



# SIDE FLAIL ASSEMBLIES

KUBOTA M126-135GX

Current as of 8/13/2021

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## PARTS LISTING WITH MOUNTING AND OPERATING INSTRUCTIONS

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**Tiger Corporation**  
3301 N. Louise Ave.  
Sioux Falls, SD 57107  
1-800-843-6849  
1-605-336-7900  
[www.tiger-mowers.com](http://www.tiger-mowers.com)

**06070013**

# TO THE OWNER / OPERATOR / DEALER

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

**BEFORE YOU START!!** Read the safety messages on the implement and shown in this manual. Observe the rules of safety and use common sense!

**READ AND UNDERSTAND THIS MANUAL! Non-English speaking operators will need to GET THE MANUAL TRANSLATED as needed!**



# DANGER

**FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.**



1. Study and understand Operator's Manuals, Safety Decals, and Instructional Decals for tractor and implement to prevent misuse, abuse, and accidents. Practice before operating in a confined area or near passersby.

● Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children

2. Allow no children on or near folding mower or tractor. Allow no riders on tractor or implement. Falling off may cause serious injury or death from being run over by tractor or mower or contact with rotating blades.

3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seat belt securely fastened to prevent injury and possible death from falling off or tractor overturn.

● Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, & Ear Plugs are recommended.

4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding

5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding mowers. Put Booms securely in Transport Rest.

● Folding and Boom Mowers have raised center of gravity. Slow down when turning and on hillsides.

6. Make certain that SMV sign, warning lights, and reflectors are clearly visible. Follow local traffic codes.

7. Never operate with Cutting Head or Folding Section raised if passersby, bystanders, or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Guards or mower structure.

8. Before dismounting, secure implement in transport position or lower to ground.

● Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent crushing by entanglement in rotating parts which could cause injury or death.

● Never mount or dismount a moving vehicle. Crushing from rollover may cause serious injury or death.



02967827

Warranty Information: Read and understand the complete Warranty Statement found in this manual. Fill out the Warranty Registration form in full and return it within 90 days. Make certain the Serial Number of the machine is recorded on the Warranty Card, and form that you retain.

# FORWARD

This manual contains information about many features of the Tiger mowing and roadside maintenance equipment. Some of these include: Safety precautions, Assembly instructions, Operations, Maintenance and Parts. This manual will also assist you in the proper break-in, daily care, and troubleshooting of your new mower.

We recommend that you read carefully the entire manual before operating the unit. Also, time spent in becoming fully acquainted with its performance features, adjustments, and maintenance schedules will be repaid in a long and satisfactory life of the equipment.

## **Troubleshooting - Please, before you call, help us to help you!**

Please look at the equipment to observe what is happening, then:

- Classify the problem
  - Hydraulic, electrical or mechanical - Read the trouble shooting section
  - Tractor or Truck chassis - Contact vehicle dealer
  
- If unable to correct the problem yourself, contact your local Tiger Dealer after gathering:
  - Machine model \_\_\_\_\_
  - Serial number \_\_\_\_\_
  - Dealer name \_\_\_\_\_
  - Detailed information about the problem including results of troubleshooting

**Attention Owner / Operator / Dealer:** It is your obligation to read, and understand, the warranty information section located at the back of this manual denoting that the purchaser understands the safety issues relating to this machine and has received and will read a copy of this manual.

If at any time, you have a service problem with your Tiger mower, Contact your local dealer for service and parts needed.

MANUFACTURED BY:

**Tiger Corporation**

3301 N. Louise Ave.

Sioux Falls, SD 57107

1-800-843-6849

1-605-336-7900

www.tiger-mowers.com

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1012

**This symbol means:**

**CAUTION – YOUR SAFETY IS AT RISK!**

When you see this symbol, read and follow the associated instructions carefully or personal injury or damage may result.

Tiger is a registered trademark.





# SAFETY

# SAFETY SECTION

# SAFETY

## General Safety Instructions and Practices

A safe and careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner / operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this mower. This equipment should only be operated by those persons who have read the Manual, who are responsible and trained, and who know how to do so safely and responsibly.



1000

The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: “**ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**” The symbol and signal word are intended to warn the owner / operator of impending hazards and the degree of possible injury when operating this equipment.

**Practice all usual and customary safe working precautions and above all -- remember safety is up to YOU! Only YOU can prevent serious injury or death from unsafe practices.**

DANGER!



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.

WARNING!



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.

CAUTION!



Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.

**IMPORTANT!**

Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

**NOTE:** *Identifies points of particular interest for more efficient or convenient operation or repair.* (SG-1)

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)

**SAFETY INSTRUCTIONS**



# SAFETY

**PELIGRO!**



Si no lee Ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)



**¡ LEA EL INSTRUCTIVO!**

**DANGER!**



Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel to operate the Tractor and Implement without supervision. Make sure the operator has fully read and understands the manuals prior to operation. (SG-4)



**WARNING!**



Always maintain the safety decals in good readable condition. If the decals are missing, damaged, or unreadable, obtain and install replacement decals immediately. (SG-5)

**WARNING!**



Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



**WARNING!**



Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)



**WARNING!**

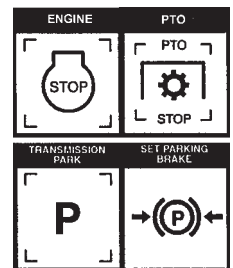


Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8)

**DANGER!**



BEFORE leaving the tractor seat, always engage the brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



# SAFETY

**DANGER!**



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death.

(SG-10)



**DANGER!**



Never allow children to operate or ride on the Tractor or Implement.

(SG-11)



**WARNING!**



Do not mount the tractor while the tractor is moving. Mount the tractor only when the tractor and all moving parts are completely stopped.

(SG-12)



**DANGER!**



Start tractor only when properly seated in the tractor seat. Starting a tractor in gear can result in injury or death. Read the tractor operators manual for proper starting instructions.

(SG-13)



**DANGER!**



Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death.

(SG-14)



**DANGER!**



Do not operate this Equipment with hydraulic oil leaking. Oil is expensive and its presence could present a hazard. Do not check for leaks with your hand! Use a piece of heavy paper or cardboard. High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure.

(SG-15)

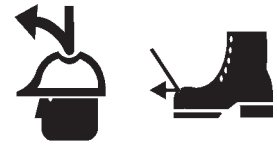


# SAFETY

## WARNING!



The operator and all support personnel should wear hard hats, safety shoes, safety glasses, and proper hearing protection at all times for protection from injury including injury from items thrown by the equipment. (SG-16)



## CAUTION!



**PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!** Tractors with or without an Implement attached can often be noisy enough to cause permanent hearing loss. We recommend that you always wear hearing protection if the noise in the operator's position exceeds 80db. Noise over 85db over an extended period of time will cause severe hearing loss. Noise over 90db adjacent to the operator over an extended period of time will cause permanent or total hearing loss. *Note:* Hearing loss from loud noise [from tractors, chain saws, radios, and other such sources close to the ear] is cumulative over a lifetime without hope of natural recovery. (SG-17)



## WARNING!



Transport only at safe speeds. Serious accidents and injuries can result from operating this equipment at unsafe speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



**Before transporting the Tractor and Implement, determine the safe transport speeds for you and the equipment. Make sure you abide by the following rules:**

1. Test the tractor at a slow speed and increase the speed slowly. Apply the brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum safe transport speed for you and this equipment.
2. Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that it is safe to operate at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum safe turning speed for you and this equipment before operating on roads or uneven ground.
3. Only transport the Tractor and Implement at the speeds that you have determined are safe and which allow you to properly control the equipment.



**Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy.** (SG-19)

# SAFETY

**WARNING!**



Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. Make sure the tractor engine is **OFF** before working on the Implement.

(SG-20)



**WARNING!**



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins are properly secured. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



**WARNING!**



Always read carefully and comply fully with the manufacturers instructions when handling oil, solvents, cleansers, and any other chemical agent. (SG-22)



**DANGER!**



Never run the tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health.

(SG-23)

**DANGER!**



**KEEP AWAY FROM ROTATING ELEMENTS** to prevent entanglement and possible serious injury or death.

(SG-24)



**DANGER!**



Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)

**WARNING!**



Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)



# SAFETY

## DANGER!



**NEVER use drugs or alcohol** immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. **NEVER** knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



## DANGER!



Operate the Tractor and/or Implement controls only while properly seated in the Tractor seat with the seat belt securely fastened around you. Inadvertent movement of the Tractor or Implement may cause serious injury or death. (SG-29)

## WARNING!



Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 100 yards in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see this type of items discontinue mowing. (SGM-1)

## DANGER!



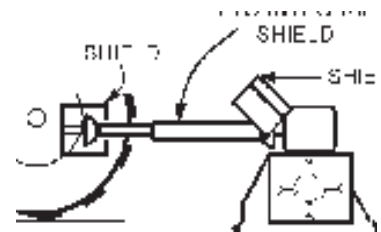
There are obvious and hidden potential hazards in the operation of this Mower. **REMEMBER!** This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 100 yards of mower. (SFL-1)



## DANGER!



All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SFL-5)



# SAFETY

## DANGER!



The rotating parts of this machine have been designed and tested for rugged use. However, the blades could fail upon impact with heavy, solid objects such as metal guard rails and concrete structures. Such impact could cause the broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the cutting blades to contact such obstacles. (SGM-4)

## WARNING!



Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. (SGM-5)



## WARNING!



Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items. (SGM-6)

## WARNING!



Mow at the speed that you can safely operate and control the tractor and mower. Safe mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 0 to 5 mph. Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-7)

## WARNING!



Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-8)

## DANGER!



Replace bent or broken blade with new blades. NEVER ATTEMPT TO STRAIGHTEN OR WELD ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)

## WARNING!



Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

# SAFETY

## DANGER!



Flail Mowers are capable under adverse conditions of throwing objects for great distances (100 yards or more) and causing serious injury or death. Follow safety messages carefully.

### STOP MOWING IF PASSERSBY ARE WITHIN 100 YARDS UNLESS:

- Front and Rear Deflectors are installed and in good, working condition;
- Mower Head is running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

NOTE: Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected closely with any remaining debris being removed, and mowed again at desired final height. (SFL-6)



## DANGER!



Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SFL-2)



## WARNING!



Each Rear Wheel must have a minimum of 1,000 pounds contact with the surface to prevent lateral instability and possible tip-over which could result in serious bodily injury or even death. Widen the wheel tread and add weights if needed. Refer to the mounting instructions or call Customer Service if you need assistance with Counterweight Procedure. (SFL-3)



## WARNING!



Do not operate Mower if excessive vibration exists. Shut down PTO and the Tractor engine. Inspect the Mower to determine the source of the vibration. If Mower blades are missing or damaged replace them immediately. Do not operate the mower until the blades have been replaced and the Mower operates smoothly. Operating the Mower with excessive vibration can result in component failure and broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the Mower to be operated with blades missing. (SFL-4)

## WARNING!



Be particularly careful when transporting the Implement with the Tractor. Turn curves or go up hills only at a low speed and using a gradual steering angle. Rear mounted implements move the center of gravity to the rear and remove weight from the front wheels. Make certain, by adding front ballast, that at least 20% of the tractor's weight is on the front wheels to prevent rearing up, loss of steering control or Tractor tip-over. Slow down on rough or uneven surfaces to prevent loss of steering control which could result in property damage or possible injury. Do not transport unless 3-Point lift lever is fully raised and in the latched transport position. Dropping implement in transport can cause serious damage to the tractor and/or Implement and possibly cause the operator or others to be injured or killed. (S3PT-2)

# SAFETY

## DANGER!



Always disconnect the main PTO Driveline from the Tractor before performing service on the Mower. Never work on the Mower with the tractor PTO driveline connected and running. Blades or Drivelines could turn without warning and cause immediate entanglement, injury or death.

(SRM-3)

## WARNING!



Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades.

(SRM-7)



## WARNING!



Never leave Tractor and Implement unattended while the implement is in the lifted position. Accidental operation of lifting lever or a hydraulic failure may cause sudden drop of unit with injury or death by crushing. To properly park the implement when disconnecting it from the tractor, lower the stand and put the retaining pin securely in place, or put a secure support under the A-Frame. Lower the implement carefully to the ground. Do not put hands or feet under lifted components.

(SPT-1)

## DANGER!



Make sure the PTO shield, integral driveline shields, and input shields are installed when using PTO-driven equipment. Always replace any shield if it is damaged or missing.

(S3PT-8)



## WARNING!



Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Implement on the ground or securely blocked up, disengage the PTO, and turn off the tractor engine. Push and pull the Remote Cylinder lever in and out several times prior to starting any maintenance or repair work.

(S3PT-9)



## WARNING!



Use extreme care when lowering or unfolding the implement's wings. Make sure no bystanders are close by or underneath the wings. Allow ample clearance around the implement when folding or unfolding the wings. Use extreme caution around buildings or overhead power lines.

(S3PT-5)

## DANGER!



When the Wings are folded for transport, the center of gravity is raised and the possibility of overturn is increased. Drive slowly and use extreme caution when turning on hillsides. Overturning the Implement could cause the Implement to overturn the Tractor and vice versa resulting in serious injury or even death. Never fold wings on a hillside...the Implement may overturn.

(STI-2)

## DANGER!



**DO NOT** allow any person under a folded wing unless wing is securely locked up or supported. **DO NOT** approach the Implement unless the Tractor is turned off and all motion has ceased. Never work under the frame work, or any lifted component unless the implement is securely supported or blocked up. A sudden or inadvertent fall by any of these components could cause serious injury or even death.

(STI-3)



# SAFETY

## DANGER!



The flail cutter shaft is designed for standard rotation (same rotation as the tractor wheels during forward travel). **Never operate the cutter shaft in the reverse rotation.** Operating this mower in reverse rotation may cause objects to be thrown out the front of the mower head.



## WARNING!



The rotating parts of this machine continue to rotate even after the PTO has been turned off. The operator should remain in his seat for 60 seconds after the brake has been set, the PTO disengaged, the tractor turned off, and all evidence of rotation has ceased.

(3PT-10)

**“Wait a minute...Save a life!”**

## WARNING!



Engine Exhaust, some of its constituents, and certain components contain or emit chemicals known to the state of California to cause cancer and birth or other reproductive harm.

## WARNING!



Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer and birth or other reproductive harm. **Wash hands after handling!**

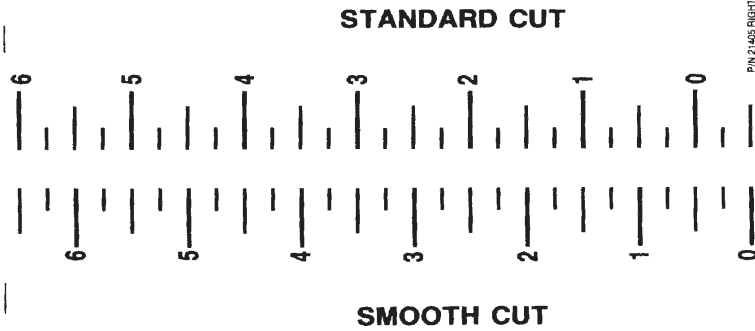
Tiger mowers use balanced and matched system components for blade carriers, blades, cutter-shafts, knives, knife hangers, rollers, drive-train components and bearings. These parts are made and tested to Tiger specifications. Non-genuine “will fit” parts do not consistently meet these specifications. The use of “will fit” parts may reduce mower performance, void mower warranties and present a safety hazard. Use genuine Tiger mower parts for economy and safety.

SEE YOUR  DEALER

In addition to the design and configuration of this Implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and Equipment Manuals. Pay close attention to the Safety Signs affixed to the Tractor and Equipment. (SG-18)

# SAFETY

PART NO.  
LOCATION



06550095  
MOWER DECK

**DO NOT LUBRICATE WITH AUTOMATIC  
GREASE GUN. GREASE WITH HAND  
GREASE GUN ONLY.**

P/N22839

22839  
MOWER DECK



22840  
INSIDE OF CAB

**WARNING**

INSPECT REAR FLAP FREQUENTLY TO BE SURE IT IS IN SAFE WORKING CONDITION. DO NOT OPERATE MOWER WITH FLAP REMOVED OR WORN.

24028

24028  
MOWER DECK



# SAFETY



PART NO.  
LOCATION

10" x 5.5" 31522  
MOWER DECK  
18.25" x 10" 31523  
HYDRAULIC TANK



42350  
MOWER DECK

**MOWING  
SAFETY TIPS**

- 1. Read & understand the Operators Manual.
- 2. Wear Your Seat Belt.
- 3. Keep all shields and guards in place.
- 4. Make sure equipment is in proper working condition.
- 5. Never attempt to get off or on a moving tractor.
- 6. Never allow riders on tractor or equipment.
- 7. Only start the tractor from the seat with the key.
- 8. Always inspect the area before mowing. Remove all foreign debris.
- 9. Always keep bystanders and coworkers a minimum of 300 feet away.
- 10. Never allow the mower blades to contact solid objects or foreign material.
- 11. Never approach rotating elements.
- 12. Disengage the PTO, place transmission in "Park", set parking brake, shut off engine, and remove key and wait until all rotating motion has stopped before leaving seat.

**Tiger**

33743

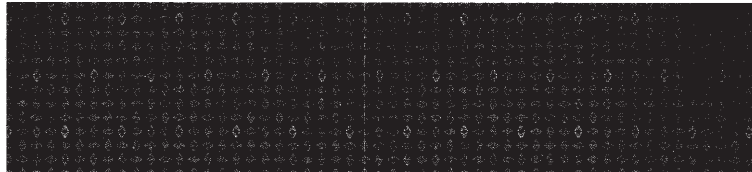
33743  
INSIDE OF CAB

# SAFETY

PART NO.  
LOCATION



42399  
MOWER DECK



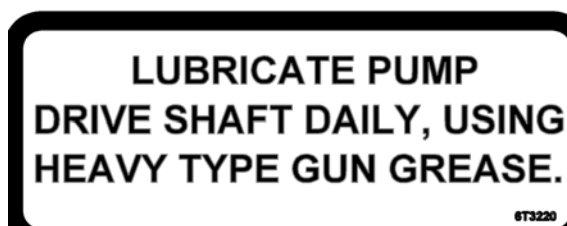
42400  
MOWER DECK



6T3217  
MOWER DECK



6T3219  
INSIDE OF CAB



6T3220  
FRONT PUMP MOUNT



# SAFETY

**CAUTION**

LUBRICATE SPINDLE DAILY OR EVERY 10 HOURS OF USE. **WITH MOWER AND TRACTOR OFF**, INJECT TWO PUMPS OF TIGER SPINDLE LUBRICANT INTO SPINDLE BEFORE USING.

NOTE: SEE OPERATORS MANUAL FOR SUBSTITUTE LUBRICANT AND MORE DETAILED INSTRUCTIONS.

6T3221

PART NO.  
LOCATION

6T3221  
INSIDE OF CAB

**NOTICE:**  
Engine will not  
start when mower  
is engaged.



6T3222  
INSIDE OF CAB



6T3223  
INSIDE OF CAB

**DANGER**



STAY CLEAR,  
DISCHARGE  
OPENING

6T3224

6T3224  
MOWER DECK

**WARNING**

**DO NOT OPERATE THIS EQUIPMENT WITH BYSTANDERS IN THE AREA!**

ROTARY MOWERS HAVE THE INHERENT ABILITY TO THROW DEBRIS CONSIDERABLE DISTANCES WHEN KNIVES ARE ALLOWED TO STRIKE FOREIGN OBJECTS. OPERATOR CAUTION MUST BE TAKEN OR SERIOUS INJURY CAN RESULT.

6T-9230

6T3230  
INSIDE OF CAB

# SAFETY

PART NO.  
LOCATION



6T3233  
HYDRAULIC TANK



6T3234  
INSIDE OF CAB



6T3236  
MOWER DECK  
HYDRAULIC TANK



6T3243  
INSIDE OF CAB

# SAFETY



**Tiger Corporation**

800-843-6849

www.tiger-mowers.com

Description	Application	General Specification	Recommended Lubricant
Tractor Hydraulics	Reservoir	JD-20C	Mobilfluid® 424
Mower Hydraulics Cold Temperatures 0°F Start-up  Normal Temperatures 10°F Start-up Normal Temperatures 15°F Start-up High Operating Temperatures Above 90°F Ambient	Reservoir	ISO 46 Anti-Wear/ Low Temp JD-20C ISO 46 Anti-Wear ISO 100 Anti-Wear	Mobil DTE® 15M  Mobilfluid® 424 Mobil DTE® 25 Mobil DTE® 18M
Flail Rear Gearbox	Reservoir	PAO Synthetic Extreme Pressure Gear Lube	Mobilube SHC® 75W-90, Mobil 1 Synthetic Gear Lubricant
Cutter Shaft and Ground Roller Shaft (Flail)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Drive Shaft Coupler (Rotary and Flail)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Boom Swivel, Boom Cylinder Pivots (Rotary and Flail Boom Type)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Deck Boom Pivot & Deck Stop Adjustment (Rotary and Flail)	Grease Gun	Lithium Complex, NLGI 2 ISO 320	Mobilgrease® CM-S
Deck Spindle (Rotary)	Grease Gun	Tiger Spindle Lubricant	Mobilith SHC 220

**For Mobil product information, availability, or technical information, call 1-800-662-4525.**

Tiger PN 34852

34852

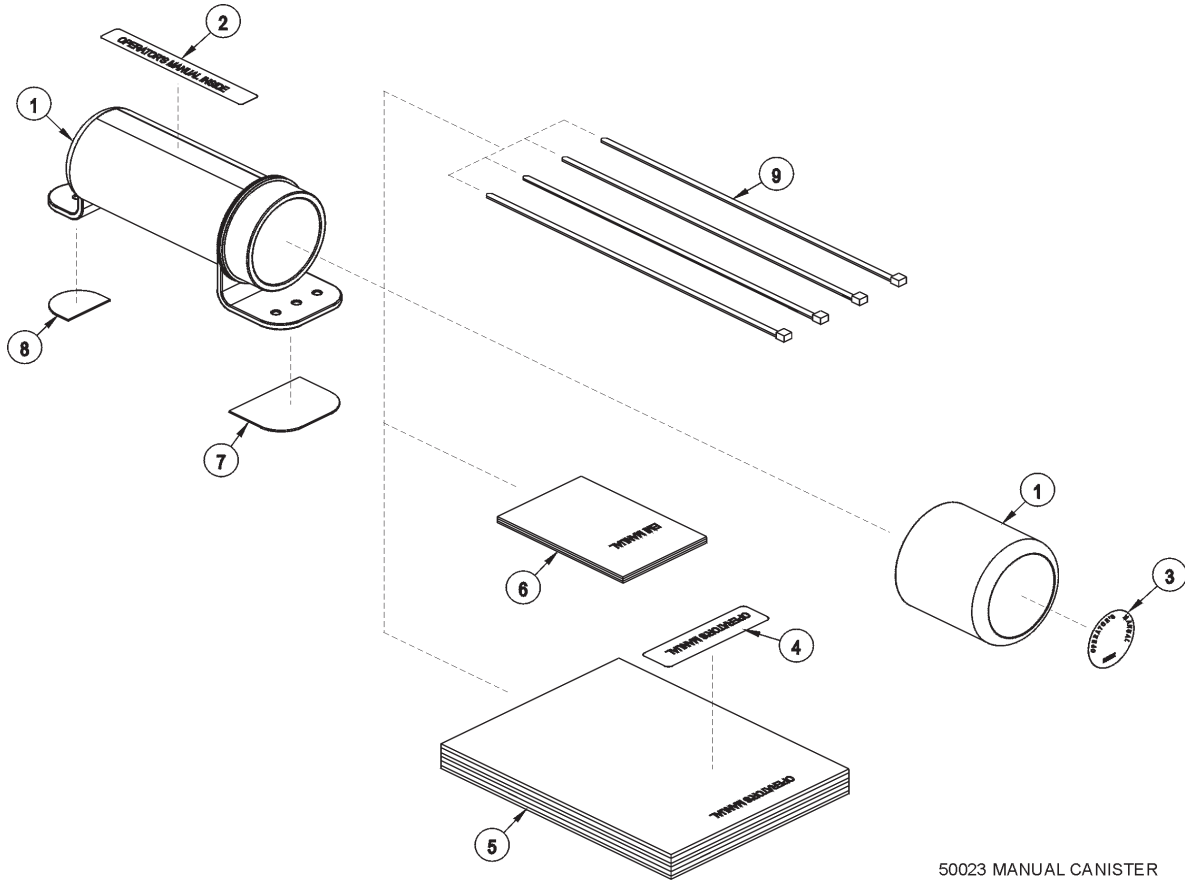
HYDRAULIC TANK

<div style="background-color: red; color: white; padding: 5px; font-weight: bold; font-size: 1.2em;">⚠ DANGER</div> <p style="font-weight: bold; margin-top: 5px;">THROWN OBJECT HAZARD</p> <p>Do not operate mower when cutter shaft is in reverse rotation unless:</p> <ul style="list-style-type: none"> <li>Reverse Rotation Front Guard is in place, and</li> <li>Guard is in good condition</li> </ul>		<div style="background-color: red; color: white; padding: 5px; font-weight: bold; font-size: 1.2em;">⚠ PELIGRO</div> <p style="font-weight: bold; margin-top: 5px;">RIESGO DE OBJETO LANZADO</p> <p>No funcione el cortacésped cuando el eje de cortador esta en rotación inverso al menos que:</p> <ul style="list-style-type: none"> <li>El Guardia Delantero de Rotación Inversa esta en su lugar y</li> <li>El guardia esta en buenas condiciones</li> </ul>
<p>Reverse Rotation Front Guard</p>	<p>06550054</p>	<p>Guardia Delantero De Rotación Inverso</p>

06550054

ON MOWER HEAD

# SAFETY



ITEM	PART NO.	QTY.	DESCRIPTION
	<b>50023</b>	<b>AVAIL</b>	<b>MANUAL CANISTER COMPLETE</b>
1	00776031	1	ROUND MANUAL CANISTER
	33997	1	DECAL, SHEET, MANUAL CANISTER
2		*	DECAL
3		*	DECAL
4		*	DECAL
5	*	AVAIL	SPECIFIC PRODUCT MANUAL
6	33753	1	E M I SAFETY MANUAL
7	34296	1	FRONT ADHESIVE PAD
8	34297	1	REAR ADHESIVE PAD
9	6T1823	4	ZIPTIE 14" LONG

**NOTE:**

The manual canister can be bolted, zip tied or adhered to a variety of surfaces. Locate a protected area within the view of the operator. Then select an installation method and attach the canister. **CAUTION - AVOID DRILLING HOLES INTO UNKNOWN AREAS**, wires and other parts may be located behind these areas. When adhering the canister to a surface, thoroughly clean that surface before installing the canister.

# SAFETY

## FEDERAL LAWS AND REGULATIONS

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

### Employer-Employee Operator Regulations

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

#### This Act Seeks:

“...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources...”

#### DUTIES

Sec. 5 (a) Each employer-

(1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;

(2) shall comply with occupational safety and health standards promulgated under this Act.

(b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

#### OSHA Regulations

OSHA regulations state in part: “At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee in the safe operation and servicing of all equipment with which the employee is, or will be involved.”

#### Employer Responsibilities:

To ensure employee safety during Tractor and Implement operation, it is the employer’s responsibility to:

1. Train the employee in the proper and safe operation of the Tractor and Implement.
2. Require that the employee read and fully understand the Tractor and Implement Operator’s manual.
3. Permit only qualified and properly trained employees to operate the Tractor and Implement.
4. Maintain the Tractor and Implement in a safe operational condition and maintain all shields and guards on the equipment.
5. Ensure the Tractor is equipped with a functional ROPS and seat belt and require that the employee operator securely fasten the safety belt and operate with the ROPS in the raised position at all times.
6. Forbid the employee operator to carry additional riders on the Tractor or Implement.
7. Provide the required tools to maintain the Tractor and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.

#### Child Labor Under 16 Years of Age

Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your own area or situation. (Refer to U.S. Dept. of Labor, Employment Standard Administration, Wage & Home Division, Child Labor Bulletin #102.)

# SAFETY

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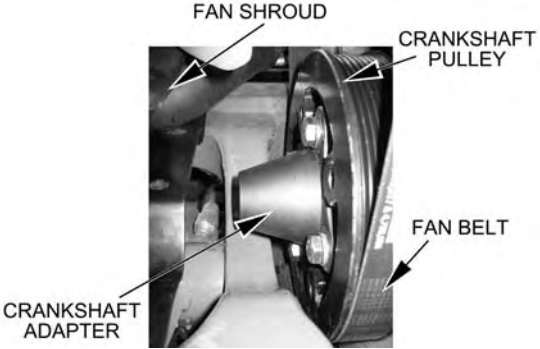
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Urkf g'vj g'r wo r "f tkguj ch'lpv'vj g'etcp'uj ch'cf er vgt0''Vj g'gpf 'y kj "vj g'uj qtvtg'tur rkp'gu'uj qwf "dg" kpu'gtv'f'lpv'vj g'cf er vgt''h'cr r rkecdrg+0

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Crki p'r wo r "uq'vj cv'ur rkp'gf "eqw r'kpi "ecp'dg'o qxgf "dcem'icpf "hqt'vj "d'j'j' c'p'f'0''Vki j vgp'r wo r "o qwpv'ki " dqnu'lp'uweegu'k'p'tgej gen'kpi "hqt'ur rkp'g'eqw r'kpi "o qxgo gp'0''Tgo qxg'vj g'r wo r "o qwpv'ki "dtecv'dqnu' k'pp'cv'c'vko g'c'p'f'cr r'f'c'vj t'g'cf "h'qen'kpi "ci gp'0''Vki j vgp'vj g'ug'dqnu'lp'uweegu'k'p.'ci cl'p'ej gen'kpi "hqt'ltgg" o qxgo gp'v'lp'vj g'f tkguj ch0''Chgt'cm'dqnu'ctg'v'qts wgf .vj g'gpf 'r r'c' { 'qp'vj g'f tkguj ch'uj qwf "dg'3 B8ö'vq" 3 l: ö. 'c'p'f'eqw rgt'uj qwf "o qxg'ltgg'f' y kj "j' c'p'f' r' t'guuvt'g'0''K'g'p'f' r' r'c' { 'ku'huu'vj cp'3 B8ö. 'i' t'k'p'f'vj g'g'p'f' "qh" vj g'uj ch'v'q'cej k'xg'vj g'r tqr gt'g'p'f' r' r'c' { 0''K'v'j g'tg'ku'v' o q'g'v'j cp'3 l6\$'qh'g'p'f' r' r'c' { . 'tgwtp'vj g'uj ch'v' y kj " ur gek'hec'v'k'pu'hqt'c' "r'p'i' g't'uj ch0

**CAUTION: DO NOT START THE TRACTOR UNTIL ALL HOSES ARE ATTACHED, TANK IS FILLED WITH PROPER OIL AND BALL VALVES ARE OPEN! STARTING AT THIS TIME WILL CAUSE SERIOUS DAMAGE TO THE PUMP.** DMCEJT EÜEEJ D

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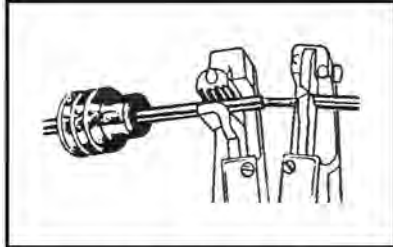
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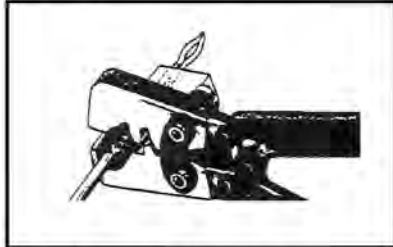
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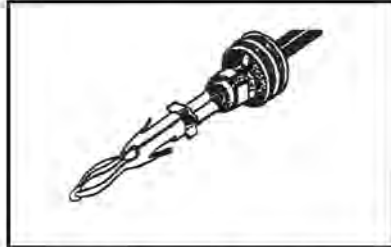
1. Apply seal to cable, before stripping insulation.



2. Align seal with cable insulation.



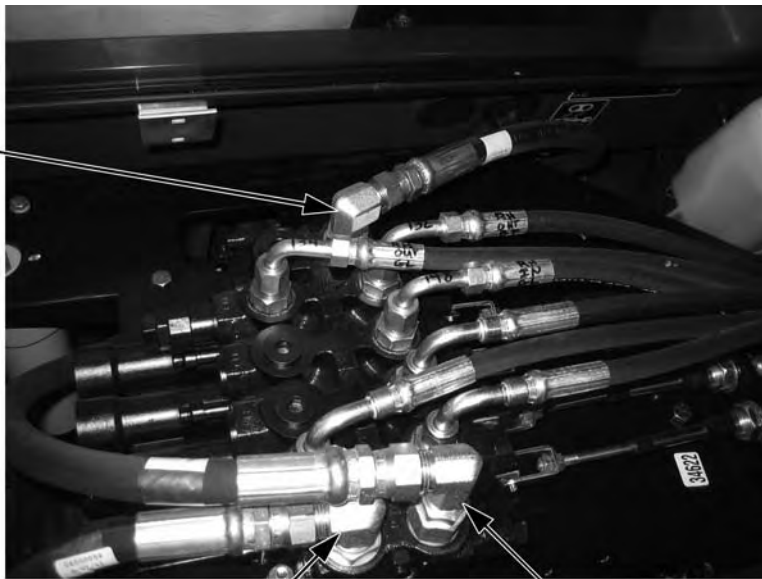
3. Put terminal in crimping tool, then



4. Crimp and visually inspect for a good

## A5 BI 5 @ç H'J5 @9 `DCF HG

POWER  
BEYOND  
PORT



PRESSURE PORT

RETURN PORT

ÇËJ T ÈWÖÈÈGD



# 5 GG9 A 6 @M

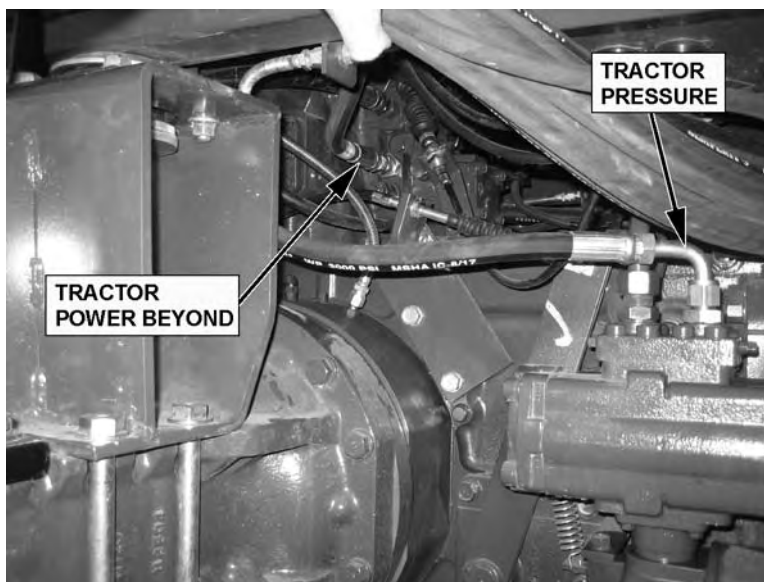
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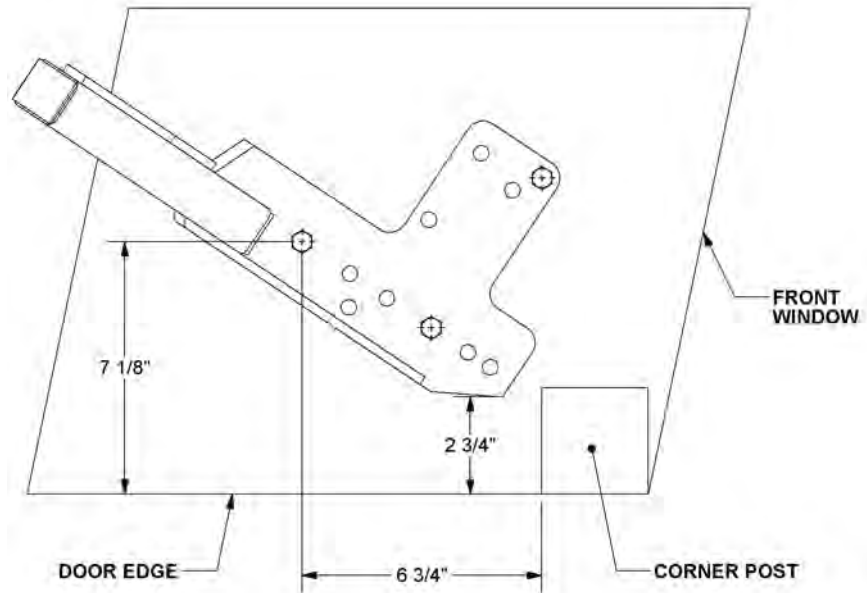
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### A5 BI 5 @GK ð7 < `6 CL`ACI BH-B;

ÁV@Á, æç [ ç^Á Á^Á& |^ÁÁ Á@Á ] ^Áæ | çÁæ^Á Á@Á [ } d [ |Áç á^Á^Áçç^Á  
 • ç áÉÁV^Á | Á@ÁæóÁ^&ç } Á | Áæ^ { à | Áæ^ áÁ [ ] [ ] ^ } c^Á^á^áÉÁV^çÉT ÉÉÉ FD



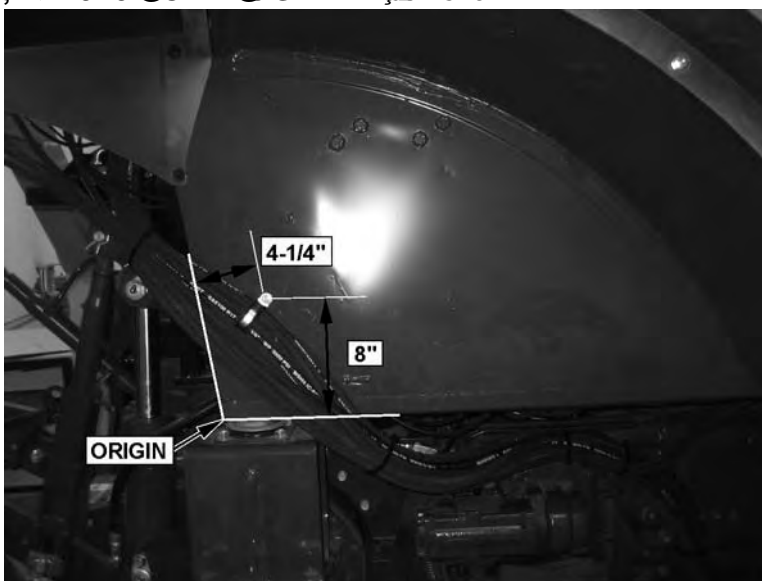
**@ H' < CG9 '7 @ AD-B; / ' FCI H-B;**

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c@&|æ ] ÈÄV^Ä@Ä | , ^|Ä^æ&| } ^|Ä Ä@Ä @^|Ä ^||Äæ Ä|Ä ä Ä |Ä ^æ ~ |ä \* ÈÄV@Ä  
Q|^Ä@ ~ |ä ^ÄÆ€ { Å |ÄÆ -Ä^æ ^äÄ Ä&&| } ÅÆ +@æä , æ^È

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BCH9. 8 C' BCH7 I H-BHC HI 69 G# < CG9 G#K F9 G'K < 9B' 8 F=@@B;

\*\*\*\*H<FCI ; <'A9H5 @CF'D@GH7 ° ÈÄV^ÄÄ ÈSWÖÈÈ D



ÄÄÄÄ|æ^Äæ Ä æ ^ÄQ^Ä^Ä Ä@&|æ ] Ä@Ä a|ÄÄ äQ^Ä |Ä| { | | { ä ä \* Ä|^\* ~ |^ÈÄV@} Ä  
^æ ~ |^Ä@ ÄP UÜÒÄ ÖSCÈ ÜÄÈ | GEEFHÄ Ä@ÄQ|^Ä|ÄÄ ä@Ä ÖCÜÜÖÜØY ÈÆ -ÄÄÆ -Ä ÖÄ  
CFI HEDæ äÄÄ YSUÖSÄPWÈÆ -Ä ÖÄCFI G ÈÄV@ÄQ^Ä^ÄÄ@Ä| } QÄÄ Ä Ä@&|æ ] Äæ^Ä Ä  
ä^Ä^æ ~ |^ÄÄ Ä@Ä c@Ä ä@Ä äÄ ÈÄV^ÄÄ| | ç&ç } Ä ÄQ^Ä^ÄÄ } ç&ç ä@Ä ^çÄ ä^\*^ÈÄ  
, |ä ÄQ^Ä^Ä ä@Ä äQ^Ä^Ä&ç } Ä äÄæ ç } Ä ä@ÄQ^ÄÄ ] Ä |Ä ä ÄÄ Äæ Ä^Ä^äÈ





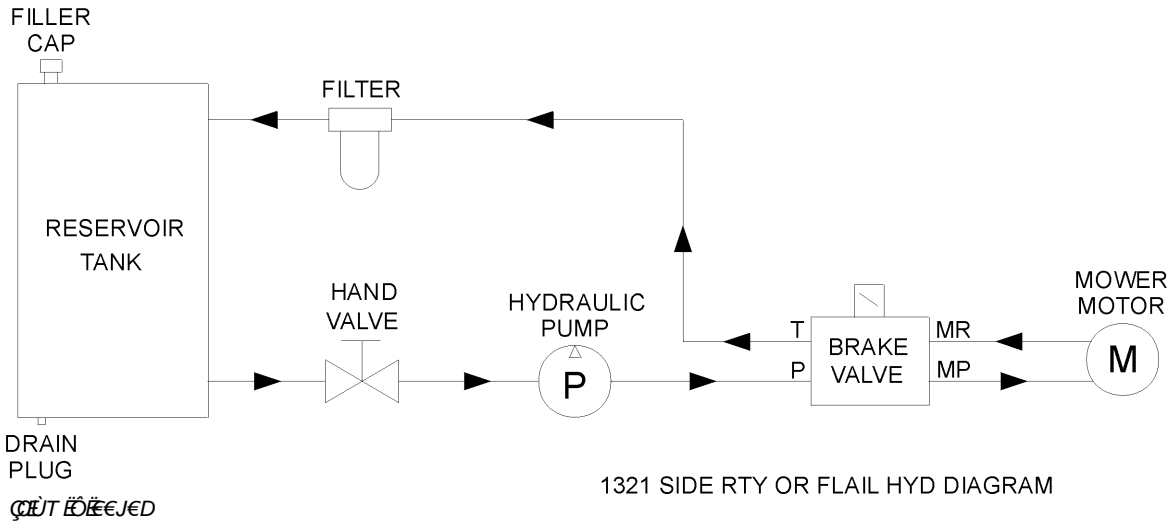
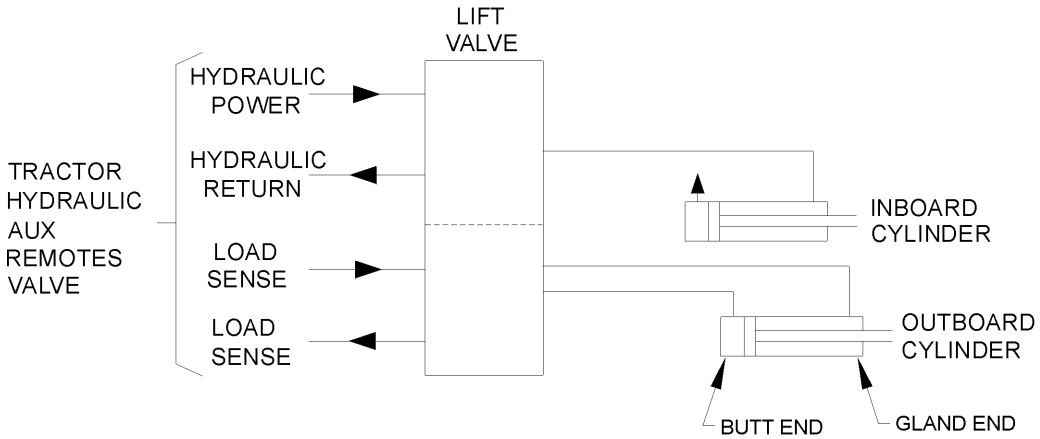


# 5 GG9 A 6 @M

## H9AD9F5HI F9'; 5I ; 9'ACI BHB; 'CJUVQPOSD

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 æ a A q • æ | A o A ^ { ] ^iæ | ^A ^ } • [ | A • q \* A o A æ a A a q \* A ç a ^ E U ^ } A o A o A a ^ A [ { A o A o D  
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## G-89'ACK 9F'<M8F5I @7'8-5; F5A



5 GG9 A 6 @M

**G-89' <MB F5I @7'H5B?'-BGH5 @05HCB**

Q• cej|Aa|Aācā \*• Aā aāc ā• Aq d Aā | Aā aāc | Aā c | Aā A Q , } Aā A@Aūaō Aū^&cā } A  
 āj • d aā } EĀQ•^|ōā | A ā @A | aē • Aq d A | } ō ā ā A Aā | E  
 Uāā A@ Aā | A A@ A [ ~ } cā \* A | aā ^ oĀ } A@ A ā j + aē ^ Aā A Q , } A A@ Aūaō A  
 ū^&cā } EĀ A & | ^ A @ Aā | A ā @ Aā | A ā | A [ ~ } ō ā A | aā \* A @ A ā } ^ A [ ~ } ō A } A A A  
 c @ Aā | Aā a A @ A aē @ | • A c | A @ A q | • E V @ ^ aā A @ A ā A | o A @ [ ~ \* ō A @ A aē @ | • Aā a A q | • A  
 d A @ A @ ^ aā A A q | • A } A @ A ā j + aē ^ E V ā @ } A @ Aā | A ā } ^ A [ ~ } ō ā A • a \* A @ A @ c A  
 @ aā • A } A @ A } ā A A @ A ā A | o E  
 Q• cej|A@ Aā c | A aē \* ^ A q d A @ Aā c | A q • a \* A | A @ A ā | a o A | A @ A ^ aā A A @ A ā aē d | A  
 aē ā A A | aē | A ā ā | A A A @ A | ^ aē | E V @ Aā | A ^ aē @ | A aē A A ā A | A • ^ Aā A @ Aā | A A  
 ā | a E U | { ^ A A @ A | ^ ^ cā } ^ a A { • A aē A A ā A aē ā A • cej| a E U | E U V U Ū P Y Ō Ū U € € E F D

