ90,FORGED

COMMON SIDE ROTARY

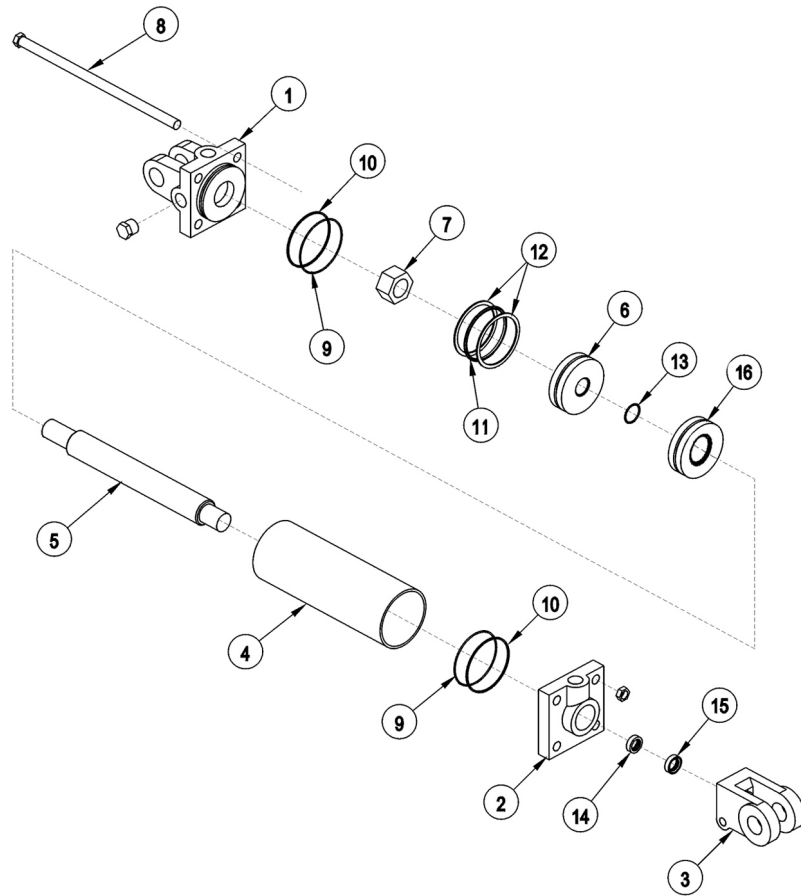
3IN X 10IN HYDRAULIC CYLINDER BREAKDOWN



ITEM	PART NO.	QTY.	DESCRIPTION
-----	6T0151R	-	HYD. CYLINDER 3" X 10"
1	6T0167	1	CYLINDER BUTT
2	6T0170	1	CYLINDER GLAND
3	6T0178	1	CLEVIS END
4	6T0164	1	CYLINDER TUBE
5	6T0161	1	PISTON ROD
6	6T0173	1	PISTON
7	6T0179	1	LOCKNUT
8	6T0176	4	TIE ROD ASY
-----	6T0187	-	SEAL KIT
9	-----	2	O - RING
10	-----	2	BACK - UP WASHER
11	-----	1	O - RING
12	-----	2	BACK - UP WASHER
13	-----	1	O - RING
14	-----	1	U - CUP
15	-----	1	WIPER

COMMON SIDE ROTARY

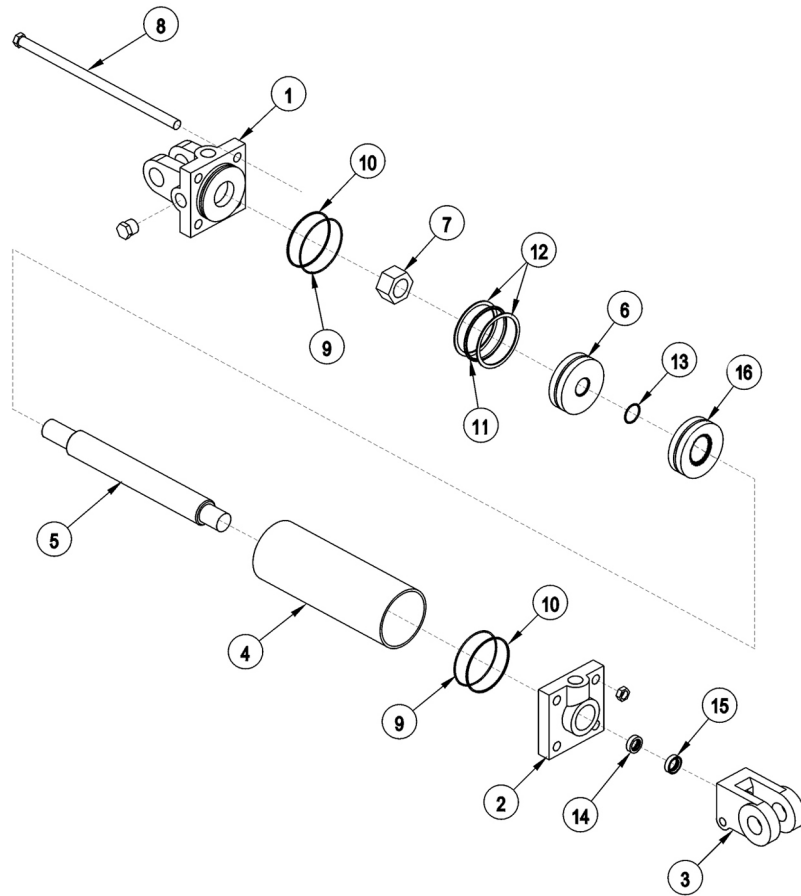
3IN X 12IN HYDRAULIC CYLINDER BREAKDOWN



ITEM	PART NO.	QTY.	DESCRIPTION
-----	32215	-	HYD. CYLINDER 3" X 12" (STD DUTY)
-----	25343	-	HYD. CYLINDER 3" X 12" (HVY DUTY)
1	6T0167	1	CYLINDER BUTT
2	6T0170	1	CYLINDER GLAND
3	6T0178	1	CLEVIS END
4	6T0204	1	CYLINDER TUBE
5	6T0203	1	PISTON ROD
6	6T0173	1	PISTON
7	6T0179	1	LOCKNUT
8	6T0205	4	TIE ROD ASY
-----	6T0187	-	SEAL KIT
9	-----	2	O - RING
10	-----	2	BACK - UP WASHER
11	-----	1	O - RING
12	-----	2	BACK - UP WASHER
13	-----	1	O - RING
14	-----	1	U - CUP
15	-----	1	WIPER