**: =@B; ' <MB F5I @7'F9G9FJC-F**

Ü^A|A A@A aē c } aē & A A &cā } A | A ā a \* A | ^ a ā aē } • Aā a A @ a | aē | A ā ā A ~ ā { ^ } o E

BCH9.' GHUf|b[ 'cf fi bb]b[ 'nci f'H ][ Yf` a ck Yf` VYZfY`Z`]b[ 'fYgYfj c|f`k ]`WU gY  
gYf|ci g`XUa U Yfc \ nXfU `]Wdi a d"

ĀE U T E Ē € € I @ā| A • i c D

**-BGH5 @0B; 'C!F-B; ' : ≠HHB; G**

Q• cej|ā \* A d aā @ E A | ō ā a A | o A Ū E ā \* A ^ ~ ā • A @ A @ A Ū E ā \* Aā a A aē @ | A ^ A | Aē aē • ō @  
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 | ā \* A | } aē o A A aē ^ E A | | a A , ā | A A A ^ ō ā a &cā } A ā @ A | ^ } & A aē a A c | } A @ A Ū E ā \* A ~ ō ā aē  
 + [ { A @ A , ā | A | ā Aā a A aē ~ | | Aā @ } EĀ E U T E Ē € € I I D

**-BGH5 @0B; 'B5HCB5 @D-D9' : ≠HHB; G**

Y @ | ^ c | A • cej|ā \* Aā ā ^ Aā cā \* E A | aē A @ A @ aē A | & , ā ^ A | | \ a \* A A @ A } ā d ā ā @ A  
 c - [ ] } Aā ^ EĀQ•^|ōā aē E A @ Aā ^ A ā | A ^ Aā @ } ^ a A @ } A • cej| a E U V O Ū Ū A | o A  
 } ^ & • • aē A Aā ^ A Ū E ā \* Aā cā \* E A | A @ • ^ A • cej| a ā A , ā • EĀ E U T E Ē € € I I D

**; 9B9F5 @ <CG9' -BGH5 @05HCB**

Ü^A|A A@A aē c } A | A ^ aē ā A { | { aē } Aā | o q • ^ • Aā a Aā cā \* A | A @ A aē } | aē } EĀ E U T E Ē € € F D

**<CG9'7CJ9F-B;**

Ü^& | ^ A q • ^ • A \* ^ c @ | A ā @ A ā A • A @ | ^ c | A | [ • ^ E V | aē A @ A q • ^ • A ^ c ^ ^ } A @ A  
 • ā | A ā aē Aā | [ { A ā @ A q • ^ A c | A | | cā ā E V | aē A @ A q • ^ • A ^ c ^ ^ } A @ A aē A  
 ā [ { { Aā a A aē | } aē A | [ { A ā @ A q • ^ A c | A | | cā ā E V @ | ^ A q • ^ • A aē A | } aē o A A  
 + aē ^ A | A c @ | A ā • ^ E A | aē A ā @ A | ā q • ^ Aā a A & | ^ A ā @ q • ^ A | aē ] • A | A ā Aā • E  
 U ) A | } A aē A } ā A @ A | ^ • • | ^ Aā a A c | } A q • ^ • A | { A @ A | } d | A aē A ā | A ā aē | A ^ aē A  
 d A A | ~ c ā A • ā A @ A | | c & cā ^ A aē A q • ^ A | aē E V | c | A @ A aē A aē ^ Aā cā \* A ā @ A  
 ^ | | , A q • ^ A c | A ā aē | ^ A ā @ A aē ā d ā \* A | | cā ā EĀ E U T E Ē € € I I D

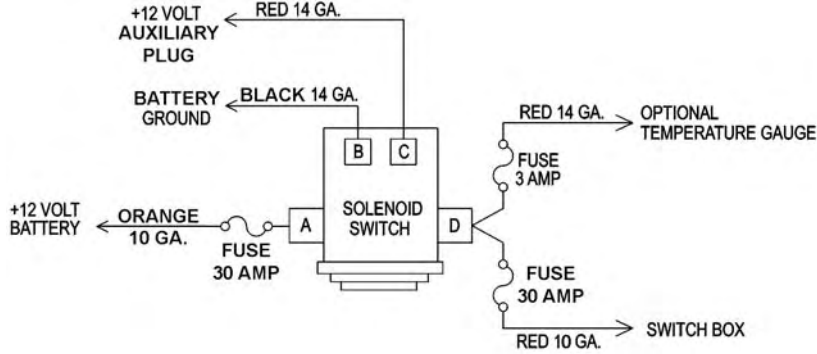
# 5 GG9 A 6 @M

## GC @ BC-8 '6 F5 ? 9 'J5 @ 9

Q • ca/Áa [ | ^ ] [ ã Á ç ç ^ Á } Á @ Á [ ~ ] ç \* Á i a a ^ Á ã @ Á ~ ] ] | a á Á @ a , a ^ Á @ Á @ , } Á Á @ Ú a o Á ^ & ç } Á Á @ Á ç ~ a EAY @ ^ Á • ca/á \* Á @ Á a a \* Á Á @ Á i a a ^ Á ç ç ^ Á @ Á | ^ & ç a Á } Á } @ Á ] [ | Á a Á @ ç ^ Á Á Á ^ [ ç ^ Á Á Á a ^ Á [ [ { EAY @ } Á ^ á • ca/á \* Á @ Á | a Á a Á } [ | ç a Á ~ ^ Á [ Á [ | ^ Á @ ç Á Á a • E Ç Á Á ç Á a • E Á ~ ^ Á a Ç Ü P Q Ö X X O U Á U U Ü W O Á V U Á P O Á O U S Y Ç S Á U O U S V Á P Á P Y Ö U Ç V S O Á X Ç S W Ü O Á U Á U U U S E Ç U T E Ç E Ç D

## 7 CBHBI CI G'8I HMGC @ BC-8 'GK #17 <

T [ ~ ] o @ Á [ | ^ ] [ ã Á , a & ç a | Á Q | • Á Á a & ç Á ^ & • • a ^ Á a a i ^ Á a á Á | Á | | ç & a á a ^ Á Á Ú & | ^ Á @ , } Á Á @ Á a o Á ^ & ç } Á ã @ | [ ç ã a Á Á ð Á Á a ç • & ^ , • E Ç & , a @ | • E a á Á @ ç Á ~ o É Ü [ ~ ç Á a ^ Á a Á a Á [ { Á @ Á O [ } ç [ ~ • Ö ç Á U [ | ^ ] [ ã Á , a & ç a Á @ , } Á ^ | , É Ç Á U Ü Ç P Ö O Á F E Ö Ç Á a ^ Á [ { Á i { a a Á O D Á Á F G X Á a e ^ Á • ã ^ Á a \ É Ö É U Ö Ö Á F I Ö Ç Á a ^ Á [ { Á i { a a Á O D Á Á a s ç | Á | ~ Á Á a a É Ö É O S Ç O S Á F I Ö Ç Á a ^ Á [ { Á i { a a Á O D Á Á F G X Á a e ^ Á | • Á [ • É Ö É U Ö Ö Á F E Ö Ç Á a ^ Á [ { Á i { a a Á O D Á Á , a & ç a | ç É Ö É U Ö Ö Á F I Ö Ç Á a ^ Á [ { Á i { a a Á O D Á Á [ ] ^ a e | ^ Á a e \* ^ Á U [ ç } a D Ç U T E Ç P E Ç H C D



# 5 GG9 A6 @M

## 7 CC @F "ACI BHB; '!'G-89 'H5 B?

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## @, <H'F9 @C75HCB!'7 CC @F "ACI BHB;

V [ Á | ^ ç } ó ç | - Á^ } & Á ã@ Á [ |'Á [ \ } ç á Á } Á^æ Á@ á!æ |æÁ \ ÉÁ @ Á @ Á } Á@ Á -c • ã^Á -Á@ Á!æ ç | Á \ • Á^ Á | | &æ á ÉÁ @ Á • ÉÁ \ [ ç^ Á@ Á @ Á | { Á@ Á [ \ } ç \* Á!æ& ^° Á^ çÉ \ • ç \* Á@ Á æ ^ Á@ Á, æ^ ÉÁ [ \ } ó@ Á | | &æ } Á @ \* | Á Ú Á É | | ÉÉ FÁ • ç \* Á@ Á æ ^ Á@ Á, æ^ @ Á æ Á • ó \ [ ç^ á ÉÁ @ Á ÉÁ | ó@ Á @ Á | ç Á@ Á [ Á æ ó -Á@ Á | | &æ } Á @ \* | Á • ç \* Á @ + ç Á - Á | } \* Á @ • & ^, • Á Ú Á @ F | G U Á } á^ É - Á @ æ, æ @ | • Á Ú Á @ G F | ÉÁ @ ç } á@ Á ç • Á Á@ | ä @ Á Á^ á^ á ÉÁ ÇUT ÉÉÉJGD





**@A H'GK H7 < 'A CI BHB;**

**ASSEMBLING LIMIT SWITCH**

T [ ~ } oá|æá^oFÉÉ ð +Á[ , } ÁV [ { Á[ ] Áá^Á } Á@Á  
 ð • ä^Á -Á@Á^æÁæ { Á -Á@Á|æoá^æÉ Á@Á ÉÖDÁ ~ æ^Á  
 , á@Á • ä^Á [ ] ^ Á Á@ , } Á á@Á@Á ~ æ^Á [ ] ^ Á  
 æ æ • oá { ÉÁV ^ |áÁ |æÁ [ Á [ ^ Á@Á Á ð +ÁF ð +Á } Á[ ] Á  
 æ Á@ , } É

Oé • ^ { à | Á Á á Á , á@Á á@Á @ ^ Á [ ] Á à | á Á ä^Á ~  
 æ { Á } á Á á@Á@Á^æÁ -Áæ { Á [ ~ } oá | á } ^ á Á á@Á ~ | o@  
 } [ oá ] Áæ { Á Á@ , } Á Á@Á ÉÖDÁ oé c } Á á Á , á@Á æ  
 ç Áà [ ] ^ á á@Á@Á É Á +Á ÁÉÉ -Á } á Á [ | oá } á Áæ æ @ |  
 æ Á@ , } Á Á@Á ÉÖÉ

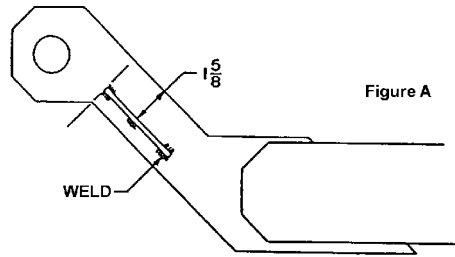


Figure A

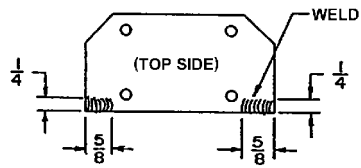


Figure B

**ADJUSTING LIMIT SWITCH**

V | Áæá b • oÁ , á@Á [ Á Á Á III , • K

FÉV á@Áæ Á Á | æ Á á Á } á Á [ | oá • c | á á á á Á [ , ^ |  
 ç Áá • á á Á @ ç -Á } ^ É

GÉV á@Á } á Á [ | oá [ • ^ } ^ á Á } Áæ Á } ç Á [ | ^ Á [ III , ^ Á • c  
 ^ á @ • Á ^ á Á Á ^ Á@Á ~ ^ Á@Á } á Á @ • } Á } á Á | É

HÉV á@Á , á@Áæ { Á [ ~ } oá & ^ , Á ^ Á@Á ~ ^ Á@Á [ • ^ Á }  
 • @é oá ^ Á@Á ÉÖDÁ á@Á & ^ , á | á ^ Á Á á & ç } Á ~  
 { III , ^ Á á ^ Á @ ^ Á ç | á } ^ Á III , ^ Á æ æ • oáæ Á ^ æ  
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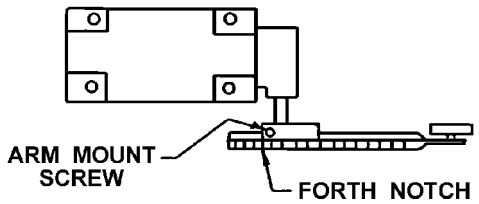


Figure C

**WIRING LIMIT SWITCH**

Ü ^ { [ ç ^ Á ç ] Á [ ç ^ Á [ ] Á , á@Á ç Á ç [ • ^ Á c | { } á ç É  
 Ó [ ] ^ á á Á á Á Á á @ | Á -Á @ Á æ Á c | { } á ç É á Á @  
 à | æ Á á Á Á @ Á @ | Á æ Á c | { } á ç É oá @ Á @ Á á  
 ç Á [ ^ ] [ á á ç ^ á á á | æ Á [ • ^ oá Á @ Á ç } ^ Á , á@Á  
 Ó [ ] ^ á @ Á á Á á Á Á } ^ Á -Á @ Á c } á Á á @ Á | æ  
 , á Á Á @ Á @ | Á } á ÁV @ Á [ ] ^ á @ Á , á@Á Á | á •  
 , á@Á @ Á [ ^ ] [ á á ç ^ Á

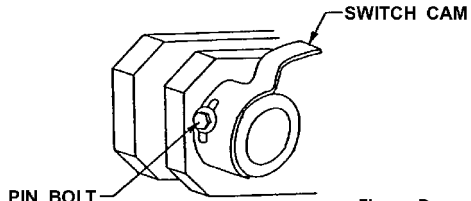


Figure D

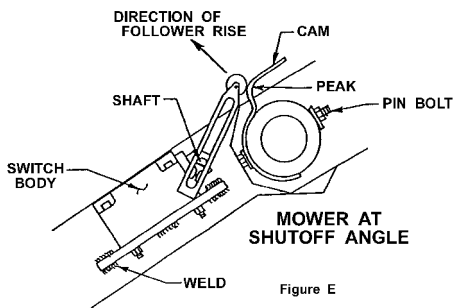


Figure E



# 5 GG9 A 6 @M

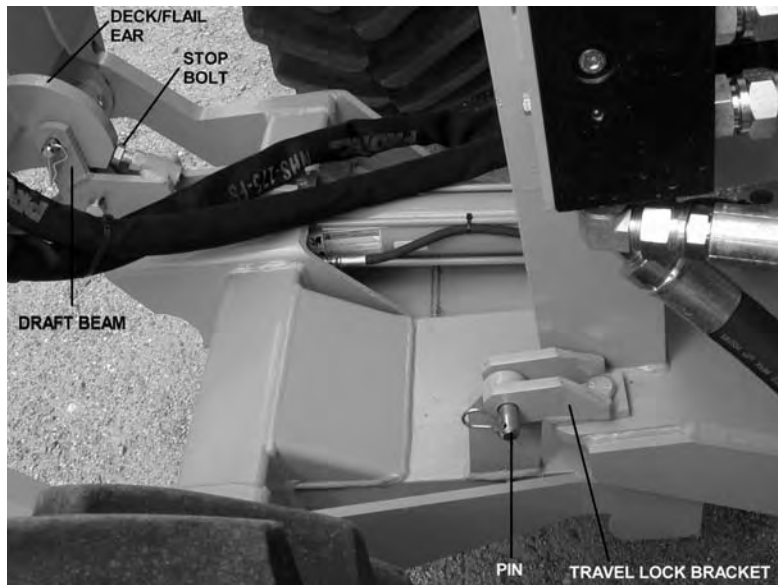
## @A #I'GK #H7 <

CEJT EÜE€GJD



### HF5J9 @@C7? 'ACI BH#B;

Q • ce/A @ Ái æ ^ | Á & Ái:æ ÷ ^ Ó ã @ Á ã Áæ ã & | ã Á } Á @ Ái:æ ÷ ^ æ Ë Ú | ã ^ Á @ Ái:æ ÷ ^ æ Á æ ã & ã } Á @ Ái:æ ^ | Á & Ái:æ ÷ ^ Ó | Á ã @ Á [ ^ } ç \* Á Q | Á } Á @ Á æ Ái:æ ^ É Q • ce/A @ Á & ã • & ^, É Á &, æ @ | Á æ ã Á @ ç Á ~ ó æ Á Q, } Á @ Á ã ç | ^ É Ú æ ^ Á @ Ái:æ & É æ Ái:æ Ái:æ Á ] | ã @ Á [ • ã } Á @ Á & Á æ Ái:æ ~ & @ Ái:æ Á ç ] Ái:æ | ó æ Á Q, } Á @ Á ç | ^ É Ái:æ | Ái:æ F H F | + Á Q | Ái:æ Á @ Ái:æ & É æ Ái:æ Á @ | ~ \* @ Ái:æ ÷ ^ æ Á æ Á Q, } Á à ^ |, É Q • ^ | ó @ Á ~ ] | ã á ã ã Áæ ã & | ã Á @ | ~ \* @ Á Q | Ái:æ



# 5 GG9 A 6 @M

## HF5J9 @C7 ? -BGH5 @HCB

ÿ[~!Áã^ÁãÁ[] } ^G DÁ æ Áæ^Á { ^Á ãQ ~ ó@ Áæ^Á |Á & ÁQ [ \ Á ^!á^áÁ  
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c@ Á [] , á \* Á c } • Á Áææ & @ Á Áæ^Á |Á & ÈÁ æ ^Á ^!Á Á ^æ Á @ Á [] ^!Á  
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GÈ Üæ ^Áæ Á [] } ^ó Á ] Á Á @ Áæ @ • ó [ • á } È

HÈ Š , ^!Á!æó^æ & |á à^! Á ÈD & @ • Á |Áæ^Á |Á & ÁQ [ \ Á ^æá & È

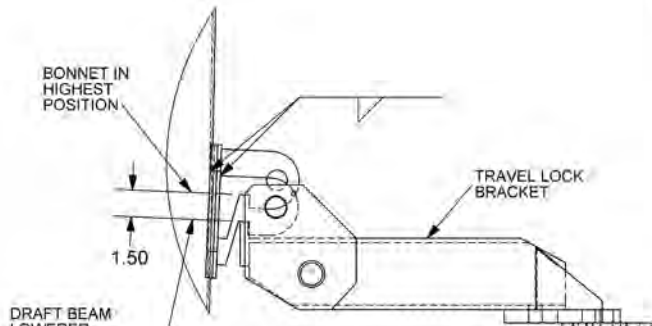
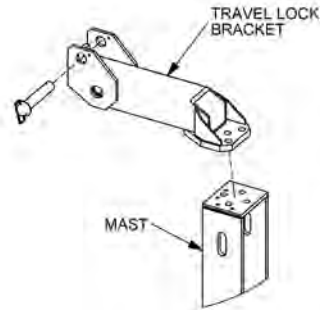
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# 5 GG9 A 6 @M

## 897?`#ACHCF': 998 @B9

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Q·æ|Á |ÁQ·^·Áæ [ ^ ] á@áæ |æÁQ·^·Á @^Á@^Á| } æóÁ @æ ] Áá^·Á·È |Áæ ^Á @|Á  
 ^á^·Á@ææ æÁ^ áÁQ·^·Á·È

Ó^Á~|^Á@ææ|Á|^æ^Á^· | ·Á^Á·æ·æ|á^ÁÁ@Á|æóÁæ Á á Á [ ··^·ÈÛÖ|^æ^Áæ|Áæ^Á·Á  
 @Á|æóÁæ Áæ&|áá \*Á Á@Á·d^ &ç } ·Á Á@Áæ ç } æ & Á^&ç } ÈÛ^-È@ & Áæ|Áã \*·Á|Á  
 ç @^·Á·È

Ø|Á@áææ |æÁæ |Á æ|Á æÁæ Á&| { { ^ } á^áÁ Á@Áæ ç } æ & Á^&ç } ÈÛ69'GI F9'HC'  
**CD9B'H<9'65 @J5 @9G'**ÁæóÁ@Áæç |Áæ áÁ|^æ^Á@Áæ [ æá&|á á^Á@|^ \* @Á@Á ] ç^Á  
 ·d| \^Áæ áÁ@Á^ ç| æá&|á á^Á@|^ \* @Á@Á | ç { Á Á d| \^Á^ } ^æ^Á| Á|Á|^æóÁ@Á^·Á ÁæÈ  
**8C'BCH'i b'ci HcUFX'Wn]bXY'i ci hlc'Z ``gffc\_Yi bh]`ghcd'Vc'h' Ug VYyb'UX1 ghYX`**

Ó@ & Á|Á |Á æ·Áææ|Áã \*·Áæ áÁ| } ^&ç } ·Á·á \*Áæ á & Á^·Áæ |Á|Á|æáá [ æáÈÛÖÁ  
 |æ^ÁÁ|^ } áÈ [ ^Á^ ·Á @Á ] } Á@Áæç |Áæ áÁ^Á@Áæ |Á@æÁ } Á@Á| ] áÈÛÖ^-|^Á  
 æç { ] ç \*Á|ÁÁ@Áæ È [ ^Á^ ·Áæç æ^Á@Áæç^Á@æ á|·Á^ç|^Áæ ^·ÁÁ|áç^Áæ ^Á  
 ]|^··|^ÁÁ Á@Á^·Á·È **8C'BCH'I G9<5B8GHC'7<97?: CF': @-8'@5?G`**

Ûæ^Á@Á@Á [| á Áæ@æ á&@ & Á@Áæç |Á ç | } æ|Á æ |æ·ÈÁÁ|Á | ]|^Áç|^ÁÁ  
 } ^á^·ÁÈ ÆÆIT ÈÈÈÈJD

## GHCD'6 C@H'58>I GHA9BH

Óçç } áÁ@Á^ ç| æá&|á á^Á|Á@Á æÁ^ ÈÛÖÁæ·Á@Á ç | Áææ·ç ^ } ç| |ç| ææ^Á } Á@  
 ç ] Á Á@Á|æóÁæ Æ| ^ Á } ç|Á Á ] Áæ æ·Á@Á | } ^ÈÛÖ| & Á@Á | ç| , } Á æ@Á Á +@ç  
 } ^È

PUVÖKAY @ } Á@Á^ ç| æá&|á á^Á|Á^ | Áçç } á^áÈ@Á | } ^ç|Á&Á @ |áÁæ@|Á^Á ]  
 æ æ·Á@Á ç ] Á|Áææ|^Á | & ·Á^Á·æ·æ|áÈÁ @ |áÁ^Á ] Áæ æ·Á@Áæ|^Á | & ÈÛÖÁ æ Á^  
 } ^··æ^Á Á·Áæ@|Áçç | } æÁ|Á ç | } æÁ|^·Á } Á@Áæ |á á^ÁÁ Á^Á@Áæ |Á^&ó d| \^ÈÛÖÁ@  
 & |Á@æÁ Áæ æ·Á@Á ç | Áæ áÁ@Áæ |á á^ÁÁ ç | \^Á^ { æ á \*È^Áá^·Áæ æ^Á á|Á &&|^È  
 ÆÆIT ÈÛÖÁ PUVÈÈÈHD



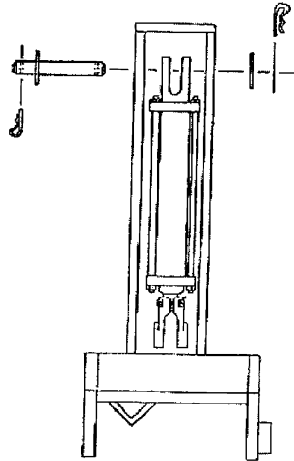
5 GG9 A 6 @M

7 5 6 @' @ H'8 F5 : H'6 9 5 A `B G H 5 @ @ H C B

Q • @A + U E a \* A i ^ @ i / a d A ~ w [ i o A j a [ a a & j a a i E M Q • @ A a c a \* / a A @ A i a A } a A - A @ A & j a a i A a a i a a \* A i A @ A i a a i a e / a A @ A i { { [ ] • A ^ & c a } E M V @ • ^ A i a c a \* • A @ ~ j a A ^ A j [ • a a } ^ a A d A a a & A @ A i ~ w a } a A - A @ A i j a a i E

P ^ c a e i } A @ A i ^ c a A } d A @ A i a A - A @ A i j a a i A } c / a A A a @ a e a a • A @ A @ ~ j a A i A a j a A & A a d A i a a A a a i & a \* A i j o A } A i ^ c a E M A

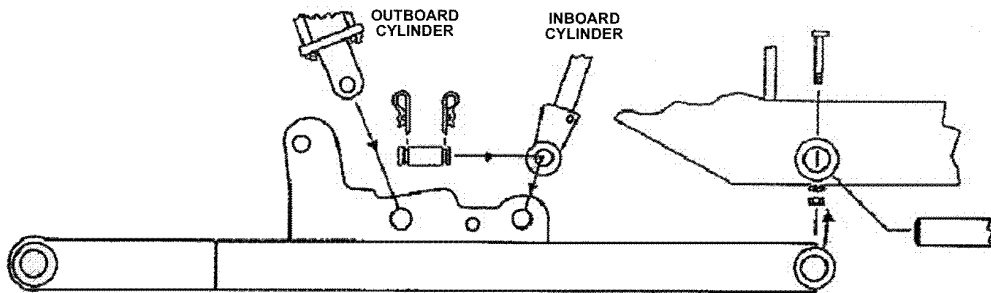
V @ A a i a a & j a a i A a A j , A ^ A • @ A i a d A @ A a a i a e ^ A e o A a a A a j a i a e a e @ i • A e a A U E a j • A e A @ , } A i [ , E M V • ^ A i - [ ] A a A j } A a i a c a \* A e a A Q • ^ A i j } ^ & c a } • E



8 F 5 : H'6 9 5 A `A C I B H B ;

U ~ j A @ A a i a a & j a a i A a d } A i a A i [ , } A i A @ A c d ^ { ^ A c c } a a A j [ • a a } E M j a A ^ A @ A i a e o A a ^ e A } a i A @ A i j a a i E a a a j } A i ^ c a A Q i A a a a a a a e A Q i A ^ a e • o A i A @ A i a e d i E M Q • @ A j a A a a A & i A a a U E a j • E

W a \* A a i a a & j a a i A a A a i a [ o A j a c a i a a i a e a a e A } a i A i a e d i A a a A • @ A i a a a i a e A j a E M c a } A Q i A a a a a a e A j a j a a a Q i • A a A a a i a e ^ A i [ • • A a a A • @ A i a e } & ^ , E i j & E , e @ i A a a A c A ~ E



Q • @ A @ A i c a \* / a A @ A i ~ w a } a A - A @ A i c a i a a & j a a i E a A @ , } / a A @ A i { { [ ] • A ^ & c a } E M V @ • ^ A @ ~ j a A ^ A j [ • a a } ^ a A j A a a & A @ A i a A } a A - A @ A i j a a i E M ^ c d a • @ A @ A U E a \* A i ^ @ i A a A @ A i a A } a A - A @ A i j a a i E

Q • @ A @ A i ~ w a i a a & j a a i A @ A i A i A a A i a e a a e A a A @ , } a a i c a E M Q • @ A @ A j a A d A c @ A i a e a a e A a a & j a a i A a j a a A & i A j a a U E a j • E c a i T E O S O U O V A O O C F E E E F D



# 5 GG9 A 6 @M

## 897 ? 'ACI BH-B; '5 B8 ' @ H'5 GG9 A 6 @M

Q•œÁ@Á]]!Á @æ^Á:æ!^ó}Á@Á~cà|æá&|áá^!Áæáá@}Á^&|!|Áææ•óÁ  
 ]æç}Á[áÁ@~|á!ÉWVá@}Á@Á^ó&^,Éæááæ}Á@Á:æ!^æÉ

Q•œÁ@Á, ^!Á @æ^Á:æ!^ó}Á@Á:æ!^æ Á æóÁ +æç•&^, ÁæáÁ [Á@óÁ  
 ]~óÁ@, }ÁæÁ@Áæ!æ Á}Á@Á^óæ^É

œæ}Á@Á& Á æó@Á:æ!^æ Á [~}ç\*Á@|ÁæáÁ•œÁ@Á~ó!Á:æ!^æ ÁæÉWV  
 œæ}Á@Á@|•Á@Á:æ!^æ Áæ Á æó@Á@|•Á@Á[•ÁæáÁ&|!Á æóæ•&^, ÉÁ  
 [|&, æ@|ÁæáÁ@óÁ~É

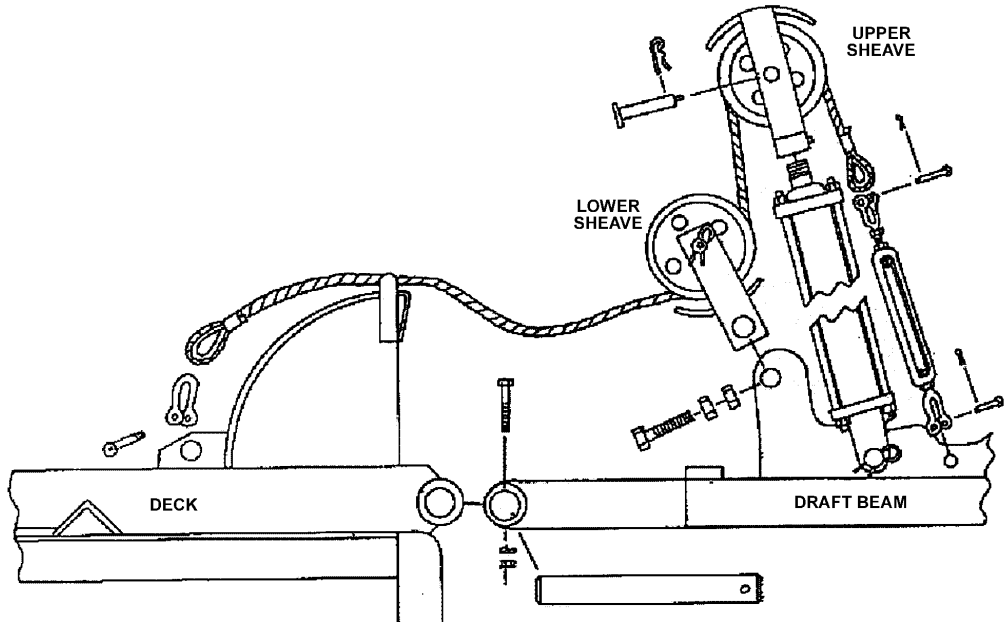
Úæ•Á@Áæ!^Á@[~\*ó]]!Á @æ^Á:æ!^ó}Áæá&œÁ Á}á&|!Á æó}Á  
 à&|!ÁæáÁæáÁæ!^Á^ÉWVœæç}á&|!Áæ!^æ Á æó}á&|!ÁæáÁæáÁæ!^Á  
 ^É

Úæ!^Á@Áæ!^Á@Á]]!Á @æ^Á:æ!^ó}Áæó@Áæ!^Á}Á}Á Á@Á @!ÉWV  
 Ú&|!Á @!Á æó@æ^Áæ Áç æó!^æ^Á!|DæáÁÉWVæ!^Áæ!^Á@Á, ^!Á  
 •@æ^Á!|, Á@Á @!ÁæáÁ•œÁ@æ^Á æó}Áç æó!^æ^Á!|DæáÁÉWV

V@Áæ!^Áæ}Á[ , Á^ææ&áÁ Á@Á& Á [~}ç\*Á:æ!^ó}Áæó@Á@!ÉWV  
 Vá@}Á@!ÁæáÁ&|!|ÉWBCH9. '8C'BCH]]\Hb'H Yh fbVi W\_YUh]g'hja Y'

FYZf'lc'h Y7 ca a cbg'GYW]cb Z'f'Z fh Yf'fYZfYbW'UbX'dufhbi a VYfg"

œÉIT ÉÓŠÁÚÓVÁÓœÉ ÉÉÉçD



## HI FB6I 7? @ '58>I GHA9BH

Óœ}áÁ@Á~cà|æá&|áá^!Á}çÁ@Á&Á}~&•Á@Áç]Á}Á@Á:æ!^æ ÉWV[|á@ó  
 á&|!ÁæáÁ@[•æç}Á}Áæ!^ó•ó@Áæ!^Á}•æ}ÉWVæ!^ó}á&|!Á}çÁæ!^Áæ@É

Š], ^!ÁæáÁæ!^Á@Á&Á}Á&@&Áæ!^óç^}ÉWV@Á[, ^!Á&Á@~|á!^æœÁç}Áç]Á}  
 @Á:æ!^æ Áæ!^Áæ!^Áæ!^Á~cà|æá&|áá^!Áæ@Áæ!^Áç{^Áç}ááÁ[•æç}É

œææ!^Á@}Á@Á}á&|!Á&Á~óÁ&|!|ÉWVç}Á^Á&•æ^Á^æ!^ó•ó@Á}á&|!  
 Áæ!^Á@Áæ!^Á@Áæ!^Áç{Á•^ÉœÉIT ÉÓŠÁÚÓVÁÓœÉ ÉÉÉçD



# 5 GG9 A 6 @M

## : B5 @DF 9 D5 F 5 HCB: CF CD9 F 5 HCB

Ú|æ^Á] ^|æ| |CÁ æ^c Áæ áÁ] ^|æ| } Áæ&æ^ Á } Á@Á c^|á \* Á| | { } Áæ áÁ æ^Á| } • [ |Á @ | ^  
c@ ^ Áæ^Á|æ| Áæ æ| ^Á| Á@Á] ^|æ| |ÉÁV@ ^ Áæ&æ^ Á @ | |áÁ^Á } á^| • d [ |áÁ^ Áæ&æ^ | ^|æ| |Á ~  
c@Á æ&æ^ Á| } b } &æ } Á æ@Á Úæ^c Áæ áÁ] ^|æ| } Á| ^&æ } Á - Á@ Á [ | ÉÁV@ Áæ&æ^ Áæ^Á|  
á^Á } æ| æ| ^áÁ Á [ | áÁ| } áæ| } Áæ Áæ^Á | á á^Á d Á@Á] ^|æ| |ÉÁæ áÁ @ | |áÁ^Á| ^|æ| áÁæ  
áæ æ^áÉ

Øæ æ| ÉÁæ|Á | • • ^ • ÉÁ } • Áæ áÁ] æ| cÁ [ | á • Á. á|Á] ^áÁ d Áá^Á \* |æ^áÁæ Áæ • d ~ &c^áÁæ Ác@  
Á æ| c } æ &Á| ^&æ } Á | - Á@Á | æ | æ| ÉÁÁV@ Á@ á| æ | Áæ^Á • | c [ | áÁææ Áæ • | Áá^Á| ^áÁ æ@Á  
| ^&| { { ^ } á^áÁ | æÁG ^ÁÁ æ| c } æ &Á| ^&æ } Dææ áÁc@ Áæ c | Áæ • æ| ^áÁæ Ác@Á| } Á - Á@ Áæ | É  
Ö | ^ | á^Á@ & Áæ| Áææ \* Áæ áÁæ c } ^ | • ÁÓØUÜÓÁ æææ \* Áææ d | ÉÁV@ | Á ^ & | ^ Áæ ^ Á | | • ÁQ • •  
d \* ^ c@ | Á æ@Á } Áæ • Áæ áÁ | æ | Á æ@Á | áÁQ • • Á @ | ^ Áææ } Á æ Á && | Á } Ác@ÁQ • • É



ÓØØUÜÓÁ æææ \* Á | Á ] ^|æ| \* Á@Á ææ d | Á | ^ Á ~ • c^Á æææ áÁ } á^| • æ| áÁc@Á  
Áæ^c Áæ áÁ] ^|æ| } Á| ^&æ } • Á - Á@Á | æ | æ| Á | } | c | É

69`GI F9`H<9`65 @UJ5 @9G`5F9`CD9B`...Úææ^c Áæ d | Áæ áÁæ| | Áæ • d { ^ } • Á | Á æææá ^É  
Vá á \* Áææ á &Á - Á æ| ^Á | Áææáá | æáÁæ Á [ c^áÁ Ác@Á Úæ^c Áæ áÁ] æ| c } æ &Á| ^&æ } • É&@ & Áæ|  
ææ \* Áæ áÁ| } } ^&æ } • Á | Á@ á| æ | Áæ^æ • É

Qæ^Áæ Áæ Á | ^ | áÉ [ ^ Á ~ • c^Á @ c^Á | , } Ác@Á ææ d | ÉÁ^Ác@Á &^ c^Á | } Ác@Á | ^ | } áÉÁÓ^ | ^  
ææ { | } d \* Á | Áæ^Á | ^æ É [ ^ Á ~ • c^Á ææ Ác@Á Áæ^c^Áæ^ Áæ^ á^Á^Á^c^Áæ^ Á^ Á | Á | á^Áæ^  
| | ^ • ^ | ^ Áæ Ác@Á Áæ • É

6 YZfYcdYfUhb|`h`Ya`ck`YfÉ@Áæ^ c^Á | Á@ æææ áÁ [ | Á @ | |áÁ^Á | | | Á [ c^áÁ@ | ^ \* @ | ^ c  
c@Á | Áæ \* Á | Á | [ c ] } ÉÁV æ&æ^ Áæ ^ Á | } áæ| } Ác@Á [ | |áÁæ^ Áá } &æ \* Á | Á c&Á • • Á d • • Á }  
c@ÁQ • • ÉÁV@ Á c^|á \* Áæ áÁ | } Áæ| ^Áæ^ Á @ | |áÁæ^ Áæ^ Áæ^ | Á [ c^áÁ@ | ^ \* @ | ^ áÁ | |  
| æ \* Á | Á | [ c ] } ÉÁV Áæ ^ Á | } áæ| } Á && | • Á Á } æ@Ác@ÁQ • • Á | } ææc@Áá^ • É@Á c^|á \* Áæ áÁ  
| | Á | } Áæ| ^Áæ^ Á | æ á^áÁ Áá^Áæ æ^áÁæ Áá • &| æ^áÁ Ác@Á ææ d | Á ] ^|æ| • Q | æ | æ| ÉÁV@  
• @ | |áÁæ [ Áæ|Á | ^ Áá@ Áá^Á áÉ | Áæ^Á c^Á | ^ | Á | [ ^ Áæ Áæ ^ Á c@Á | Á ææ^ Ác@Á | , ^ Á ^ &Áæ  
c@Á@ á| æ | Áææ | Á | Áææ^Áæ ÉÁV@ Á æ Áæ & | ^ Áææáá \* Á @ • É | Áææ b • c \* Á d | Á | | Áæ Ác@  
dææ d | Á | } Á | Á | | c^Ác@Á | | á | ÉÁV @ | Áæ & Á á \* Á | [ c ] } ÉÁ [ ^ Á @ | |áÁæ [ Ác@Á Ác@Á Á | } d |  
&& æ Áæ^Á | } } ^ &c^áÁæ & | áá \* Á | Ác@Á ] ^|æ| | c^Áæ^Á | Ác@Áæ^Áæ^ á^Á^É

## ACK 9F`H9GHB;

Væ^Ác@Á ææ d | Áæ Áæ| æ^Á^Á - Á | | • Á á b & Á } Ác@Á | ^ | } áÉÁU] ^|æ| Ác@Á | á á^Á • Ác@Á | ^ \* @  
c@Áá | Áæ \* Á | Á | [ c ] } Áæ æ| ÉÁ Áæ^Ác@Á Áæ^Á - Áæ ÉÁV@ | | | , Ác@Á • d ~ &æ } • Á Ác@Á ] ^|æ| }  
Á| ^&æ } Á | Á ] ^|æ| Ác@Á | , ^ | ÉÁV æ| ææ } Á - Á@Á | , ^ Á @ | |áÁ^Á } á æ| Áæ^Áá^ Á • ÉÁV c^Á Áæ  
{ á ~ c^Á • c^Á } É@Á } áÁ | | Á @ | |áÁ^Á d | ^ | ^ Áæ áÁ } & Áæ æ| Áæ^Ác@Áá • Á , ÁQ | ^ Á ~  
| | ^|æ| } É

=Z U b m d U f h g ' c Z h j g ' 5 g g Y a V m G Y W j c b z c f ' U b m i c h Y f ' g Y W j c b ' c Z h j g ' a U b i U ' U f Y  
b c h W Y U f ' m i i b X Y f g h c c X ' n e i ' a i g h V e b h U W i n e i f ' X Y U Y f ' c f ' h Y U X X f Y g g ' c b ' h Y Z c b h c Z  
h j g ' a U b i U ' Z c f ' U g g j g h U b W W' QÆUT ÉÖÈÈFED



5 GG9 A 6 @M



**CD9 F 5 H=CB' G9 7 H=CB**

UJ ^!aa } A^&a } A-E













# CD9F5HCB

## ("GH5 FH5B; 'H<9'HF57HCF

V@Á ] ^!æ |Á ~ ·Á@æ^Áæ& { ] |^Á } á^·æ ää \* Á -Á@Á ]æ{ ^ } dÁ· } &ç } Éæ äÁ ] ^!ææ } æÁ·^Á -Áæ dæç |Á& ] d |·Á^+ |Á^æç \* Á@Áæç |ÉÁ^ç ä, Á@Áæç |Á ] ^!æ |ç Á æ ~ æÁæ áÁ& } · |çæ Áæ ç |ä^ä á^æ^Á |Áæç |Á ] ^!ææ } Á · d· &ç } ·ÁÁ ^á^áÈ

Ö·^ } æ^Áæç |Á | } d |·K

- " S[ &æ^Á@Áæ @Á& ] d |Á, æ&ç
- " S[ &æ^Á@Á } ä^Á @ ç -Á& ] d |É
- " S[ &æ^Á@Áæ^Á^áæ^æ äÁ@Á& &ç
- " S[ &æ^Á@ÁVU& ] d |É
- " S[ &æ^Á@Á [ ä ç&ç ] d |Áç^È
- " S[ &æ^Á@Á@áæ |æÁ^ { |Á& ] d |Áç^È
- Ö- |Á^æç \* Á@Áæç |Á } · |Á@Á | |, ä \* ÁÁ

- " Ö ] ä ~ &ç |Á |É çç |Á ] ^!ææ } Á· ] ^&ç } Áæ äÁ^çæ^Áæ& |ää \* Á Á@Áæç |Á ] ^!æ |ç Á æ ~ æÁ
- " T æ^Á ~ |Á^ |Á ~ æä · É @ |ä · Éæ äÁ ç |Á æ^ç Á^çæ· Áæ^Á^& ^ | ^ Á |æÈ
- " V@Á æ ä ä \* Áæ^Á^ Á ] É
- " V@ÁVU& ] d |Áç^È |Á Á^ ^ } æ^áÈ
- " V@Á [ ä ç&ç ] d |Áç^È |Á Á@Á, ^!áÁ [ · ä ] È
- " V@Á@áæ |æÁ^ { |Á& ] d |Áç^È |Á Á@Á^ dæ [ · ä ] È
- " V@Áæç |Áæ { ä · ä } Áç^È |Á Áæ |Á ^ dæ
- Ü^Á |Á Á@Áæç |Á, ] ^!ç Á æ ~ æÁ |Áæç |Á çç \* Á ] &á ^· ÉÁ ] | Á çç @Áæç |Á @ Á^æ^Áæ ä Á ä |ç^Á Á@Áæç |Á ] ^!æ |ç Á æ ÉÁ^ç |Á ^ æ · Á@Á } ä ] Á, æ&ç Á @ |ç&æ ä \* Á@Á çç |Á [ ] [ æÈ
- Çæ^Á@Áæç |Á } ä^Á Á ~ } ä \* Éæ [ ä Áæ&á } çç } çç ä@Áæç |Áæ { ä · ä } Á Á^ç^ Á ^ áá^



B^ç^!Á^ } Á@Áæç |Á } \* ä^Á Áæ& [ · ^á^ ää \* Á |Á æç ~ çæ^~ æ^ç^ } çæ ] ÉÁV @ ^ç ç · ç { ^ · Áæ Á^Á çæ ä ] · Á Á ^ |Á çç



ÜççÁæç |Á ] |Á @ } Á | ] | ^ | Á^æ^á Á Á@Áæç |Á^æÉÁ çç \* Áæ dæç |Á Á^æ^Á^ Á^· |ç Ä ç |Á |Á æç Á^ Á@Áæç |Á ] ^!æ |· { æ ~ æÁ |Á | ] ^!æ çç \* Á · d· &ç } · ÉÁ



## )"7 CBB97H5B; 'H<9'ACK 9F'HC'H<9'HF57HCF

W^Á^ç^á^ Áæ ç ] Á @ } Á& ] ^&ç \* Á@Á [ , ^!Á Á@Áæç |ÉÁV@Á [ , ^!Á @ |ä Á^Á^& ^ | ^ Á· ç \* Áæ \* | ] } áÁç^ |Á |Á çç \* Á } Á [ & · ÉÁ^Á } Áæ ä Áæ äÁ^Á^ [ { Á } á^Á@Á [ , ^!Á& Áæ áÁæ^Á^ ä ä &ç [ ä ç ^ } Á@Áæç |Á çç { Áæ äÁ [ , ^!Á ä · ÉÁÜÜÜÜÉÉÉÉ

Üæ^Áæ äÁ^æ^Áæ U ] ^!ææ } Á^&ç } ÁÉ

CD9F5HCB

# CD9F5HCB



Œ, æ•A•@o@AViædq;A&{ }|c|Aâ[, }E] |æ^Ac@Adæ•{ a•q }Aq A] æ\ Eæ] aA^oAc@ ]æ] q \*A:æ^A^q|^A^ [ ^A:æ^ [ ]^A^A^æ^ [ ]oA: A&}}^&oA: A&}}^&oA: A& ]|^ ^) c æ] aA:ædq;A&@•E<sub>CHUVÉFI</sub> D