COMMON SIDE ROTARY

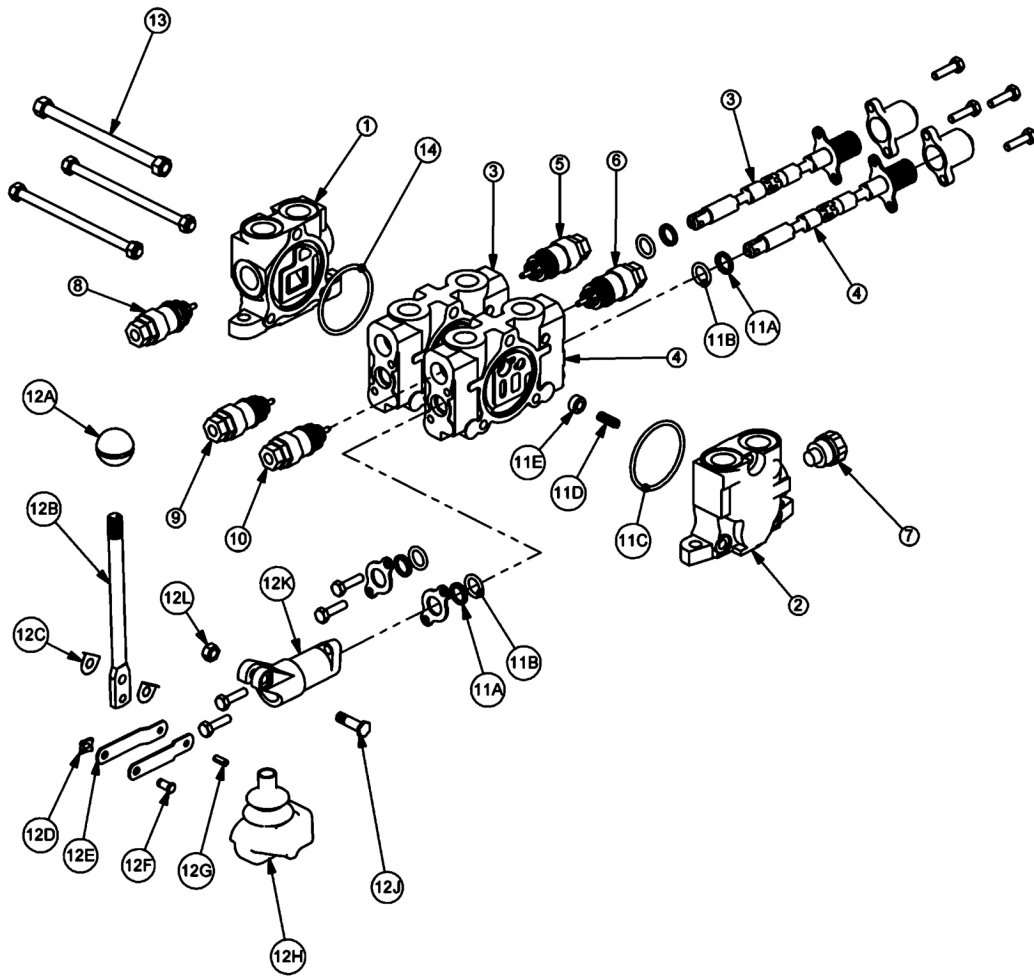
3IN X 18IN HYDRAULIC CYLINDER BREAKDOWN



ITEM	PART NO.	QTY.	DESCRIPTION
-----	6T0150	-	CYLINDER 3" X 18"
1	6T0167	1	CYLINDER BUTT
2	6T0170	1	CYLINDER GLAND
3	6T0178	1	CLEVIS END
4	6T0165	1	CYLINDER TUBE
5	6T0162	1	PISTON ROD
6	6T0173	1	PISTON
7	6T0179	1	LOCKNUT
8	6T0177	4	TIE ROD ASY
-----	6T0187	-	SEAL KIT
9	-----	2	O - RING
10	-----	2	BACK - UP WASHER
11	-----	1	O - RING
12	-----	2	BACK - UP WASHER
13	-----	1	O - RING
14	-----	1	U - CUP
15	-----	1	WIPER
16	6T0206	1	SPACER

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 30801



COMMON SIDE ROTARY

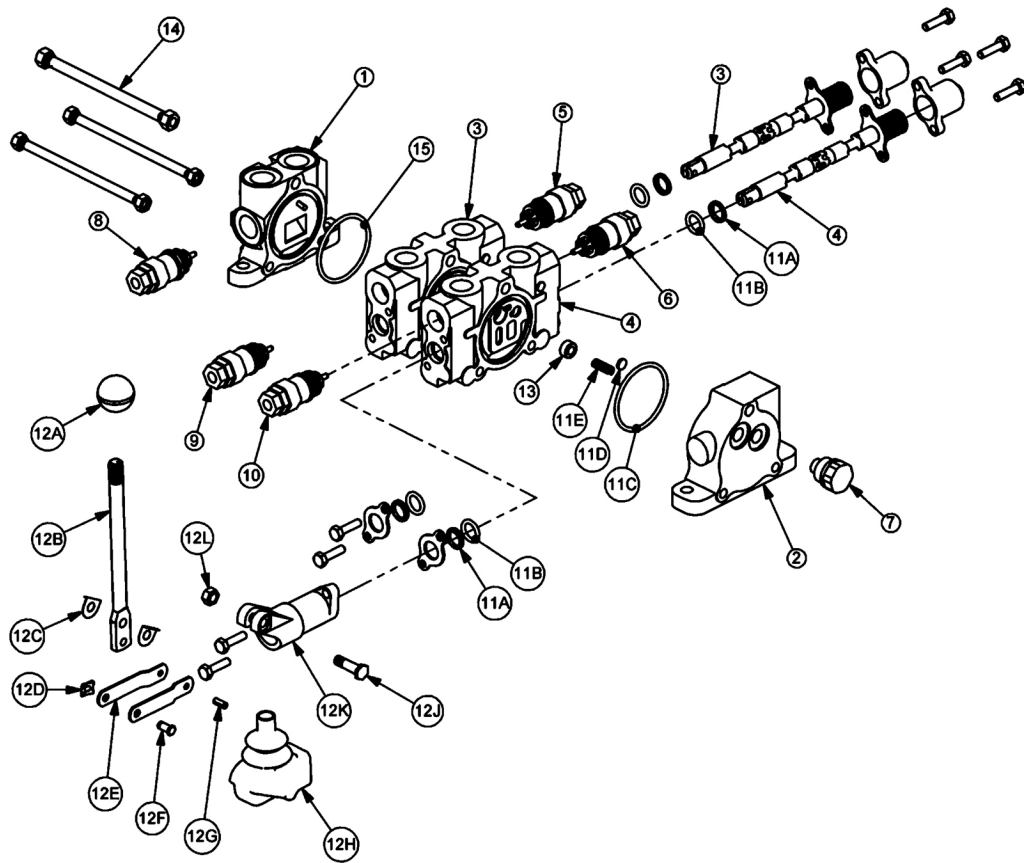
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 30801

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	TB1017S	1	INLET END COVER
2	TB1702	1	END COVER, POWER BEYOND
3	TB1017P	1	VALVE SECTION (SINGLE ACTING, SPRING DETENT)
4	06502091	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING) (NO AUX VALVE PORTS)
5	N/A	-	N/A
6	N/A	-	N/A
7	TB1017M	1	SHUT-OFF PLUG
8	TB1017E	1	RELIEF VALVE, 2250 PSI
9	TB1017M	1	SHUT-OFF PLUG
10	N/A	-	N/A
11	TB1017A	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SPRING
11E	-----	1	PUCKET
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	TB1017X	1	TIE ROD KIT
14	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31320