CD9F5HCB

## )%7 cbbYWFbl 'H YFYU': 'U]'hc'H YHFUWcf

FÈ T æ^A•|^A^o@Adædq;A&A^ ~ q]^aA, æ@o@ &||^&oUVUA @æEo@æ \*^A @æo A&^a^aÈ

GÈ U@|c)A: A^ [ c^A^o@Adædq;A&:æ] ææA: A&] æ] q c^A^A) &A, @)A:æ] q \*Aæ] aA||, ^]q \*A^o@ { [, ^]È

HÈ O] æaA^o@Adædq;A&] aA^æo@A) \*q^E]U[•æ] } c@Adædq;A&A^o@A [ , ^]A, æ@o@A^E] [ q o]æ æ{ •A [•æ] ]^a^A^c, ^^) A^o@A^•]^&æ^A^o^ ~ { [ , ^]A^o@E:æ ^]æo^ \*E<sup>Note</sup>:A^o@A^E] [ q c |æo&] d[|A: A& [•æ] }A^o] d[|^A [Ac@æo@A&c æ{ •A { æ] æ] A æ & }•æ] o^ @æ @A, @) ææ&@ \*A^o@A [ , ^]E]U^A^o@Adædq;A&]^]æ] i q T æ] æA: A&||^&oA^æ] \*A @) Aææ&@ \*A^E ] [ q o^ ~ q { ^) È



I È V^] ] A^A^o@Adædq;A&] \*q^A&] aA&a { [ ~) È U] ^]A]æoAæ{ AæAæA& ^E]æ]A} Aæ{ A^} aA@|^ a^c ^^) A^o@A^o^ A^E:æ ^]æo^ \*E<sup>Note</sup>:A^o@A^E] [ q A^o@|^ \*A^o@A^ \*A&] aAæ{ A&|^A&] aA&^A^c ]^æ] q \*A q A& q A&@] q È



I È Y æ] Aæ [ ~) aA&A [ ] [ ] [ •æ^A^æ^Aæ] aA^A^æ ] [ | &a^|^A: A^ { æ] q \*A&oAæ{ A&] aA&@] q È I È O^c) aA: A^dæoA^E] [ q o^] A& \ A: A&] /æ A) a @|^A, æ@o@A&|^A^ A^o@A [ , ^]q A&] A& \ E Q•A^o@A: A&] A& \ A&@] q A&] aA&^A^o^æ] q \* ] q A& q A&@] q È

Oæb•oæ^A [ , ^]A&] A&@&A&@æ•E^æ^A&|| &•E: •, æA&|| &•A&] A:|^c^)^o@A [ , ^]A^+ { A, æ] q \*æ^A&] A^æ^A&] aA [ •æ^A&] }æoA, æ@o@ædq;A^æ æ^•È

B UVÒA U~•^o@ædq; A&æ@•Aæ^A&æ] aA&] A [ •æ] } A^o@A [ , ^]A&] A^o@A^o^] A& @E] [ , ^]•A, æ@U~•^c Oædq; A&@•A&] }^&oA: A^o@A^E] [ q A&@o@A^æ ^] æA^o@A [ , ^]A^E:æ ^È

Uæ^A&] aA^A&]æ] U] ^]æ] A^&] A^E









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## WARNING

Y @) Aacc&@ \* A@AQ ] | \ { ^ } oq ] ~ oai:q^j^ Aq A@A/iaed iAUUVU EwA Aq ] [ i:ca) oA@oAc@ & } } ^ & ca \* A [ \ \ A ] i q \* Aacc&@ aA [ & q \* Aq || caA | ca^ A^ \ A q aA@A [ & q \* Aca] Aa^ A^ aae^ a ^ & \ | \ A q A@A [ [ c^ A ] A@A/iaed iAUUVU A @eE^U ~ @ca) aA ~ || A@A | q^ j^ A^ aae A q aA [ i:c ^ & c^ i:ca) aA q ^ & \ | \ A q A^ & \ | \ A acc&@ aA EwA i:q^ j^ A^ j [ oacc&@ aA q || ^ & q^ A q A@ V/iaed iAUUVU A @eE^U ~ | aA q { ^ A [ [ . ^ A q aA^ . ~ | oq A j ^ . [ ] aA q b i^ A q aA aae a^ A q A@ Q ] | \ { ^ } dE^U^VEI D

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## WARNING

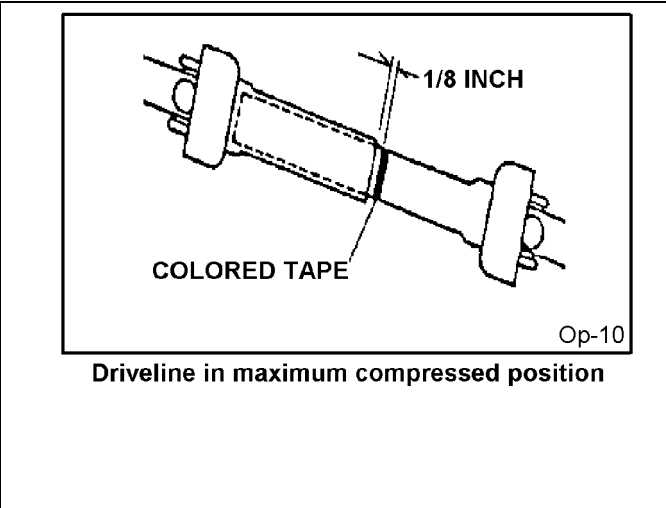
O^ | \ A ] ^ | aae \* A@AQ ] | \ { ^ } dE^U^VEI A q a^ A^ \ A@AQ ] | \ { ^ } oq ] ~ oai:q^ j^ A q A [ c a | ca { A ~ oA | A^ & q { ^ Aa^ } \* a^ aA EwA ca { q \* A ~ oA && ! . A } @ ) A@A q ^ | A @eE^U^VEI ^ dca^ . o@A ~ c^ i:ca) ~ q \* A } caA@Ae . ^ { a | A^ & q { ^ . A [ | caEwA q A @ | c } A [ A [ | EwA ca { q \* A ~ c & q Aae^ . ^ A^ i:q ~ . Aa q a^ A q A@A/iaed iAUUVU A^ A ~ . @ \* A@AUUVU q A@A/iaed iA q a o@ [ ~ \* @A^ A ~ ] [ | oA^ aae \* A | A [ , , aA A q } q A@AUUVU A @eE^U^VEI aae q \* A q A^ EwA [ \ \ } a | q^ j^ A^ aae Aa^ . ^ A^ . [ ] aA q b i^ E^U^VEI D

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Y @) Aacc& \* A@A [ , ^ | A q A@A/iaed iEwA A^ . & q ] q \* Aa | q^ j^ A^ q ~ . oA^ A q . ] ^ & c^ aA q A^ . ~ | A@A^ aA^ A [ . c & q { } | \ . . . ^ aA [ . . aae ] EwA A [ | q^ . Aa [ A j [ oA q ca { A ~ oA EwA aA @ ) AaA A^ aae oA^ c^ } a^ aA [ . . aae ] EwA | \ A^ . ~ aA^ oA } \* a^ \ { ^ } oA^ c^ ^ ^ A@A [ | q^ . A q A ] ^ | aae A^ aae | EwA A @ | c^ oA^ } \* oEwA | \ A ~ . oA^ Aa^ A^ aae oA^ + & \ aae & \ A^ c^ ^ ^ A^ aae oA [ | q^ A^ } aA q aA [ ] [ . . aA [ | q^ A^ } q^ . . aA q aA EwA A^ aae oA^ } ^ | aae \* A^ c^ } . q } EwA { q a ~ { A [ | q^ A^ } \* a^ \ { ^ } oA^ A^ G^ A ~ . oA^ A^ aae aae aA E

### I 6 cftca | b | ' Ci H ' 7 \ Y W ' DfcWXi fY

- " Oa & } } ^ & oai:q^ j^ A^ q { A@A/iaed iA q aA | ca^ A @A [ | q^ . A q ^ ^ c^ oA^ } ca^ | | A q { } | \ . . . ^ aA EwA
- " U | ca^ Aa q aA } A@A q ^ | A @ | aA EwA A^ q { A@A ^ } aA A@A ~ c^ i:ca) @ | aA q aA^ aae oA^ A a | q^ j^ A^ q A@AUUVU A @eE
- " Y a@A@ PTO NOT TURNING^ | | , | Aa | q^ A^ A@A dcaed iA aca [ , ^ | Aacc&@ aA @ | ~ \* @A^ A . @e] ^ . oA^ ! } A [ . . aA | A q aA aae oA^ @eA { [ c^ \ { ^ } dE^U^VEI a@A@ PTO NOT TURNING^ | | , | Aa | q^ A^ A^ aae d iA aca @A [ , ^ | Aacc&@ aA @ | ~ \* @A^ A [ . . oA^ c^ i:ca) A^ | aae A q } aA q } . A ^ c^ \ ^ & c^ aA q aA aae oA^ @eA [ c^ \ { ^ } dE^U^VEI
- " Oa^ A^ aae & \ A^ c^ ^ ^ A^ aae aA q aA @A ~ c^ i:ca) . @ | aA^ & q { ^ . A^ . . A@A^ G^ Aa q A [ q oA^ | \ A aA [ c^ } ca^ | | a | \ A [ ca { q \* A ~ oA^ A a | q^ j^ A^ q aA @A | q^ j^ A^ q ~ | aA^ A @ | c^ } ^ aEwA UUUUEEEF



Ua^ A q aA^ aA q aA q U | ^ | aae } A^ & q } A^ E^ G







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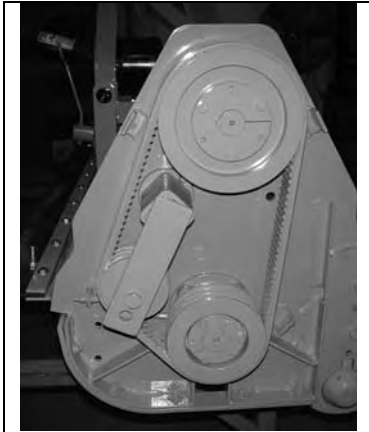
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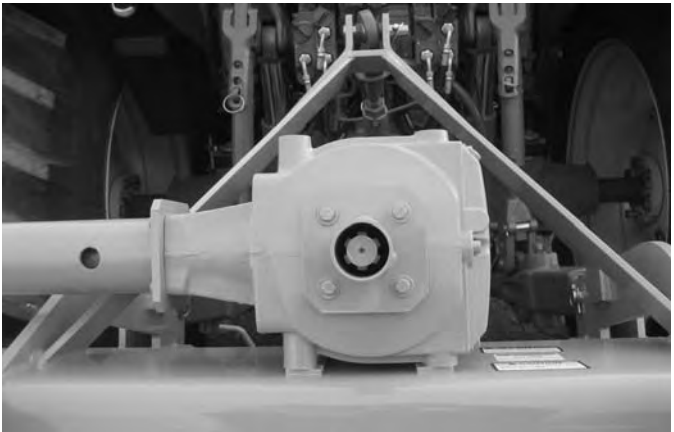


Op-255

- 0) 1) 2) 3) 4) 5) 6) 7) 8) 9) 10) 11) 12) 13) 14) 15) 16) 17) 18) 19) 20) 21) 22) 23) 24) 25) 26) 27) 28) 29) 30) 31) 32) 33) 34) 35) 36) 37) 38) 39) 40) 41) 42) 43) 44) 45) 46) 47) 48) 49) 50) 51) 52) 53) 54) 55) 56) 57) 58) 59) 60) 61) 62) 63) 64) 65) 66) 67) 68) 69) 70) 71) 72) 73) 74) 75) 76) 77) 78) 79) 80) 81) 82) 83) 84) 85) 86) 87) 88) 89) 90) 91) 92) 93) 94) 95) 96) 97) 98) 99) 100)



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Uñ^Áæ áÁÚæá/æá U] ^íæá } ÁÚ^æá } ÁÉÍ

# CD9F5HCB

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|| [·^} ^··A} aÁ d&^··ㄗ^A^ aE^ a^A^!^A^A  
{ [, ^!A^A^&^!^! A|| &^aÁ] A^!|^!A^æ |ã\*Á  
a^} ^æ^A^} |æ^A^æ a^a^E [!} E} aÁ a·q·\*Á  
\\ ㄗ^·A^ & { |]^A^A^A^A^ a} a} &~ ㄥ!·@oA  
aa} &^E  
~ Ü^ { [ç^A} ^Á!æ·A!A c@|^A^!ãÁ @R@^ a^A  
a^A |æ] ^a^æ[~ } a^A@&~ ㄥ!·@oE  
~ Q·] ^&0&@& [} aãã} A^A&A^ aÁ @^·A} aÁ  
@a, a^EÜÜEÉÉÉÉÉÉÉ



CD9F5HCB

Üã^A} aÁ^ a^A} a^

U ] ^! a} A^ & a} A^ É

# CD9F5HCB

## Flail Mower PRE-OPERATION Inspection



O qy gt'KF %aaaaaaaaaaaaaaaaaaaaaa O cmg aaaaaaaaaaaaaaaaaaaaaaa

F cvg<"\*\*\*\*\*"aaaaaaaaaaaaaaaaaaaaaa Uj khv aaaaaaaaaaaaaaaaaaaaaaa



6 YZ:fY Wc bXi Wj b[ ' h Y' ] b g d Y W j c b z a U\_Y gi fY h Y hf U W c f ' Y b [ ] b Y ' ] g ' c Z Z U ' ' f c U j c b \ U g ' g r c d d Y X ' U b X ' h Y hf U W c f ' ] g ' ] b ' d U f \_ ' k ] h ' h Y d U f \_ ] b [ ' V f U \_ Y Y b [ U ' Y X " A U \_ Y ' gi f Y h Y a c k Y f ' ] g ' f Y g h ] b [ ' c b ' h Y ' [ f c i b X ' c f ' g Y W f Y m i V c W \_ Y X ' i d ' U b X ' U ' ' \ m X f U i ' ] W d f Y g g i f Y \ U g ' V Y Y b ' f Y ] Y j Y X "

Table 1:

| Kgo   | Eqpf k k q p ' c v ' U c t v ' q h ' U j k h v | U r g e k h e ' E q o o g p w u ' k h ' p q v ' Q O M O |
|---|--|---|
| Vj g' Q r g t c v q t a i ' O c p w e n ' k u ' l p ' v j g ' e c p k u g t                 |  |   |
| C m l u c h g v ' f g e c n u ' c t g ' l p ' r r e e g ' c p f ' r g i k d n g             |  |   |
| Vj g' O q w p v k p i ' h t c o g ' d q n u ' c t g ' l p ' r r e e g ' c p f ' k i j v     |  |   |
| Vj g' e q p p g e v k a p ' d q n u ' ( ' r k p u ' c t g ' k i j v                         |  |   |
| Vj g t g ' c t g ' p q ' e t c e m i ' l p ' o q y g t                                      |  |   |
| Vj g' J { f t c w r l e ' E { r k p f g t u ' r k p u ' c t g ' k i j v                     |  |   |
| Vj g' J { f t c w r l e ' R w o r ' j q u g ' e q p p g e v k a p u ' c t g ' k i j v       |  |   |
| Vj g' J { f t c w r l e ' X c r x g ' j q u g ' e q p p g e v k a p u ' c t g ' k i j v     |  |   |
| Vj g' J { f t c w r l e ' X c r x g ' e q p v q n u ' h w p e v k a p ' r t q r g t n f     |  |   |
| Vj g t g ' c t g ' p q ' r g c n k p i ' q t ' f c o c i g f ' j q u g u                    |  |   |
| Vj g' J { f t c w r l e ' Q k i h g x g n i k u ' h w m                                     |  |   |
| Vj g t g ' k u ' p q ' g x k f g p e g ' q h ' J { f t c w r l e ' r g c m u                |  |   |
| Vj g' D r e f g u ' c t g ' p q v e j k r r g f . ' e t c e m f ' q t ' d g p v             |  |   |
| Vj g' D r e f g ' d q n u ' c t g ' k i j v   |  |   |
| Vj g' F g h g e x q t u ' c t g ' l p ' r r e e g ' c p f ' l p ' i q a f ' e q p f k k q p |  |   |
| Vj g' u j k r f u ' c t g ' l p ' r r e e g ' c p f ' l p ' i q a f ' e q p f k k q p       |  |   |
| Vj g' U n k f ' u j q g u ' c t g ' l p ' i q a f ' e q p f k k q p ' ( ' k i j v           |  |   |
| Vj g' J { f O o q v t ' o q w p v k p i ' d q n u ' c t g ' k i j v                         |  |   |

Q r g t c v q t a i ' U k i p c w t g <

**DO NOT OPERATE an UNSAFE TRACTOR or BOOM**

U a n ^ A a j a A U ^ a s / Q a a

U j ^ ! a a j } A U ^ & c a j } A E i





# CD9F5HCB

CD9F5HCB

## - "8 F J B: 'H<9 HF57HCF '5 B8 'AD@A9BH

Uæ^Áæ&ç |Áæç • | |oÁ^~ a^Á@Á |æ |Á [ ••^• Áæç | ~ \* @Á | , |á^Á Á@Á [ á^Ááá \* Á |æ ááá á | |^&æ ç } • Á Áæ Á Á @Ááá \* Á ááá Áæç @ááá | |{ ^ } ÉÖ • |^Á@Áæç |Áæ Á@Áæ ç ááá Á Áæ á^Á@ , ^á @Á Á@Á | |{ ^ } oÁ áá@Áæç |Á |æ \* Á |ç | |Áæ^Á^Á |Áæ^Áæ • | |ÉÁ Á } • |^Áæ^Á @Á ááá \* Á@Áæç |Á ááá Áæç @ááá | |{ ^ } ÉÁçá , Á@Á | | , á \* ÉÁUÚÉÁÉÉFG



V@ÁQ | |{ ^ } oÁ æ Á^Á ááÁ@Á Á@ÁVæç |ÉÁÁÁæ~ |Á @ } Á |æ \* Á |Áæç • | |ç \* çÁ ~ á { ^ } oÁ Á |Áç^ } o@ÁQ | |{ ^ } oÁ | { Á } } á \* Á ç Á |Á dáá \* Á á } Á | • É ~ ááÁæç É & | &^ç Áæ ç ^ } • Á |Á @Á |Á |áá áá & ÉÁ ~ &Áá Á |æç |ááæ • Á@ÁQ | |{ ^ } oÁ á Væç |Á Á ç |çá |ç |Á^~ |ç \* Á Á • Á Á ç^Áá \* Á |ç |ÉÁáá ~ Áá á |ÉÁ |Áç^ } Ááæç É Áç^ |Áá | , Á@ÁQ | |{ ^ } oÁ Á |ç } ççç á çæç Á • ÉÁUÚÉÁÉÉ



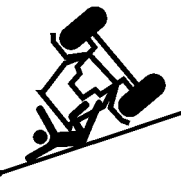
V|æç • | |oÁ | |ÁæÁ • |^á • Á , @ |Á^ | ^ Áæç Á { ç ç Á & |ç | |Á | Áç@ ^ ~ á { ^ } ÉÁÁá ~ Áæç Ááá • Ááá ááá • Ááá Ááá |Á | Á |æç \* Áç ^ ~ á { ^ } Áæç @Á |^á • ÉÁV , áá • çá áá@ÁVæç |Áá áÁQ | |{ ^ } oÁ áÁQ , Áááá ááá áá^ |Ááá } | |ç \* Á } Á ç^Á • Ááá @ á • ÉÁ ç áá^ |Á@ÁVæç |Á ç^Áá \* Áá áÁáá • ááÁ Á | |áá } ááá } Áá áá |æç Á | | |É



Ó~ |Ááá } | |ç \* Á@ÁVæç |Áá áÁQ | |{ ^ } ÉÁáá { á^Á@Á | | |Ááá } | |oÁ |^á • Á | ^ | ^ Áá@Á ~ á { ^ } ÉÁ ç áá^ |Á^ | ^ Áááá Á@Á | | , á \* Á ^ Á • K

V • o@Áæç |Ááá | , Á |^ááá áá &^æ^Á@Á |^áá | , |ÉÁç | |Á@Ááá • Á { | |ç ç Ááá { á^Á@Á ç } } á \* Áæçááá ááá Á Á@ÁVæç |Áá áÁQ | |{ ^ } ÉÁç Á | ^ Á &^æ ç@Á • |^áÁ Á@ÁVæç |Á@Á • ç } } á \* Ááá ç &Áá &^æ • ÉÁÁç | { á^Á@Á áá ~ { çá } | |oÁ |^áÁ | oÁ Á ç^Ááá } @ÁÁ | oÁ |Áá } | |ç \* Áç Á ~ á { ^ } É

V • o@Á ~ á { ^ } oÁáá | , Á |^ááá Á } • ÉÁQ &^æ^Á@Á |^áá@ ~ \* o@Á Á } Á | Áæç | ^ | Ááá { á^Á@Á@Á ~ á { ^ } oÁá ÁáÁ |æç ááááá @Á |Á |^áÉÁV^Á çç^ ÁÁæ ç áÁá^ &Á | ^ |Á |^áá @ } Á } á \* Á @ } | Á |Áç^ } o@Áæç |Áá áÁá | |{ ^ } oÁ | { ç } } á \* Á ç^ÁÉÁç | { á^Á@Á áá ~ { Á } } á \* Á |^áÁ |Á | ^ Áá áá@Á ~ á { ^ } oÁá^ |Á | |æç \* Á } Á | áá • Á |Á ^ç^ } Á | ^ } áÉ



U | |Áá } | |o@ÁVæç |Áá áÁQ | |{ ^ } o@ÁÁ |^á • Á ççç | , Á | ^ Á | | |Á | } | |ç o@Á ~ á { ^ } É

ÓÁæ æ^Á Á@Á |æç \* Á | ááá } • ÉÖ |Á | oÁ |æ Á@ÁVæç |Á ááá ^á Á |Áæ |ç Ááá • |Á | |Áá • ÉÁ @ } Á |æç \* Á | , } Ááá |Á |Á } Á oÁ |Ááá |Áá | áá • ÉÁÁáá á \* Ááá & á &^æ^Á • Á • Á çç^ | Áæ^Áá áÁá^ &Á | ^ |Á |^áÉÁV @ } Á |æç \* Á |Áæááá , æ • Á • ç@ÁVæç |Ááá @ \* Á áá } á \* Á @ Áá áÁá^ &Á | ^ |Á |^áÉÁV Áæ æ^Á Ááááá ~ } áÁ | ^ áá ááá ááá ~ oÁ |Á@Á çç^ Á ~ ÉÁUÚÉÁÉÉ

Uæ^Áá áÁáááá | U |æç } Áááá } ÁÉÉÉ

# CD9F5HCB

CD9F5HCB

**- "%GfUfhbj 'h YHFUMcf**

V@Á| [ &ã~ |^Át Á cœó@ Átæq |Á Á [ á^|Á ] ^&æE  
 Ü^~|Áq Á@ Átæq |Á ] ^|æ |qÁ æ ~ æÁt |Á cœq \*  
 ] | [ &ã~ |^Át |Á [ ~ |Á ææ |æÁtæq |ÉÁÓ [ ] • |œæ  
 æ c@ |ã^ãÁ á^æ|Á á@ Á • cœq \* Á ] | [ &ã~ |^Á t  
 ~ } &^æÉÁÓ ) • ^Á@ ÁÉ [ á cœ } d | Á^ç^|Á Á Á @  
 | | , ^|ãÁ [ • ææ } æ á@ ÁUVUÁ Á á^ ) \* æ^áÁ^ | ^  
 • cœq \* Á@ Átæq |ÉÁÚÚÈÈ€FH



**- "&6 fU YUbX'8 IZZfYbHJ' @W'GYHbj**

T æ^Á~ |^Á@ Átæq |Á |æ^Áæ Á Á [[ á^|Á ] ^|ææ \*  
 & } áææ } ÉÁV:æq |Á:æ^Á&æ Áà^Á•^Áq Á ] ^|ææ  
 á á^ ) ^ } d^ Áæ | , á \* Á • á \* |^Á^æÁ , @^|Á:æ á \*  
 ææ } Á | Á | &^áÁt \* ^c@ |Áq Á | [ çæ^Á • ~ |œ^ | ~ •  
 |^æÁ , @^|Á:æ á \* ÉÁÚÚÁT UÙVÁÖÜQÖ ÖÁÖÖ  
 UÚÖÜÖÖ ÖÁÖÜPÖÖWÖÖ ÉÁVÖÖÁÖÜÖÖ ÖÁÖÖÖÖ  
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 c | } á \* ÉÁV @ } Á } \* æ^á@ Ááá~^| ^ } æÁ | & Á á |  
 ] | ^ç^ ) cÁ | Á | á á@ Átæq |Á+ [ { Ác | } á \* ÉÁÖ | á \*  
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 UÚÚÈÈ€FH

Üææ á \* Á@ Á [ , ^|

Üæ^Áæ áÁÜ^æÁqææ U ] ^|ææ } Á^&q } ÁÉç

# CD9F5HCB

CD9F5HCB

Wā \* Ác@Ádæd íÁÈ [ q ó@æ&@æ ] d [ íÁç^íÈææ ^  
 c@Á [ , ^íÁí -Ác@Á\*í [ ~ } áÁææ [ ~ óí +Èí : Áó • óæ @  
 ^ ] [ ~ \* @Á d Á&^æÁæ ^ Á\*í [ ~ } áÁ [ à • ææ^ • ÈÁ Y @ }  
 íææ q \* Ác@Á [ , ^íÈæ æ^Á ~ ^ÁæíÁæ ] } ^ææ } Á [ q ó  
 æ^Á ^æ & ^íÁí Áæææ@áÁæ áÁææ æ óF^Á&^æææ & Áæ  
 { ææ ææ ^áÁæç ^ } Ác@Áí:æ^í q ^Áæ áÁc@Áá&ÈÁ  
 } ^æ • • æ Èí |ææ^Áæ Á } ] ^íÁíáá d q Á } Ác@ÁÈ [ q c  
 @æ&@æ ] d [ íÁç^íÁí Áí æá@Ác@á @Ác@Á [ , ^íÁææ  
 áÁææ ^áÁí Áææ [ æíÁí:æ^í q ^Áææ æ ^È



Op-53

## - " '8 f]i]b] 'H Y'HFUWcf 'UbX'æ d'Ya Yb]g

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Op-267\_A

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Op-267\_B

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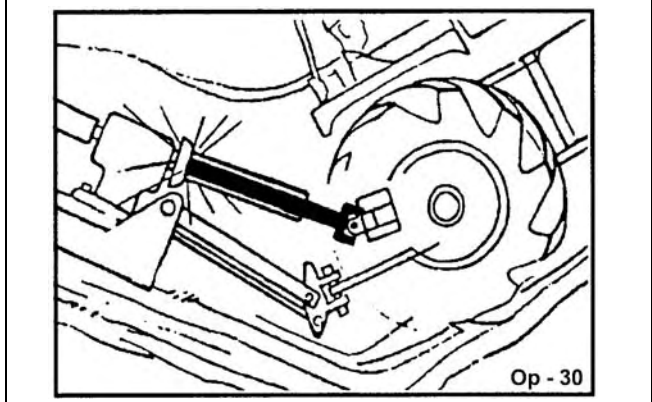
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CD9F5HCB

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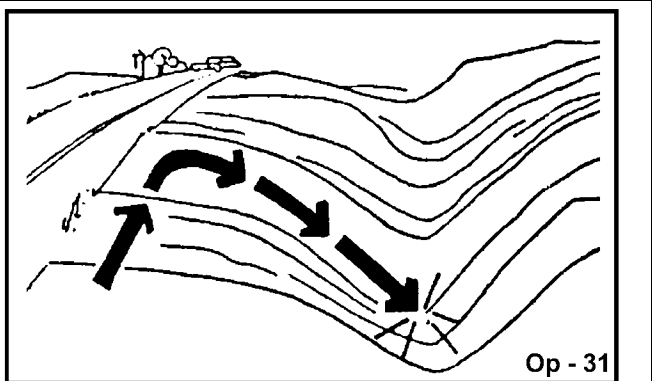
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**WARNING**

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# OPERATION

## **10.4 PTO RPM and Ground Speed**

Ground speed for mowing will depend upon the height, type, and density of vegetation to be cut. Recommended speed for efficient mower performance is between 2 and 5 mph(3-8 kph). However, to achieve optimum cut quality, it may be necessary to slow down to 2 mph. Operate the mower at its full rated PTO speed to maintain blade speed for a clean cut. Refer to the tractor operator's manual or the tractor instrument panel for the engine speed and gear to provide the required PTO and desired ground speed. Make sure that the mower is operating at its full rated speed before entering the vegetation to be cut. If it becomes necessary to temporarily regulate engine speed, increase or decrease the throttle gradually.

Ground speed is achieved by transmission gear selection and not by the engine operating speed. The operator may be required to experiment with several gear range combinations to determine the best gear and range which provides the most ideal performance from the mower and most efficient tractor operation. As the severity of cutting conditions increase, the ground speed should be decreased by selecting a lower gear to maintain the proper operating PTO speed. *OPS-R-0025*



Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)



Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph(3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

## **10.5 Operating the Mower**

Only operate the mower from the tractor operator's seat with the seatbelt securely fastened. The tractor must be equipped with a ROPS in the raised position or a ROPS cab.

The mower is designed to cut vegetation up to 2" in diameter. Sharp blades will produce a cleaner cut and require less power. Travel at a speed that allows the mower sufficient time to cut through the vegetation and maintain the PTO operating speed to prevent overloading the mower and tractor. Choose a driving pattern that provides the maximum pass length and minimizes turning.

Under certain conditions, tractor tires may roll some grasses down preventing them from being cut at the same height as the surrounding area. When this occurs, reduce the tractor ground speed while maintaining the operating speed of the mower. A slower ground speed will permit grasses to at least partially rebound and be cut. Taking a partial cut and/or reversing the direction of travel may also help produce a cleaner cut.

Avoid mowing in the reverse direction when possible. In situations where the mower must be backed to access areas to be cut, make sure there are no persons or other foreign debris behind the mower before mowing in reverse. When mowing in reverse, operate the tractor and mower at a reduced ground speed to ensure tractor and mower control is maintained. *OPS-R-0026*



# CD9F5HCB

CD9F5HCB

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Op-37

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Op-266

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Op - 55

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CD9F5HCB



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# CD9F5HCB

CD9F5HCB

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Op-313



Op-37

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# CD9F5HCB

CD9F5HCB

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Op-25

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Op - 46

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Op-47

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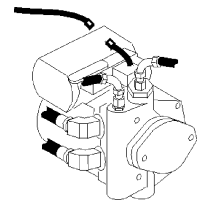
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# A5-BH9B5B79



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A5-BH9B5B79

# A5-BH9B5B79

A5-BH9B5B79

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## HC FEI 9 GD97 = 7 5HCBG

### Torque for Standard Fasteners

| Nominal Dia.<br>(in.) | threads per inch | Grade 2           |                        |                       | Grade 5           |                        |                       | Grade 8           |                        |                       | Grade 9           |                        |                       |
|-----------------------|------------------|-------------------|------------------------|-----------------------|-------------------|------------------------|-----------------------|-------------------|------------------------|-----------------------|-------------------|------------------------|-----------------------|
|                       |                  | Tightening Torque |                        |                       | Tightening Torque |                        |                       | Tightening Torque |                        |                       | Tightening Torque |                        |                       |
|                       |                  | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 |

### Unified Coarse Thread Series

| Nominal Dia. (in.) | Threads per inch | 49 in-lbs | 59 in-lbs | 66 in-lbs | 76 in-lbs | 86 in-lbs | 101 in-lbs | 107 in-lbs | 122 in-lbs | 143 in-lbs | 126 in-lbs | 143 in-lbs | 168 in-lbs |
|--------------------|------------------|-----------|-----------|-----------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|
| 1/4                | 20               | 49        | 59        | 66        | 76        | 86        | 101        | 107        | 122        | 143        | 126        | 143        | 168        |
| 5/16               | 18               | 101       | 122       | 135       | 157       | 178       | 209        | 221        | 251        | 295        | 259        | 294        | 346        |
| 3/8                | 16               | 15 ft-lbs | 18 ft-lbs | 20 ft-lbs | 23 ft-lbs | 26 ft-lbs | 31 ft-lbs  | 33 ft-lbs  | 37 ft-lbs  | 44 ft-lbs  | 38 ft-lbs  | 43 ft-lbs  | 51 ft-lbs  |
| 7/16               | 14               | 24        | 29        | 32        | 37        | 42        | 49         | 52         | 59         | 70         | 61         | 70         | 82         |
| 1/2                | 13               | 37        | 44        | 49        | 57        | 64        | 75         | 80         | 90         | 106        | 94         | 106        | 125        |
| 9/16               | 12               | 53        | 63        | 70        | 82        | 92        | 109        | 115        | 130        | 154        | 135        | 153        | 180        |
| 5/8                | 11               | 73        | 87        | 97        | 113       | 128       | 150        | 159        | 180        | 212        | 186        | 211        | 248        |
| 3/4                | 10               | 129       | 155       | 172       | 200       | 227       | 267        | 282        | 320        | 376        | 331        | 375        | 441        |
| 7/8                | 9                | 125       | 150       | 167       | 322       | 365       | 429        | 455        | 515        | 606        | 533        | 604        | 710        |
| 1                  | 8                | 187       | 225       | 250       | 483       | 547       | 644        | 681        | 772        | 909        | 799        | 905        | 1065       |
| 1 1/8              | 7                | 266       | 319       | 354       | 596       | 675       | 794        | 836        | 966        | 1095       | 1288       | 1283       | 1510       |
| 1 1/4              | 7                | 375       | 450       | 500       | 840       | 952       | 1121       | 1163       | 1363       | 1545       | 1817       | 1810       | 2130       |
| 1 1/2              | 6                | 652       | 783       | 869       | 1462      | 1657      | 1950       | 2031       | 2371       | 2688       | 3162       | 2779       | 3150       |

### Fine Thread Series

| Nominal Dia. (in.) | Threads per inch | 56 in-lbs | 68 in-lbs | 75 in-lbs | 87 in-lbs | 99 in-lbs | 116 in-lbs | 123 in-lbs | 139 in-lbs | 164 in-lbs | 144 in-lbs | 163 in-lbs | 192 in-lbs |
|--------------------|------------------|-----------|-----------|-----------|-----------|-----------|------------|------------|------------|------------|------------|------------|------------|
| 1/4                | 28               | 56        | 68        | 75        | 87        | 99        | 116        | 123        | 139        | 164        | 144        | 163        | 192        |
| 5/16               | 24               | 112       | 135       | 150       | 174       | 197       | 231        | 245        | 278        | 327        | 287        | 325        | 383        |
| 3/8                | 24               | 17 ft-lbs | 20 ft-lbs | 23 ft-lbs | 26 ft-lbs | 30 ft-lbs | 35 ft-lbs  | 37 ft-lbs  | 42 ft-lbs  | 49 ft-lbs  | 43 ft-lbs  | 49 ft-lbs  | 58 ft-lbs  |
| 7/16               | 20               | 27        | 32        | 36        | 41        | 47        | 55         | 58         | 66         | 78         | 68         | 78         | 91         |
| 1/2                | 20               | 41        | 49        | 55        | 64        | 72        | 85         | 90         | 102        | 120        | 105        | 120        | 141        |
| 9/16               | 18               | 59        | 71        | 78        | 91        | 103       | 121        | 128        | 146        | 171        | 151        | 171        | 201        |
| 5/8                | 18               | 82        | 99        | 110       | 127       | 144       | 170        | 180        | 204        | 240        | 211        | 239        | 281        |
| 3/4                | 16               | 144       | 173       | 192       | 223       | 253       | 297        | 315        | 357        | 420        | 369        | 418        | 492        |
| 7/8                | 14               | 138       | 165       | 184       | 355       | 403       | 474        | 502        | 568        | 669        | 588        | 666        | 784        |
| 1                  | 14               | 210       | 252       | 280       | 542       | 614       | 722        | 765        | 867        | 1020       | 896        | 1016       | 1195       |
| 1 1/8              | 12               | 298       | 357       | 397       | 668       | 757       | 890        | 1083       | 1227       | 1444       | 1269       | 1439       | 1693       |
| 1 1/4              | 12               | 415       | 498       | 553       | 930       | 1055      | 1241       | 1509       | 1710       | 2012       | 1768       | 2004       | 2358       |
| 1 1/2              | 12               | 734       | 880       | 978       | 1645      | 1865      | 2194       | 2668       | 3024       | 3557       | 3127       | 3544       | 4169       |

Torque values for 1/4 and 5/16 in series are in inch-pounds. All other torque values are in foot-pounds. K = 0.15 for "lubricated" conditions D = Nominal Diameter  
 Torque values calculated from formula T=KDF, where K = 0.17 for zinc plated and dry conditions F = Clamp Load  
 K = 0.20 for plain and dry conditions

### Torque-Tension Relationship for Metric Fasteners

| Nominal Dia. (mm) | Pitch | Class 4.6         |                        |                       | Class 8.8         |                        |                       | Class 10.9        |                        |                       | Class 12.9        |                       |
|-------------------|-------|-------------------|------------------------|-----------------------|-------------------|------------------------|-----------------------|-------------------|------------------------|-----------------------|-------------------|-----------------------|
|                   |       | Tightening Torque |                        |                       | Tightening Torque |                        |                       | Tightening Torque |                        |                       | Tightening Torque |                       |
|                   |       | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry Plated<br>K = 0.17 | Dry plain<br>K = 0.20 | Lubed<br>K = 0.15 | Dry plain<br>K = 0.20 |
| 3                 | 0.5   | 0.28              | 0.32                   | 0.38                  | 0.73              | 0.82                   | 0.97                  | 1.0               | 1.2                    | 1.4                   | 1.2               | 1.6                   |
| 3.5               | 0.6   | 0.44              | 0.50                   | 0.59                  | 1.1               | 1.3                    | 1.5                   | 1.6               | 1.9                    | 2.2                   | 1.9               | 2.5                   |
| 4                 | 0.7   | 0.66              | 0.74                   | 0.87                  | 1.7               | 1.9                    | 2.3                   | 2.4               | 2.7                    | 3.2                   | 2.8               | 3.8                   |
| 5                 | 0.8   | 1.3               | 1.5                    | 1.8                   | 3.4               | 3.9                    | 4.5                   | 4.9               | 5.5                    | 6.5                   | 5.7               | 7.6                   |
| 6                 | 1     | 2.3               | 2.6                    | 3.0                   | 5.8               | 6.6                    | 7.7                   | 8.3               | 9.4                    | 11                    | 9.7               | 13                    |
| 6                 | 1.25  | 2.1               | 2.3                    | 2.7                   | 5.3               | 6.0                    | 7.0                   | 7.6               | 8.6                    | 10                    | 8.8               | 12                    |
| 7                 | 1     | 3.8               | 4.3                    | 5.0                   | 9.7               | 11                     | 13                    | 14                | 16                     | 19                    | 16                | 22                    |
| 8                 | 1     | 5.9               | 6.6                    | 7.8                   | 15                | 17                     | 20                    | 22                | 24                     | 29                    | 25                | 34                    |
| 8                 | 1.25  | 5.5               | 6.2                    | 7.3                   | 14                | 16                     | 19                    | 20                | 23                     | 27                    | 24                | 31                    |
| 10                | 1.25  | 11                | 13                     | 15                    | 29                | 33                     | 39                    | 42                | 48                     | 56                    | 49                | 66                    |
| 10                | 1.5   | 11                | 12                     | 14                    | 28                | 32                     | 37                    | 40                | 45                     | 53                    | 47                | 62                    |
| 12                | 1.25  | 21                | 23                     | 28                    | 53                | 60                     | 71                    | 76                | 86                     | 101                   | 89                | 119                   |
| 12                | 1.5   | 20                | 22                     | 26                    | 51                | 58                     | 68                    | 73                | 82                     | 97                    | 85                | 113                   |
| 12                | 1.75  | 19                | 21                     | 25                    | 49                | 55                     | 65                    | 70                | 79                     | 93                    | 81                | 108                   |
| 14                | 1.25  | 26                | 29                     | 34                    | 66                | 75                     | 89                    | 95                | 108                    | 127                   | 111               | 148                   |
| 14                | 1.5   | 28                | 32                     | 37                    | 72                | 82                     | 96                    | 103               | 117                    | 138                   | 121               | 161                   |
| 14                | 2     | 30                | 34                     | 40                    | 78                | 88                     | 104                   | 111               | 126                    | 148                   | 130               | 173                   |
| 16                | 1.5   | 50                | 57                     | 67                    | 129               | 146                    | 171                   | 184               | 208                    | 245                   | 215               | 287                   |
| 16                | 2     | 47                | 53                     | 62                    | 121               | 137                    | 161                   | 173               | 196                    | 230                   | 202               | 269                   |
| 18                | 1.5   | 73                | 82                     | 97                    | 187               | 212                    | 249                   | 268               | 303                    | 357                   | 313               | 417                   |
| 18                | 2.5   | 65                | 73                     | 86                    | 167               | 189                    | 222                   | 239               | 270                    | 318                   | 279               | 372                   |
| 20                | 2.5   | 91                | 104                    | 122                   | 236               | 267                    | 314                   | 337               | 382                    | 449                   | 394               | 525                   |

Clamp load calculated as 75% of the proof load for specified bolts. K = 0.15 for "lubricated" conditions D = Nominal Diameter  
 All torque values are listed in foot-pounds K = 0.17 for zinc plated, dry conditions F = Clamp Load  
 Torque values calculated from formula T=KDF, where K = 0.20 for plain and dry conditions

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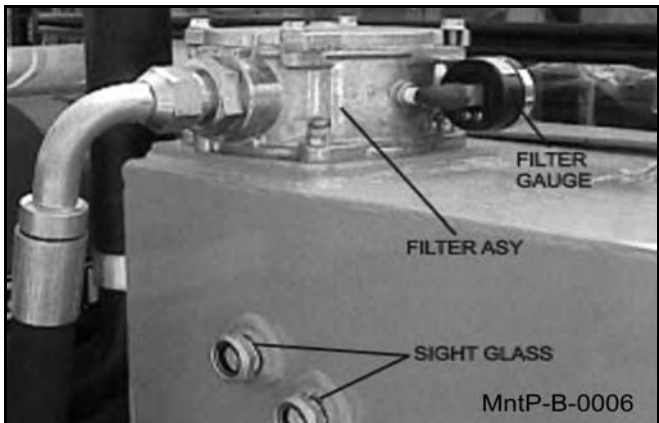
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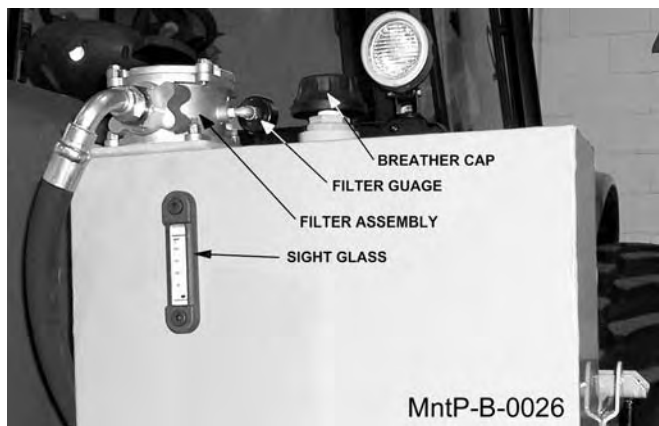
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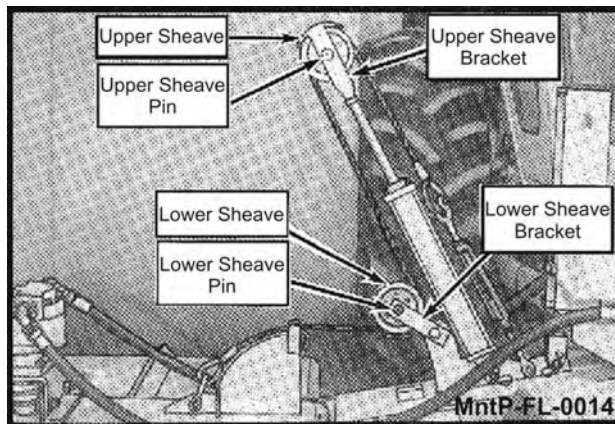
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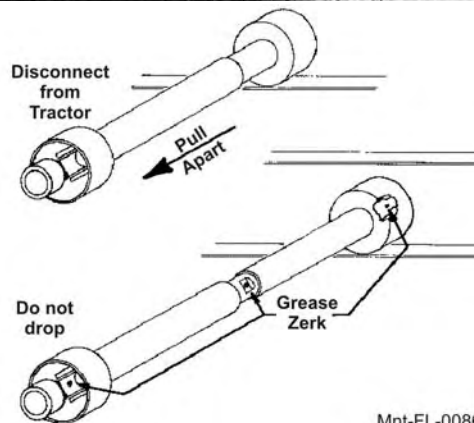
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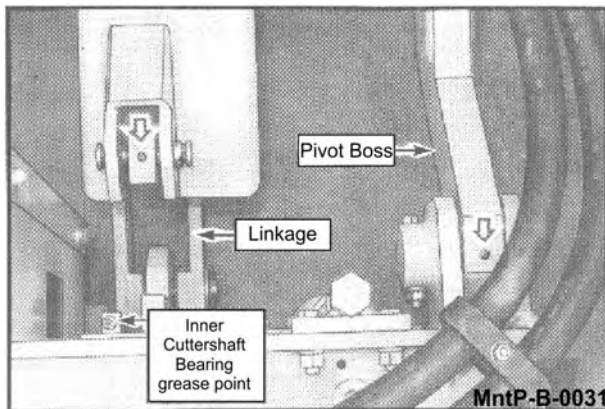
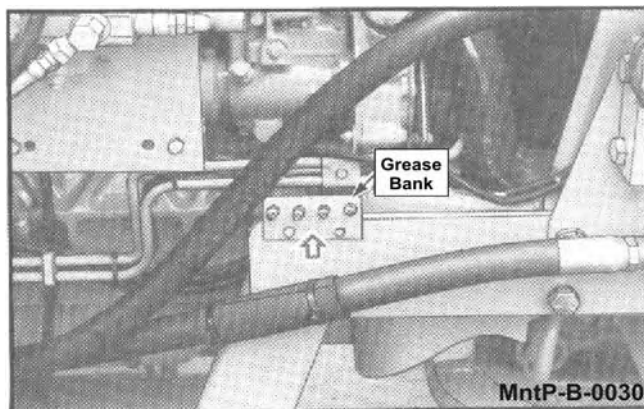
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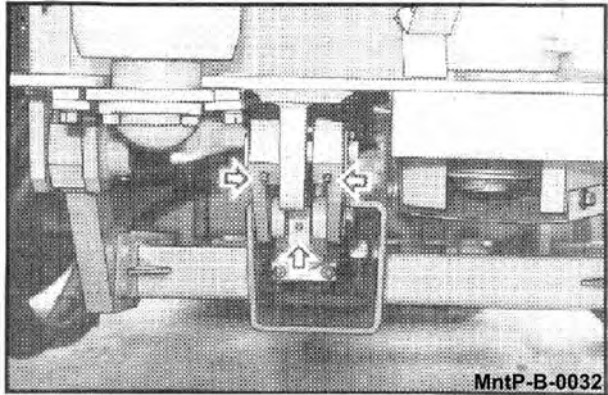
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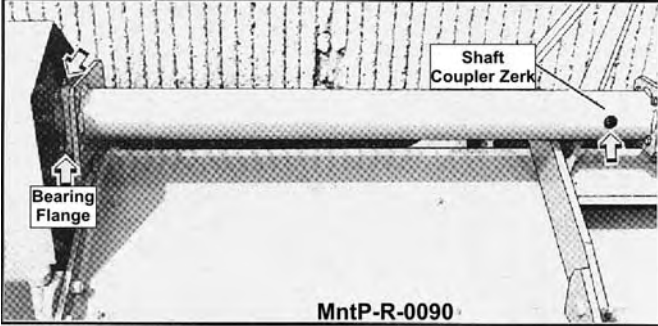
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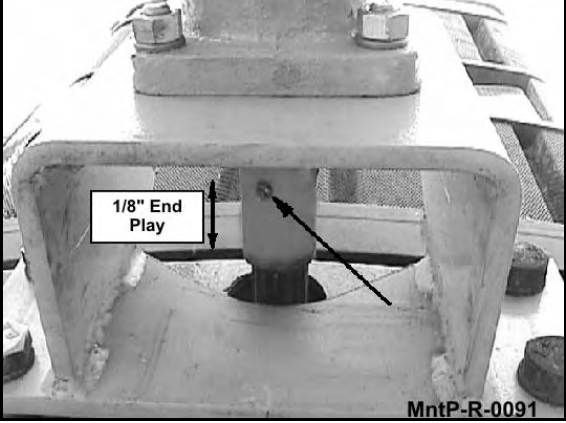
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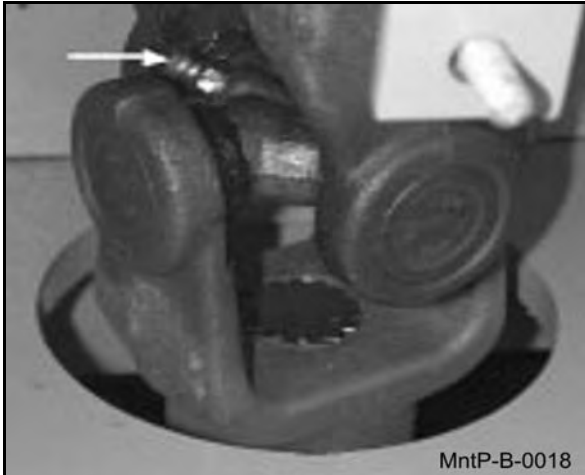
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A5-BH9 B5 B7 9

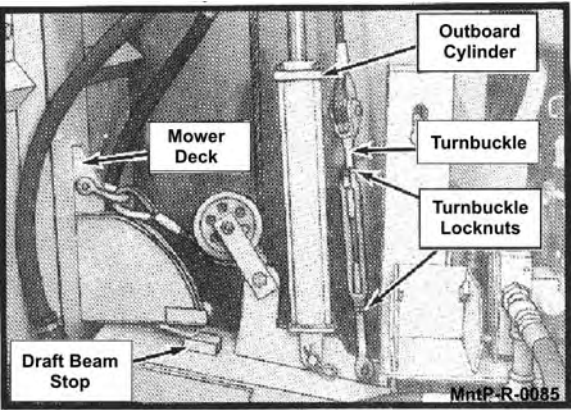
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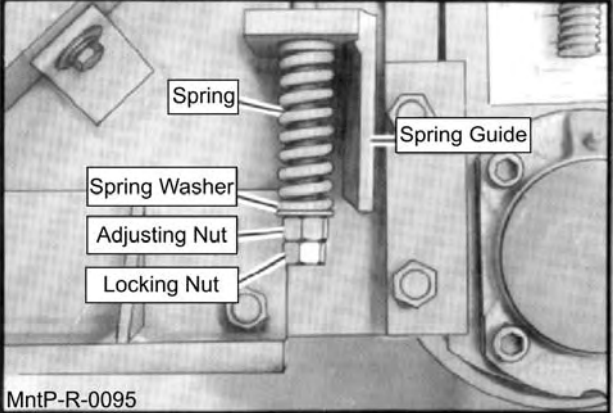
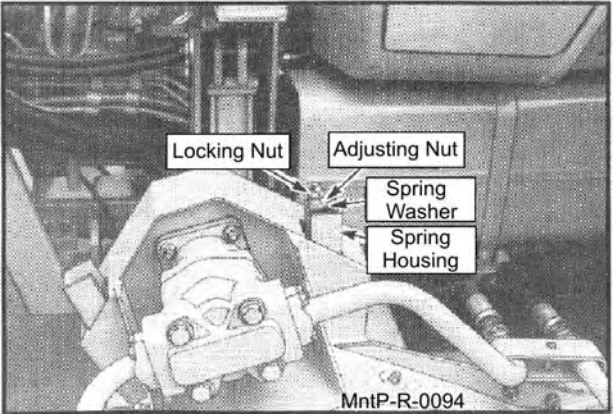
# A5-BH9B5 B7 9

A5-BH9B5 B7 9

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# A5-BH9 B5 B7 9

## FCGH5 H9BG-CB9F

### STANDARD DUTY REAR FLAILS

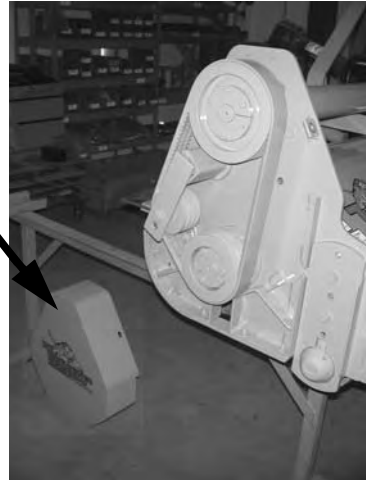
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A5-BH9 B5 B7 9



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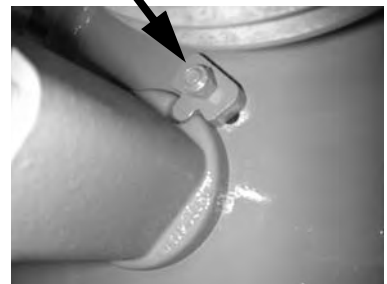
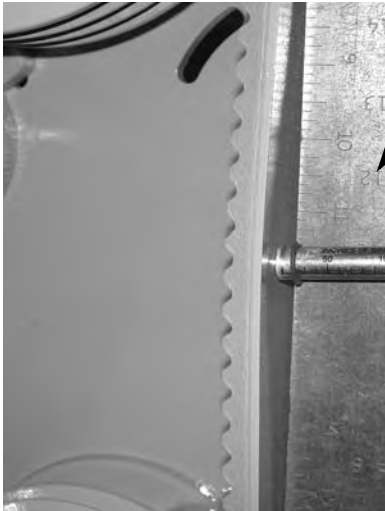


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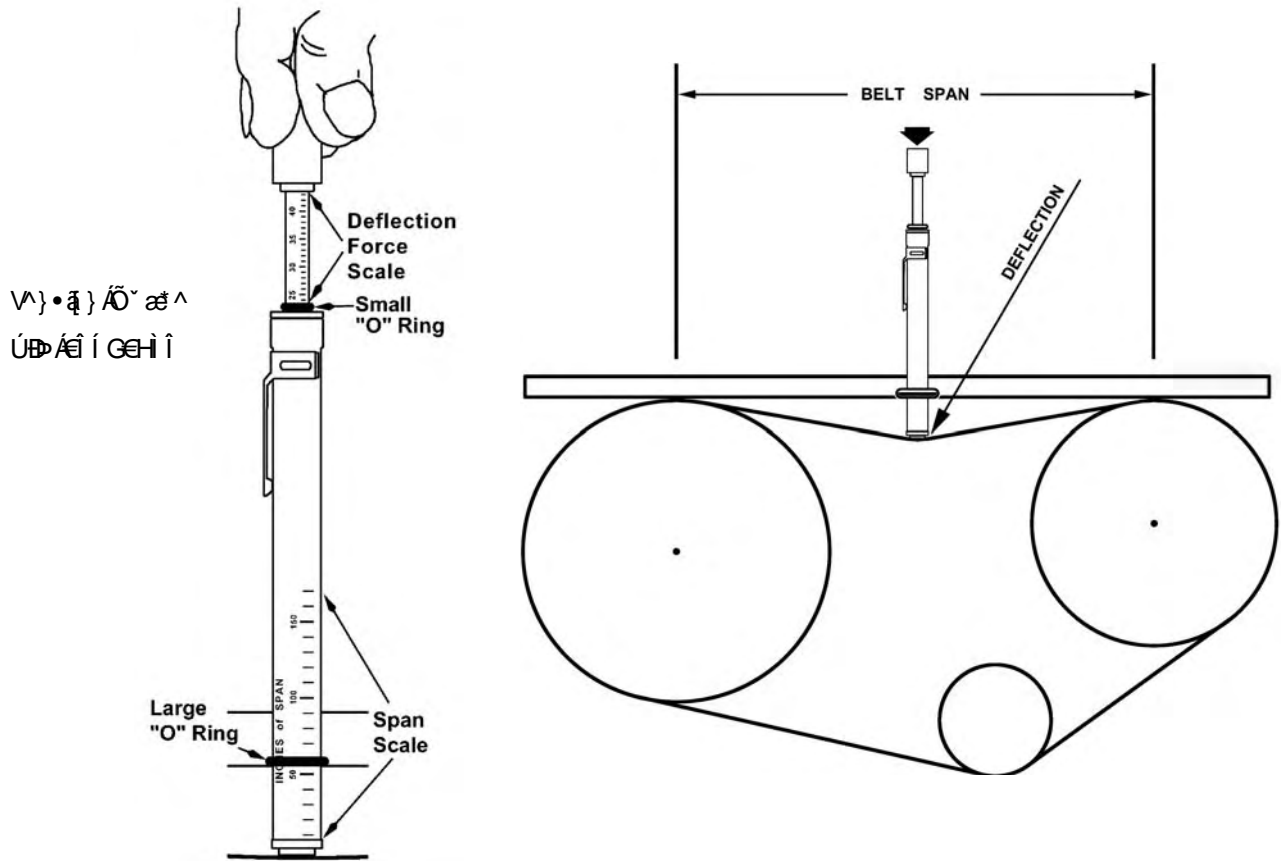
# A5-BH9B5B79

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## H9BG-CB9F`A95GI F9A9BH'DFC798I F9

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- ÏÈ ÞUVÒÁ@Áæ Á-Á@Á^Áæ] Á Á\|Á] æ Á Á Á Á@Á] æ Á Á æ~!^Á Á) È

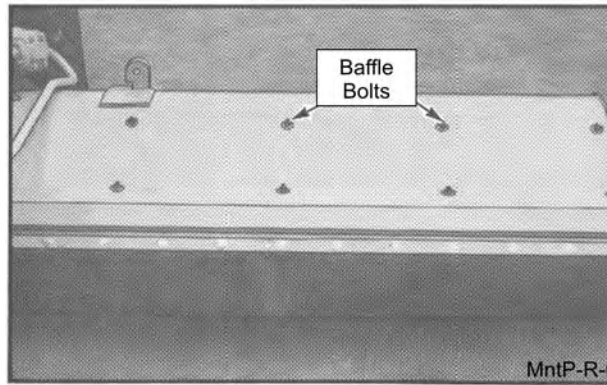
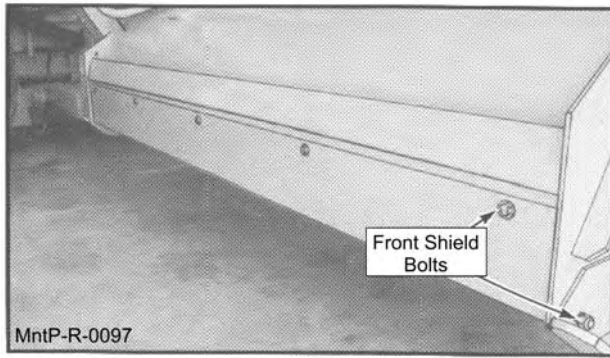
### Deflection Force Values - Standard Duty New Belt: 20 to 25 pounds Used Belt: 12 to 20 pounds



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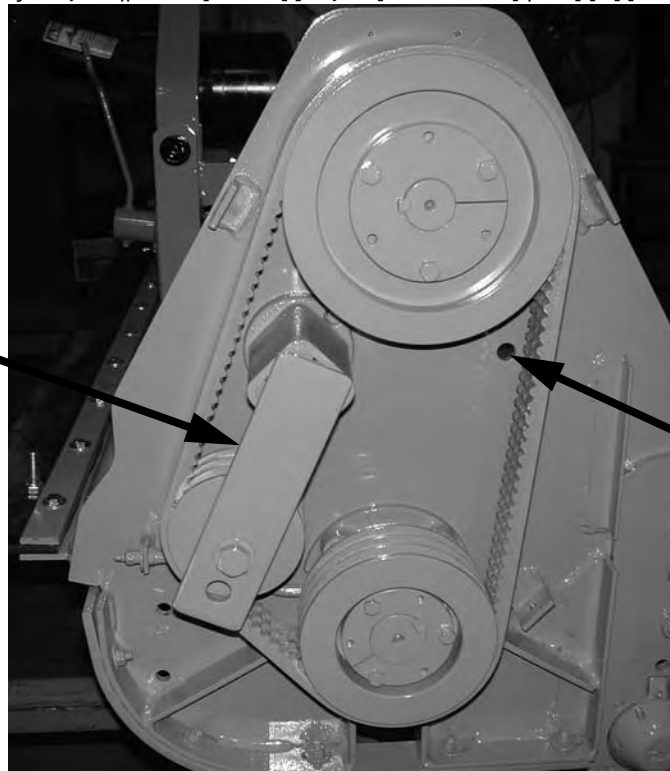


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# A5-BH9B5 B7 9

## Flail Axe Blade Bolt Inspection

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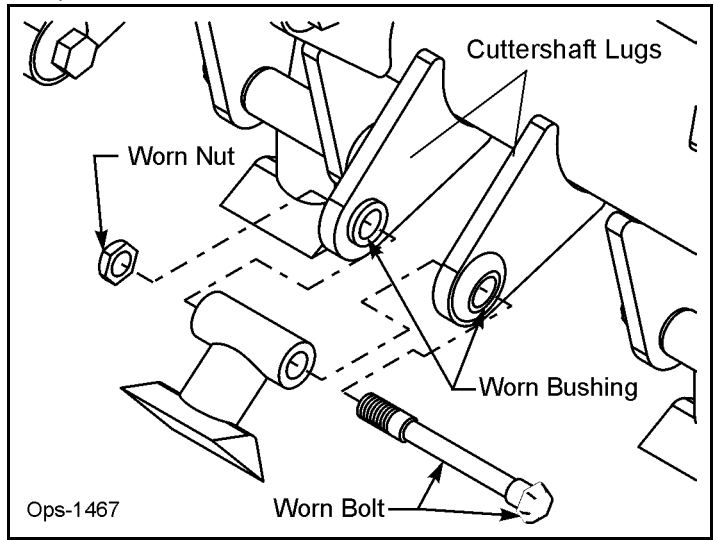


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# MAINTENANCE

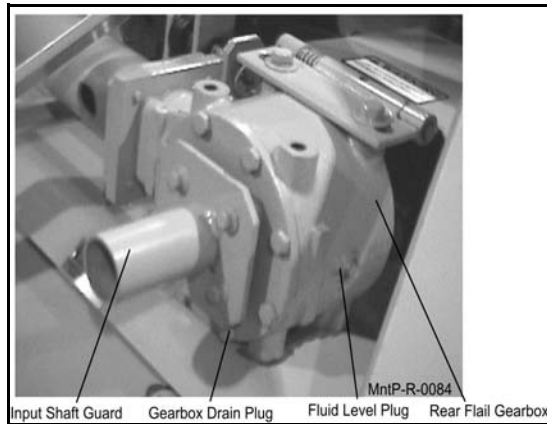
MAINTENANCE

## RECOMMENDED FILLING INSTRUCTIONS FOR REAR FLAIL GEARBOX

When filling or checking the fluid level, the unit should be parked on a level surface with rear flail down on surface, shut OFF, and cold, (at ambient temperature).

Remove the fluid level plug located on the side of the gear box. The gear box should be filled to the bottom of the fluid level hole. If necessary, use 75-90 wt. PAO Synthetic Extreme Pressure Gear Lube to raise level to bottom of the hole.

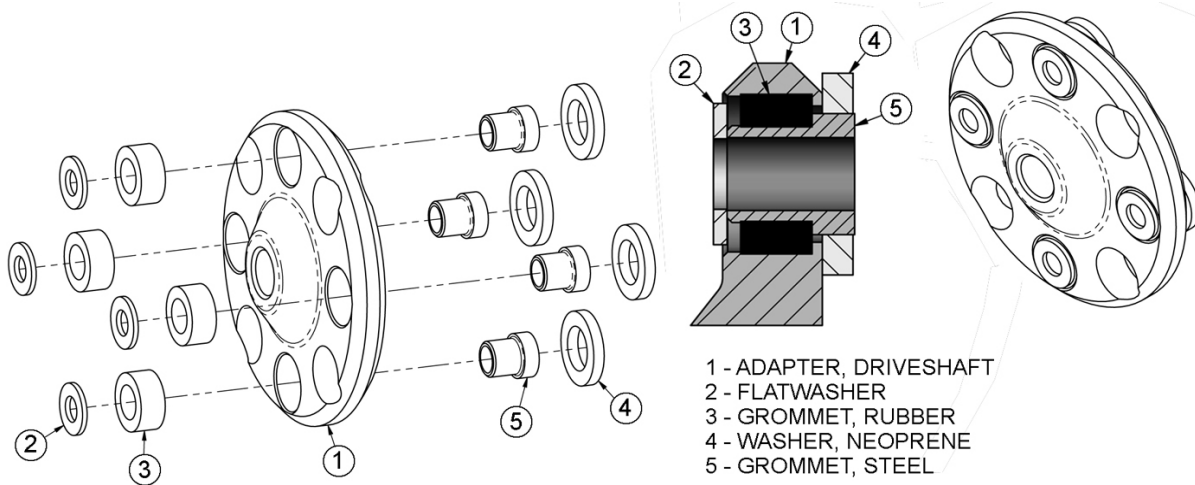
Do not overfill. excessive gear oil will run back out of the hole. Reinstall fluid level plug into gearbox. If gearbox has been overfilled, the excess may be expelled through the pressurized breather.



## MAINTENANCE OF CRANKSHAFT ADAPTER ASSEMBLY (RIGID ENGINE MOUNT TRACTORS ONLY)

If replacement of components of the crankshaft adapter assembly is required, follow the assembly procedures shown below. Seat rubber grommet completely into counterbore, then seat steel grommet completely into rubber grommet while rubber grommet is supported.

(ASM-JD-0051 CRANKSHAFT ADAPTER MAINTENANCE)



A5-BH9B5B79

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A5-BH9B5B79

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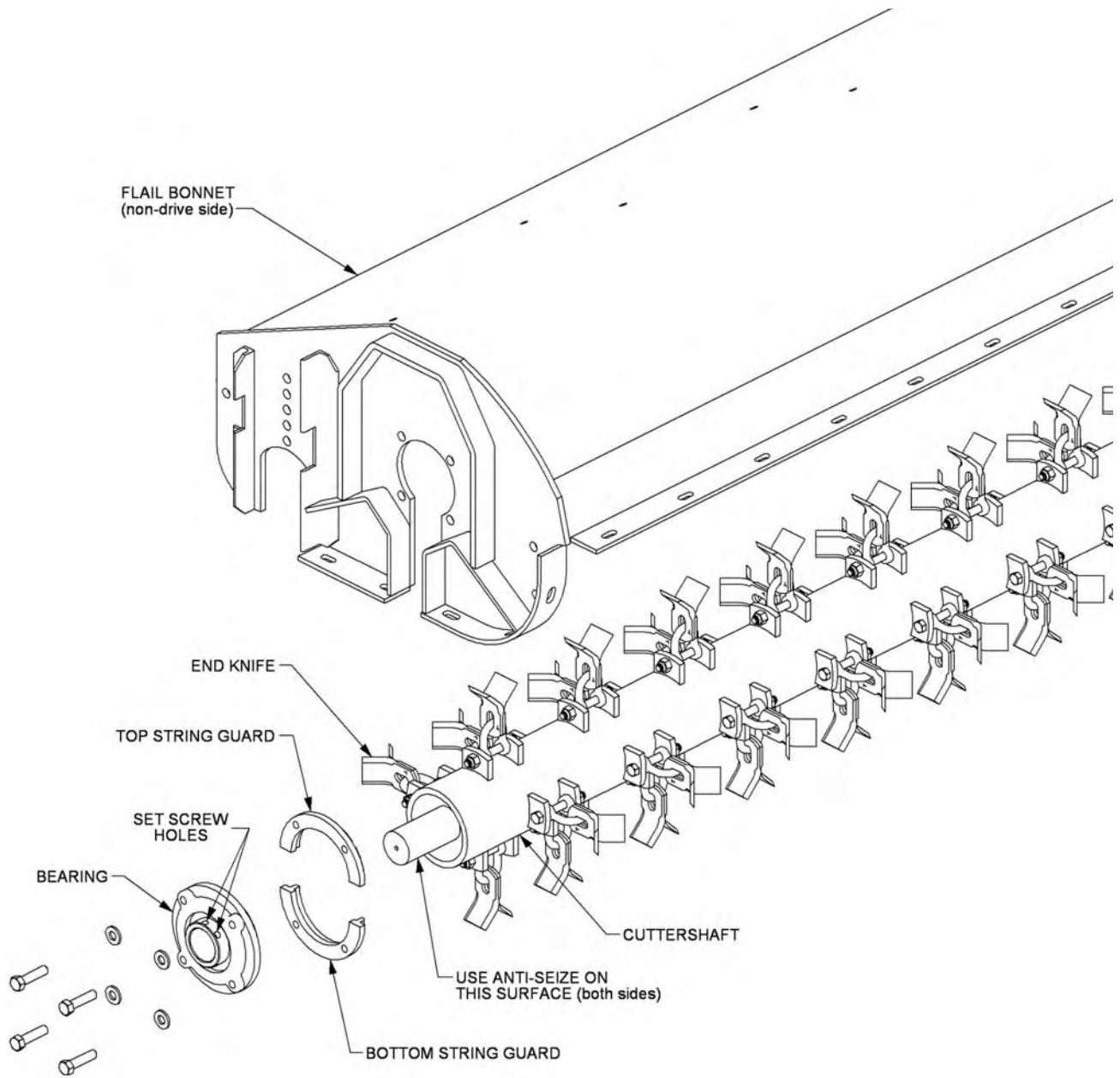
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A5-BH9B5B79



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# KUB M135GX SIDE FLAIL

## PARTS SECTION

# PART NAME INDEX

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| VTCEVQT'O QWP V'MK                                 | 6  |
| VTCEVQT'O QWP V'MK/'J [ FTCWN&U                    | 8  |
| 4'URQQN'ECDNG'EQP VTQN'UVCP F                      | :  |
| ECDNG'O CP WCN+'N&H'XCNXG'O QWP V/'4'URQQN.'ECDN   | 32 |
| ECDNG'O CP WCN+'N&H'XCNXG'O QWP V/'4'URQQN.'EQO DQ | 34 |
| P QVGLU  | 36 |

## PARTS ORDERING GUIDE

The following instructions are offered to help eliminate needless delay and error in processing purchase orders for the equipment in this manual.

1. The Parts Section is prepared in logical sequence and grouping of parts that belong to the basic machine featured in this manual. Part Numbers and Descriptions are given to help locate the parts and quantities required.
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NOTE: When ordering replacement decals, refer to the part numbers and descriptions listed in the safety section in the front of this manual.

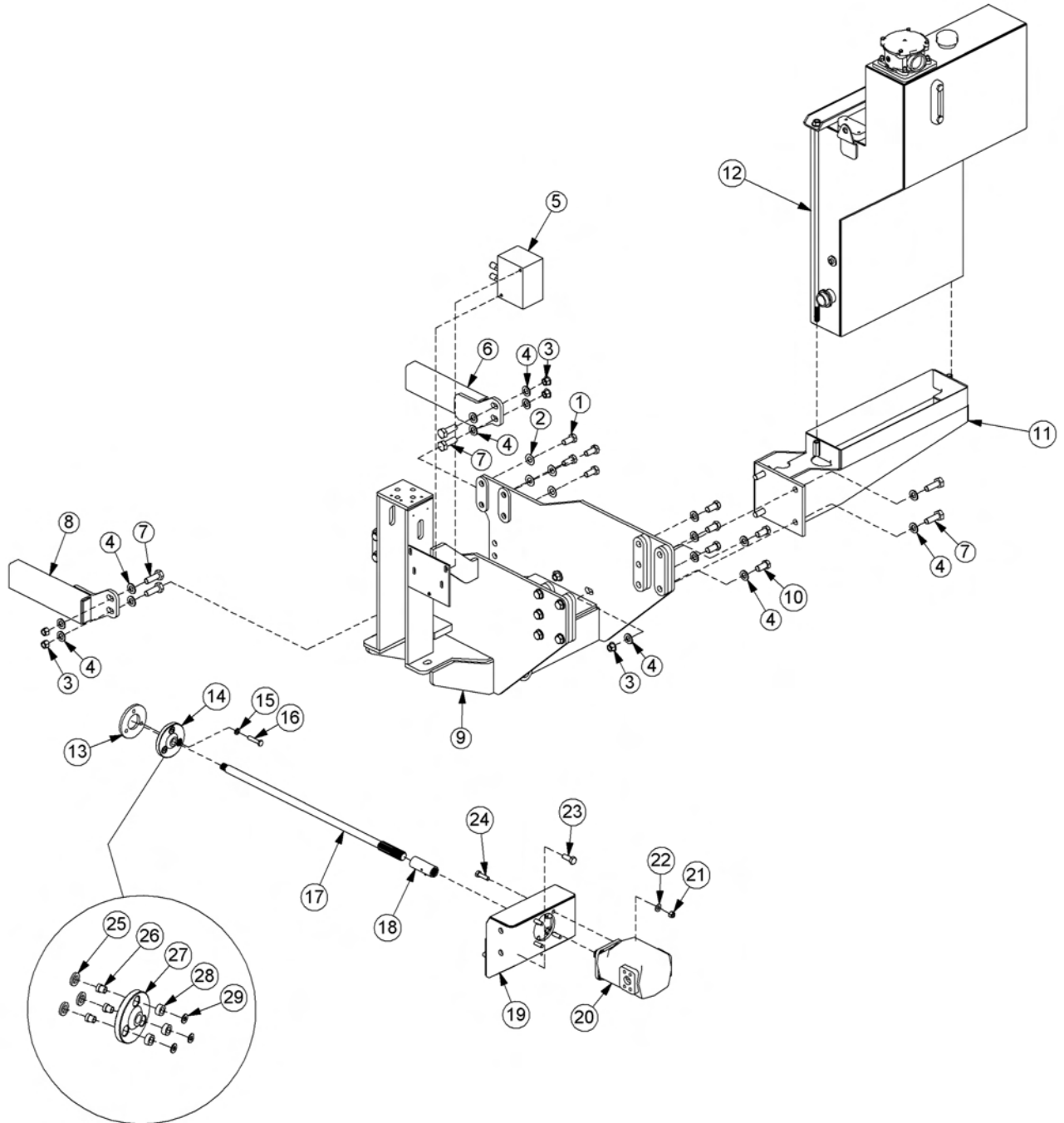


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Direct any questions regarding parts to:

**Tiger Corporation**  
3301 N. Louise Ave.  
Sioux Falls, SD 57107  
1-800-843-6849  
1-605-336-7900

# TRACTOR MOUNT KIT

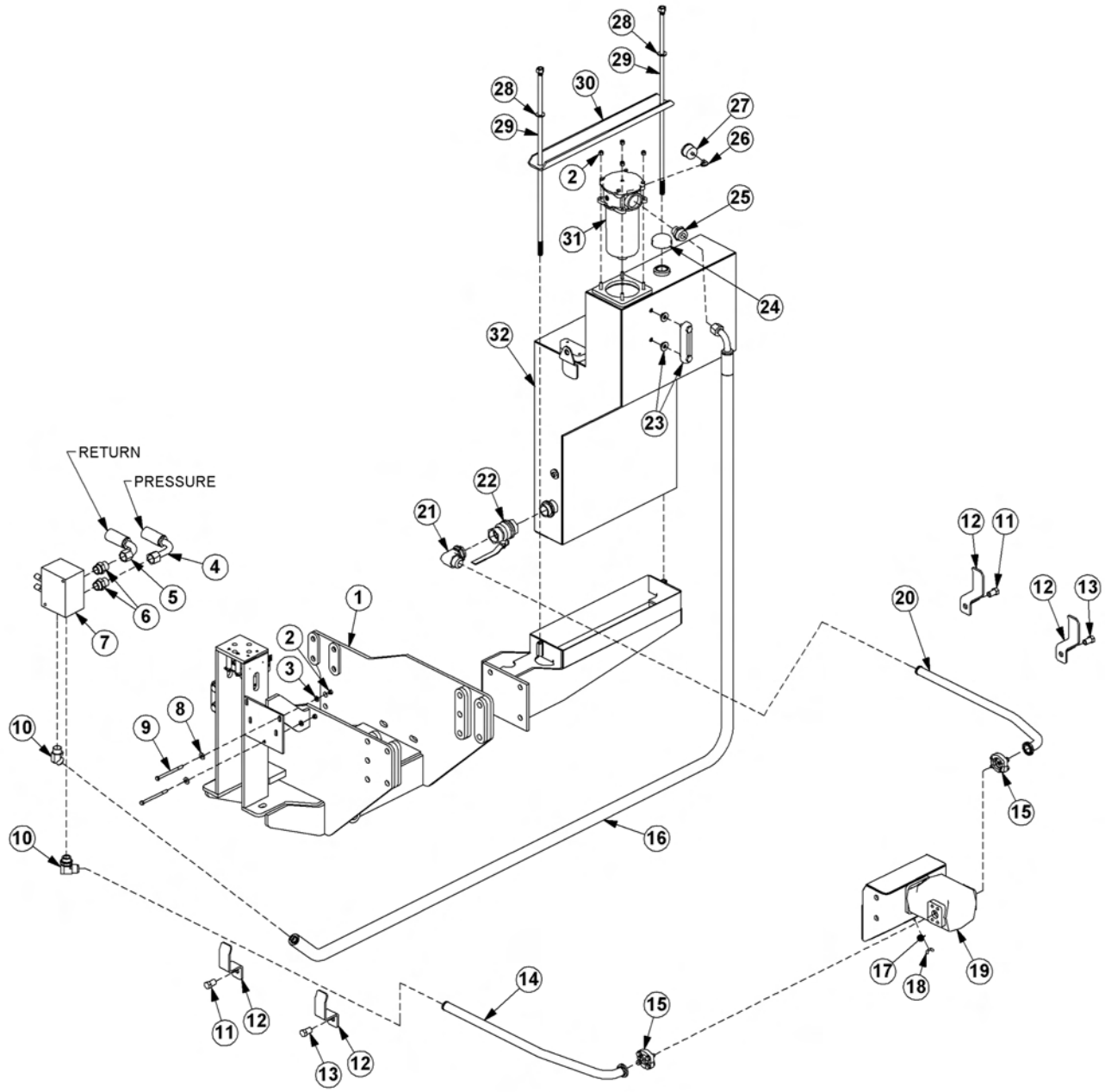


## TRACTOR MOUNT KIT

Continued...

| ITEM | PART NO.  | QTY. | DESCRIPTION                            |
|------|-----------|------|--|
| 3    | 28752753  | :    | ECRUETGY .3: O O 'Z'62O O .307R        |
| 4    | 28755227  | :    | HNCVY CUI GT.3: O O                    |
| 5    | 43: 47    | :    | J GZ'P WW.516\$.PE                     |
| 6    | 55: : 2   | 48   | HNCVY CUI GT.516\$.UCG                 |
| 7    | 287322: 5 | 3    | XCNXG.DTCMG                            |
| 8    | 28522455  | 3    | CZNG'DTCEG.NJ                          |
| 9    | 43: 55    | :    | ECRUETGY .516\$Z'4/316\$.PE            |
| :    | 28522454  | 3    | CZNG'DTCEG.TJ                          |
| ;    | 28522328  | 3    | O CR'HTCOG                             |
| 32   | 28752754  | 32   | ECRUETGY .42O O 'Z'62O O .307R         |
| 33   | 28522282  | 3    | O QWP V.J [ FTQ"VCPM                   |
| 34   | 289222: 2 | 3    | J [ FTCWNE"VCPM                        |
| 35   | 286225: 5 | 3    | URCEGT.ETPMUJ HV'CFRVT                 |
| 36   | 28922265  | 3    | CF CRVGT.ETCPMUJ CHV                   |
| 37   | 49946     | 5    | NQEMY CUI GT.34O O                     |
| 38   | 46: 84    | 5    | ECRUETGY .34O O 'Z'77O O .307R         |
| 39   | 28642376  | 3    | FTK'G'UJ CHV.RWOR                      |
| 3:   | 8V2597D   | 3    | EQWRN'I .36'URN'G.Y 1\ GTM             |
| 3:   | 285: 2278 | 3    | RWOR'OP V                              |
| 42   | 45374     | 3    | RWOR                                   |
| 43   | 43947     | 6    | J GZ'P WW.34\$.PE                      |
| 44   | 28755226  | 6    | HNCVY CUI GT.34\$.UCG                  |
| 45   | 8V4743    | 6    | ECRUETGY .38O O 'Z'62O O .307R         |
| 46   | 43954     | 6    | ECRUETGY .34\$Z'3/516\$.PE             |
| 47   | 28759226  | 5    | Y CUI GT.PGQRTGP G.07\$Z'307\$Z'08; \$ |
| 48   | 8V5424    | 5    | I TQO O GV.UVGGN.34O O                 |
| 49   | 8V2672    | 3    | ETCPMUJ CHV'CF CRVGT                   |
| 4:   | 8V543:    | 5    | I TQO O GV.TWDDGT                      |
| 4:   | 46: 59    | 5    | HNCVY CUI GT.9138\$.UCG                |

# TRACTOR MOUNT KIT - HYDRAULICS





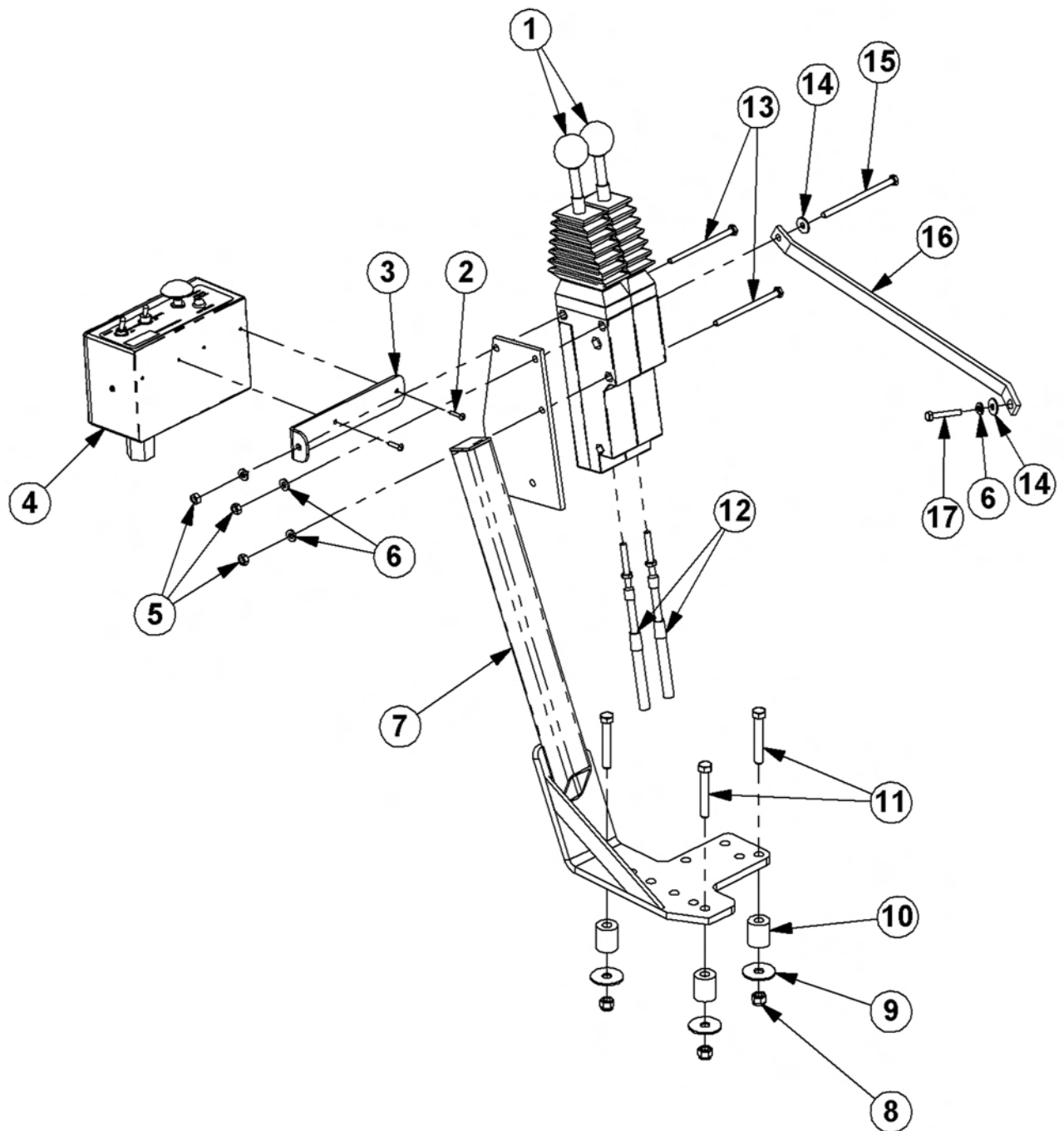
## TRACTOR MOUNT KIT - HYDRAULICS

Continued...

| ITEM | PART NO.  | QTY. | DESCRIPTION                                 |
|------|-----------|------|---|
| 3    | //////    | /    | O CRP "HTCOG", TGHGT"VQ"VTCEVQT"O QWP V"MKV |
| 4    | 43847     | 4    | J GZ'P WW.5E \$.PE                          |
| 5    | 43; ::    | 4    | NQEMY CUI GT.5E \$                          |
| 6    | 56468     | 3    | J QUG.3\$Z"; 2\$""UF 'EQO DQ'NKHV+          |
| ///  | 5637;     | 3    | J QUG.3\$Z"324\$""ZF 'EQO DQ'NKHV+          |
| //// | 56382     | 3    | J QUG.3\$Z"324\$""ZF 'ECDNG'NKHV+           |
| 7    | 56467     | 3    | J QUG.3\$Z"; 4\$""UF 'EQO DQ'NKHV+          |
| ///  | 56379     | 3    | J QUG.3\$Z"; 4\$""ZF 'EQO DQ'NKHV+          |
| //// | 5637;     | 3    | J QUG.3\$Z"; 2\$""ZF 'ECDNG'NKHV+           |
| 8    | 55777     | 4    | CF CRVGT.3\$O QT"Z"3\$O L                   |
| 9    | //////    | /    | DTCMG'XCXNG', TGHGT"VQ"VTCEVQT"O QWP V"MKV  |
| :    | 44238     | 4    | HNCVY CUI GT.5E \$                          |
| ;    | 43866     | 4    | ECRUETGY .5E \$Z'7\$.PE                     |
| 32   | 55776     | 4    | GNDQY .3\$O QT"Z"3\$O L67à                  |
| 33   | //////    | /    | ECRUETGY "", TGHGT"VQ"VTCEVQT"O QWP V"MKV   |
| 34   | 545: 4    | 6    | J QUG'ENCOR                                 |
| 35   | 28752732  | 4    | ECRUETGY .38O O"Z"47O O .3ØR                |
| 36   | 287227; 9 | 3    | J QUG.3\$Z"8: \$                            |
| 37   | VH6: 74   | 4    | HNCPI G'MKV                                 |
| 38   | 2872245;  | 3    | J QUG.3\$Z"346\$                            |
| 39   | 44236     | 3    | HNCVY CUI GT.316\$                          |
| 3:   | 5473;     | 3    | Y RPI 'P WW.316\$.PE                        |
| 3;   | //////    | 3    | RWOR", TGHGT"VQ"VTCEVQT"O QWP V"MKV         |
| 42   | 287224; 6 | 3    | J QUG.3/34\$Z"96\$                          |
| 43   | 56877     | 3    | GNDQY .3/34\$O QT"Z"3/34\$O L               |
| 44   | 5652;     | 3    | DCNN'XCXNG."3/34\$HQT                       |
| 45   | 28727289  | 3    | UK J V'I CMI G                              |
| ///  | 28725397  | 3    | UGC N'MKV.UK J V'I CMI G.NGP \              |
| 46   | 28727299  | 3    | ECR.RTG UWTG                                |
| 47   | 56286     | 3    | CF CRVGT.3/316\$O QT"Z"3\$O L               |
| 48   | VH6: ::   | 3    | UVTGGV"GNDQY .3E \$                         |
| 49   | 8V286;    | 3    | HKNVGT" I CMI G                             |
| 4:   | 55986     | 4    | HNCVY CUI GT.9138\$.UCG                     |
| 4;   | 285: 2236 | 4    | VIG'DQNV.UFG'VCP M                          |
| 52   | 28632574  | 3    | EJ CPPGN.OP V.VCP M                         |
| 53   | 28727266  | 3    | HKNVGT.RP /VCP MERNV                        |
| 54   | 289222; 2 | 3    | J [ FTCWNIE"VCP M'CUUGO DN]                 |
| ///  | 285: 2234 | 3    | J [ FTCWNIE"VCP M'Y GNF O GP V              |

KUB M135GX TSF

## 2 SPOOL CABLE CONTROL STAND

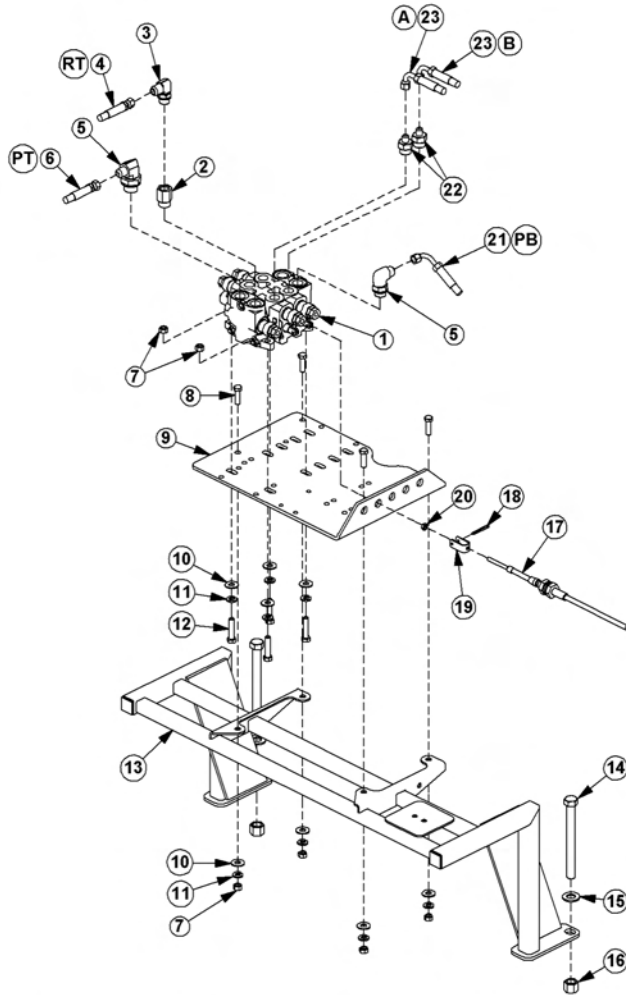


## 2 SPOOL CABLE CONTROL STAND

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                  |
|------|----------|------|------------------------------|
| 3    | 8V3473   | 4    | EDNEVTN'DQZ.3:2'FGI          |
| 4    | 28732324 | 3    | UY K/EJ DQZ.UK'G.I P F       |
| 5    | 566; 8   | 3    | DTMV.UY K/EJ DQZ.WP K        |
| 6    | 8V5; 73  | 4    | UETGY .OCEJ R'G.: /54'Z'34\$ |
| 7    | 43; : 8  | 6    | NQEMY CUI GT.316\$           |
| 8    | 43747    | 5    | J GZ'P WW.316\$.PE           |
| 9    | 45: 87D  | 3    | EDNEVTN'O V'DTM              |
| :    | 8V4837   | 5    | Y CUI GT.HGP FGT.51 \$       |
| ;    | 43849    | 5    | P[ NQEMP WW.51 \$.PE         |
| 32   | 492: 4D  | 5    | URCEGT                       |
| 33   | 43858    | 5    | ECRUETGY .51 '\$Z'4/34\$.PE  |
| 34   | 56845    | 4    | EDNEPVTN.344\$               |
| 35   | 43764    | 4    | ECRUETGY .316\$Z'6\$.PE      |
| 36   | 44236    | 4    | HNCVY CUI GT.316\$           |
| 37   | 43765    | 3    | ECRUETGY .316\$Z'6/34\$.PE   |
| 38   | 28592442 | 3    | DTMV.UVDN\ T                 |
| 39   | 28752747 | 3    | ECRUETGY .80 O'Z'62O O.3OR   |