COMMON SIDE ROTARY

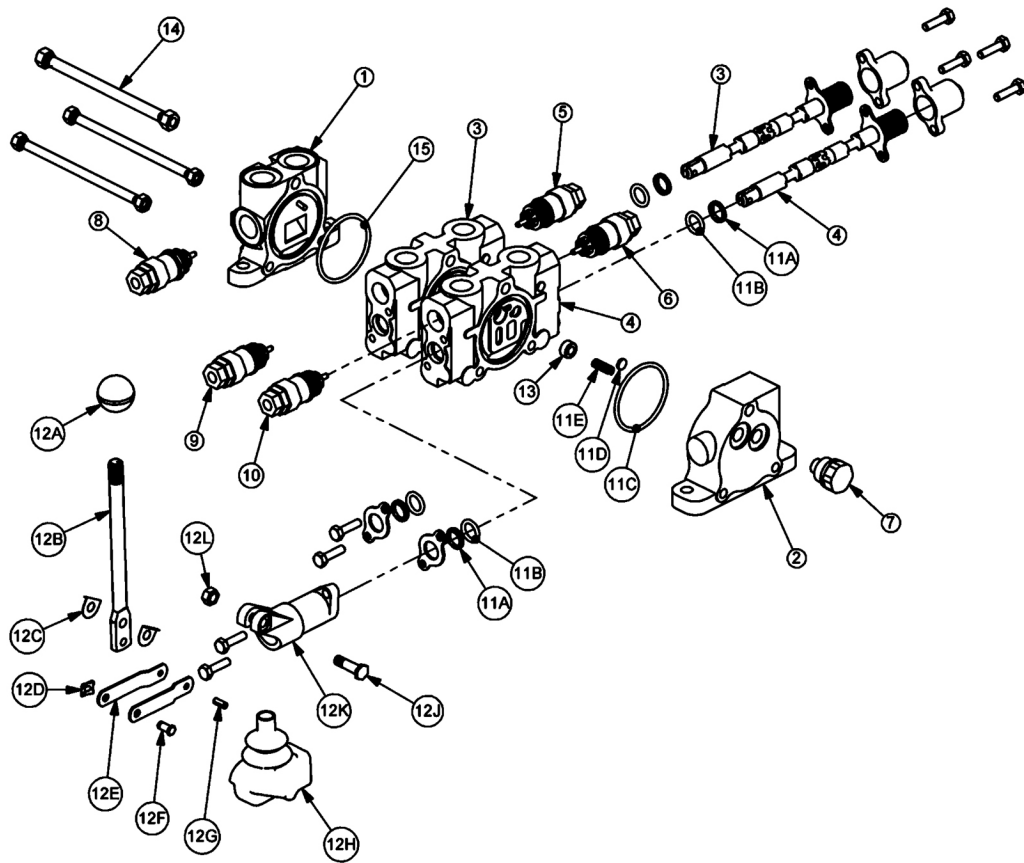
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31320

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	31595	1	INLET END COVER
2	31594	1	END COVER, LOAD SENSE
3	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
4	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
5	06503067	1	RELIEF PLUG
6	06503067	1	RELIEF PLUG
7	N/A	-	N/A
8	6T4209	1	RELIEF PLUG
9	31862	1	RELIEF VALVE, 2175 PSI
10	31862	1	RELIEF VALVE, 2175 PSI
11	31593	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SHUTTLE DISC
11E	-----	1	SPRING
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	31603	2	COMPENSATOR
14	TB1017X	1	TIE ROD KIT
15	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31321



COMMON SIDE ROTARY

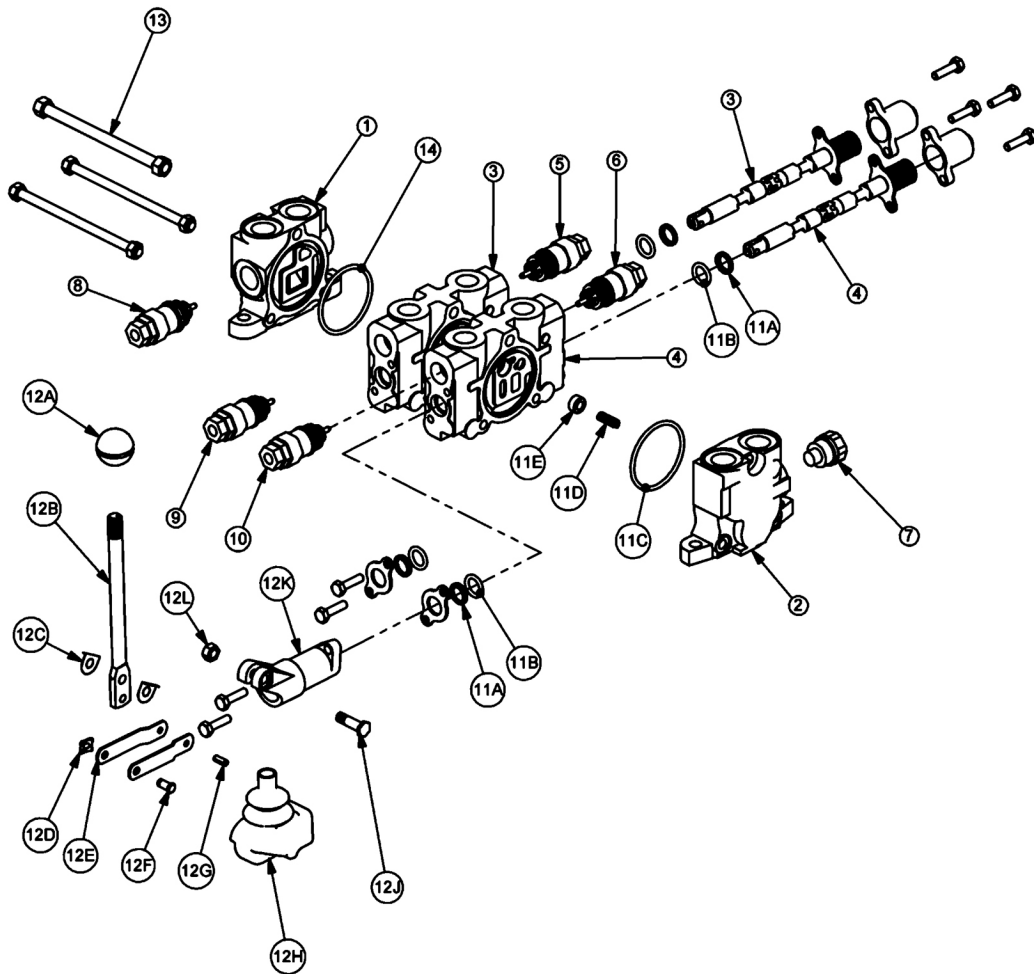
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31321

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	31595	1	INLET END COVER
2	31594	1	END COVER, LOAD SENSE
3	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
4	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
5	06503067	1	RELIEF PLUG
6	31861	1	RELIEF VALVE, 360 PSI
7	N/A	-	N/A
8	6T4209	1	RELIEF PLUG
9	31862	1	RELIEF VALVE, 2175 PSI
10	31862	1	RELIEF VALVE, 2175 PSI
11	31593	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SHUTTLE DISC
11E	-----	1	SPRING
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	31603	2	COMPENSATOR
14	TB1017X	1	TIE ROD KIT
15	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31752