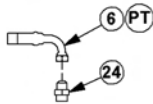
# CABLE (MANUAL) LIFT VALVE MOUNT - 2 SPOOL, CABLE



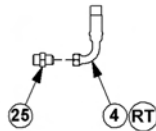
## HOSE ROUTING

A - TO INBOARD CYLINDER GLAND  
 B - TO OUTBOARD CYLINDER BUTT  
 PB - POWER BEYOND  
 RT - RETURN TO TRACTOR  
 PT - PRESSURE FROM TRACTOR

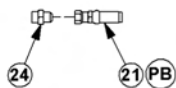
### TRACTOR PRESSURE



### TRACTOR RETURN



### TRACTOR POWER BEYOND

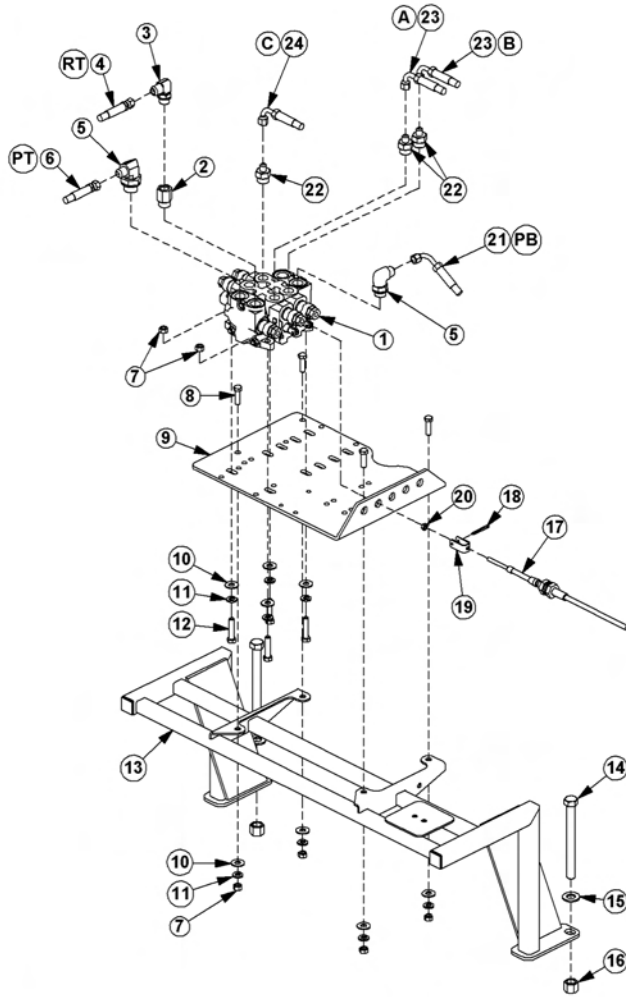


## CABLE (MANUAL) LIFT VALVE MOUNT - 2 SPOOL, CABLE

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                       |
|------|----------|------|-----------------------------------|
| 3    | 53974    | 3    | XCNXG.4"URQQN                     |
| 4    | 5489:    | 3    | CF CRVGT.71: \$O QT"Z"34\$HQT     |
| 5    | 555: 4   | 3    | GNDQY .34\$O QT"Z"34\$O L         |
| 6    | 5586;    | 3    | J QUG.34\$Z"72\$                  |
| 7    | 555: 5   | 4    | GNDQY .71: \$O QT"Z"34\$O L       |
| 8    | 557: 7   | 3    | J QUG.34\$Z"87\$                  |
| 9    | 43847    | :    | J GZ"P WW.51: \$.PE               |
| :    | 43853    | 6    | ECRUETGY .51: \$Z"3/34\$.PE       |
| ;    | 56844    | 3    | RNCVG.XCNXG.TGCT"O P V            |
| 32   | 44238    | :    | HNCVY CUI GT.51: \$               |
| 33   | 43; : :  | :    | NQEMY CUI GT.51: \$               |
| 34   | 43854    | 6    | ECRUETGY .51: \$Z"3/34\$.PE       |
| 35   | 28562269 | 3    | XNX"O P V.MWD                     |
| 36   | 2875244: | 4    | ECRUETGY .71: \$Z"8/34\$.PE       |
| 37   | 55986    | 4    | HNCVY CUI GT.71: \$.UCG           |
| 38   | 43999    | 4    | P[ NQEMP WW.71: \$.PE             |
| 39   | 56845    | 4    | EDNEP VTN.344\$                   |
| 3:   | 8V5239   | 4    | TQNNRRP .5B8\$Z"3\$               |
| 3;   | 8V6633   | 4    | ENGXKUEDNEVTN.5B8\$               |
| 42   | 43722    | 6    | J GZ"P WW.34\$.PH                 |
| 43   | 2872269: | 3    | J QUG.34\$Z"56\$                  |
| 44   | 55493    | 4    | CF CRVGT.34\$O QT"Z"51: \$O L     |
| 45   | 56853    | 4    | J QUG.36\$Z"348\$                 |
| 46   | 28725294 | 4    | CF CRVGT.34\$O LZ"34\$DURR        |
| 47   | 28725295 | 3    | CF CRVGT.34\$O LZ"34\$DURRY TUGCN |

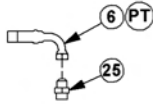
# CABLE (MANUAL) LIFT VALVE MOUNT - 2SPOOL, COMBO



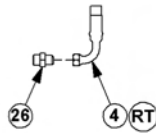
## HOSE ROUTING

- A - TO INBOARD CYLINDER GLAND
- B - TO OUTBOARD CYLINDER BUTT
- C - TO OUTBOARD CYLINDER GLAND
- PB - POWER BEYOND
- RT - RETURN TO TRACTOR
- PT - PRESSURE FROM TRACTOR

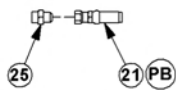
### TRACTOR PRESSURE



### TRACTOR RETURN



### TRACTOR POWER BEYOND



## CABLE (MANUAL) LIFT VALVE MOUNT - 2SPOOL, COMBO

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                        |
|------|----------|------|------------------------------------|
| 3    | 523; :   | 3    | XCNXG.4"URQQN                      |
| 4    | 5489:    | 3    | CF CRVGT.71: \$O QT"Z"34\$HQT      |
| 5    | 555: 4   | 3    | GNDQY .34\$O QT"Z"34\$O L          |
| 6    | 5586;    | 3    | J QUG.34\$Z"72\$                   |
| 7    | 555: 5   | 4    | GNDQY .71: \$O QT"Z"34\$O L        |
| 8    | 557; 7   | 3    | J QUG.34\$Z"87\$                   |
| 9    | 43847    | :    | J GZ"P WW.51: \$.PE                |
| :    | 43853    | 6    | ECRUETGY .51: \$Z"3/34\$.PE        |
| ;    | 56844    | 3    | RNCVG.XCNXG.TGCT"O P V             |
| 32   | 44238    | :    | HNCVY CUI GT.51: \$                |
| 33   | 43; : :  | :    | NQEMY CUI GT.51: \$                |
| 34   | 43854    | 6    | ECRUETGY .51: \$Z"3/34\$.PE        |
| 35   | 28562269 | 3    | XNX"O P V.MWD                      |
| 36   | 2875244: | 4    | ECRUETGY .71: \$Z"8/34\$.PE        |
| 37   | 55986    | 4    | HNCVY CUI GT.71: \$.UCG            |
| 38   | 43999    | 4    | P [ NQEMP WW.71: \$.PE             |
| 39   | 56845    | 4    | EDNEP VTN.344\$                    |
| 3:   | 8V5239   | 4    | TQNNRRP .5B8\$Z"3\$                |
| 3;   | 8V6633   | 4    | ENGXKUEDNEVTN.5B8\$                |
| 42   | 43722    | 6    | J GZ"P WW.34\$.PH                  |
| 43   | 2872269: | 3    | J QUG.34\$Z"56\$                   |
| 44   | 55493    | 5    | CF CRVGT.34\$O QT"Z"51: \$O L      |
| 45   | 56854    | 4    | J QUG.36\$Z"337\$                  |
| 46   | 56853    | 3    | J QUG.36\$Z"348\$                  |
| 47   | 28725294 | 4    | CF CRVGT.34\$O LZ"34\$DURR         |
| 48   | 28725295 | 3    | CF CRVGT.34\$O LZ"34\$DURR.Y IUGCN |

**NOTES**

**NOTES**



# COMMON SIDE FLAIL - SUPER DUTY

## PARTS SECTION

# PART NAME INDEX

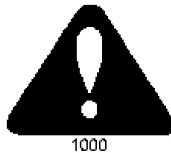
|  |    |
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## PARTS ORDERING GUIDE

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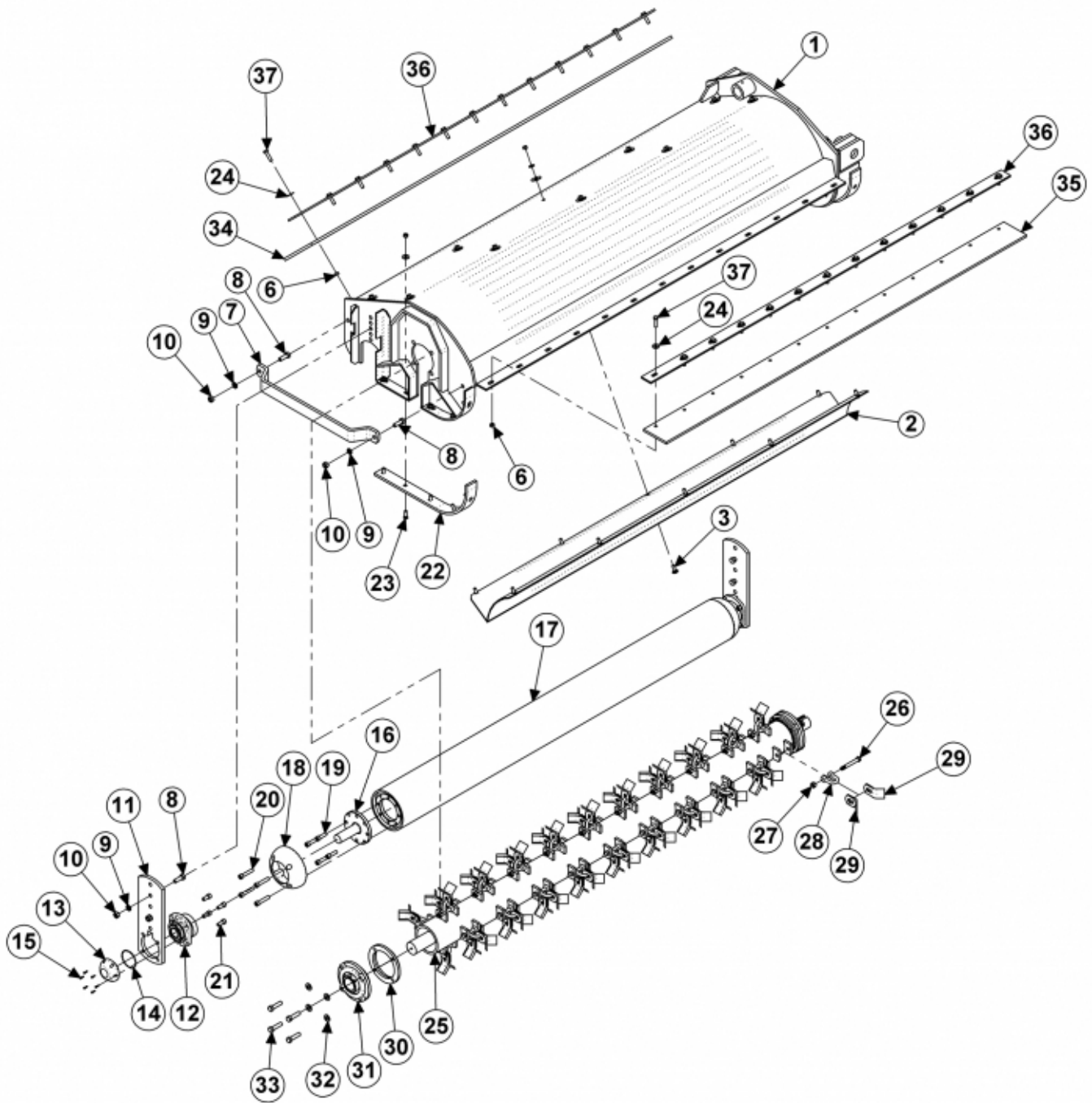


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Direct any questions regarding parts to:

**Tiger Corporation**  
3301 N. Louise Ave.  
Sioux Falls, SD 57107  
1-800-843-6849  
1-605-336-7900

## 63IN SIDE FLAIL - FORWARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION               |
|------|----------|------|---------------------------|
| 1    | 28647E   | 1    | BONNET,63",STD,COMBO      |
| 2    | 28665A   | 1    | BAFFLE,63",STD ROT        |
| 3    | 6T2283   | 10   | CARRIAGE BOLT,3/8" X 1"NC |
| 4    | 6T2615   | 10   | WASHER,FENDER 3/8"        |
| 5    | 21988    | 10   | LOCKWASHER,3/8"           |

COMMON SIDE FLAIL - SD

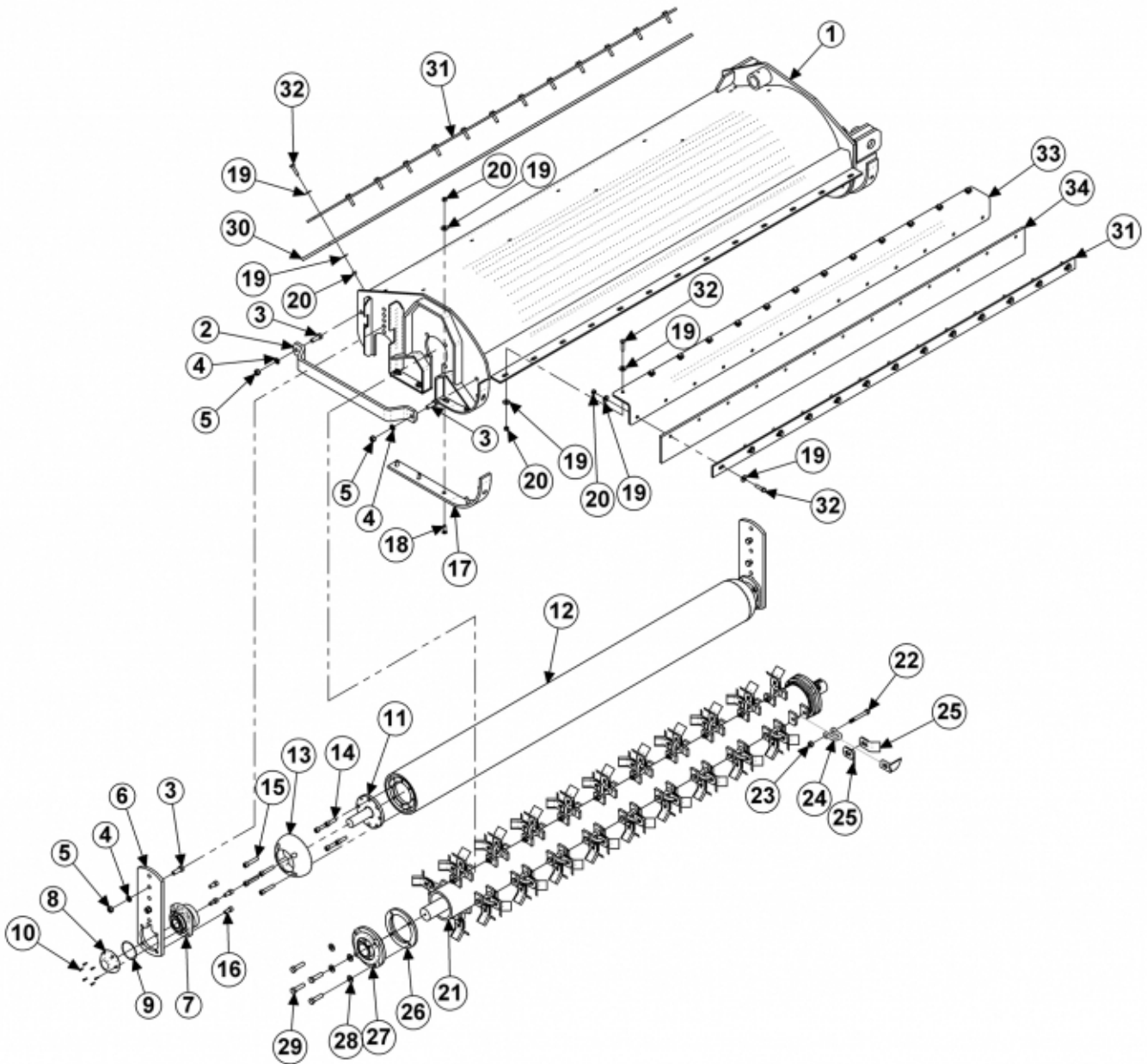
## 63IN SIDE FLAIL - FORWARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 6    | 21625    | 42   | HEX NUT,3/8",NC                     |
| 7    | 27975A   | 1    | CUTTERSHAFT, BEARING GUARD          |
| 8    | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC            |
| 9    | 21990    | 6    | LOCKWASHER, 1/2"                    |
| 10   | 21725    | 6    | HEX NUT, 1/2" NC                    |
| 11   | 28735    | 2    | GROUND ROLLER ADJ BRKT,STD DTY      |
| 12   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 13   | 06520027 | 2    | CAP,BEARING,GRND ROLLER             |
| 14   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 15   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 16   | 06370380 | 2    | STUB SHAFT,GRND ROLR,WELDMENT       |
| 17   | 06320322 | 1    | GRNDRLLR,6,63                       |
| 18   | 06420220 | 2    | CAP,END,6"                          |
| 19   | 6T2330   | 8    | CAPSCREW, 7/16 X 1 1/2, SOCKET HEAD |
| 20   | 31270    | 8    | CAPSCREW,SKTHD,7/16X2 1/4,NC,GR8    |
| 21   | 6T2331   | 8    | CAPSCREW, 7/16 X 1, SOCKET HEAD     |
| 22   | 28086A   | 2    | SKID SHOE                           |
| 23   | 30013    | 10   | PLOW BOLT,3/8X1 1/4,NC,GR5          |
| 24   | 22016    | 54   | FLATWASHER,3/8",GR8                 |
| 25   | 28642C   | 1    | CUTTERSHAFT,63"                     |
| 26   | 34011    | 32   | CAPSCREW, 7/16 X 3 7/16,NC GR 8     |
| 27   | 21677    | 32   | NYLOCK NUT,7/16 NC                  |
| 28   | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL              |
| 29   | 33713    | 64   | KNIFE, FLAIL, SHORT                 |
| 30   | 33863    | 2    | HALF STRING GUARD,STD               |
| 31   | 28683    | 2    | BEARING,FLANGE,1-15/16"STD TSF      |
| 32   | 06533006 | 8    | FLATWASHER,1/2,SAE,L9               |
| 33   | 06530217 | 8    | CAPSCREW, 1/2 X 2,NC,L9             |
| 34   | TF1016   | 1    | FLAP,DEFLECTOR,TSF,63"              |
| 35   | 06520241 | 1    | FLAP,63",FRONT                      |
| 36   | 28700    | 2    | BAR,FLAP,TSF/TBF,63"                |
| 37   | 21632    | 22   | CAPSCREW,3/8" X 1-1/2" NC           |

COMMON SIDE FLAIL - SD

## 63IN SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                    |
|------|----------|------|--------------------------------|
| 1    | 28647E   | 1    | BONNET,63",STD,COMBO           |
| 2    | 27975A   | 1    | CUTTERSHAFT, BEARING GUARD     |
| 3    | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC       |
| 4    | 21990    | 6    | LOCKWASHER, 1/2"               |
| 5    | 21725    | 6    | HEX NUT, 1/2" NC               |
| 6    | 28735    | 2    | GROUND ROLLER ADJ BRKT,STD DTY |
| 7    | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR   |
| 8    | 06520027 | 2    | CAP,BEARING,GRND ROLLER        |
| 9    | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148   |

COMMON SIDE FLAIL - SD

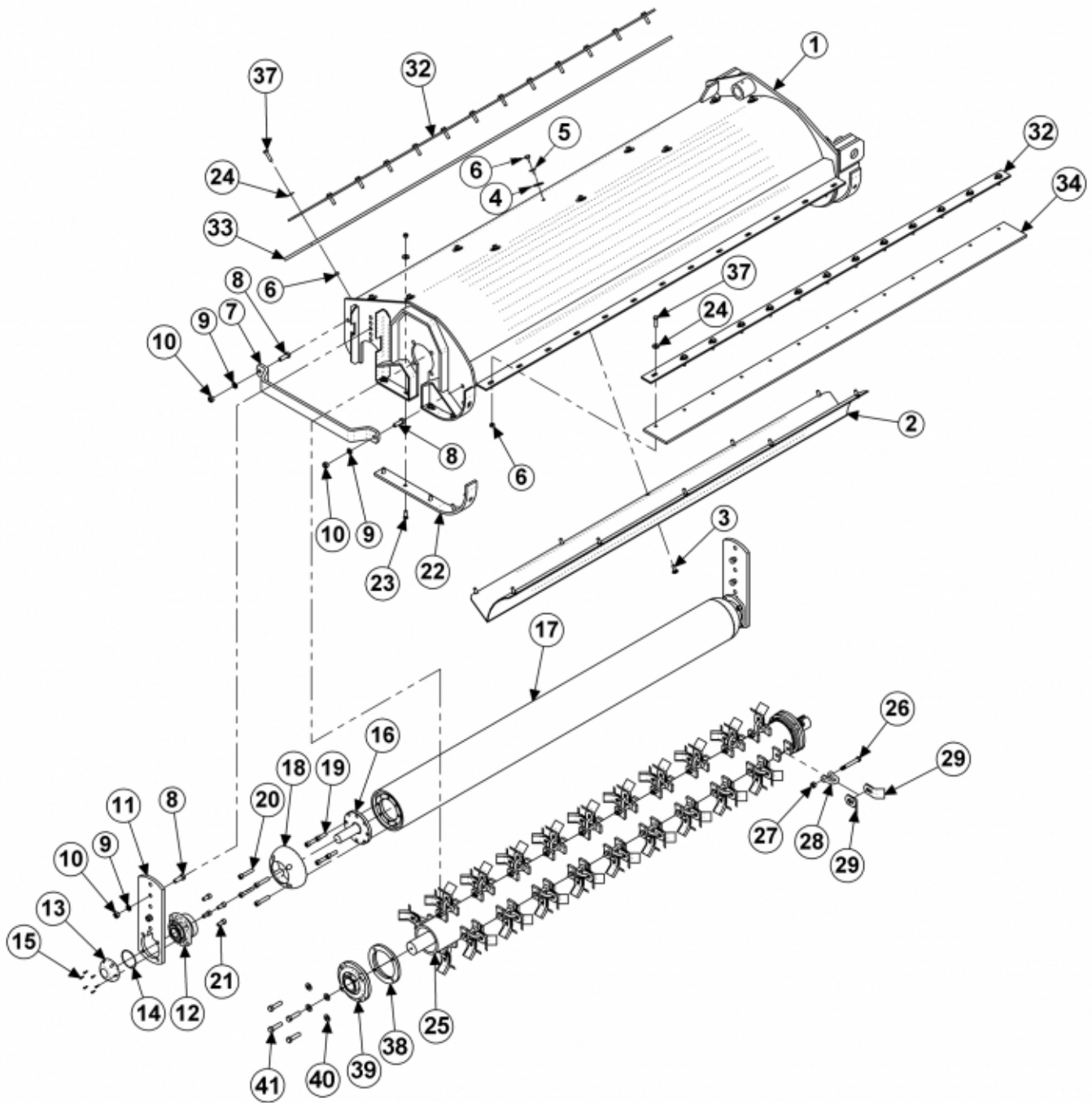
## 63IN SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 10   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 11   | 06370380 | 2    | STUB SHAFT,GRND ROLR,WELDMENT       |
| 12   | 06320322 | 1    | GRNDRLLR,6,63                       |
| 13   | 06420220 | 2    | CAP,END,6"                          |
| 14   | 6T2330   | 8    | CAPSCREW, 7/16 X 1 1/2, SOCKET HEAD |
| 15   | 31270    | 8    | CAPSCREW,SKTHD,7/16X2 1/4,NC,GR8    |
| 16   | 6T2331   | 8    | CAPSCREW, 7/16 X 1, SOCKET HEAD     |
| 17   | 28086A   | 2    | SKID SHOE                           |
| 18   | 30013    | 10   | PLOW BOLT,3/8X1 1/4,NC,GR5          |
| 19   | 22016    | 76   | FLATWASHER,3/8",GR8                 |
| 20   | 21625    | 43   | HEX NUT,3/8",NC                     |
| 21   | 28642C   | 1    | CUTTERSHAFT,63"                     |
| 22   | 34011    | 32   | CAPSCREW, 7/16 X 3 7/16,NC GR 8     |
| 23   | 21677    | 32   | NYLOCK NUT,7/16 NC                  |
| 24   | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL              |
| 25   | 33713    | 64   | KNIFE, FLAIL, SHORT                 |
| 26   | 33863    | 2    | HALF STRING GUARD,STD               |
| 27   | 28683    | 2    | BEARING,FLANGE,1-15/16"STD TSF      |
| 28   | 06533006 | 8    | FLATWASHER,1/2,SAE,L9               |
| 29   | 06530217 | 8    | CAPSCREW, 1/2 X 2,NC,L9             |
| 30   | TF1016   | 1    | FLAP,DEFLECTOR,TSF,63"              |
| 31   | 28700    | 2    | BAR,FLAP,TSF/TBF,63"                |
| 32   | 21632    | 29   | CAPSCREW,3/8" X 1-1/2" NC           |
| 33   | 06413160 | 1    | MNT,FLAP,FRONT,VERT,63              |
| 34   | 06520241 | 1    | FLAP,63",FRONT                      |
| 35   | 28184A   | 32   | KNIFE,FLAIL,SMC,STD                 |

COMMON SIDE FLAIL - SD

## 75IN SIDE FLAIL - FORWARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                |
|------|----------|------|----------------------------|
| 1    | 28736D   | 1    | BONNET,75",STD,T3F,RT      |
| 2    | 28737    | 1    | BAFFLE,75",STD ROT-STD     |
| 3    | 6T2283   | 10   | CARRIAGE BOLT,3/8" X 1",NC |
| 4    | 6T2615   | 10   | WASHER,FENDER,3/8"         |
| 5    | 21988    | 10   | LOCKWASHER,3/8"            |

COMMON SIDE FLAIL - SD



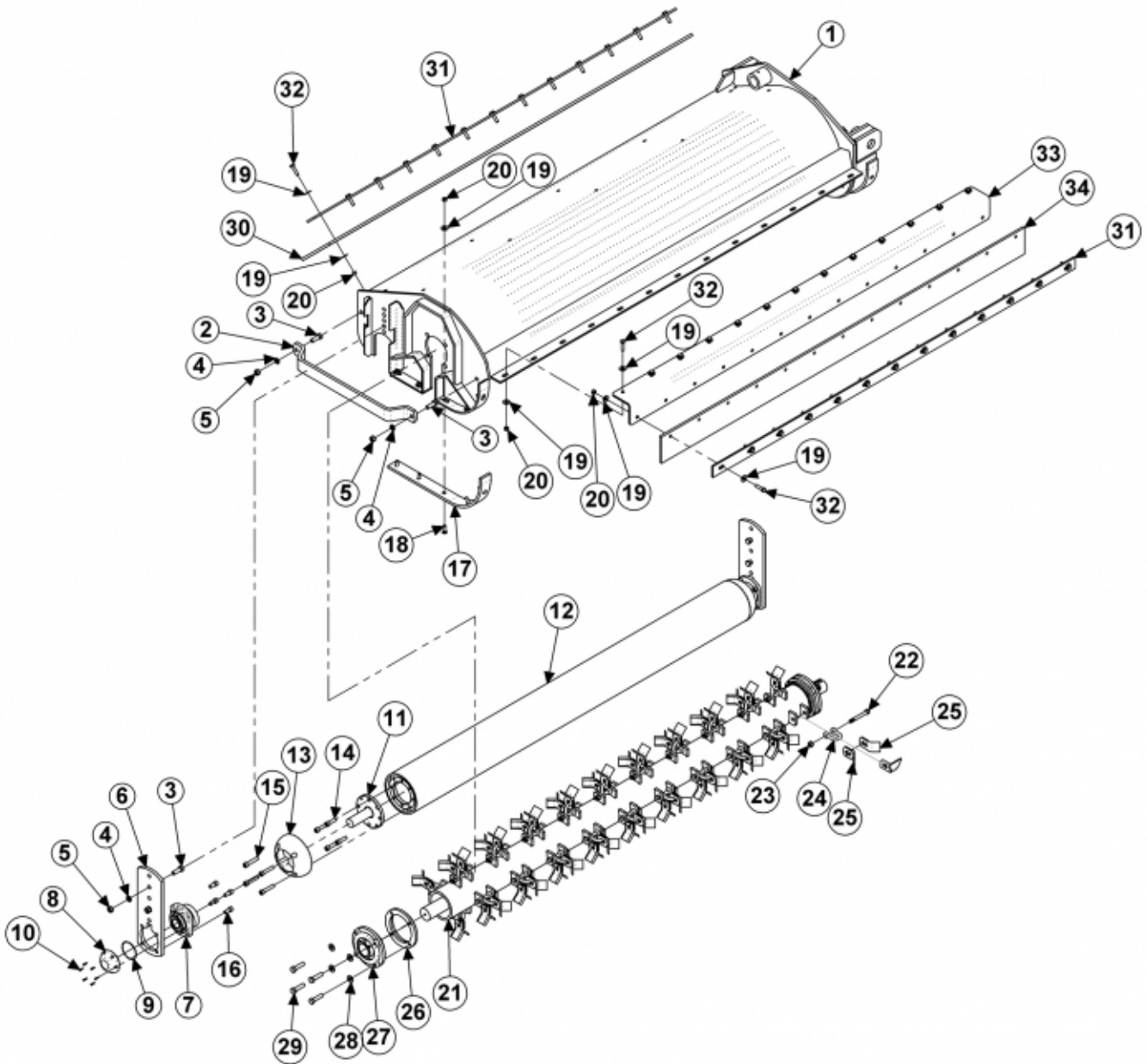
## 75IN SIDE FLAIL - FORWARD ROTATION

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                          |
|-------|----------|------|--------------------------------------|
| 6     | 21625    | 46   | HEX NUT,3/8",NC                      |
| 7     | 27975A   | 1    | GUARD,CUTTERSHAFT                    |
| 8     | 21731    | 4    | CAPSCREW,1/2" X 1-1/2",NC            |
| 9     | 21990    | 6    | LOCKWASHER,1/2"                      |
| 10    | 21725    | 6    | HEX NUT,1/2",NC                      |
| 11    | 28735    | 2    | GROUND ROLLER ADJ BRKT,STD DTY       |
| 12    | 06520028 | 2    | BEARING,FLANGE,1-3/8,GRNDRLR         |
| 13    | 06520027 | 2    | CAP,BEARING,GRNDRLR                  |
| 14    | 06520029 | 2    | O-RING,2-3/4 X 3/32",AS568A-148      |
| 15    | 06530001 | 12   | CAPSCREW,SKT HD,8-32 X 1/2",SS       |
| 16    | 06370380 | 2    | STUB SHAFT,GRNDRLLR                  |
| 17    | 28738    | 1    | GROUND ROLLER,6,75                   |
| 18    | 06420200 | 2    | CAP,6"                               |
| 19    | 6T2330   | 8    | CAPSCREW,SKT HD,7/16" X 1-1/2",NC    |
| 20    | 6T2331   | 8    | CAPSCREW,SKT HD,7/16" X 1",NC        |
| 21    | 30013    | 10   | PLOW BOLT,3/8" X 1-1/4",NC,GR5       |
| ----- | 28747    | -    | CUTTERSHAFT ASSY,STANDARD            |
| 22    | 28086A   | 2    | SKID SHOE,STD DUTY REAR FLAIL        |
| 24    | 22016    | 36   | FLATWASHER,3/8"                      |
| 25    | 28643B   | 1    | CUTTERSHAFT,75"                      |
| 26    | 34011    | 40   | CAPSCREW,7/16" X 3-7/16",NC,GR8      |
| 27    | 21677    | 40   | NYLOCK NUT,7/16",NC                  |
| ----- | 06200639 | -    | STRING GUARD KIT,SD (ITEMS 27,29,30) |
| 28    | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL               |
| 29    | 33713    | 80   | KNIFE,FLAIL,SHORT,FORGES GORCE       |
| 31    | 21732    | 2    | CAPSCREW,1/2" X 1-3/4",NC            |
| 32    | TF1029   | 2    | BAR,FLAP,TSF/TBF,75"                 |
| 33    | TF1016   | 1    | FLAP,DEFLECTOR,TSF,75"               |
| 34    | 06520242 | 1    | FLAP,75",FRONT                       |
| 37    | 21632    | 26   | CAPSCREW,3/8" X 1-1/2",NC            |
| 38    | 33863    | 2    | STRING GUARD,STD                     |
| 39    | 28683    | 2    | BEARING,FLANGE,1-15/16",STD,TSF      |
| 40    | 06533006 | 8    | FLATWASHER,1/2",SAE,L9               |

COMMON SIDE FLAIL - SD

## 75IN SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                    |
|------|----------|------|--------------------------------|
| 1    | 28736D   | 1    | BONNET,75,STD,COMBO            |
| 2    | 27975A   | 1    | CUTTERSHAFT, BEARING GUARD     |
| 3    | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC       |
| 4    | 21990    | 6    | LOCKWASHER, 1/2"               |
| 5    | 21725    | 6    | HEX NUT, 1/2" NC               |
| 6    | 28735    | 2    | GROUND ROLLER ADJ BRKT,STD DTY |
| 7    | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR   |
| 8    | 06520027 | 2    | CAP,BEARING,GRND ROLLER        |
| 9    | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148   |

COMMON SIDE FLAIL - SD

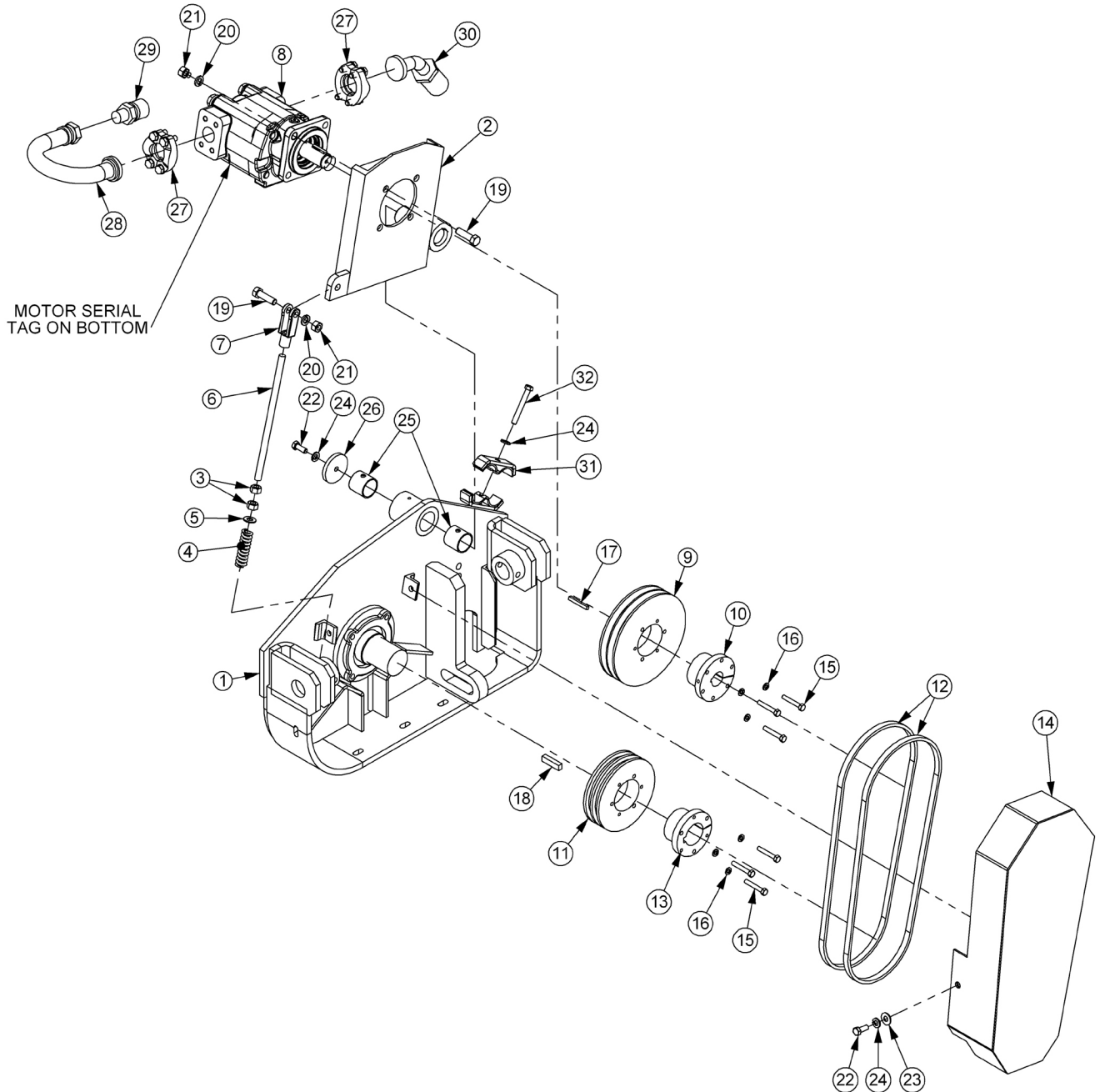
## 75IN SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 10   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 11   | 06370380 | 2    | STUB SHAFT,GRND ROLR,WELDMENT       |
| 12   | 06320276 | 1    | GRNDRLLR,6,75                       |
| 13   | 06420220 | 2    | CAP,END,6"                          |
| 14   | 6T2330   | 8    | CAPSCREW, 7/16 X 1 1/2, SOCKET HEAD |
| 15   | 31270    | 8    | CAPSCREW,SKTHD,7/16X2 1/4,NC,GR8    |
| 16   | 6T2331   | 8    | CAPSCREW, 7/16 X 1, SOCKET HEAD     |
| 17   | 28086A   | 2    | SKID SHOE                           |
| 18   | 30013    | 10   | PLOW BOLT,3/8X1 1/4,NC,GR5          |
| 19   | 22016    | 88   | FLATWASHER,3/8",GR8                 |
| 20   | 21625    | 49   | HEX NUT,3/8",NC                     |
| 21   | 28643B   | 1    | CUTTERSHAFT,75 STD,W/EARS           |
| 22   | 34011    | 40   | CAPSCREW, 7/16 X 3 7/16,NC GR 8     |
| 23   | 21677    | 40   | NYLOCK NUT,7/16 NC                  |
| 24   | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL              |
| 25   | 33713    | 80   | KNIFE, FLAIL, SHORT                 |
| 26   | 33863    | 2    | HALF STRING GUARD,STD               |
| 27   | 28683    | 2    | BEARING,FLANGE,1-15/16"STD TSF      |
| 28   | 06533006 | 8    | FLATWASHER,1/2,SAE,L9               |
| 29   | 06530217 | 8    | CAPSCREW, 1/2 X 2,NC,L9             |
| 30   | TF1016   | 1    | FLAP,DEFLECTOR,TSF/TRF 75           |
| 31   | TF1029   | 2    | FLAP RETAINING BAR                  |
| 32   | 21632    | 39   | CAPSCREW,3/8" X 1-1/2" NC           |
| 33   | 06412511 | 1    | MNT,FLAP,FRONT,VERT,75              |
| 34   | 06520242 | 1    | FLAP,75",FRONT                      |
| 35   | 28184A   | 40   | KNIFE,FLAIL,SMC,STD                 |

COMMON SIDE FLAIL - SD

# SIDE FLAIL DRIVE ASSEMBLY



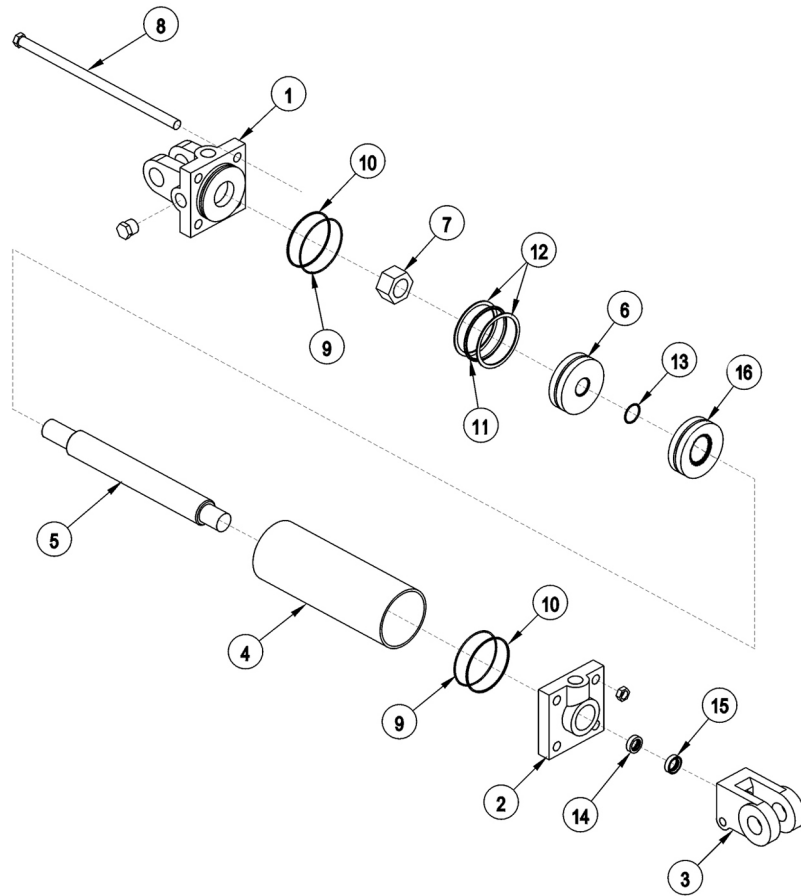
## SIDE FLAIL DRIVE ASSEMBLY

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                           |
|------|----------|------|---------------------------------------|
| 1    | -----    | -    | BONNET *REFER TO HEAD PARTS           |
| 2    | 28679B   | 1    | MOTOR CHANNEL                         |
| 3    | 21700    | 2    | HEX NUT, 1/2", NF                     |
| 4    | TF3620A  | 1    | SPRING,TENSIONER                      |
| 5    | 27938    | 1    | BUSHING,MACH,1ODX1/2IDX14GA.          |
| 6    | 40496    | 1    | ROD,THREADED,1/2NFX8                  |
| 7    | PT3611A  | 1    | CLEVIS,6"                             |
| 8    | 06504132 | 1    | MOTOR, M350-1 3/4 GEAR                |
| 9    | TF3044   | 1    | SHEAVE,8.0                            |
| 10   | TF3013   | 1    | BUSHING,QD,SK 1-1/4,1/4 KEY           |
| 11   | TF3040   | 1    | SHEAVE,6.3                            |
| 12   | 28702    | 2    | V-BELT,(500)                          |
| 13   | 28723    | 1    | BUSHING,QD,SK 1-15/16                 |
| 14   | 28703B   | 1    | GUARD,BELT,TSF,STD                    |
| 15   | 21584    | 6    | CAPSCREW, 5/16 X 2,NC                 |
| 16   | 21987    | 6    | LOCKWASHER, 5/16"                     |
| 17   | 06504028 | 1    | KEY (KEY FROM MOTOR)                  |
| 18   | 26142A   | 1    | KEY,1/2 X 1/2 X 2                     |
| 19   | 21732    | 5    | CAPSCREW, 1/2 X 1 3/4,NC              |
| 20   | 21990    | 5    | LOCKWASHER, 1/2"                      |
| 21   | 21725    | 5    | HEX NUT,1/2 NC                        |
| 22   | 21630    | 3    | CAPSCREW, 3/8 X 1,NC                  |
| 23   | 22016    | 2    | FLATWASHER,3/8"                       |
| 24   | 21988    | 3    | LOCKWASHER, 3/8"                      |
| 25   | 27580    | 2    | BEARING,DX,1-1/2",GRM                 |
| 26   | 28682    | 1    | RETAINING,WASHER 2-1/2 X 5/16         |
| 27   | TF4852   | 2    | KIT,FLANGE,#20                        |
| 28   | 34227    | 1    | PREFORMED TUBE                        |
| 29   | -----    | -    | HOSE (RETURN FOR STANDARD ROTATION)   |
| 30   | -----    | -    | HOSE (PRESSURE FOR STANDARD ROTATION) |
| 31   | TB3031   | 1    | CLAMP,HOSE                            |
| 32   | 21638    | 1    | CAPSCREW,3/8 X 3,NC                   |