COMMON SIDE ROTARY

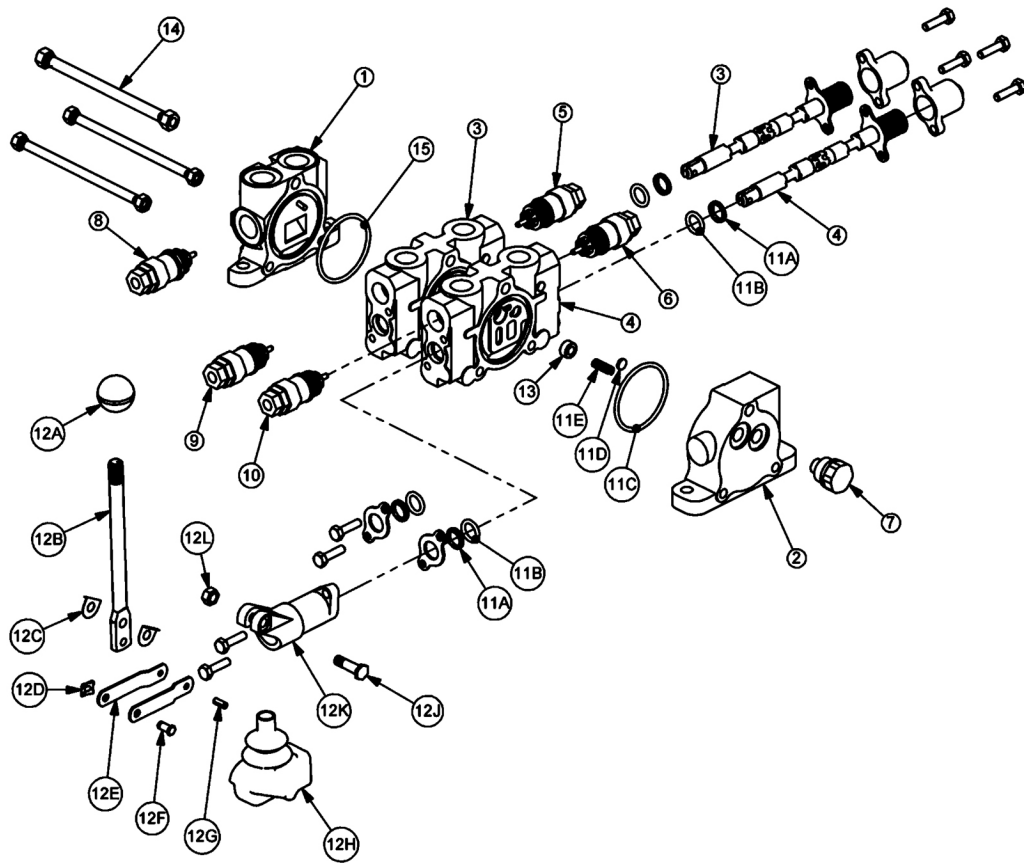
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31752

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	TB1017S	1	INLET END COVER
2	TB1702	1	END COVER, POWER BEYOND
3	TB1017P	1	VALVE SECTION (SINGLE ACTING, SPRING DETENT)
4	TB1017P	1	VALVE SECTION (SINGLE ACTING, SPRING DETENT)
5	N/A	-	N/A
6	N/A	-	N/A
7	TB1017M	1	SHUT-OFF PLUG
8	TB1017E	1	RELIEF VALVE, 2250 PSI
9	TB1017M	1	SHUT-OFF PLUG
10	TB1017M	1	SHUT-OFF PLUG
11	TB1017A	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SPRING
11E	-----	1	PUCKET
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	TB1017X	1	TIE ROD KIT
14	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 06502040



COMMON SIDE ROTARY

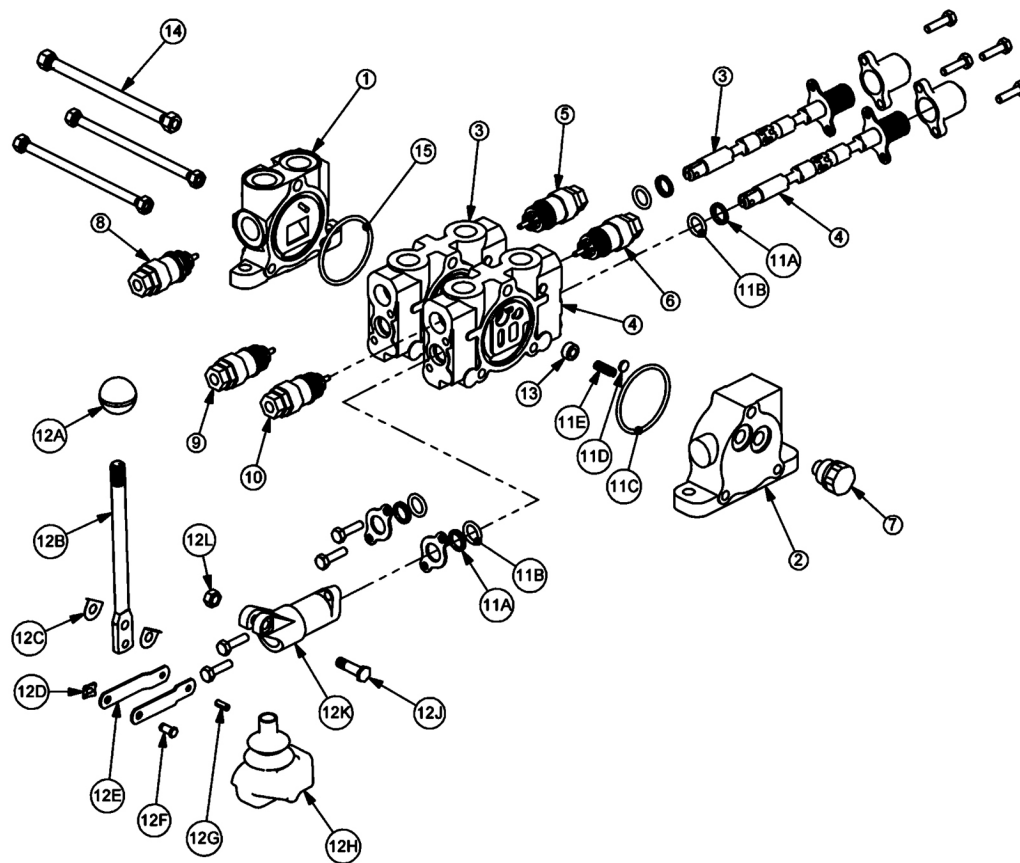
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 06502040

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	31595	1	INLET END COVER
2	31594	1	END COVER, LOAD SENSE
3	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
4	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING) (REMOVE SHUTTLE DISC)
5	06503067	1	RELIEF PLUG
6	06503067	1	RELIEF PLUG
7	06503068	1	RELIEF PLUG
8	N/A	-	N/A
9	31862	1	RELIEF VALVE, 2175 PSI
10	31862	1	RELIEF VALVE, 2175 PSI
11	31593	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SHUTTLE DISC
11E	-----	1	SPRING
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	31603	2	COMPENSATOR
14	TB1017X	1	TIE ROD KIT
15	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

CABLE (MANUAL) LIFT VALVE BREAKDOWN - 06502041



COMMON SIDE ROTARY

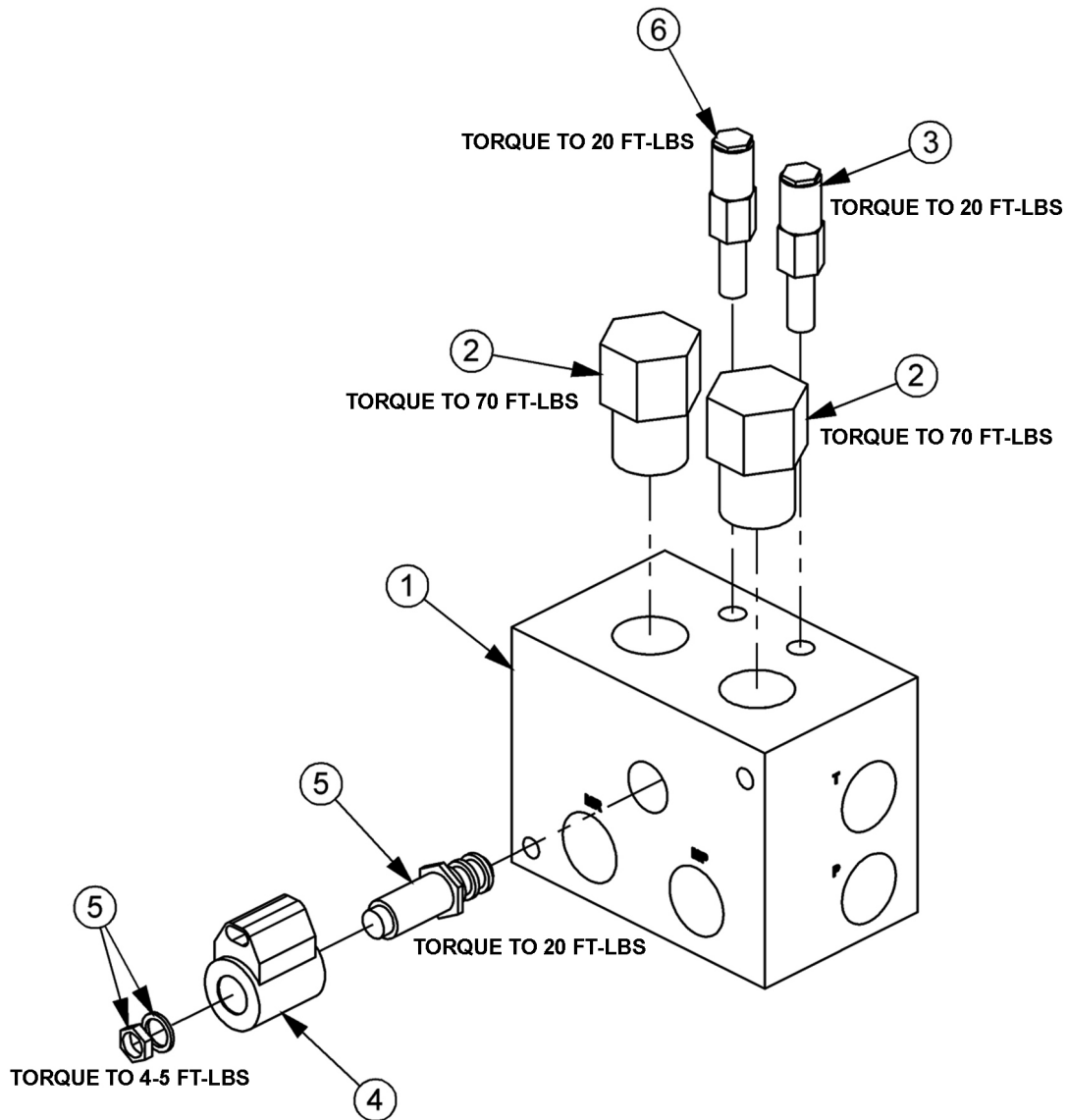
CABLE (MANUAL) LIFT VALVE BREAKDOWN - 06502041

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	31595	1	INLET END COVER
2	31594	1	END COVER, LOAD SENSE
3	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
4	31597	1	VALVE SECTION (DOUBLE ACTING, CENTER SPRING)
5	06503067	1	RELIEF PLUG
6	31861	1	RELIEF VALVE, 360 PSI
7	06503068	1	RELIEF PLUG
8	6T4209	1	RELIEF PLUG
9	31862	1	RELIEF VALVE, 2175 PSI
10	31862	1	RELIEF VALVE, 2175 PSI
11	31593	2	VALVE SEAL KIT (FOR ONE SECTION)
11A	-----	2	WIPER
11B	-----	2	O-RING SMALL
11C	-----	1	O-RING LARGE
11D	-----	1	SHUTTLE DISC
11E	-----	1	SPRING
12	TB1017L	2	LEVER KIT (FOR ONE SECTION)
12A	-----	1	LEVER KNOB
12B	-----	1	LEVER
12C	-----	2	LEVER WASHER
12D	-----	1	LEVER CLIP
12E	-----	2	LINKAGE
12F	-----	1	LEVER PIN
12G	-----	1	ROLL PIN
12H	-----	1	LEVER BOOT
12J	-----	1	LEVER BOLT
12K	-----	1	LEVER DUST COVER
12L	-----	1	LEVER NUT
13	31603	2	COMPENSATOR
14	TB1017X	1	TIE ROD KIT
15	24214	1	O-RING, LARGE