COMMON SIDE FLAIL - SD

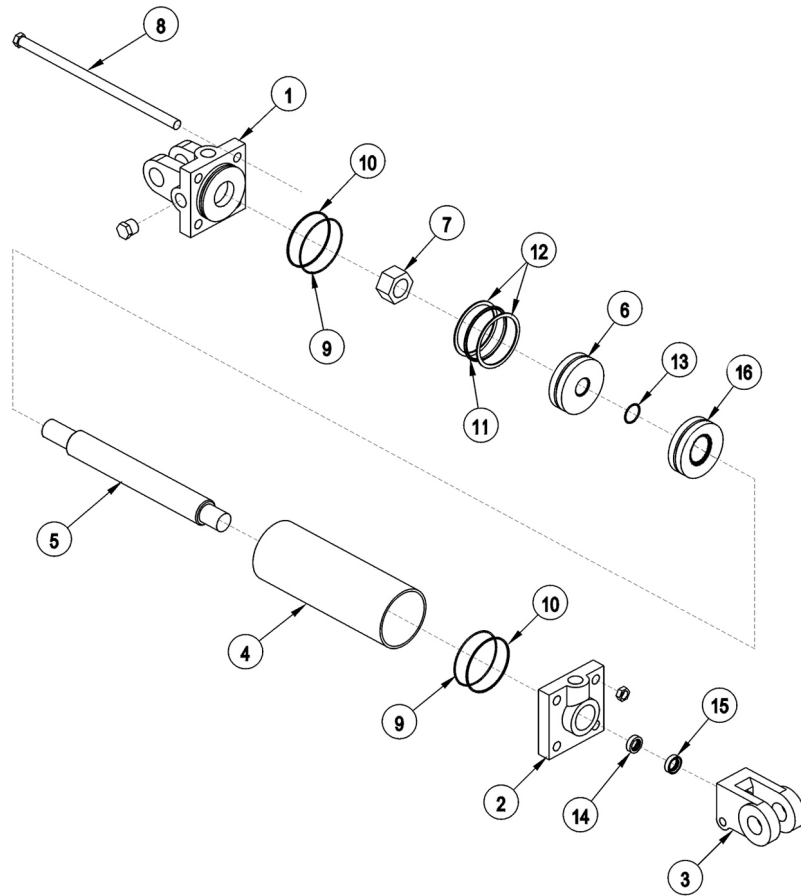
## 3IN X 10IN HYDRAULIC CYLINDER BREAKDOWN



| ITEM  | PART NO. | QTY. | DESCRIPTION            |
|-------|----------|------|------------------------|
| ----- | 6T0151R  | -    | HYD. CYLINDER 3" X 10" |
| 1     | 6T0167   | 1    | CYLINDER BUTT          |
| 2     | 6T0170   | 1    | CYLINDER GLAND         |
| 3     | 6T0178   | 1    | CLEVIS END             |
| 4     | 6T0164   | 1    | CYLINDER TUBE          |
| 5     | 6T0161   | 1    | PISTON ROD             |
| 6     | 6T0173   | 1    | PISTON                 |
| 7     | 6T0179   | 1    | LOCKNUT                |
| 8     | 6T0176   | 4    | TIE ROD ASY            |
| ----- | 6T0187   | -    | SEAL KIT               |
| 9     | -----    | 2    | O - RING               |
| 10    | -----    | 2    | BACK - UP WASHER       |
| 11    | -----    | 1    | O - RING               |
| 12    | -----    | 2    | BACK - UP WASHER       |
| 13    | -----    | 1    | O - RING               |
| 14    | -----    | 1    | U - CUP                |
| 15    | -----    | 1    | WIPER                  |

COMMON SIDE FLAIL - SD

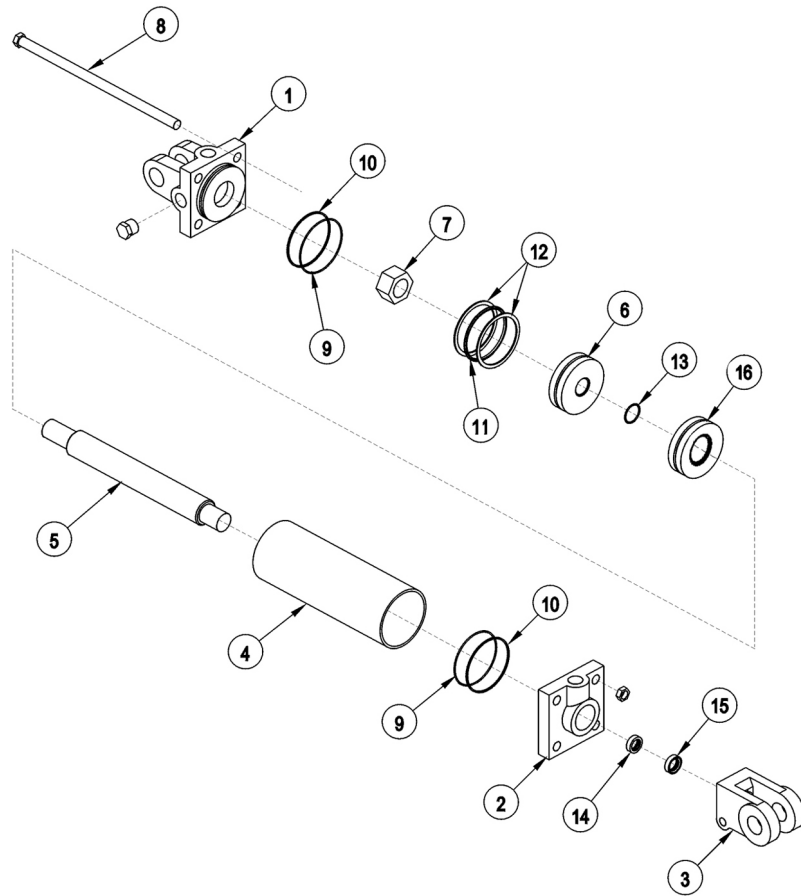
## 3IN X 12IN HYDRAULIC CYLINDER BREAKDOWN



| ITEM  | PART NO. | QTY. | DESCRIPTION            |
|-------|----------|------|------------------------|
| ----- | 32215    | -    | HYD. CYLINDER 3" X 12" |
| 1     | 6T0167   | 1    | CYLINDER BUTT          |
| 2     | 6T0170   | 1    | CYLINDER GLAND         |
| 3     | 6T0178   | 1    | CLEVIS END             |
| 4     | 6T0204   | 1    | CYLINDER TUBE          |
| 5     | 6T0203   | 1    | PISTON ROD             |
| 6     | 6T0173   | 1    | PISTON                 |
| 7     | 6T0179   | 1    | LOCKNUT                |
| 8     | 6T0205   | 4    | TIE ROD ASY            |
| ----- | 6T0187   | -    | SEAL KIT               |
| 9     | -----    | 2    | O - RING               |
| 10    | -----    | 2    | BACK - UP WASHER       |
| 11    | -----    | 1    | O - RING               |
| 12    | -----    | 2    | BACK - UP WASHER       |
| 13    | -----    | 1    | O - RING               |
| 14    | -----    | 1    | U - CUP                |
| 15    | -----    | 1    | WIPER                  |

COMMON SIDE FLAIL - SD

## 3IN X 18IN HYDRAULIC CYLINDER BREAKDOWN

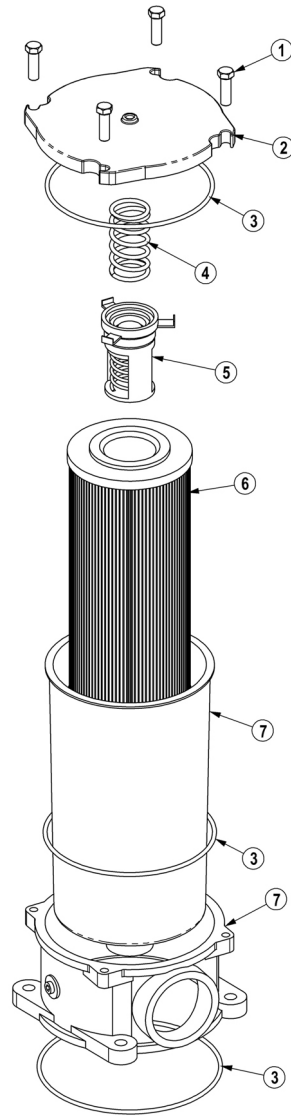


| ITEM  | PART NO. | QTY. | DESCRIPTION       |
|-------|----------|------|-------------------|
| ----- | 6T0150   | -    | CYLINDER 3" X 18" |
| 1     | 6T0167   | 1    | CYLINDER BUTT     |
| 2     | 6T0170   | 1    | CYLINDER GLAND    |
| 3     | 6T0178   | 1    | CLEVIS END        |
| 4     | 6T0165   | 1    | CYLINDER TUBE     |
| 5     | 6T0162   | 1    | PISTON ROD        |
| 6     | 6T0173   | 1    | PISTON            |
| 7     | 6T0179   | 1    | LOCKNUT           |
| 8     | 6T0177   | 4    | TIE ROD ASY       |
| ----- | 6T0187   | -    | SEAL KIT          |
| 9     | -----    | 2    | O - RING          |
| 10    | -----    | 2    | BACK - UP WASHER  |
| 11    | -----    | 1    | O - RING          |
| 12    | -----    | 2    | BACK - UP WASHER  |
| 13    | -----    | 1    | O - RING          |
| 14    | -----    | 1    | U - CUP           |
| 15    | -----    | 1    | WIPER             |
| 16    | N/A      | -    | N/A               |

COMMON SIDE FLAIL - SD

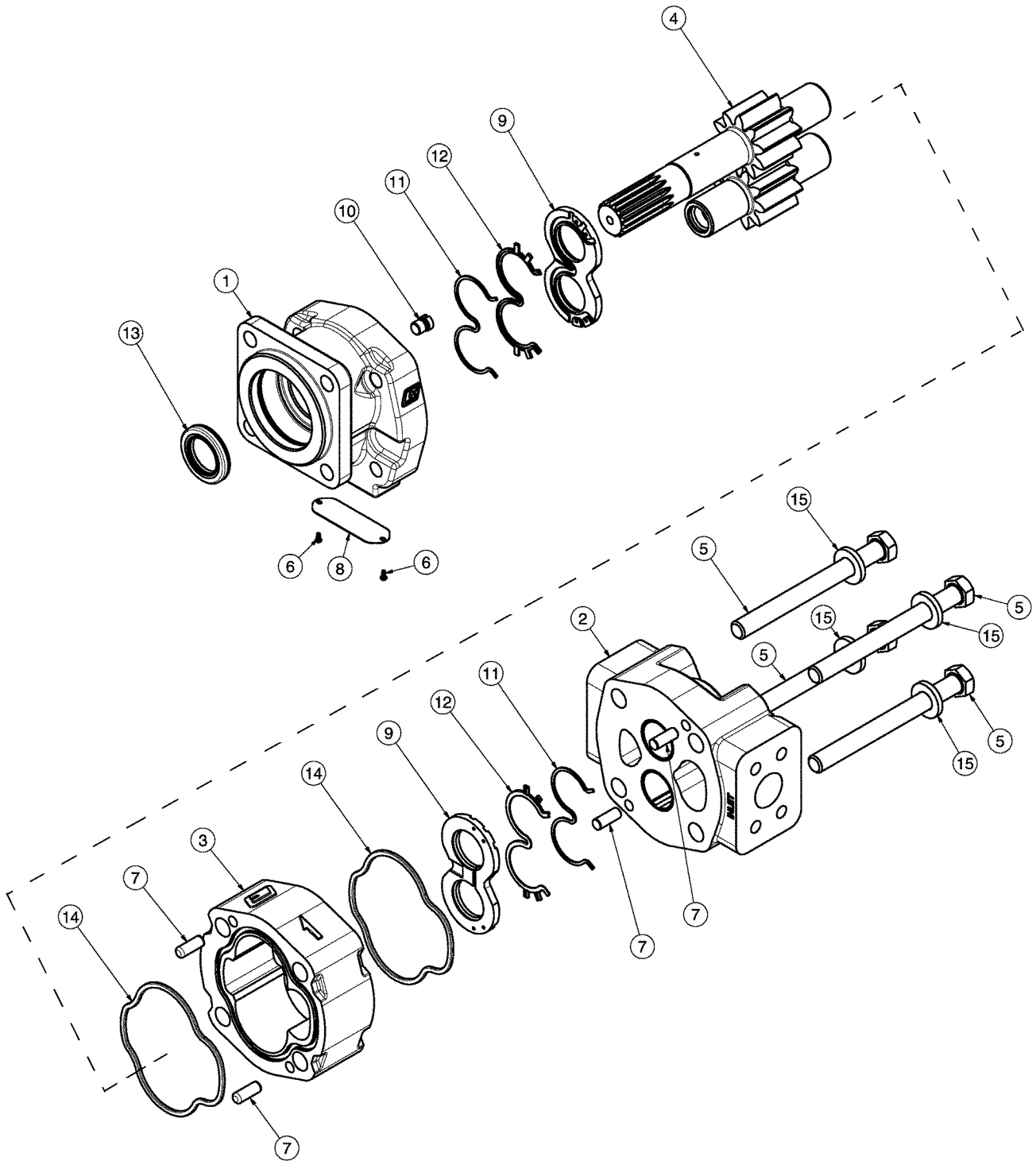


## RESERVOIR TANK FILTER ASSEMBLY



| ITEM  | PART NO. | QTY. | DESCRIPTION                      |
|-------|----------|------|----------------------------------|
| ----- | 06505044 | -    | FILTER ASSY SAE 10 MICRON        |
| 1     | 28583    | 4    | CAPSCREW, 8MM X 25MM(1.25 PITCH) |
| 2     | 06505045 | 1    | COVER                            |
| 3     | 06505046 | 1    | SEAL KIT                         |
| 4     | 06505047 | 1    | SPRING                           |
| 5     | 06505048 | 1    | BYPASS                           |
| 6     | 35259    | 1    | FILTER, 10 MIC, RETURN LINE      |
| 7     | 06505049 | 1    | CAN/BODY                         |

# FRONT HYDRAULIC PUMP BREAKDOWN



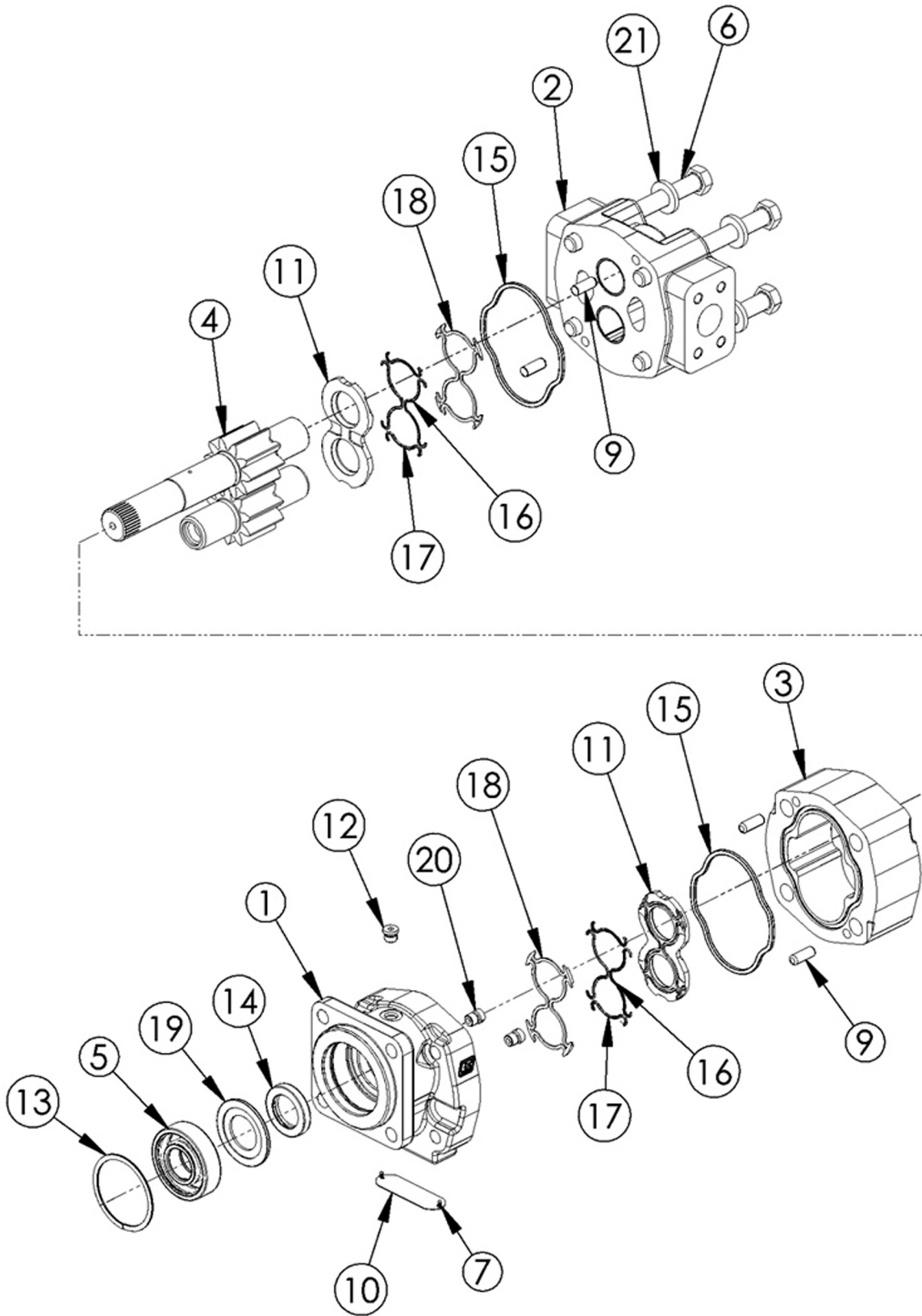
COMMON SIDE FLAIL - SD

## FRONT HYDRAULIC PUMP BREAKDOWN

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                           |
|------|----------|------|---------------------------------------|
| ---  | 23152    | 1    | PUMP ASSEMBLY,1-3/4",COMPLETE         |
| 1    | 22766    | 1    | SHAFT END COVER                       |
| 2    | 22779    | 1    | PORT END COVER                        |
| 3    | 22774    | 1    | GEAR HOUSING,1-3/4"                   |
| 4    | 22771    | 1    | GEAR SET                              |
| 5    | 23824    | 4    | CAPSCREW                              |
| 6    | 06504078 | 2    | SCREW,DRIVE                           |
| 7    | 22773    | 4    | DOWEL PINS                            |
| 8    | 06504077 | 1    | NAMEPLATE                             |
| 9    | 22770    | 2    | THRUST PLATE                          |
| 10   | 22767    | 1    | PLUG                                  |
| 11   | 06504075 | 2    | SEAL,BK-UP                            |
| 12   | 06504074 | 2    | SEAL,CHAN                             |
| 13   | 22765    | 1    | SEAL,LIP                              |
| 14   | 06504076 | 2    | SEAL,SQ-R                             |
| 15   | 02961917 | 4    | WASHER                                |
| ---  | 24150    | 1    | SEAL KIT (INCLUDES 11, 12, 13 AND 14) |

# FLAIL MOTOR BREAKDOWN



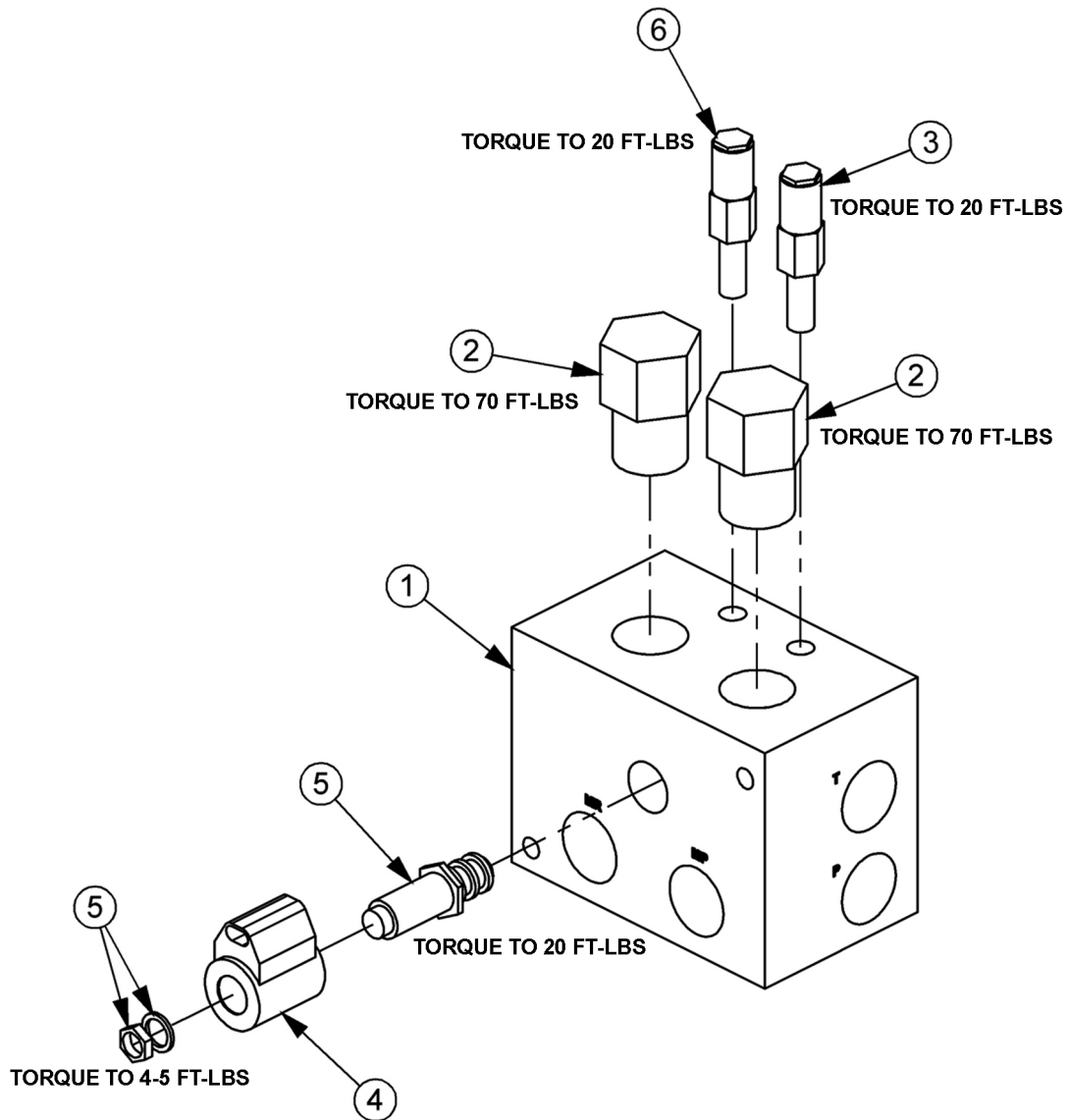
COMMON SIDE FLAIL - SD

## FLAIL MOTOR BREAKDOWN

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                                |
|-------|----------|------|--|
| ----- | 06504132 | -    | MOTOR ASSEMBLY 350 - TSF                   |
| 1     | 06504039 | 1    | SHAFT END COVER                            |
| 2     | 06504040 | 1    | PORT END COVER                             |
| 3     | 06504041 | 1    | GEAR HOUSING                               |
| 4     | 06504042 | 1    | MATCHED GEAR SET                           |
| 5     | TF4402   | 1    | BALL BEARING                               |
| 6     | 06504043 | 4    | CAP SCREW                                  |
| 7     | 06504044 | 2    | SET SCREW                                  |
| 8     | 06504028 | 1    | KEY  |
| 9     | 06504045 | 4    | DOWEL PIN                                  |
| 10    | -----    | 1    | NAMEPLATE                                  |
| 11    | 763759   | 2    | THRUSTPLATE                                |
| 12    | 02961940 | 1    | HEX PLUG                                   |
| 13    | TF4401   | 1    | SNAP RING                                  |
| 14    | 06504049 | 1    | LIP SEAL (INCLUDED IN SEAL KIT)            |
| 15    | TF4410   | 2    | GASKET SEAL (INCLUDED IN SEAL KIT)         |
| 16    | 06504046 | 4    | SIDE SEAL (INCLUDED IN SEAL KIT)           |
| 17    | 06504047 | 4    | END SEAL (INCLUDED IN SEAL KIT)            |
| 18    | TF4407   | 2    | BACK-UP SEAL (INCLUDED IN SEAL KIT)        |
| 19    | 06504048 | 1    | SEAL RETAINER                              |
| 20    | 6T5809   | 2    | CHECK ASSEMBLY                             |
| 21    | 02961917 | 4    | WASHER                                     |
| ----- | 06504023 | -    | SEAL KIT (INCLUDES 14, 15, 16, 17, AND 18) |

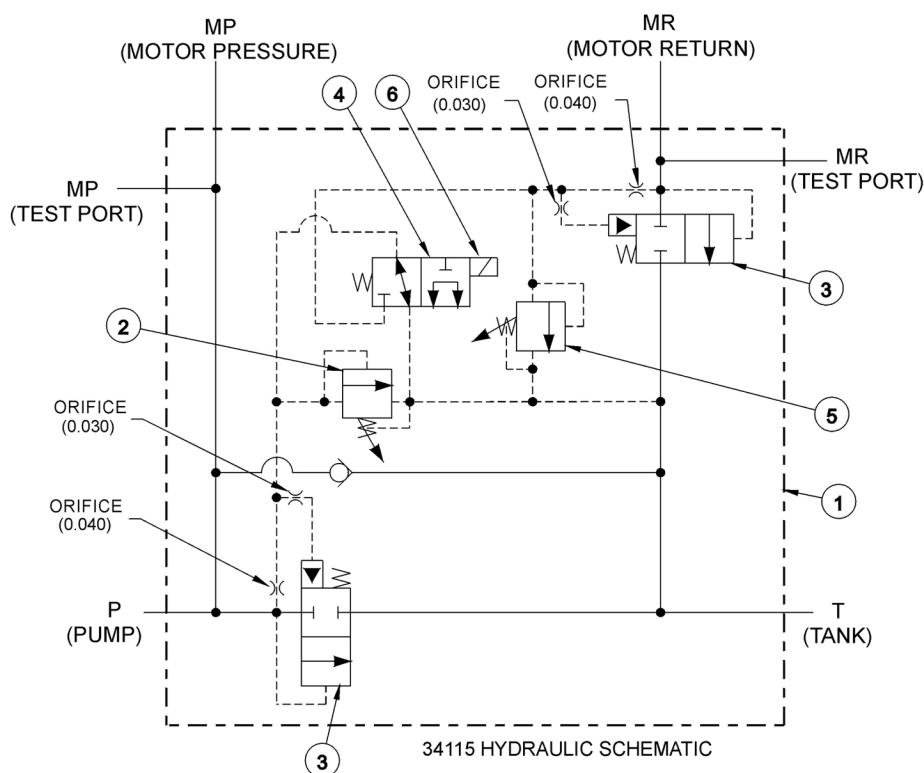
## BRAKE VALVE ASSEMBLY



| ITEM | PART NO. | QTY. | DESCRIPTION                                      |
|------|----------|------|--|
| ---  | 06510083 | 1    | BRAKE VALVE, ASSY                                |
| 1    | 34092    | 1    | BRAKE VALVE, BLANK                               |
| 2    | 34094    | 2    | LOGIC ELEMENT                                    |
| 3    | 34095    | 1    | RELIEF VALVE, 3000 PSI                           |
| 4    | 06510095 | 1    | METRI PAK COIL                                   |
| 5    | 34093    | 1    | CARTRIDGE, 2 POSITION, 3 WAY (WITH NUT & WASHER) |
| 6    | 34091    | 1    | RELIEF VALVE, 2600 PSI                           |
| ---  | 34096    | 2    | RELIEF SEAL KIT                                  |
| ---- | 34097    | 1    | SOLENOID SEAL KIT                                |
| ---  | 34098    | 2    | ELEMENT SEAL KIT                                 |

COMMON SIDE FLAIL - SD

## BRAKE VALVE HYDRAULIC SCHEMATIC



### BRAKE VALVE TROUBLESHOOTING

#### FAILURE MODE:

- MOWER WILL NOT START - system pressure is low (engine not lugging).
- MOWER WILL NOT START - system pressure is high (engine lugging). "MR" port will be high pressure.
- MOWER WILL NOT ROTATE AT FULL SPEED - limited power.
- MOWER BLADE WILL NOT STOP - blade will not stop in proper time.

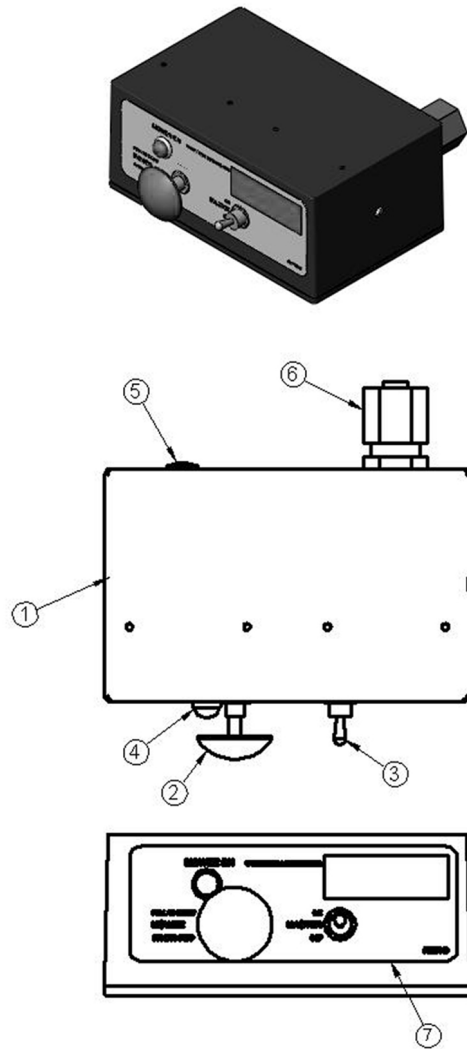
#### CHECK STEPS

- 1 thru 6
- 7
- 3 thru 5
- 7 thru 9

#### CORRECTIVE STEPS:

1. Check for voltage at solenoid (item 6), voltage must be between 10.2 volts and 13.8 volts.
2. Remove, inspect solenoid and cartridge (items 4, 6) for wear or contamination.
3. Remove, inspect logic elements near "P" port (item 3) for wear or contamination.
4. Remove, inspect 3000 psi relief valve (item 2) for wear or contamination.
5. Remove and inspect orifices near "P" port for contamination.
6. Remove "P" port hose and fitting, visually inspect for contamination, check ball for movement.
7. Remove and inspect orifices near "MR" port for contamination.
8. Remove, inspect 2600 psi relief valve (item 5) for wear of contamination.
9. Remove, inspect logic element near "MR" port (item 3) for wear or contamination.

## SWITCH BOX

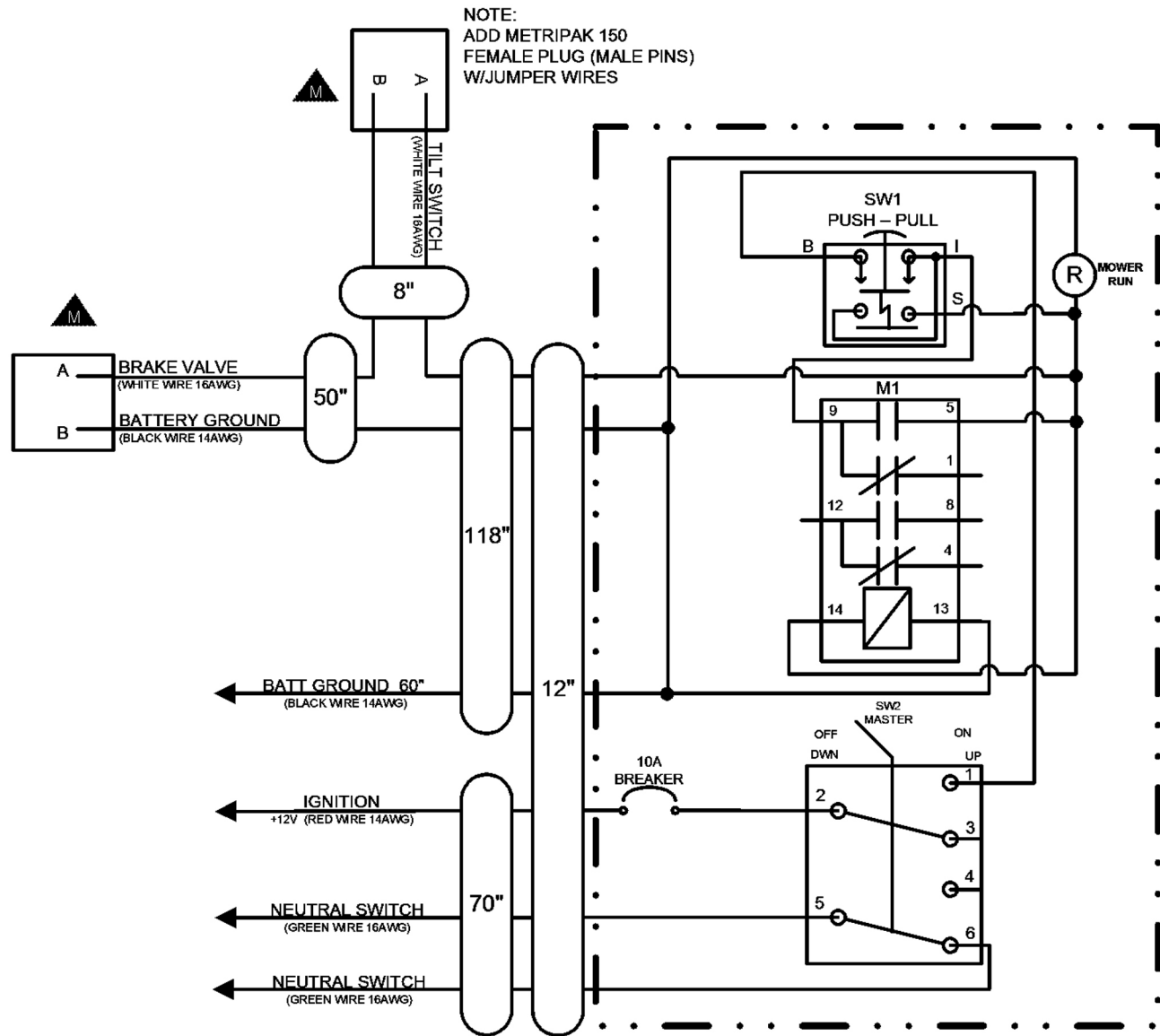


| ITEM | PART NO. | QTY. | DESCRIPTION                   |
|------|----------|------|-------------------------------|
| 1    | 06514013 | 1    | SWBX,ALUM,BLK,06510102        |
| 2    | 35226    | 1    | SWITCH,MOWER,COLEHERSEE       |
| 3    | 33811    | 1    | SWITCH,MASTER/DECK FLOAT      |
| 4    | 6T3923   | 1    | INDICTATOR LIGHT,ON,RED       |
| 5    | 06514014 | 1    | BREAKER,10A,SWBX              |
| 6    | 34540    | 1    | STRAIN RELIEF,3/4,BLACK,NYLON |
| 7    | 06550018 | 1    | DECAL,SWTCHBX,TM/TSF,CG       |
| 8    | 35227    | 1    | RELAY,DP,DT,12V,LY2F,35226    |



# SWITCH BOX SCHEMATIC

## 06510102 SCHEMATIC COMMON GROUND SWITCH BOX SIDE MOWER



SEE DRAWING # 06515000 FOR A FULL DESCRIPTION OF ALL CONNECTORS

**NOTES**

**NOTES**

# COMMON SIDE FLAIL - EXTREME DUTY

## PARTS SECTION

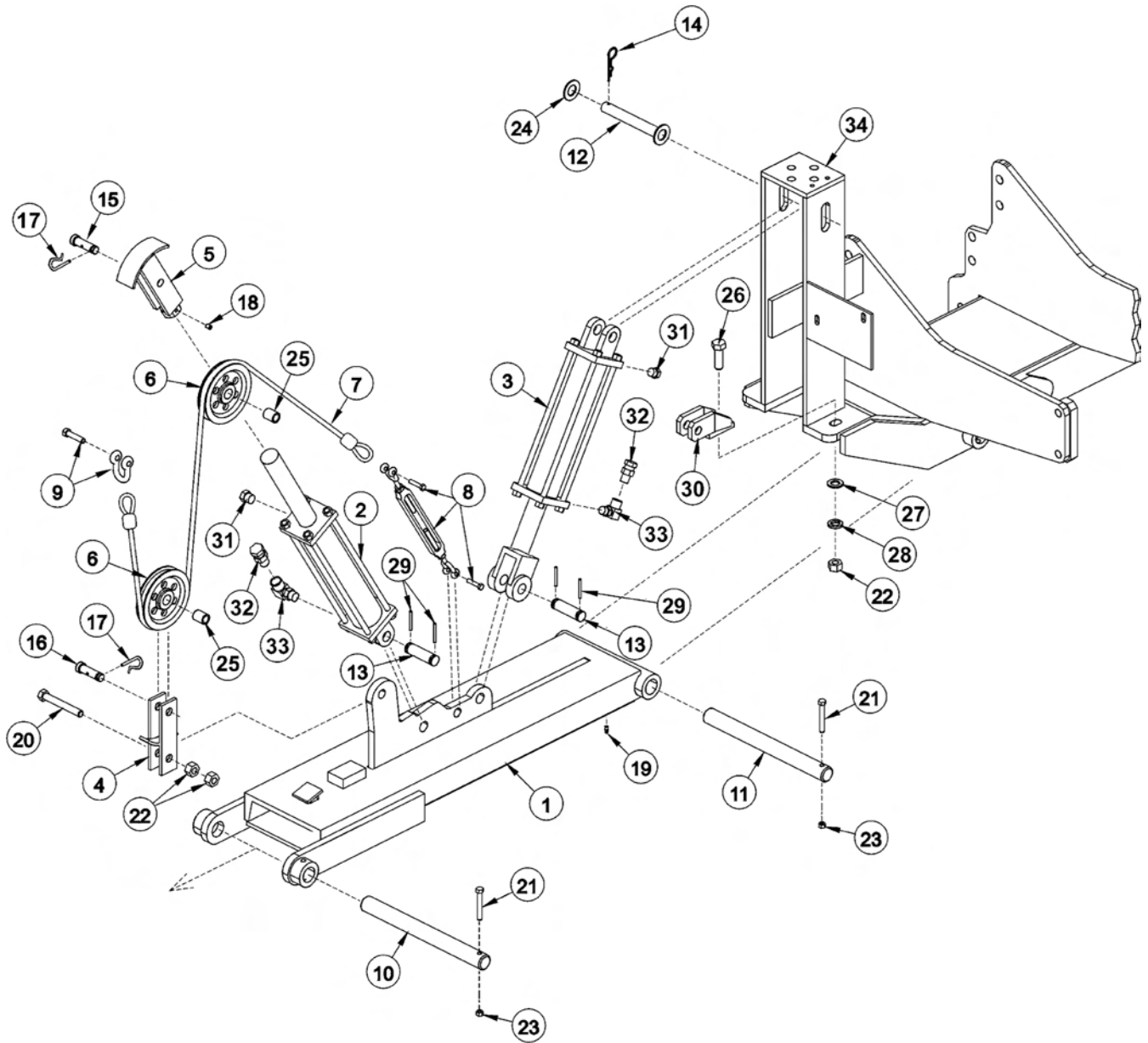
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COMMON SIDE FLAIL - XD

# CABLE DRAFT BEAM ASSEMBLY



COMMON SIDE FLAIL - XD

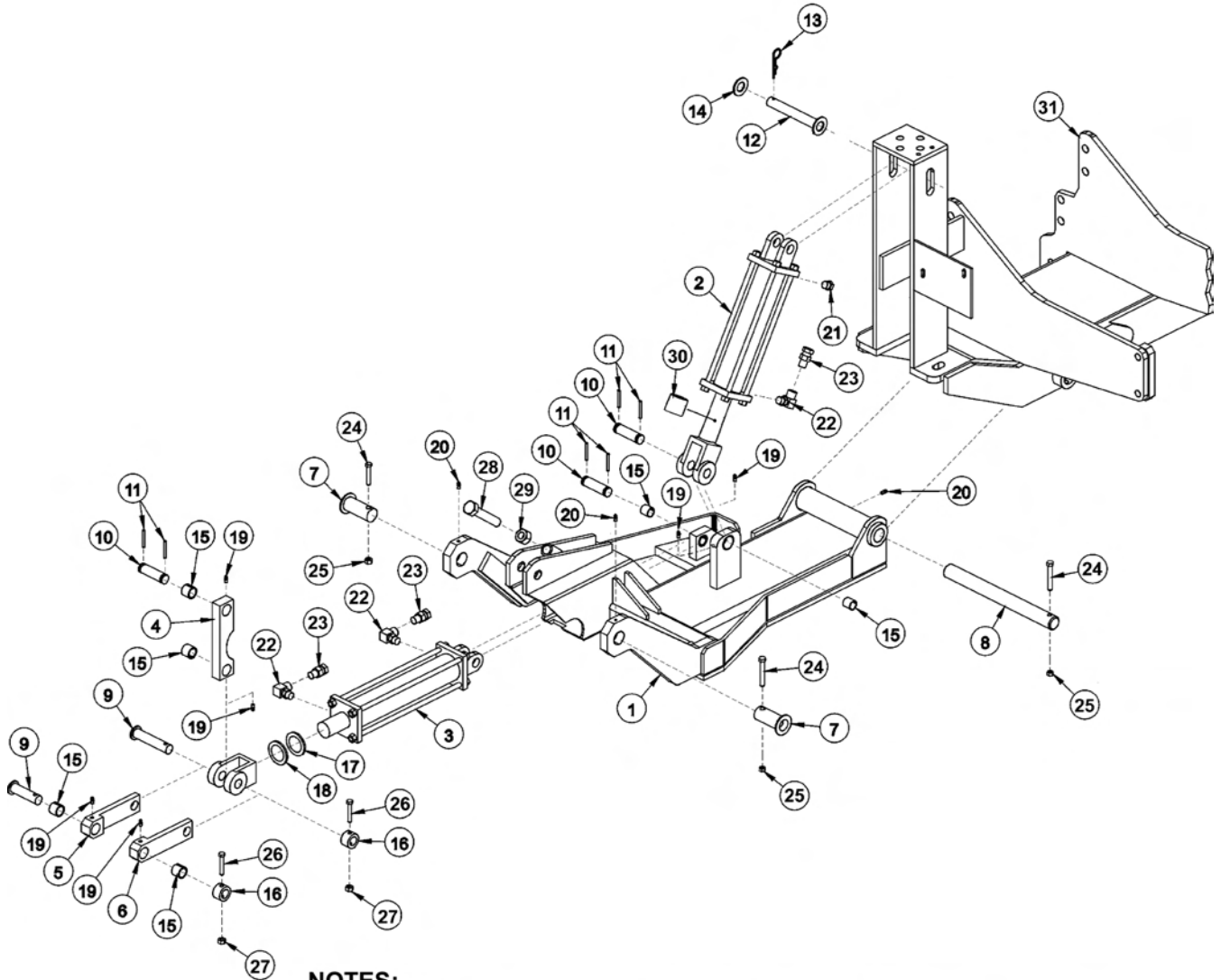
## CABLE DRAFT BEAM ASSEMBLY

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                                |
|-------|----------|------|--|
| 1     | 6T0103E  | -    | DRAFT BEAM (EXTENDED 6" 4WD)               |
| ----- | 6T0105   | -    | DRAFT BEAM (STD WITH TRAVEL LOCK)          |
| ----- | 6T0108   | -    | DRAFT BEAM (30 LB CHANNEL, 45 3/8")        |
| 2     | 6T0150   | 1    | CYLINDER 3" X 18"                          |
| 3     | 6T0151R  | 1    | HYD. CYLINDER 3" X 10"                     |
| 4     | 6T0100   | 1    | LOWER SHEAVE BRACKET                       |
| 5     | 6T0101   | 1    | UPPER SHEAVE BRACKET                       |
| 6     | 33768    | 2    | SHEAVE                                     |
| 7     | 6T0110   | 1    | LIFT CABLE (STD 1/2" X 87 1/2")            |
| ----- | 6T0110E  | -    | LIFT CABLE (EXTENDED 6" 4WD)               |
| ----- | 6T0110L  | -    | LIFT CABLE (EXTENDED 15")                  |
| 8     | 6T0115   | 1    | TURN BUCKLE                                |
| 9     | 6T0112   | 1    | SHACKLE WITH PIN                           |
| 10    | 6T2999   | 1    | OUTER DRAFT BEAM PIN 1 1/2" X 14 1/2"      |
| 11    | 6T3001   | 1    | INNER DRAFT BEAM PIN 1 1/2" X 15 3/4"      |
| 12    | 6T3005   | 1    | CYLINDER PIN 1" X 6 5/8"                   |
| 13    | TB1033   | 2    | CLEVIS PIN 1" X 4"                         |
| 14    | 6T3004   | 1    | R - CLIP 3/16"                             |
| 15    | 6T3010   | 1    | UPPER SHEAVE PIN WITH ZERK 3/4" X 3"       |
| 16    | 6T3009   | 1    | LOWER SHEAVE PIN WITH ZERK 3/4" X 2 1/2"   |
| 17    | 6T3020   | 2    | R - CLIP 5/32"                             |
| 18    | 6T2272   | 1    | SET SCREW 3/8" X 1/2"                      |
| 19    | 6T3211   | 1    | GREASE ZERK 1/8" STRAIGHT                  |
| 20    | 21837    | 1    | CAPSCREW 3/4" X 3 1/4"                     |
| 21    | 21688    | 2    | CAPSCREW 7/16" X 3 1/4"                    |
| 22    | 21825    | 2    | HEX NUT 3/4"                               |
| 23    | 21677    | 2    | NYLOCK NUT 7/16"                           |
| 24    | 22023    | 1    | FLAT WASHER 1"                             |
| 25    | 6T0104N  | 2    | SHEAVE PIN BUSHING 1" OD X 3/4" ID         |
| 26    | 21833    | 1    | CAPSCREW 3/4" X 2 1/4"                     |
| 27    | 22021    | 1    | FLAT WASHER 3/4"                           |
| 28    | 21993    | 1    | LOCK WASHER 3/4"                           |
| 29    | 06537021 | 4    | ROLL PIN                                   |
| 30    | 6T0106   | 1    | TRAVEL LOCK BRACKET                        |
| 31    | 6T4258   | 2    | BREATHER 1/2"                              |
| 32    | 34396    | 2    | RESTRICTOR                                 |
| 33    | 34244    | 2    | ELBOW FITTING 1/2"                         |
| 34    | -----    | -    | MAIN FRAME *REFER TO TRACTOR PARTS SECTION |