COMMON SIDE ROTARY

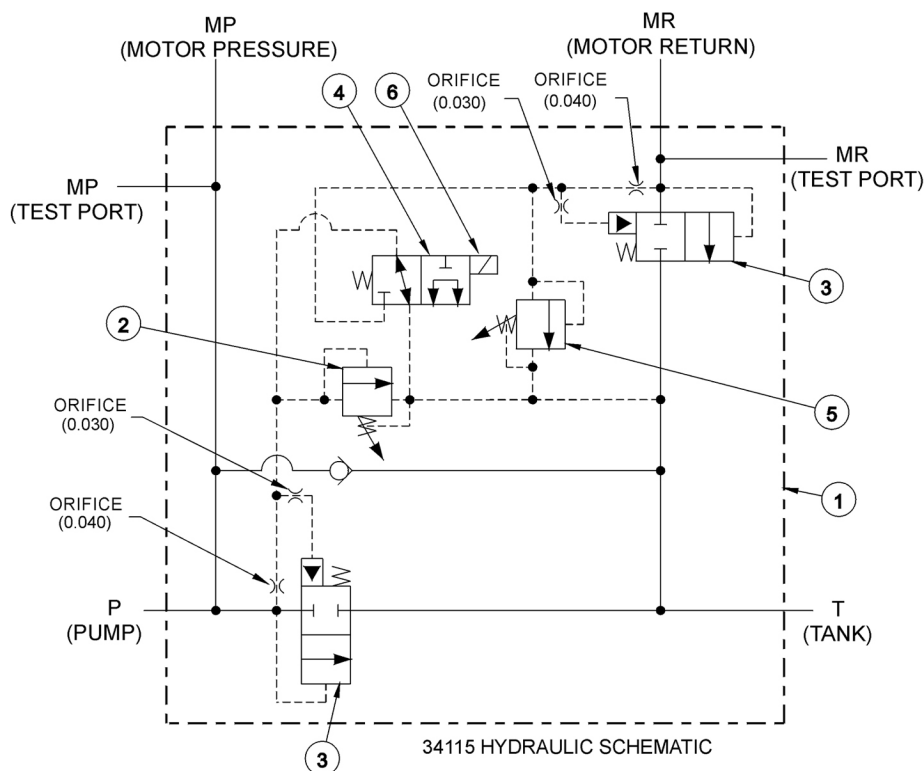
BRAKE VALVE ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
---	06510083	1	BRAKE VALVE, ASSY
1	34092	1	BRAKE VALVE, BLANK
2	34094	2	LOGIC ELEMENT
3	34095	1	RELIEF VALVE, 3000 PSI
4	06510095	1	METRI PAK COIL
5	34093	1	CARTRIDGE, 2 POSITION, 3 WAY (WITH NUT & WASHER)
6	34091	1	RELIEF VALVE, 2600 PSI
---	34096	2	RELIEF SEAL KIT
----	34097	1	SOLENOID SEAL KIT
---	34098	2	ELEMENT SEAL KIT

COMMON SIDE ROTARY

BRAKE VALVE HYDRAULIC SCHEMATIC



BRAKE VALVE TROUBLESHOOTING

FAILURE MODE:

- MOWER WILL NOT START - system pressure is low (engine not lugging).
- MOWER WILL NOT START - system pressure is high (engine lugging). "MR" port will be high pressure.
- MOWER WILL NOT ROTATE AT FULL SPEED - limited power.
- MOWER BLADE WILL NOT STOP - blade will not stop in proper time.

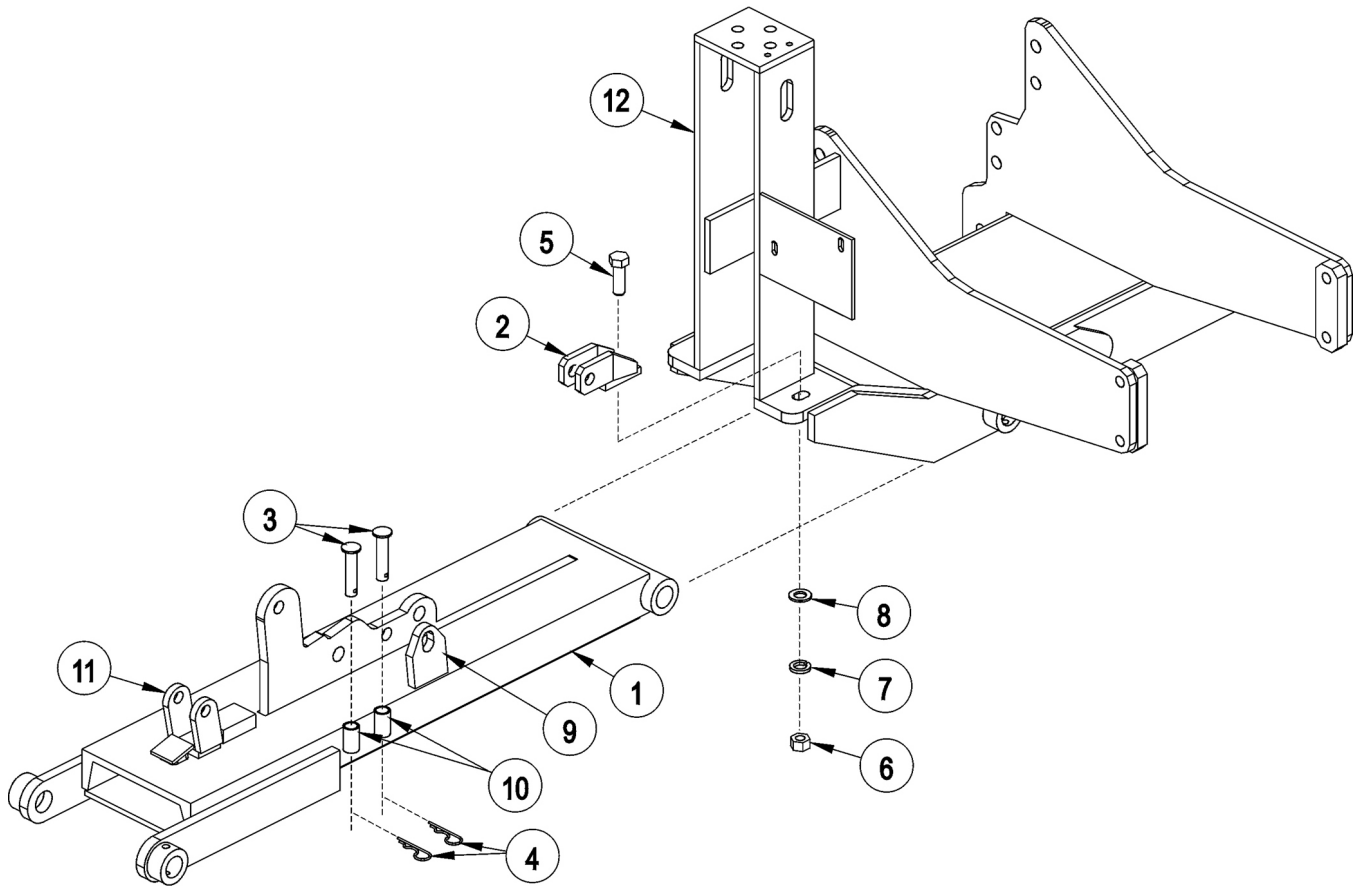
CHECK STEPS

- 1 thru 6
- 7
- 3 thru 5
- 7 thru 9

CORRECTIVE STEPS:

1. Check for voltage at solenoid (item 6), voltage must be between 10.2 volts and 13.8 volts.
2. Remove, inspect solenoid and cartridge (items 4, 6) for wear or contamination.
3. Remove, inspect logic elements near "P" port (item 3) for wear or contamination.
4. Remove, inspect 3000 psi relief valve (item 2) for wear or contamination.
5. Remove and inspect orifices near "P" port for contamination.
6. Remove "P" port hose and fitting, visually inspect for contamination, check ball for movement.
7. Remove and inspect orifices near "MR" port for contamination.
8. Remove, inspect 2600 psi relief valve (item 5) for wear or contamination.
9. Remove, inspect logic element near "MR" port (item 3) for wear or contamination.

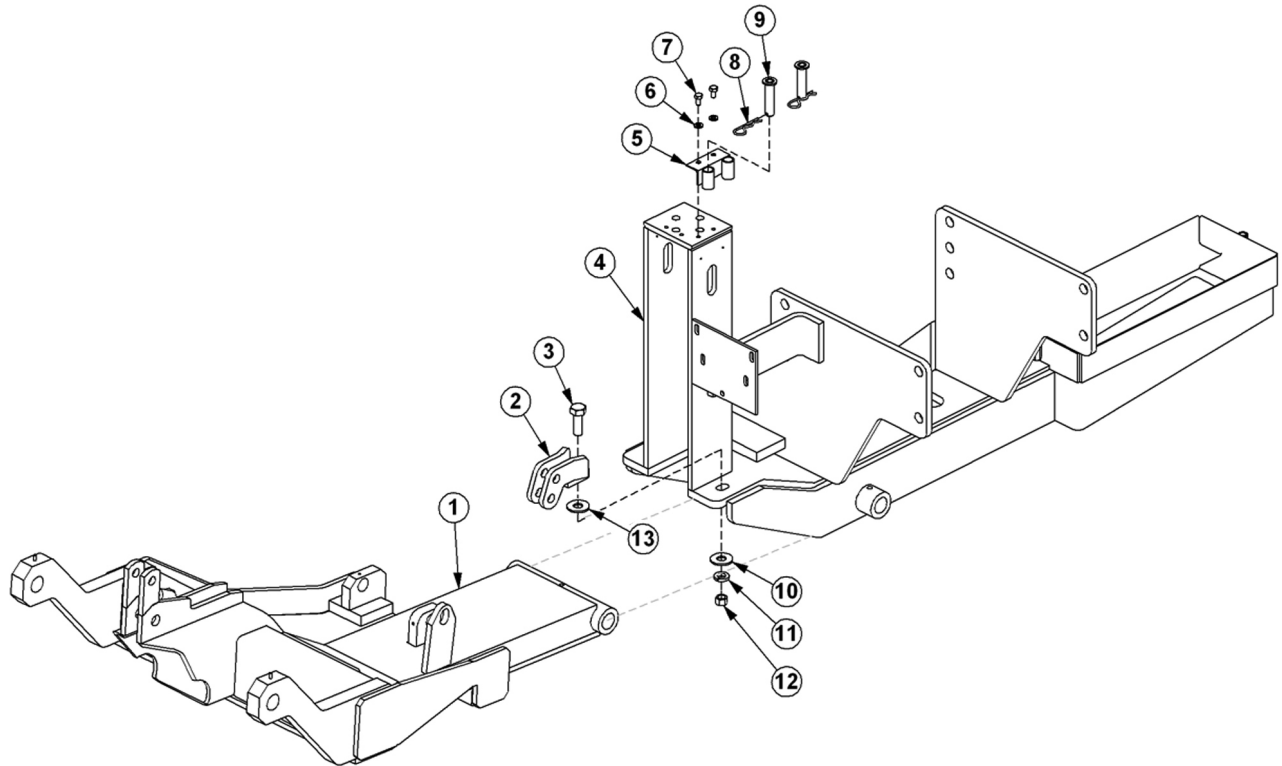
CABLE DRAFT BEAM TRAVEL LOCK



ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	-	CABLE DRAFT BEAM
2	6T0106	1	TRAVEL LOCK BRACKET
3	6T0107	2	TRAVEL LOCK PINS 3/4" X 3 1/4"
4	6T3020	2	R - CLIP 5/32"
5	21833	1	CAPSCREW 3/4" X 2 1/4"
6	21825	1	HEX NUT 3/4"
7	21993	1	LOCK WASHER 3/4"
8	22021	1	FLAT WASHER 3/4"
9	22600	1	TRAVEL LOCK EAR
10	22604	2	PIN HOLDER
11	22601C	1	TRAVEL LOCK ASY
12	-----	-	MAIN FRAME *REFER TO PARTS SECTION

COMMON SIDE ROTARY

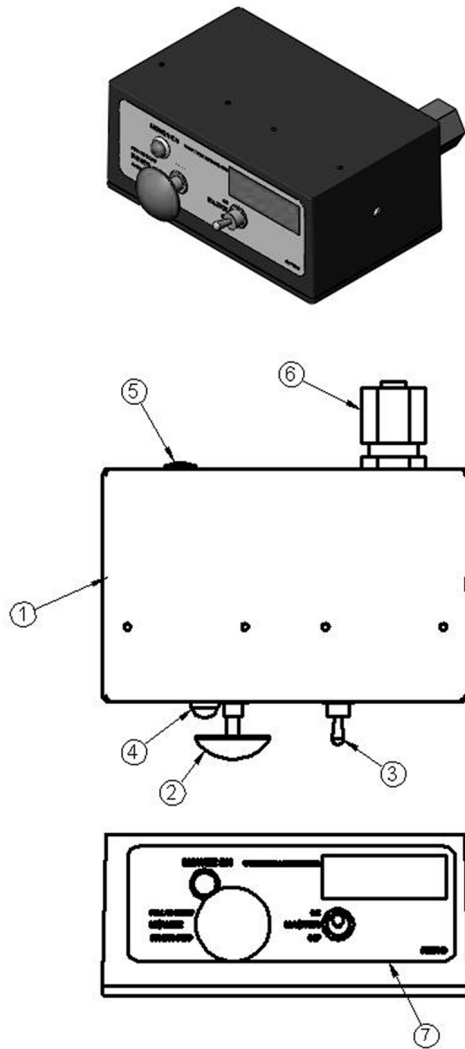
COMBO DRAFT BEAM TRAVEL LOCK



ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	-	COMBO DRAFT BEAM
2	6T0106	1	TRAVEL LOCK BRACKET
3	21835	1	CAPSCREW, 3/4" X 2-3/4", NC
4	-----	-	MAIN FRAME *REFER TO PARTS SECTION
5	33856	1	BRKT, PIN HOLDER
6	21988	2	LOCKWASHER, 3/8"
7	21629	2	CAPSCREW, 3/8" X 3/4", NC
8	6T3020	2	R-CLIP, 5/32"
9	6T0107	2	TRAVEL LOCK PINS, 3/4" X 3-1/4"
10	22021	1	FLATWASHER, 3/4"
11	21993	1	LOCKWASHER, 3/4"
12	21825	1	HEX NUT, 3/4", NC
13	06430147	1	SPACER