COMMON SIDE FLAIL - XD

# COMBO DRAFT BEAM ASSEMBLY



## NOTES:

1. ITEM 30 IS USED ON THE GLAND END OF ITEM 2 (AS NEEDED)
2. ORIENTATION OF ITEMS 4,5 & 6 ARE CRITICAL



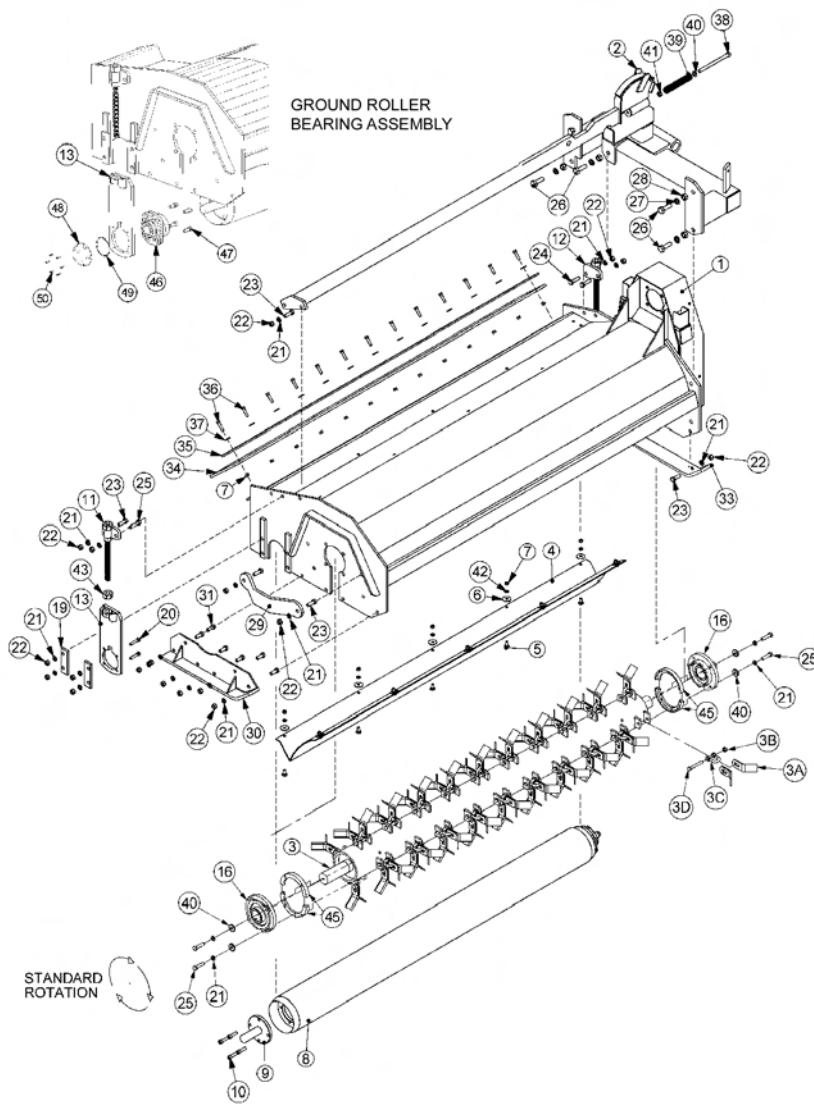
## COMBO DRAFT BEAM ASSEMBLY

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                                |
|------|----------|------|--|
| 1    | 28955D   | 1    | COMBO DRAFT BEAM -HVY DTY FLAIL            |
| 2    | 6T0151R  | 1    | HYD. CYLINDER 3" X 10"                     |
| 3    | 25343    | 1    | HYD. CYLINDER 3" X 12" - HVY DTY           |
| 4    | TF4500A  | 1    | PIVOT ARM                                  |
| 5    | TF4507B  | 1    | RIGHT LINKAGE ARM                          |
| 6    | TF4506B  | 1    | LEFT LINKAGE ARM                           |
| 7    | TF4514A  | 2    | PIN, HEAD PIVOT                            |
| 8    | 6T3001   | 1    | PIN, BEAM PIVOT                            |
| 9    | TF4519   | 2    | PIN, LINKAGE                               |
| 10   | TB1033   | 3    | PIN, CLEVIS                                |
| 11   | 06537021 | 6    | ROLLPIN                                    |
| 12   | 6T3005   | 1    | PIN, 1" W/ CAP                             |
| 13   | 6T3004   | 1    | R-CLIP HAIRPIN                             |
| 14   | 6T2614   | 1    | FLATWASHER 1"                              |
| 15   | TB3010   | 8    | BUSHING 1"                                 |
| 16   | 22847    | 2    | BOSS, LINKAGE PIN                          |
| 17   | 22076    | 1    | SPACER, HYD. CYLINDER 1/4" (AS NEEDED)     |
| 18   | 22077    | 1    | SPACER, HYD. CYLINDER 5/16" (AS NEEDED)    |
| 19   | 6T3207   | 6    | GREASE ZERK 1/4"                           |
| 20   | 6T3211   | 3    | GREASE ZERK 1/8"                           |
| 21   | 6T4258   | 1    | BREATHER 1/2"                              |
| 22   | 34244    | 3    | ELBOW FITTING 1/2"                         |
| 23   | 34396    | 3    | SWIVEL RESTRICTOR                          |
| 24   | 21688    | 3    | CAPSCREW 7/16" X 3 1/4"                    |
| 25   | 21677    | 3    | NYLOCK NUT 7/16"                           |
| 26   | 21635    | 2    | CAPSCREW 3/8" X 2 1/4"                     |
| 27   | 21625    | 2    | HEX NUT 3/8"                               |
| 28   | 21831    | 1    | CAPSCREW 3/4" X 1 3/4"                     |
| 29   | 21825    | 1    | HEX NUT 3/4"                               |
| 30   | 06700095 | 1    | CYLINDER SPACER W/SET SCREW                |
| 31   | -----    | -    | MAIN FRAME *REFER TO TRACTOR PARTS SECTION |

COMMON SIDE FLAIL - XD

## 60IN CABLE SIDE FLAIL - STANDARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                |
|------|----------|------|----------------------------|
| 1    | 22031    | 1    | BONNET,60",HD,TSF          |
| 2    | 21297C   | 1    | MOUNTING FRAME             |
| ---  | TF1807A  | -    | CUTTERSHAFT,ASSY,60" HD    |
| 3    | TF1807   | 1    | CUTTERSHAFT,60"            |
| 3A   | 33714    | 64   | KNIFE,FLAIL,STANDARD       |
| 3B   | 21677    | 32   | NYLOCK NUT,7/16" NC        |
| 3C   | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL     |
| 3D   | 34011    | 32   | KNIFE MTG BOLT,FLAIL       |
| 4    | TF1802A  | 1    | BAFFLE,FLAIL,60" HD,STC    |
| 5    | 6T2283   | 10   | CARRIAGE BOLT,3/8" X 1",NC |
| 6    | 6T2615   | 10   | WASHER,FENDER,3/8"         |
| 7    | 21625    | 20   | HEX NUT,3/8",NC            |

COMMON SIDE FLAIL - XD

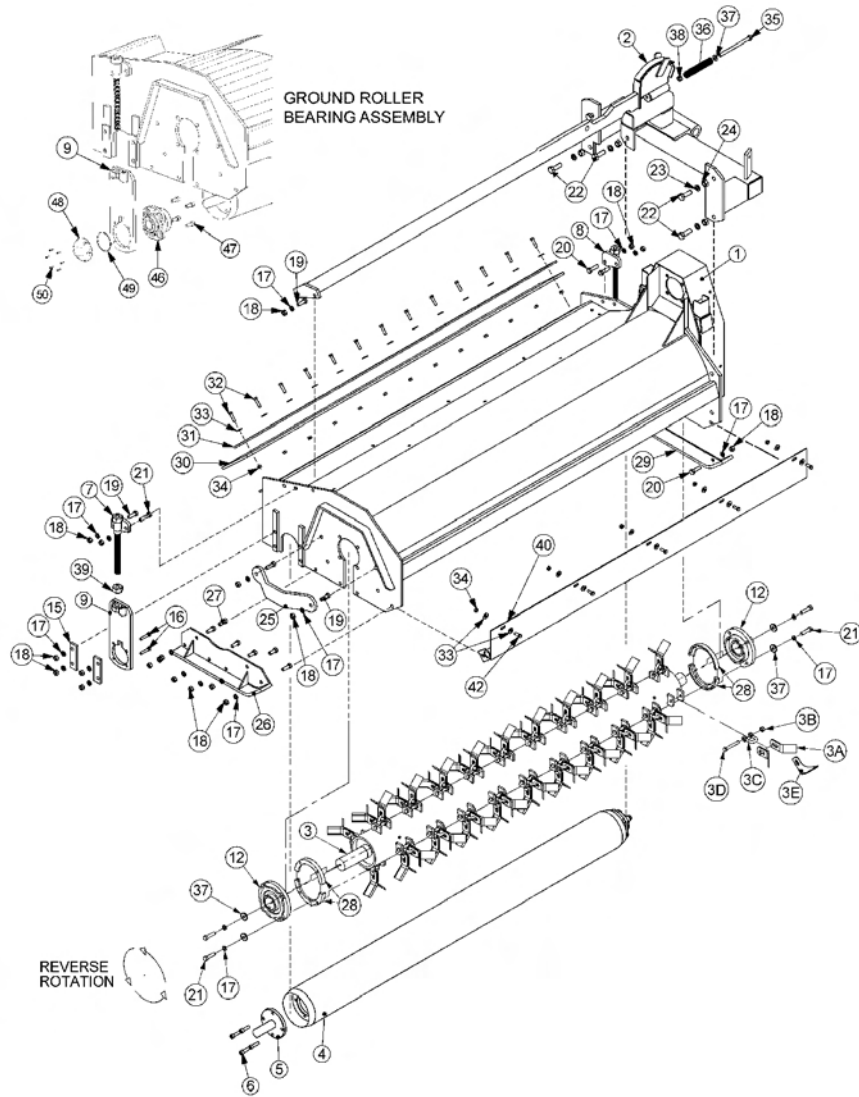
## 60IN CABLE SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                      |
|------|----------|------|----------------------------------|
| 8    | 30277    | 1    | GROUND ROLLER                    |
| 9    | TF1045B  | 2    | GRND ROLLER STUB SHAFT           |
| 11   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT         |
| 12   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF         |
| 13   | TF4333A  | 2    | GROUND ROLLER ADJ BRK            |
| 16   | TF1018   | 2    | BEARING,FLANGE,2-3/16"           |
| 19   | TF4336   | 4    | CLAMPING BLOCK,LH                |
| 20   | 6T2291   | 8    | PLOW BOLT,1/2" X 2",NC           |
| 21   | 21990    | 31   | LOCKWASHER,1/2"                  |
| 22   | 21725    | 23   | HEX NUT,1/2",NC                  |
| 23   | 21731    | 6    | CAPSCREW,1/2" X 1-1/2",NC        |
| 24   | 21732    | 2    | CAPSCREW,1/2" X 1-3/4",NC        |
| 25   | 21733    | 9    | CAPSCREW,1/2" X 2",NC            |
| 26   | 21783    | 5    | CAPSCREW,5/8" X 2",NC            |
| 27   | 21992    | 5    | LOCKWASHER,5/8"                  |
| 28   | 21775    | 5    | HEX NUT,5/8"                     |
| 29   | TF1040   | 1    | GUARD,CUTTER SHAFT               |
| 30   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER      |
| 31   | 21730    | 6    | CAPSCREW,1/2" X 1-1/4",NC        |
| 33   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER      |
| 34   | TF1804   | 1    | FLAP,DEFLECTOR,TSF/TRF,60"       |
| 35   | TF1803   | 1    | FLAP RETAINING BAR               |
| 36   | 21632    | 10   | CAPSCREW,3/8" X 1-1/2",NC        |
| 37   | 22016    | 10   | FLATWASHER,3/8"                  |
| 38   | 21745    | 1    | CAPSCREW,1/2" X 7",NC            |
| 39   | 27005    | 1    | SPRING, PUSHOFF,SIDE RTRY        |
| 40   | 27938    | 3    | BUSHING,MACH,1OD X 1/2ID X 14GA. |
| 41   | 21727    | 1    | NYLOCK NUT,1/2"                  |
| 42   | 21988    | 10   | LOCKWASHER,3/8"                  |
| 43   | 21399    | 2    | HEX NUT,3/4" (ACME THRD)         |
| 45   | 31204    | 2    | STRING GUARD,HD                  |
| 46   | 06520028 | 2    | BEARING,FLANGE,1-3/8"            |
| 47   | 6T2331   | 8    | CAPSCREW,7/16" X 1",SOCKET HEAD  |
| 48   | 06520027 | 2    | CAP,BEARING,GRND ROLLER          |
| 49   | 06520029 | 2    | O-RING,2-3/4" X 3/32"            |
| 50   | 06530001 | 12   | CAPSCREW,SKT HD                  |

COMMON SIDE FLAIL - XD

## 60IN CABLE SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION              |
|------|----------|------|--------------------------|
| 1    | 22031    | 1    | BONNET,60",HD,TSF        |
| 2    | 21297C   | 1    | MOUNTING FRAME           |
| ---  | TF1807A  | -    | CUTTERSHAFT,ASSY,60" HD  |
| 3    | TF1807   | 1    | CUTTERSHAFT,60"          |
| 3A   | 33714    | 64   | KNIFE,FLAIL,STANDARD     |
| 3B   | 21677    | 32   | NYLOCK NUT,7/16" NC      |
| 3C   | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL   |
| 3D   | 34011    | 32   | KNIFE MTG BOLT,FLAIL     |
| 3E   | TF1019F  | 32   | KNIFE,FLAIL (SMOOTH CUT) |
| 4    | 30277    | 1    | GROUND ROLLER            |
| 5    | TF1045B  | 2    | GRND ROLLER STUB SHAFT   |
| 7    | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT |

COMMON SIDE FLAIL - XD

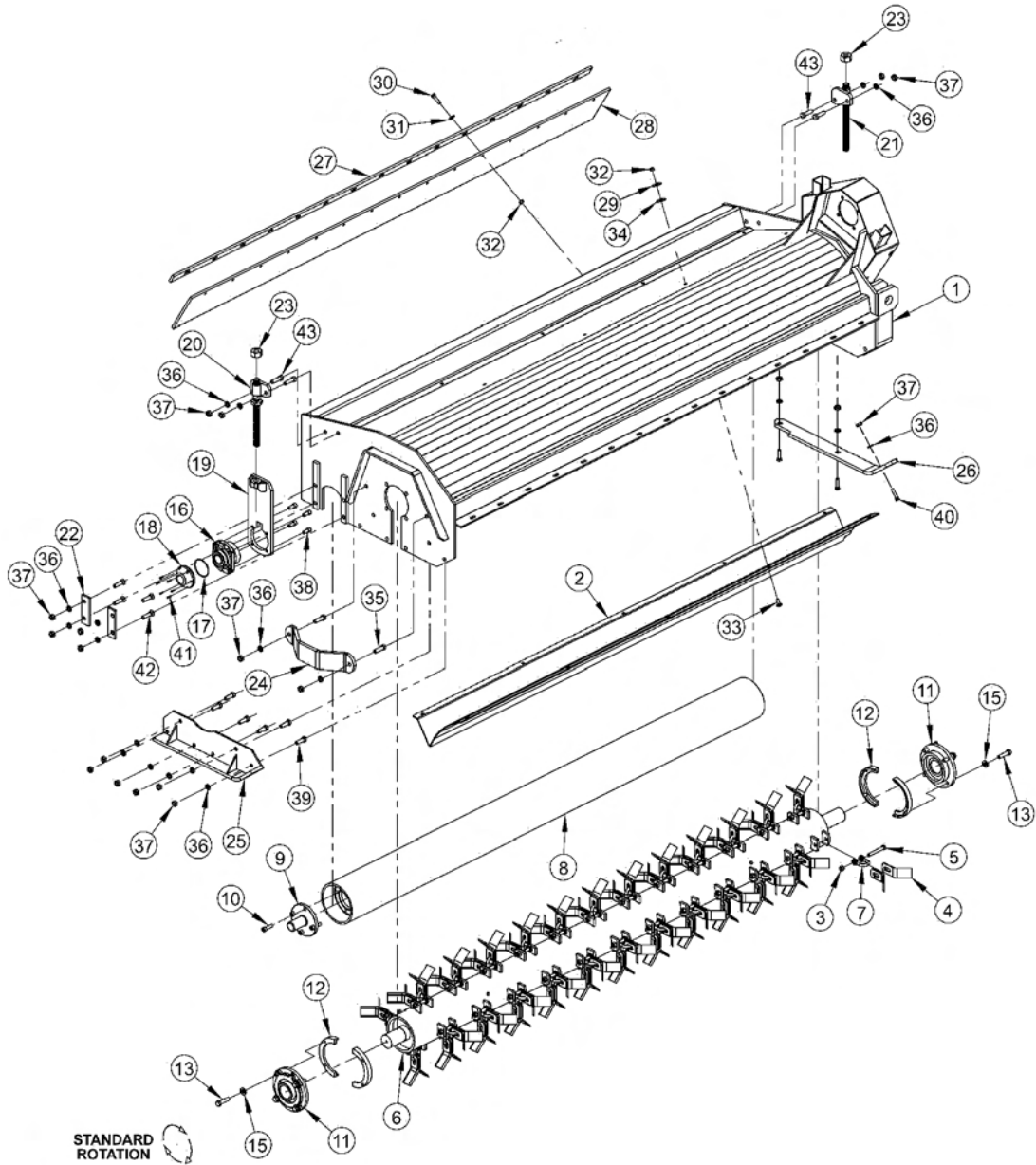
## 60IN CABLE SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                      |
|------|----------|------|----------------------------------|
| 8    | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF         |
| 9    | TF4333A  | 2    | GROUND ROLLER ADJ BRK            |
| 12   | TF1018   | 2    | BEARING,FLANGE,2-3/16"           |
| 15   | TF4336   | 4    | CLAMPING BLOCK,LH                |
| 16   | 6T2291   | 8    | PLOW BOLT,1/2" X 2",NC           |
| 17   | 21990    | 31   | LOCKWASHER,1/2"                  |
| 18   | 21725    | 23   | HEX NUT,1/2",NC                  |
| 19   | 21731    | 6    | CAPSCREW,1/2" X 1-1/2",NC        |
| 20   | 21732    | 3    | CAPSCREW,1/2" X 1-3/4",NC        |
| 21   | 21733    | 5    | CAPSCREW,1/2" X 2",NC            |
| 22   | 21783    | 5    | CAPSCREW,5/8" X 2",NC            |
| 23   | 21992    | 5    | LOCKWASHER,5/8"                  |
| 24   | 21775    | 5    | HEX NUT,5/8"                     |
| 25   | TF1040   | 1    | GUARD,CUTTER SHAFT               |
| 26   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER      |
| 27   | 21730    | 5    | CAPSCREW,1/2" X 1-1/4",NC        |
| 28   | 31204    | 2    | STRING GUARD,HD                  |
| 29   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER      |
| 30   | TF1804   | 1    | FLAP,DEFLECTOR,TSF/TRF,60"       |
| 31   | TF1803   | 1    | FLAP RETAINING BAR               |
| 32   | 21632    | 10   | CAPSCREW,3/8" X 1-1/2",NC        |
| 33   | 22016    | 20   | FLATWASHER,3/8"                  |
| 34   | 21625    | 15   | HEX NUT,3/8",NC                  |
| 35   | 21745    | 1    | CAPSCREW,1/2" X 7",NC            |
| 36   | 27005    | 1    | SPRING,PUSHOFF                   |
| 37   | 27938    | 9    | BUSHING,MACH,1OD X 1/2ID X 14GA. |
| 38   | 21727    | 1    | NYLOCK NUT,1/2"                  |
| 39   | 21399    | 2    | HEX NUT,3/4" (ACME THRD)         |
| 40   | TF1801   | 1    | FRONT TRASH GUARD                |
| 42   | 21630    | 5    | CAPSCREW,3/8" X 1",NC            |
| 46   | 06520028 | 2    | BEARING,FLANGE,1-3/8"            |
| 47   | 6T2331   | 8    | CAPSCREW,7/16" X 1",SOCKET HEAD  |
| 48   | 06520027 | 2    | CAP,BEARING,GRND ROLLER          |
| 49   | 06520029 | 2    | O-RING,2-3/4" X 3/32"            |
| 50   | 06530001 | 12   | CAPSCREW,SKT HD                  |

COMMON SIDE FLAIL - XD

## 60IN COMBO SIDE FLAIL - STANDARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                 |
|------|----------|------|-----------------------------|
| 1    | 33913    | 1    | BONNET 60" COMBO            |
| 2    | TF1802A  | 1    | BAFFLE,FLAIL,60" HD,STC     |
| ---  | TF1807A  | 1    | CUTTERSHAFT,ASSY,60" HD,STC |
| 3    | 21677    | 32   | NYLOCK NUT,7/16 NC          |

COMMON SIDE FLAIL - XD

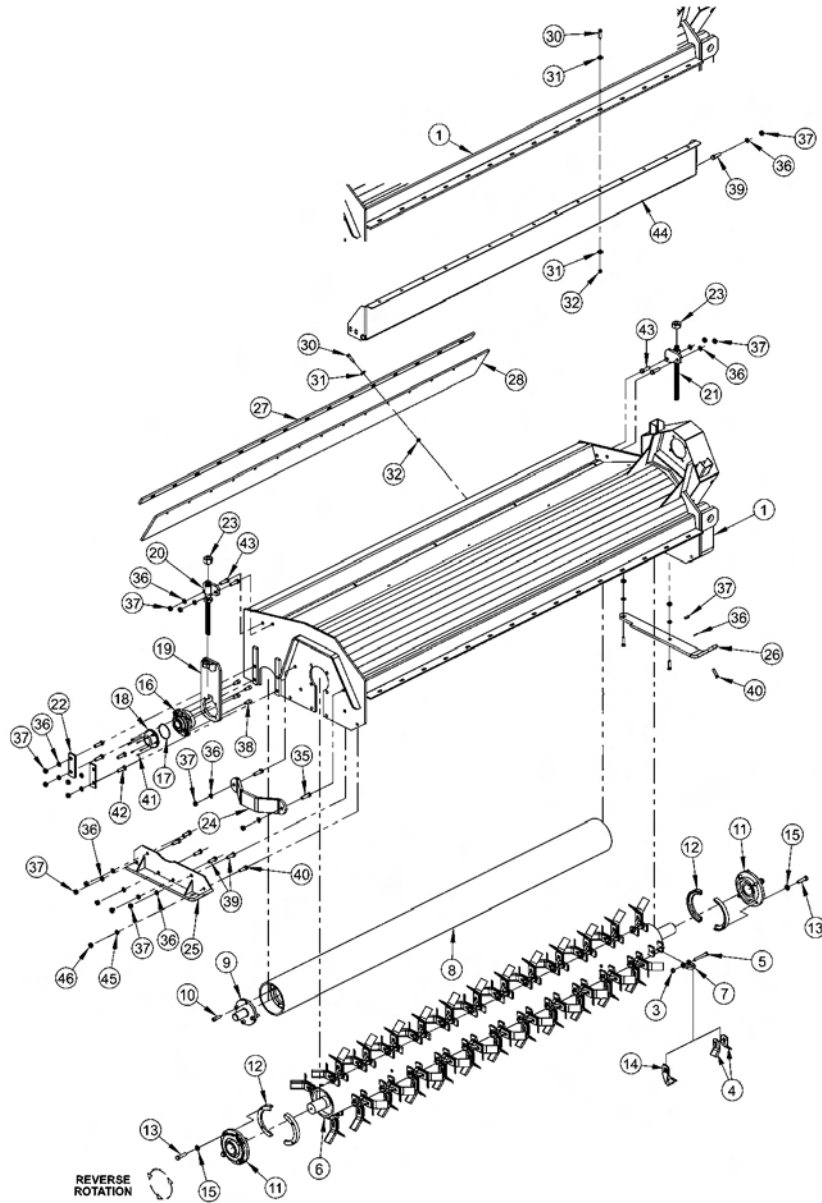
## 60IN COMBO SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 4    | 33714    | 64   | KNIFE,FLAIL,STANDARD                |
| 5    | 34011    | 32   | CAPSCREW,7/16X3 7/16,NC GR8         |
| 6    | TF1807   | 1    | CUTTERSHAFT,60" HD                  |
| 7    | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL              |
| 8    | 30277    | 1    | GROUND ROLLER 60"                   |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER            |
| 10   | 6T2330   | 8    | CAPSCREW,SKT HD,7/16X1-1/2NC        |
| 11   | TF1018   | 2    | BEARING,FLANGE,2-3/16               |
| ---  | 06200347 | -    | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12   | 31204    | 2    | STRING GUARD, HD                    |
| 13   | 06530217 | 8    | CAPSCREW,1/2 X 2,NC,L9              |
| 15   | 06533006 | 12   | FLATWASHER,1/2,SAE,L9               |
| 16   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 18   | 06520027 | 2    | CAP,BEARING,GRNDRLR                 |
| 19   | TF4333A  | 2    | GROUND ROLLER ADJ,BRKT              |
| 20   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 21   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 22   | TF4336   | 4    | PLATE,GROUND ROLLER LOCK            |
| 23   | 21399    | 2    | HEX NUT,3/4 (ACME) BULK             |
| 24   | TF1040   | 1    | GUARD,CUTTER SHAFT                  |
| 25   | TF4371   | 1    | SKID SHOE,L/PROFILE-OUTER           |
| 26   | 23272A   | 1    | SKID SHOE,T3F,INNER                 |
| 27   | TF1803   | 1    | BAR,FLAP,TSF/TRF 60                 |
| 28   | TF1804   | 1    | FLAP,DEFLECTOR,TSF 60               |
| 29   | 21988    | 8    | LOCKWASHER,3/8                      |
| 30   | 21632    | 10   | CAPSCREW,3/8 X 1-1/2 NC             |
| 31   | 22016    | 10   | FLATWASHER,3/8                      |
| 32   | 21625    | 18   | HEX NUT,3/8 NC                      |
| 33   | 6T2283   | 8    | CARRIAGE BOLT,3/8 X 1 NC            |
| 34   | 6T2615   | 8    | WASHER,FENDER 3/8                   |
| 35   | 21732    | 2    | CAPSCREW,1/2 X 1-3/4 NC             |
| 36   | 21990    | 23   | LOCKWASHER,1/2                      |
| 37   | 21725    | 23   | HEX NUT,1/2 NC                      |
| 38   | 6T2331   | 8    | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39   | 21730    | 6    | CAPSCREW,1/2 X 1-1/4 NC             |
| 40   | 23293    | 3    | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42   | 6T2291   | 8    | PLOW BOLT,1/2 X 2 NC GR5            |
| 43   | 21731    | 4    | CAPSCREW,1/2 X 1-1/2 NC             |

COMMON SIDE FLAIL - XD

## 60IN COMBO SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                  |
|------|----------|------|------------------------------|
| 1    | 33913    | 1    | BONNET 60" COMBO             |
| ---  | TF1807A  | -    | CUTTERSHAFT,ASSY,60" HD,STC  |
| 3    | 21677    | 32   | NYLOCK NUT,7/16 NC           |
| 4    | 33714    | 64   | KNIFE,FLAIL,STANDARD         |
| 5    | 34011    | 32   | CAPSCREW,7/16X3 7/16,NC GR8  |
| 6    | TF1807   | 1    | CUTTERSHAFT,60" HD           |
| 7    | TF1020   | 32   | KNIFE MTG CLEVIS,FLAIL       |
| 8    | 30277    | 1    | GROUND ROLLER 60"            |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER     |
| 10   | 6T2330   | 8    | CAPSCREW,SKT HD,7/16X1-1/2NC |

COMMON SIDE FLAIL - XD



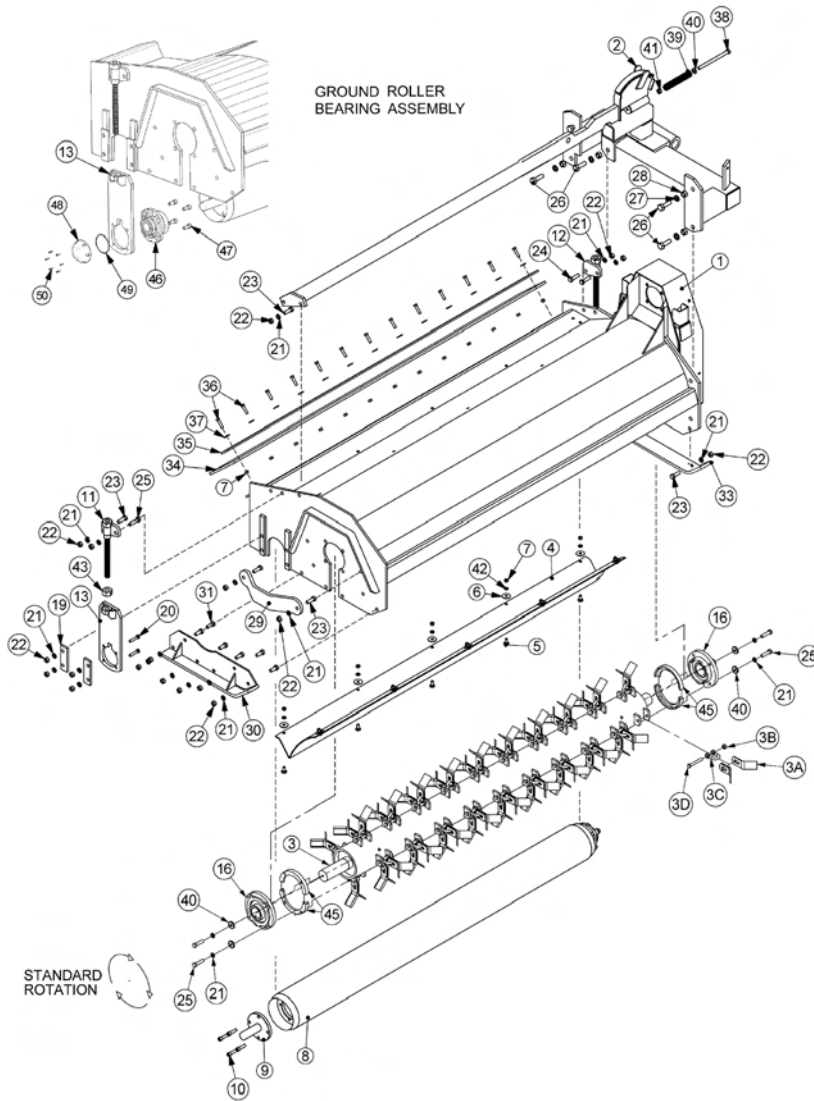
## 60IN COMBO SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 11   | TF1018   | 2    | BEARING,FLANGE,2-3/16               |
| ---  | 06200347 | -    | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12   | 31204    | 2    | STRING GUARD, HD                    |
| 13   | 06530217 | 8    | CAPSCREW,1/2 X 2,NC,L9              |
| 14   | TF1019F  | 32   | KNIFE,FLAIL (SMOOTH CUT)            |
| 15   | 06533006 | 12   | FLATWASHER,1/2,SAE,L9               |
| 16   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 18   | 06520027 | 2    | CAP,BEARING,GRNDRLR                 |
| 19   | TF4333A  | 2    | GROUND ROLLER ADJ,BRKT              |
| 20   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 21   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 22   | TF4336   | 4    | PLATE,GROUND ROLLER LOCK            |
| 23   | 21399    | 2    | HEX NUT,3/4 (ACME) BULK             |
| 24   | TF1040   | 1    | GUARD,CUTTER SHAFT                  |
| 25   | TF4371   | 1    | SKID SHOE,L/PROFILE-OUTER           |
| 26   | 23272A   | 1    | SKID SHOE,T3F,INNER                 |
| 27   | TF1803   | 1    | BAR,FLAP,TSF/TRF 60                 |
| 28   | TF1804   | 1    | FLAP,DEFLECTOR,TSF 60               |
| 30   | 21632    | 20   | CAPSCREW,3/8 X 1-1/2 NC             |
| 31   | 22016    | 30   | FLATWASHER,3/8                      |
| 32   | 21625    | 20   | HEX NUT,3/8 NC                      |
| 35   | 21732    | 2    | CAPSCREW,1/2 X 1-3/4 NC             |
| 36   | 21990    | 23   | LOCKWASHER,1/2                      |
| 37   | 21725    | 23   | HEX NUT,1/2 NC                      |
| 38   | 6T2331   | 8    | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39   | 21730    | 6    | CAPSCREW,1/2 X 1-1/4 NC             |
| 40   | 23293    | 3    | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42   | 6T2291   | 8    | PLOW BOLT,1/2 X 2 NC GR5            |
| 43   | 21731    | 4    | CAPSCREW,1/2 X 1-1/2 NC             |
| 44   | TF1801   | 1    | TRASH GUARD,60REV ROT-HD            |
| 45   | 22018    | 1    | FLATWASHER,1/2,WIDE                 |
| 46   | 21727    | 1    | NYLOCK NUT,1/2 NC                   |

COMMON SIDE FLAIL - XD

## 75IN CABLE SIDE FLAIL - STANDARD ROTATION



| ITEM  | PART NO. | QTY. | DESCRIPTION               |
|-------|----------|------|---------------------------|
| 1     | 22032    | 1    | BONNET,75,HD,TSF          |
| 2     | 21298C   | 1    | MOUNTING FRAME            |
| ----- | TF1002A  | -    | CUTTERSHAFT,ASSY,75" HD   |
| 3     | TF1002   | 1    | CUTTERSHAFT,75"           |
| 3A    | 33714    | 80   | KNIFE,FLAIL,STANDARD      |
| 3B    | 21677    | 40   | NYLOCK NUT,7/16" NC       |
| 3C    | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL    |
| 3D    | 34011    | 40   | KNIFE MTG BOLT,FLAIL      |
| 4     | TF1402A  | 1    | BAFFLE,FLAIL,75" HD,STC   |
| 5     | 6T2283   | 10   | CARRIAGE BOLT,3/8" X 1"NC |
| 6     | 6T2615   | 10   | WASHER,FENDER 3/8"        |
| 7     | 21625    | 23   | HEX NUT,3/8",NC           |

COMMON SIDE FLAIL - XD

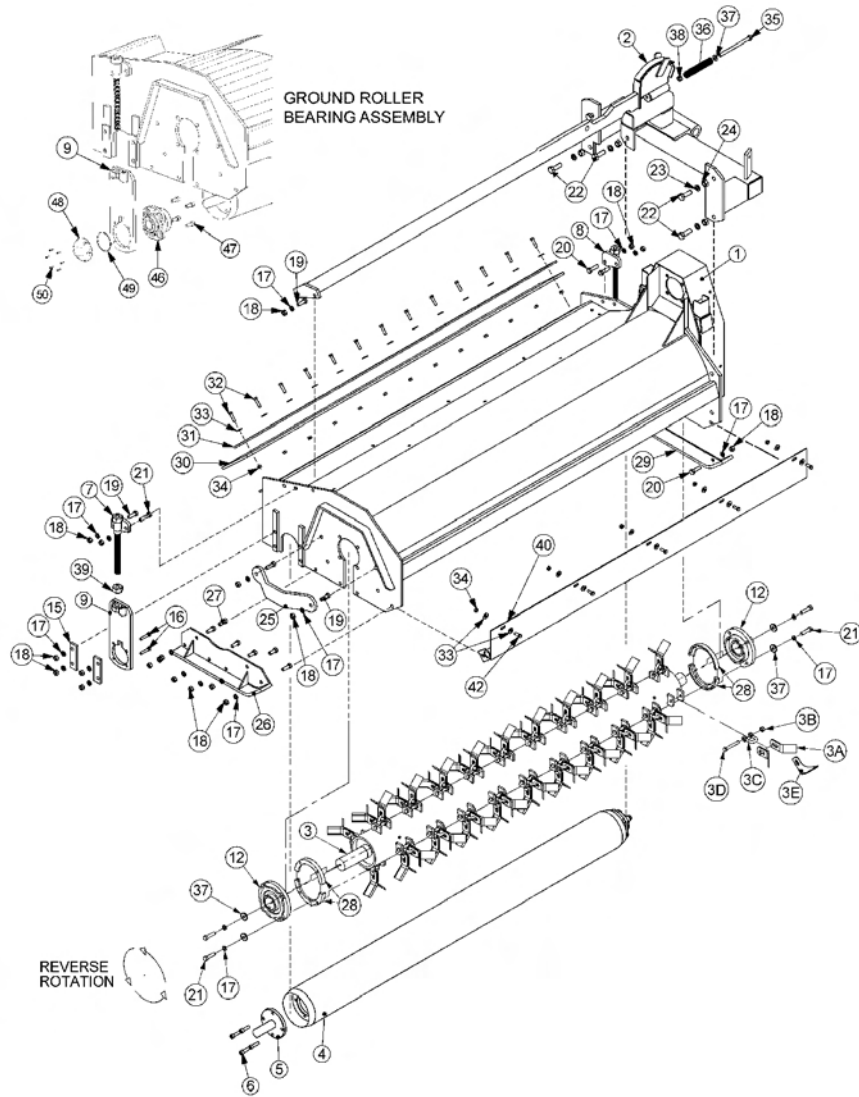
## 75IN CABLE SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 8    | 28738    | 1    | GROUND ROLLER                       |
| 9    | TF1045B  | 2    | GRND ROLLER STUB SHAFT              |
| 10   | 6T2330   | 8    | CAPSCREW,7/16" X 1-1/2",SOCKET HEAD |
| 11   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 12   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 13   | TF4333A  | 2    | GROUND ROLLER ADJ BRK               |
| 16   | TF1018   | 2    | BEARING,FLANGE,2-3/16"              |
| 19   | TF4336   | 4    | CLAMPING BLOCK, LH                  |
| 20   | 6T2291   | 8    | PLOW BOLT,1/2" X 2" NC              |
| 21   | 21990    | 31   | LOCKWASHER, 1/2"                    |
| 22   | 21725    | 23   | HEX NUT, 1/2" NC                    |
| 23   | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC            |
| 24   | 21732    | 2    | CAPSCREW, 1/2 X 1 3/4,NC            |
| 25   | 21733    | 9    | CAPSCREW, 1/2 X 2,NC                |
| 26   | 21783    | 5    | CAPSCREW, 5/8 X 2,NC                |
| 27   | 21992    | 5    | LOCKWASHER, 5/8                     |
| 28   | 21775    | 5    | HEX NUT, 5/8                        |
| 29   | TF1040   | 1    | GUARD, CUTTER SHAFT                 |
| 30   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER         |
| 31   | 21730    | 6    | CAPSCREW, 1/2 X 1 1/4,NC            |
| 33   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER         |
| 34   | TF1016   | 1    | FLAP,DEFLECTOR,TSF/TRF 75           |
| 35   | TF1029   | 1    | FLAP RETAINING BAR                  |
| 36   | 21632    | 13   | CAPSCREW,3/8" X 1-1/2" NC           |
| 37   | 22016    | 13   | FLATWASHER,3/8"                     |
| 38   | 21745    | 1    | CAPSCREW, 1/2 X 7,NC                |
| 39   | 27005    | 1    | SPRING, PUSHOFF, SIDE RTRY          |
| 40   | 27938    | 3    | BUSHING,MACH,1ODX1/2IDX14GA.        |
| 41   | 21727    | 1    | NYLOCK NUT, 1/2"                    |
| 42   | 21988    | 10   | LOCKWASHER, 3/8"                    |
| 43   | 21399    | 2    | HEX NUT, 3/4" (ACME THRD)           |
| 45   | 31204    | 2    | STRING GUARD, HD                    |
| 46   | 06520028 | 2    | BEARING,FLANGE, 1 3/8"              |
| 47   | 6T2331   | 8    | CAPSCREW, 7/16" X 1", SOCKET HEAD   |
| 48   | 06520027 | 2    | CAP,BEARING, GRND ROLLER            |
| 49   | 06520029 | 2    | O-RING,2 3/4" X 3/32"               |
| 50   | 06530001 | 12   | CAPSCREW, SKT HD                    |

COMMON SIDE FLAIL - XD

## 75IN CABLE SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 1    | 22032    | 1    | BONNET,75,HD,TSF                    |
| 2    | 21298C   | 1    | MOUNTING FRAME                      |
| ---  | TF1002A  | -    | CUTTERSHAFT,ASSY,75" HD             |
| 3    | TF1002   | 1    | CUTTERSHAFT,75"                     |
| 3A   | 33714    | 80   | KNIFE,FLAIL,STANDARD                |
| 3B   | 21677    | 40   | NYLOCK NUT,7/16" NC                 |
| 3C   | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL              |
| 3D   | 34011    | 40   | KNIFE MTG BOLT,FLAIL                |
| 3E   | TF1019F  | 40   | KNIFE,FLAIL (SMOOTH CUT)            |
| 4    | 28738    | 1    | GROUND ROLLER                       |
| 5    | TF1045B  | 2    | GRND ROLLER STUB SHAFT              |
| 6    | 6T2330   | 8    | CAPSCREW,7/16" X 1-1/2",SOCKET HEAD |