COMMON SIDE ROTARY

SWITCH BOX

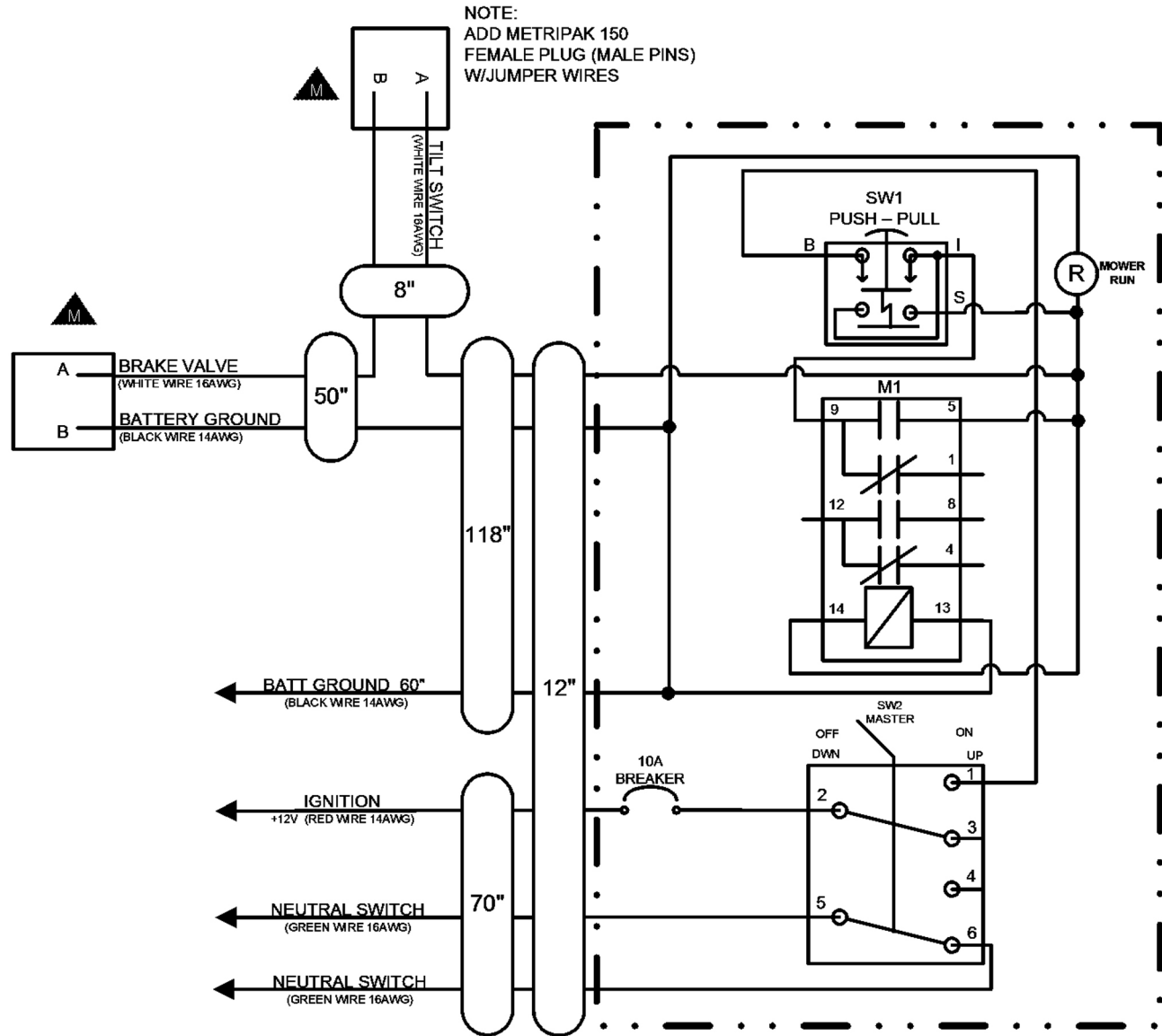


ITEM	PART NO.	QTY.	DESCRIPTION
1	06514013	1	SWBX,ALUM,BLK,06510102
2	35226	1	SWITCH,MOWER,COLEHERSEE
3	33811	1	SWITCH,MASTER/DECK FLOAT
4	6T3923	1	INDICTATOR LIGHT,ON,RED
5	06514014	1	BREAKER,10A,SWBX
6	34540	1	STRAIN RELIEF,3/4,BLACK,NYLON
7	06550018	1	DECAL,SWTCHBX,TM/TSF,CG
8	35227	1	RELAY,DP,DT,12V,LY2F,35226

COMMON SIDE ROTARY

SWITCH BOX SCHEMATIC

06510102 SCHEMATIC COMMON GROUND SWITCH BOX SIDE MOWER



SEE DRAWING # 06515000 FOR A FULL DESCRIPTION OF ALL CONNECTORS

NOTES

**WARRANTY
SECTION**

WARRANTY INFORMATION

Tiger Corporation, 3301 N. Louise, Sioux Falls, South Dakota, warrants to the original Retail Customer, the new Tiger equipment is free of defects in material and workmanship. Any part of equipment that in Tiger's judgement, show evidence of such defects will be repaired or replaced without charge, provided that the failure of part(s) shall have occurred within twelve (12) months from the date of delivery of said equipment to the Retail Customer. Expendable components such as knives, oil, chain sprockets, skid shoes, knife mounting disks and the like are excluded but not limited to this warranty.

The Retail Customer must pay the transportation cost to and from the Tiger Dealer's service shop for warranty service. Warranty service will be performed by the Tiger Dealer from whom the equipment was purchased, during service shop regularly scheduled days and hours of operation.

All Tiger obligation under this warranty shall be terminated if the equipment is modified or altered in ways not approved in writing by Tiger, if repair parts other than genuine Tiger repair parts have been used, or if the equipment has been subject to misuse, neglect, accident, improper maintenance or improper operation.

Tiger Corporation reserves the right to make improvements in design or changes in specification at any time without incurring any obligation to owners of equipment previously sold.

No agent or person has authority to alter, add to or waive the above warranties which are agreed to be in the only warranties, representations or promises, expressed or implied, as to the quality or performance of the products covered and which do not include any implied warranty of merchantability or fitness. In no event will Tiger be liable for incidental or consequential damages or injuries, including, but not limited to, loss of profits, rental or substitute equipment or other commercial loss.

**THERE ARE NO WARRANTIES WHICH EXTEND
BEYOND THOSE EXPRESSED HEREIN.**

It is the Purchasers obligation to sign the warranty registration form **AFTER** he / she has Read and Understands the Operation and Safety Instructions stated within this manual.

ONE LAST WORD

This manual cannot possibly cover all of the potentially hazardous situations you will encounter. By being familiar with the safety rules, operating and maintenance instructions in this manual you can help prevent accidents. The objective of this manual is to help make you a better operator. Remember, **SAFETY IS YOU!**



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Your safety and the safety of those around you depends on **YOU**. Common sense should play a large role in the operation of this machine.

Since we at Tiger Corporation are constantly striving to improve our products, we reserve the right to change specifications or design at any time.

TO THE OWNER / OPERATOR / DEALER



To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this manual and on the machine. The table of contents clearly identifies each section where you can easily find the information you need.

The Occupational Safety and Health Act (OSHA 1928.51 subpart C) makes the following minimum requirements for tractor operators.

OWNER REQUIREMENTS:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seatbelts that meet the requirements of this Standard and SAE J3C; and
3. Ensure that each employee uses such Seatbelt while the tractor is moving; and
4. Ensure that each employee tightens the Seatbelt sufficiently to confine the employee to the protected area provided by the ROPS.

OPERATOR REQUIREMENTS:

1. Securely fasten seatbelt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near steep ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going – especially at row ends, on roads, and around trees.
6. Do Not permit others to ride.
7. Operate the tractor smoothly – no jerky turns, starts, or stops.
8. Hitch only to the draw-bar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available



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