COMMON SIDE FLAIL - XD

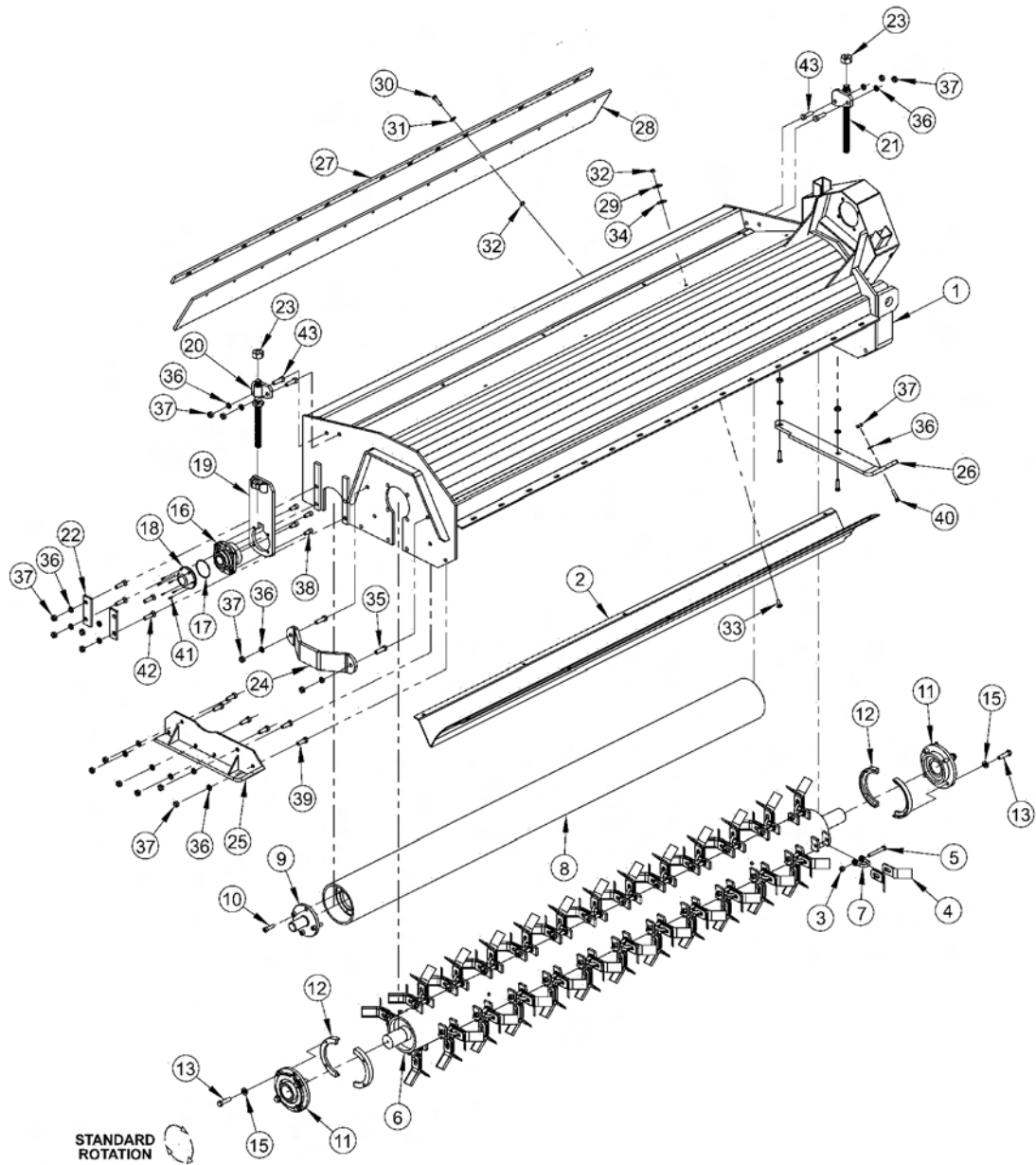
## 75IN CABLE SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                       |
|------|----------|------|-----------------------------------|
| 7    | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT          |
| 8    | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF          |
| 9    | TF4333A  | 2    | GROUND ROLLER ADJ BRK             |
| 12   | TF1018   | 2    | BEARING,FLANGE,2-3/16"            |
| 15   | TF4336   | 4    | CLAMPING BLOCK, LH                |
| 16   | 6T2291   | 8    | PLOW BOLT,1/2" X 2" NC            |
| 17   | 21990    | 31   | LOCKWASHER, 1/2"                  |
| 18   | 21725    | 23   | HEX NUT, 1/2" NC                  |
| 19   | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC          |
| 20   | 21732    | 3    | CAPSCREW, 1/2 X 1 3/4,NC          |
| 21   | 21733    | 5    | CAPSCREW, 1/2 X 2,NC              |
| 22   | 21783    | 5    | CAPSCREW, 5/8 X 2,NC              |
| 23   | 21992    | 5    | LOCKWASHER, 5/8                   |
| 24   | 21775    | 5    | HEX NUT, 5/8                      |
| 25   | TF1040   | 1    | GUARD, CUTTER SHAFT               |
| 26   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER       |
| 27   | 21730    | 5    | CAPSCREW, 1/2 X 1 1/4,NC          |
| 28   | 31204    | 2    | STRING GUARD, HD                  |
| 29   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER       |
| 30   | TF1016   | 1    | FLAP,DEFLECTOR,TSF/TRF 75         |
| 31   | TF1029   | 1    | FLAP RETAINING BAR                |
| 32   | 21632    | 13   | CAPSCREW,3/8" X 1-1/2" NC         |
| 33   | 22016    | 23   | FLATWASHER,3/8"                   |
| 34   | 21625    | 18   | HEX NUT,3/8",NC                   |
| 35   | 21745    | 1    | CAPSCREW, 1/2 X 7,NC              |
| 36   | 27005    | 1    | SPRING, PUSHOFF, SIDE RTRY        |
| 37   | 27938    | 9    | BUSHING,MACH,1ODX1/2IDX14GA.      |
| 38   | 21727    | 1    | NYLOCK NUT, 1/2                   |
| 39   | 21399    | 2    | HEX NUT, 3/4" (ACME THRD)         |
| 40   | TF1403   | 1    | FRONT TRASH GUARD                 |
| 42   | 21630    | 5    | CAPSCREW, 3/8 X 1,NC              |
| 46   | 06520028 | 2    | BEARING,FLANGE, 1 3/8"            |
| 47   | 6T2331   | 8    | CAPSCREW, 7/16" X 1", SOCKET HEAD |
| 48   | 06520027 | 2    | CAP,BEARING, GRND ROLLER          |
| 49   | 06520029 | 2    | O-RING,2 3/4" X 3/32"             |
| 50   | 06530001 | 12   | CAPSCREW, SKT HD                  |

COMMON SIDE FLAIL - XD

## 75IN COMBO SIDE FLAIL - STANDARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                 |
|------|----------|------|-----------------------------|
| 1    | 21499A   | 1    | BONNET,75,HD                |
| 2    | TF1402A  | 1    | BAFFLE,FLAIL,75HD,STD ROT   |
| ---  | TF1002A  | -    | CUTSFT ASSY,75HD,STD KNIVES |
| 3    | 21677    | 40   | NYLOCK NUT,7/16 NC          |

COMMON SIDE FLAIL - XD

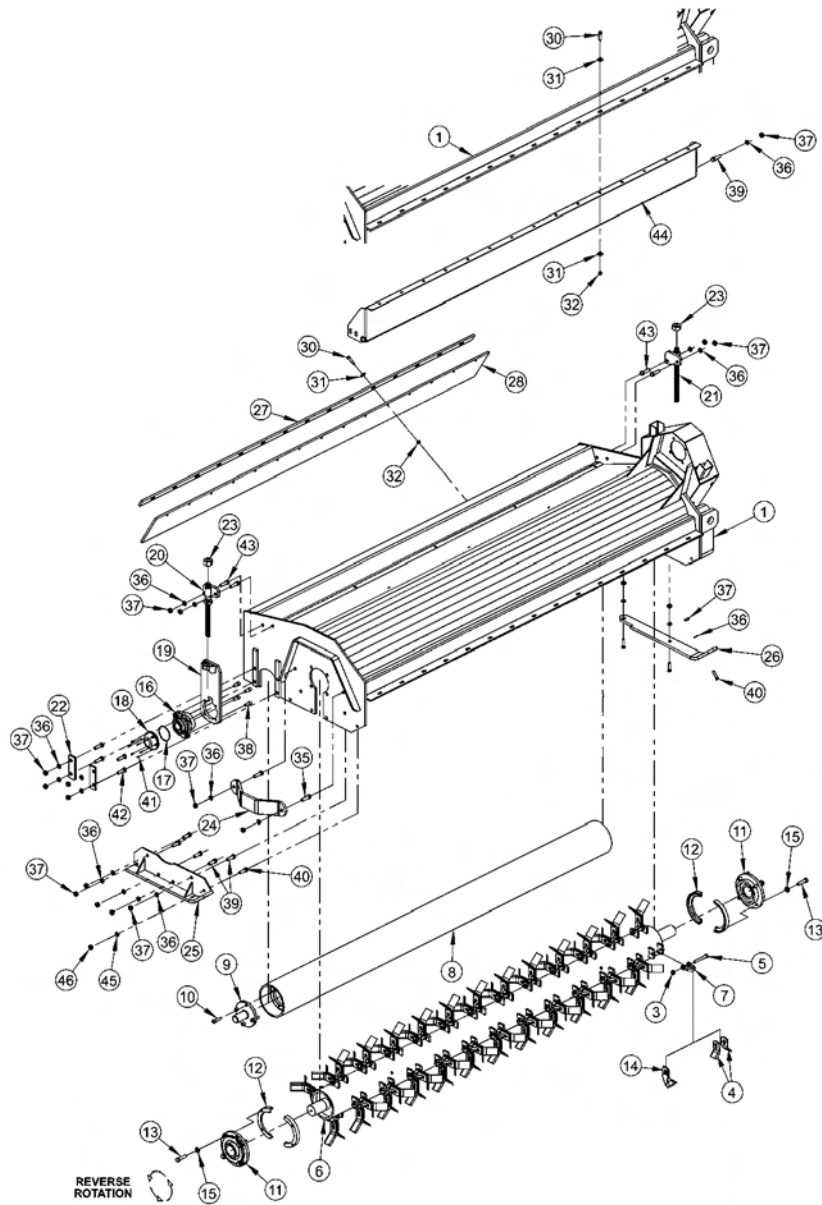
## 75IN COMBO SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 4    | 33714    | 80   | KNIFE,FLAIL,STANDARD                |
| 5    | 34011    | 40   | CAPSCREW,7/16X3 7/16,NC GR8         |
| 6    | TF1002   | 1    | CUTTERSHAFT,75,HD                   |
| 7    | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL              |
| 8    | 28738    | 1    | GROUND ROLLER,75                    |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER            |
| 10   | 6T2330   | 8    | CAPSCREW,SKT HD,7/16X1-1/2NC        |
| 11   | TF1018   | 2    | BEARING,FLANGE,2-3/16               |
| ---  | 06200347 | -    | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12   | 31204    | 2    | STRING GUARD, HD                    |
| 13   | 06530217 | 8    | CAPSCREW,1/2 X 2,NC,L9              |
| 15   | 06533006 | 12   | FLATWASHER,1/2,SAE,L9               |
| 16   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 18   | 06520027 | 2    | CAP,BEARING,GRNDRLR                 |
| 19   | TF4333A  | 2    | GROUND ROLLER ADJ,BRKT              |
| 20   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 21   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 22   | TF4336   | 4    | PLATE,GROUND ROLLER LOCK            |
| 23   | 21399    | 2    | HEX NUT,3/4 (ACME) BULK             |
| 24   | TF1040   | 1    | GUARD,CUTTER SHAFT                  |
| 25   | TF4371   | 1    | SKID SHOE,L/PROFILE-OUTER           |
| 26   | 23272A   | 1    | SKID SHOE,T3F,INNER                 |
| 27   | TF1029   | 1    | BAR,FLAP,TSF/TRF 75                 |
| 28   | TF1016   | 1    | FLAP,DEFLECTOR,TSF/TRF 75           |
| 29   | 21988    | 10   | LOCKWASHER,3/8                      |
| 30   | 21632    | 13   | CAPSCREW,3/8 X 1-1/2 NC             |
| 31   | 22016    | 13   | FLATWASHER,3/8                      |
| 32   | 21625    | 23   | HEX NUT,3/8 NC                      |
| 33   | 6T2283   | 10   | CARRIAGE BOLT,3/8 X 1 NC            |
| 34   | 6T2615   | 10   | WASHER,FENDER 3/8                   |
| 35   | 21732    | 2    | CAPSCREW,1/2 X 1-3/4 NC             |
| 36   | 21990    | 23   | LOCKWASHER,1/2                      |
| 37   | 21725    | 23   | HEX NUT,1/2 NC                      |
| 38   | 6T2331   | 8    | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39   | 21730    | 6    | CAPSCREW,1/2 X 1-1/4 NC             |
| 40   | 23293    | 3    | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42   | 6T2291   | 8    | PLOW BOLT,1/2 X 2 NC GR5            |
| 43   | 21731    | 4    | CAPSCREW,1/2 X 1-1/2 NC             |

COMMON SIDE FLAIL - XD

## 75IN COMBO SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                  |
|------|----------|------|------------------------------|
| 1    | 21499A   | 1    | BONNET,75,HD                 |
| ---  | TF1002A  | -    | CUTSHFT ASSY,75HD            |
| 3    | 21677    | 40   | NYLOCK NUT,7/16 NC           |
| 4    | 33714    | 80   | KNIFE,FLAIL,STANDARD         |
| 5    | 34011    | 40   | CAPSCREW,7/16X3 7/16,NC GR8  |
| 6    | TF1002   | 1    | CUTTERSHAFT,75,HD            |
| 7    | TF1020   | 40   | KNIFE MTG CLEVIS,FLAIL       |
| 8    | 28738    | 1    | GROUND ROLLER,75             |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER     |
| 10   | 6T2330   | 8    | CAPSCREW,SKT HD,7/16X1-1/2NC |

COMMON SIDE FLAIL - XD



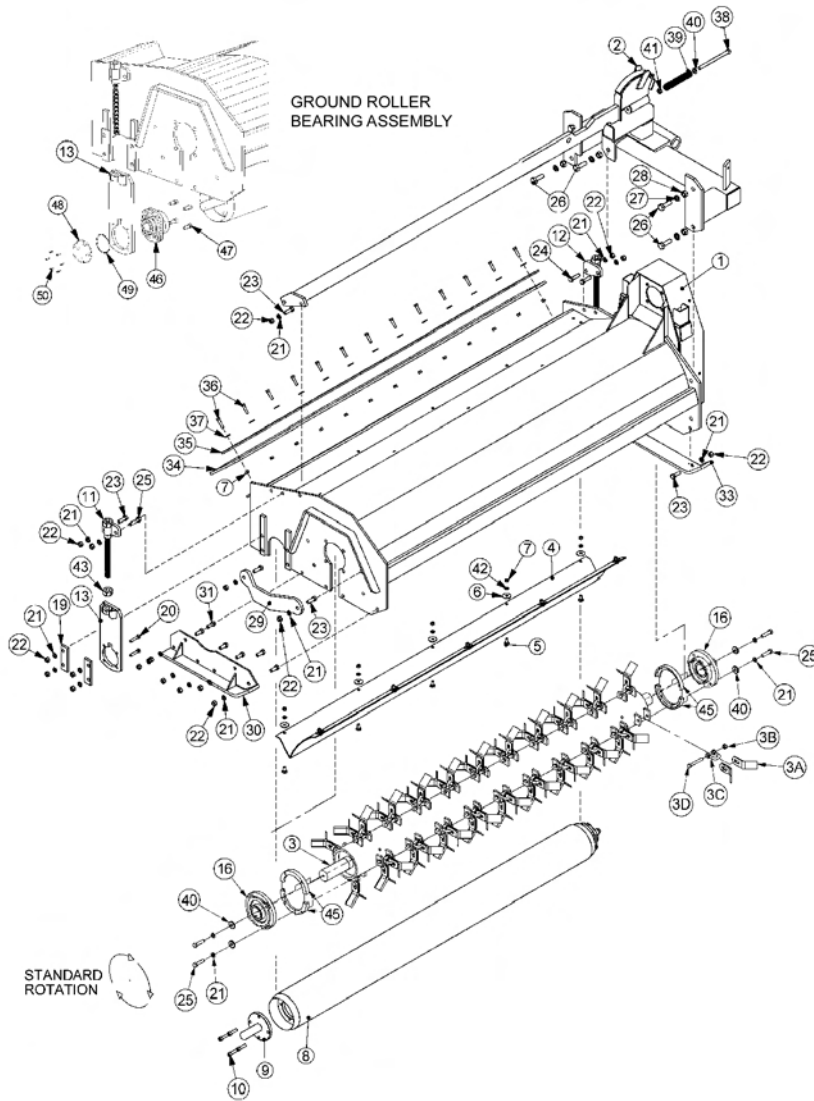
## 75IN COMBO SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 11   | TF1018   | 2    | BEARING,FLANGE,2-3/16               |
| ---  | 06200347 | -    | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12   | 31204    | 2    | STRING GUARD, HD                    |
| 13   | 06530217 | 8    | CAPSCREW,1/2 X 2,NC,L9              |
| 14   | TF1019F  | 40   | KNIFE,FLAIL (SMOOTH CUT)            |
| 15   | 06533006 | 12   | FLATWASHER,1/2,SAE,L9               |
| 16   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 18   | 06520027 | 2    | CAP,BEARING,GRNDRLR                 |
| 19   | TF4333A  | 2    | GROUND ROLLER ADJ,BRKT              |
| 20   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 21   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 22   | TF4336   | 4    | PLATE,GROUND ROLLER LOCK            |
| 23   | 21399    | 2    | HEX NUT,3/4 (ACME) BULK             |
| 24   | TF1040   | 1    | GUARD,CUTTER SHAFT                  |
| 25   | TF4371   | 1    | SKID SHOE,L/PROFILE-OUTER           |
| 26   | 23272A   | 1    | SKID SHOE,T3F,INNER                 |
| 27   | TF1029   | 1    | BAR,FLAP,TSF/TRF 75                 |
| 28   | TF1016   | 1    | FLAP,DEFLECTOR,TSF/TRF 75           |
| 30   | 21632    | 26   | CAPSCREW,3/8 X 1-1/2 NC             |
| 31   | 22016    | 39   | FLATWASHER,3/8                      |
| 32   | 21625    | 26   | HEX NUT,3/8 NC                      |
| 35   | 21732    | 2    | CAPSCREW,1/2 X 1-3/4 NC             |
| 36   | 21990    | 23   | LOCKWASHER,1/2                      |
| 37   | 21725    | 23   | HEX NUT,1/2 NC                      |
| 38   | 6T2331   | 8    | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39   | 21730    | 6    | CAPSCREW,1/2 X 1-1/4 NC             |
| 40   | 23293    | 3    | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42   | 6T2291   | 8    | PLOW BOLT,1/2 X 2 NC GR5            |
| 43   | 21731    | 4    | CAPSCREW,1/2 X 1-1/2 NC             |
| 44   | TF1403   | 1    | TRASH GUARD,75REV ROT-HD            |
| 45   | 22018    | 1    | FLATWASHER,1/2,WIDE                 |
| 46   | 21727    | 1    | NYLOCK NUT,1/2 NC                   |

COMMON SIDE FLAIL - XD

## 90IN CABLE SIDE FLAIL - STANDARD ROTATION



| ITEM  | PART NO. | QTY. | DESCRIPTION                 |
|-------|----------|------|-----------------------------|
| 1     | 27047    | 1    | BONNET,90,HD,TSF            |
| 2     | 27048A   | 1    | MOUNTING FRAME              |
| ----- | TF1102A  | -    | CUTTERSHAFT,ASSY,90" HD,STC |
| 3     | TF1102   | 1    | CUTTERSHAFT,90"             |
| 3A    | 33714    | 96   | KNIFE,FLAIL,STANDARD        |
| 3B    | 21677    | 48   | NYLOCK NUT,7/16" NC         |
| 3C    | TF1020   | 48   | KNIFE MTG CLEVIS,FLAIL      |
| 3D    | 34011    | 48   | KNIFE MTG BOLT,FLAIL        |
| 4     | TF1502A  | 1    | BAFFLE,FLAIL,90" HD,STC     |
| 5     | 6T2283   | 10   | CARRIAGE BOLT,3/8" X 1"NC   |
| 6     | 6T2615   | 10   | WASHER,FENDER 3/8"          |
| 7     | 21625    | 23   | HEX NUT,3/8",NC             |

COMMON SIDE FLAIL - XD

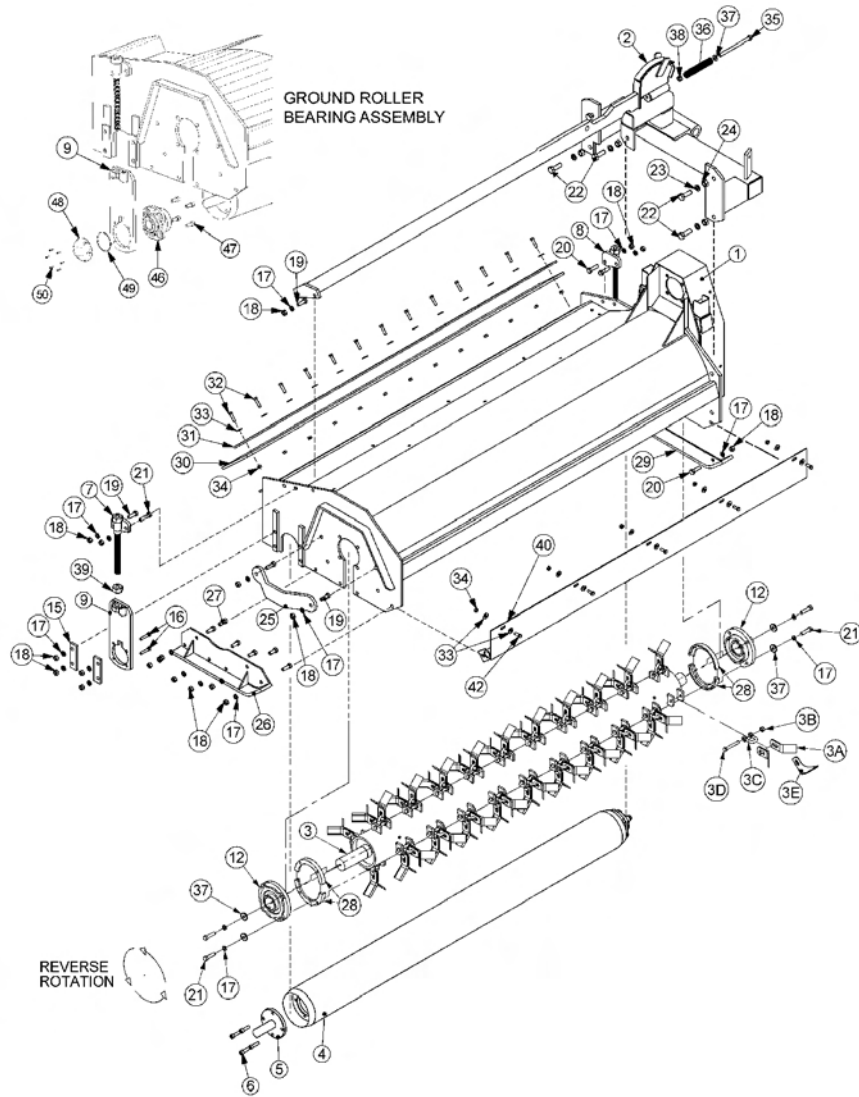
## 90IN CABLE SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 8    | 27972A   | 1    | GROUND ROLLER                       |
| 9    | TF1045B  | 2    | GRND ROLLER STUB SHAFT              |
| 10   | 6T2330   | 8    | CAPSCREW, 7/16 X 1 1/2, SOCKET HEAD |
| 11   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 12   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 13   | TF4333A  | 2    | GROUND ROLLER ADJ BRK               |
| 16   | TF1018   | 2    | BEARING,FLANGE,2-3/16"              |
| 19   | TF4336   | 4    | CLAMPING BLOCK, LH                  |
| 20   | 6T2291   | 8    | PLOW BOLT,1/2" X 2" NC              |
| 21   | 21990    | 31   | LOCKWASHER, 1/2"                    |
| 22   | 21725    | 23   | HEX NUT, 1/2" NC                    |
| 23   | 21731    | 6    | CAPSCREW, 1/2 X 1 1/2,NC            |
| 24   | 21732    | 2    | CAPSCREW, 1/2 X 1 3/4,NC            |
| 25   | 21733    | 9    | CAPSCREW, 1/2 X 2,NC                |
| 26   | 21783    | 5    | CAPSCREW, 5/8 X 2,NC                |
| 27   | 21992    | 5    | LOCKWASHER, 5/8                     |
| 28   | 21775    | 5    | HEX NUT, 5/8                        |
| 29   | TF1040   | 1    | GUARD, CUTTER SHAFT                 |
| 30   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER         |
| 31   | 21730    | 6    | CAPSCREW, 1/2 X 1 1/4,NC            |
| 33   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER         |
| 34   | TF1116   | 1    | FLAP,DEFLECTOR,TSF/TRF 90           |
| 35   | TF1135   | 1    | FLAP RETAINING BAR                  |
| 36   | 21632    | 13   | CAPSCREW,3/8" X 1-1/2" NC           |
| 37   | 22016    | 13   | FLATWASHER,3/8"                     |
| 38   | 21745    | 1    | CAPSCREW, 1/2 X 7,NC                |
| 39   | 27005    | 1    | SPRING, PUSHOFF, SIDE RTRY          |
| 40   | 27938    | 9    | BUSHING,MACH,1ODX1/2IDX14GA.        |
| 41   | 21727    | 1    | NYLOCK NUT, 1/2                     |
| 42   | 21988    | 10   | LOCKWASHER, 3/8"                    |
| 43   | 21399    | 2    | HEX NUT, 3/4" (ACME THRD)           |
| 45   | 31204    | 2    | STRING GUARD, HD                    |
| 46   | 06520028 | 2    | BEARING,FLANGE, 1 3/8"              |
| 47   | 6T2331   | 8    | CAPSCREW, 7/16" X 1", SOCKET HEAD   |
| 48   | 06520027 | 2    | CAP,BEARING, GRND ROLLER            |
| 49   | 06520029 | 2    | O-RING,2 3/4" X 3/32"               |
| 50   | 06530001 | 12   | CAPSCREW, SKT HD                    |

COMMON SIDE FLAIL - XD

## 90IN CABLE SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 1    | 27047    | 1    | BONNET,90,HD,TSF                    |
| 2    | 27048A   | 1    | MOUNTING FRAME                      |
| ---  | TF1102A  | -    | CUTTERSHAFT,ASSY,90" HD,STC         |
| 3    | TF1102   | 1    | CUTTERSHAFT,90"                     |
| 3A   | 33714    | 96   | KNIFE,FLAIL,STANDARD                |
| 3B   | 21677    | 48   | NYLOCK NUT,7/16" NC                 |
| 3C   | TF1020   | 48   | KNIFE MTG CLEVIS,FLAIL              |
| 3D   | 34011    | 48   | KNIFE MTG BOLT,FLAIL                |
| 3E   | TF1019F  | 48   | KNIFE,FLAIL (SMOOTH CUT)            |
| 4    | 27972A   | 1    | GROUND ROLLER                       |
| 5    | TF1045B  | 2    | GRND ROLLER STUB SHAFT              |
| 6    | 6T2330   | 8    | CAPSCREW, 7/16 X 1-1/2, SOCKET HEAD |

COMMON SIDE FLAIL - XD

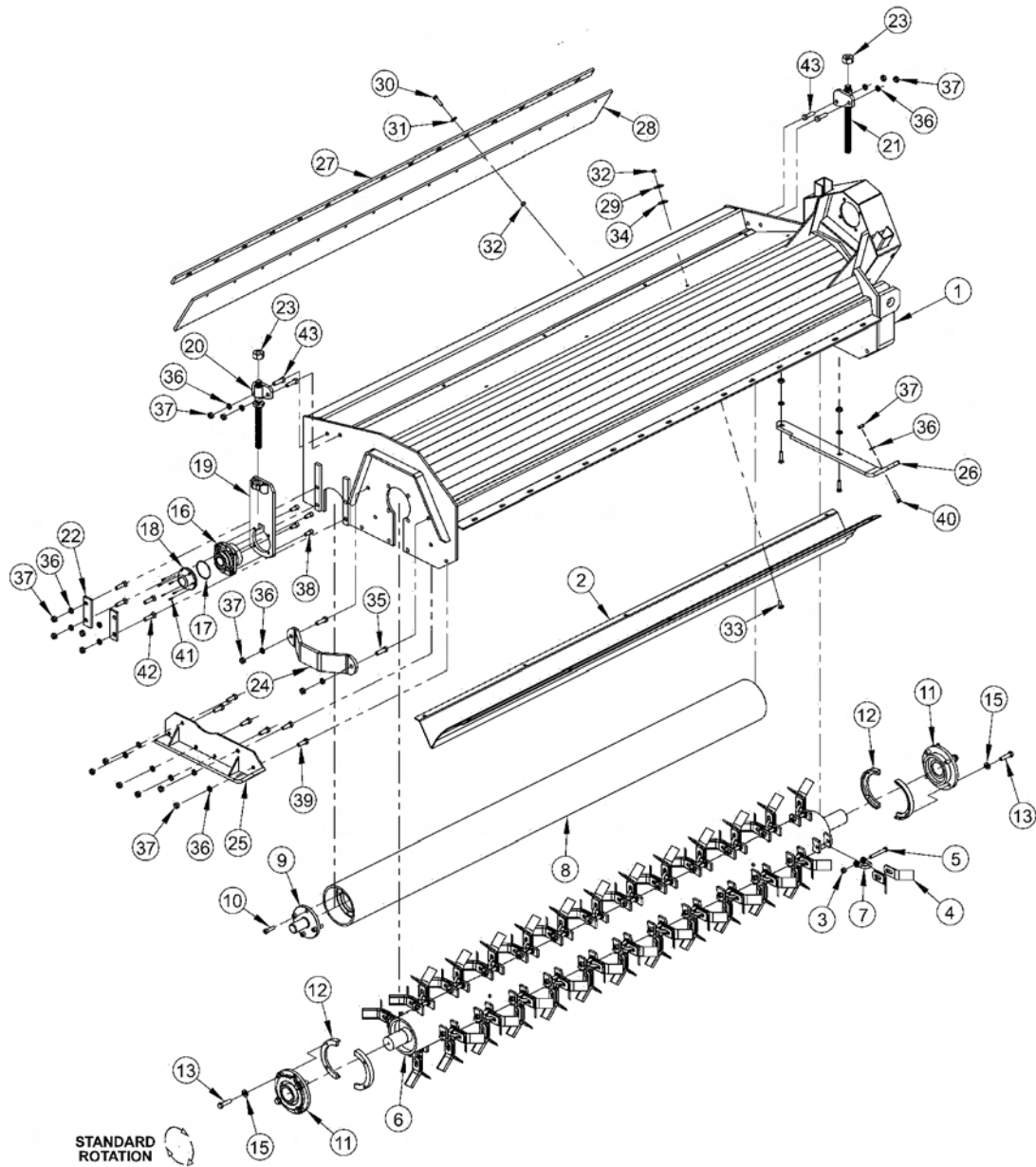
## 90IN CABLE SIDE FLAIL - REVERSE ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                       |
|------|----------|------|-----------------------------------|
| 7    | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT          |
| 8    | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF          |
| 9    | TF4333A  | 2    | GROUND ROLLER ADJ BRK             |
| 12   | TF1018   | 2    | BEARING,FLANGE,2-3/16"            |
| 15   | TF4336   | 4    | CLAMPING BLOCK, LH                |
| 16   | 6T2291   | 8    | PLOW BOLT,1/2" X 2" NC            |
| 17   | 21990    | 31   | LOCKWASHER, 1/2"                  |
| 18   | 21725    | 23   | HEX NUT, 1/2" NC                  |
| 19   | 21731    | 6    | CAPSCREW, 1/2 X 1-1/2,NC          |
| 20   | 21732    | 3    | CAPSCREW, 1/2 X 1-3/4,NC          |
| 21   | 21733    | 9    | CAPSCREW, 1/2 X 2,NC              |
| 22   | 21783    | 5    | CAPSCREW, 5/8 X 2,NC              |
| 23   | 21992    | 5    | LOCKWASHER, 5/8                   |
| 24   | 21775    | 5    | HEX NUT, 5/8                      |
| 25   | TF1040   | 1    | GUARD, CUTTER SHAFT               |
| 26   | TF4371   | 1    | SKID SHOE,L/PROFILE - OUTER       |
| 27   | 21730    | 5    | CAPSCREW, 1/2 X 1-1/4,NC          |
| 28   | 31204    | 2    | STRING GUARD, HD                  |
| 29   | TF4365   | 1    | SKID SHOE,L/PROFILE - INNER       |
| 30   | TF1116   | 1    | FLAP,DEFLECTOR,TSF/TRF 90         |
| 31   | TF1135   | 1    | FLAP RETAINING BAR                |
| 32   | 21632    | 13   | CAPSCREW,3/8" X 1-1/2" NC         |
| 33   | 22016    | 23   | FLATWASHER,3/8"                   |
| 34   | 21625    | 18   | HEX NUT,3/8",NC                   |
| 35   | 21745    | 1    | CAPSCREW, 1/2 X 7,NC              |
| 36   | 27005    | 1    | SPRING, PUSHOFF, SIDE RTRY        |
| 37   | 27938    | 9    | BUSHING,MACH,1ODX1/2IDX14GA.      |
| 38   | 21727    | 1    | NYLOCK NUT, 1/2                   |
| 39   | 21399    | 2    | HEX NUT, 3/4" (ACME THRD)         |
| 40   | TF1503   | 1    | FRONT TRASH GUARD                 |
| 42   | 21630    | 5    | CAPSCREW, 3/8 X 1,NC              |
| 46   | 06520028 | 2    | BEARING,FLANGE, 1-3/8"            |
| 47   | 6T2331   | 8    | CAPSCREW, 7/16" X 1", SOCKET HEAD |
| 48   | 06520027 | 2    | CAP,BEARING, GRND ROLLER          |
| 49   | 06520029 | 2    | O-RING,2-3/4" X 3/32"             |
| 50   | 06530001 | 12   | CAPSCREW, SKT HD                  |

COMMON SIDE FLAIL - XD

## 90IN COMBO SIDE FLAIL - STANDARD ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION               |
|------|----------|------|---------------------------|
| 1    | 22083A   | 1    | BONNET,90,HD,ASSY         |
| 2    | TF1502A  | 1    | BAFFLE,FLAIL,90HD,STD ROT |
| ---  | TF1102A  | -    | CUTSHFT ASSY,90HD         |
| 3    | 21677    | 48   | NYLOCK NUT,7/16 NC        |

COMMON SIDE FLAIL - XD

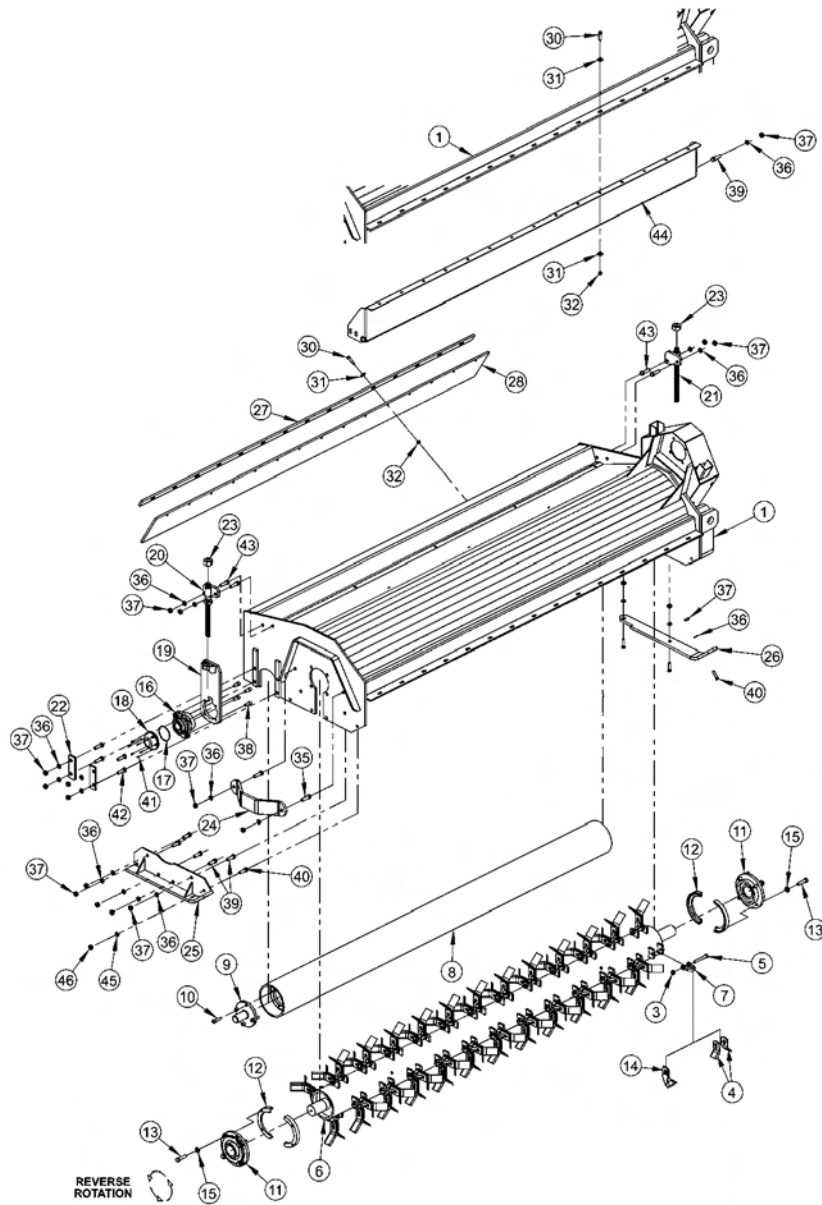
## 90IN COMBO SIDE FLAIL - STANDARD ROTATION

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                         |
|------|----------|------|-------------------------------------|
| 4    | 33714    | 96   | KNIFE,FLAIL,STANDARD                |
| 5    | 34011    | 48   | CAPSCREW,7/16X3 7/16,NC GR8         |
| 6    | TF1102   | 1    | CUTTERSHAFT,90,HD                   |
| 7    | TF1020   | 48   | KNIFE MTG CLEVIS,FLAIL              |
| 8    | 27972A   | 1    | GROUND ROLLER,90                    |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER            |
| 10   | 6T2330   | 8    | CAPSCREW,SKT HD,7/16X1-1/2NC        |
| 11   | TF1018   | 2    | BEARING,FLANGE,2-3/16               |
| ---  | 06200347 | -    | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12   | 31204    | 2    | STRING GUARD, HD                    |
| 13   | 06530217 | 8    | CAPSCREW,1/2 X 2,NC,L9              |
| 15   | 06533006 | 12   | FLATWASHER,1/2,SAE,L9               |
| 16   | 06520028 | 2    | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17   | 06520029 | 2    | O-RING,2 3/4X3/32,AS568A-148        |
| 18   | 06520027 | 2    | CAP,BEARING,GRNDRLR                 |
| 19   | TF4333A  | 2    | GROUND ROLLER ADJ,BRKT              |
| 20   | TF4334   | 1    | ROD,GROUND ROLLER ADJ,RT            |
| 21   | TF4335   | 1    | ROD,GROUND ROLLER ADJ,LF            |
| 22   | TF4336   | 4    | PLATE,GROUND ROLLER LOCK            |
| 23   | 21399    | 2    | HEX NUT,3/4 (ACME) BULK             |
| 24   | TF1040   | 1    | GUARD,CUTTER SHAFT                  |
| 25   | TF4371   | 1    | SKID SHOE,L/PROFILE-OUTER           |
| 26   | 23272A   | 1    | SKID SHOE,T3F,INNER                 |
| 27   | TF1135   | 1    | BAR,FLAP,TSF/TRF 90                 |
| 28   | TF1116   | 1    | FLAP,DEFLECTOR,TSF/TRF 90           |
| 29   | 21988    | 10   | LOCKWASHER,3/8                      |
| 30   | 21632    | 15   | CAPSCREW,3/8 X 1-1/2 NC             |
| 31   | 22016    | 15   | FLATWASHER,3/8                      |
| 32   | 21625    | 25   | HEX NUT,3/8 NC                      |
| 33   | 6T2283   | 10   | CARRIAGE BOLT,3/8 X 1 NC            |
| 34   | 6T2615   | 10   | WASHER,FENDER 3/8                   |
| 35   | 21732    | 2    | CAPSCREW,1/2 X 1-3/4 NC             |
| 36   | 21990    | 23   | LOCKWASHER,1/2                      |
| 37   | 21725    | 23   | HEX NUT,1/2 NC                      |
| 38   | 6T2331   | 8    | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39   | 21730    | 6    | CAPSCREW,1/2 X 1-1/4 NC             |
| 40   | 23293    | 3    | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41   | 06530001 | 12   | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42   | 6T2291   | 8    | PLOW BOLT,1/2 X 2 NC GR5            |
| 43   | 21731    | 4    | CAPSCREW,1/2 X 1-1/2 NC             |

COMMON SIDE FLAIL - XD

## 90IN COMBO SIDE FLAIL - REVERSE ROTATION



| ITEM | PART NO. | QTY. | DESCRIPTION                  |
|------|----------|------|------------------------------|
| ---  | 22083A   | -    | BONNET,90,HD,ASSY            |
| 1    | 22084A   | 1    | BONNET 90"                   |
| ---  | TF1102A  | -    | CUTSHFT ASSY,90HD,STD KNIVES |
| 3    | 21677    | 48   | NYLOCK NUT,7/16 NC           |
| 4    | 33714    | 96   | KNIFE,FLAIL,STANDARD         |
| 5    | 34011    | 48   | CAPSCREW,7/16X3 7/16,NC GR8  |
| 6    | TF1102   | 1    | CUTTERSHAFT,90,HD            |
| 7    | TF1020   | 48   | KNIFE MTG CLEVIS,FLAIL       |
| 8    | 27972A   | 1    | GROUND ROLLER,90             |
| 9    | TF1045B  | 2    | STUB SHAFT,GROUND ROLLER     |

COMMON SIDE FLAIL - XD



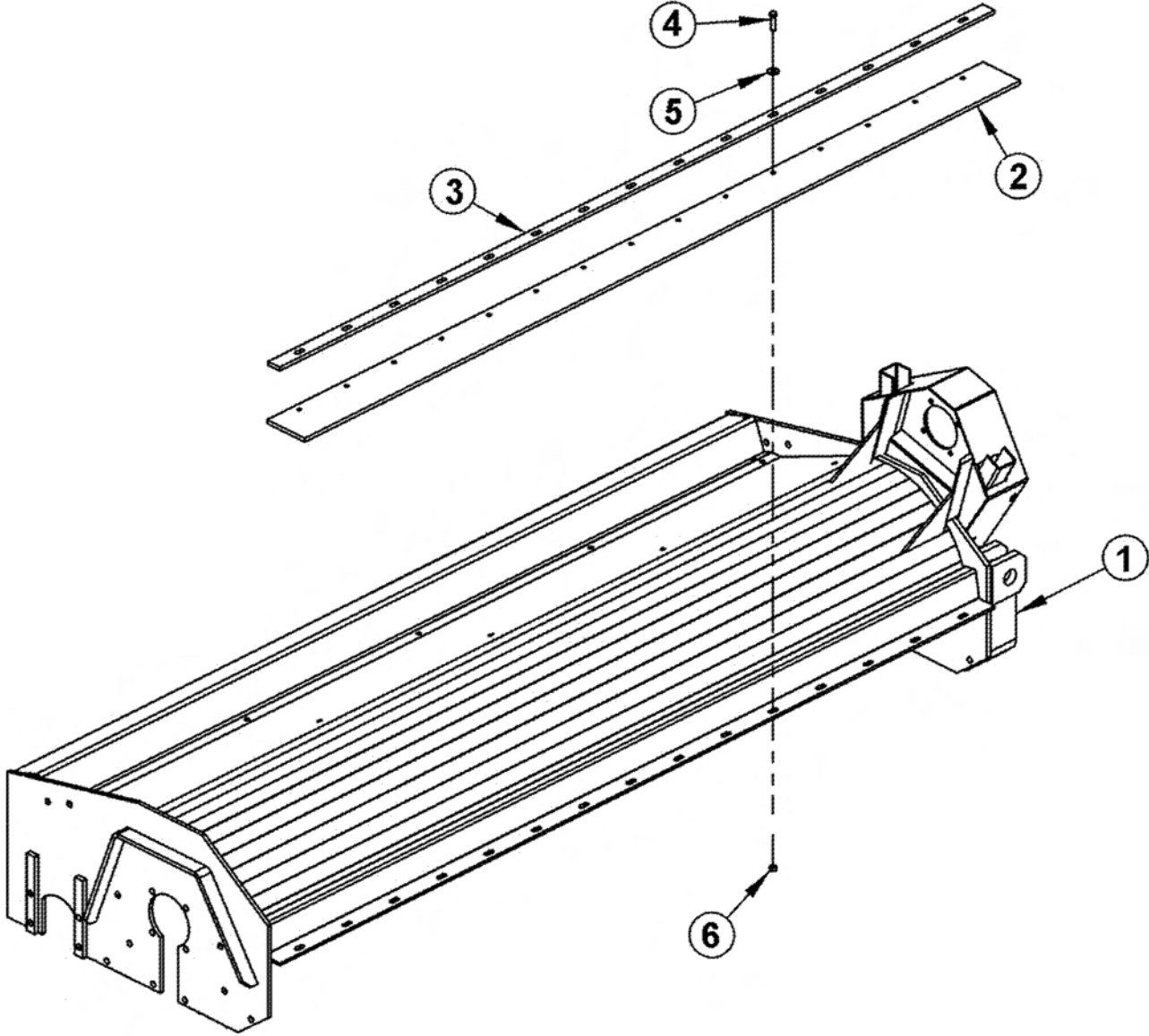
**90IN COMBO SIDE FLAIL - REVERSE ROTATION**

**Continued...**

| <b>ITEM</b> | <b>PART NO.</b> | <b>QTY.</b> | <b>DESCRIPTION</b>                  |
|-------------|-----------------|-------------|-------------------------------------|
| 10          | 6T2330          | 8           | CAPSCREW,SKT HD,7/16X1-1/2NC        |
| 11          | TF1018          | 2           | BEARING,FLANGE,2-3/16               |
| ---         | 06200347        | -           | STRING GUARD,KIT,HD(ITEMS 12,13,15) |
| 12          | 31204           | 2           | STRING GUARD, HD                    |
| 13          | 06530217        | 8           | CAPSCREW,1/2 X 2,NC,L9              |
| 14          | TF1019F         | 48          | KNIFE,FLAIL (SMOOTH CUT)            |
| 15          | 06533006        | 12          | FLATWASHER,1/2,SAE,L9               |
| 16          | 06520028        | 2           | BEARING,FLANGE,1 3/8,GRNDRLR        |
| 17          | 06520029        | 2           | O-RING,2 3/4X3/32,AS568A-148        |
| 18          | 06520027        | 2           | CAP,BEARING,GRNDRLR                 |
| 19          | TF4333A         | 2           | GROUND ROLLER ADJ,BRKT              |
| 20          | TF4334          | 1           | ROD,GROUND ROLLER ADJ,RT            |
| 21          | TF4335          | 1           | ROD,GROUND ROLLER ADJ,LF            |
| 22          | TF4336          | 4           | PLATE,GROUND ROLLER LOCK            |
| 23          | 21399           | 2           | HEX NUT,3/4 (ACME) BULK             |
| 24          | TF1040          | 1           | GUARD,CUTTER SHAFT                  |
| 25          | TF4371          | 1           | SKID SHOE,L/PROFILE-OUTER           |
| 26          | 23272A          | 1           | SKID SHOE,T3F,INNER                 |
| 27          | TF1135          | 1           | BAR,FLAP,TSF/TRF 90                 |
| 28          | TF1116          | 1           | FLAP,DEFLECTOR,TSF/TRF 90           |
| 30          | 21632           | 30          | CAPSCREW,3/8 X 1-1/2 NC             |
| 31          | 22016           | 45          | FLATWASHER,3/8                      |
| 32          | 21625           | 30          | HEX NUT,3/8 NC                      |
| 35          | 21732           | 2           | CAPSCREW,1/2 X 1-3/4 NC             |
| 36          | 21990           | 23          | LOCKWASHER,1/2                      |
| 37          | 21725           | 23          | HEX NUT,1/2 NC                      |
| 38          | 6T2331          | 8           | CAPSCREW,SKT HD,7/16 X 1 NC         |
| 39          | 21730           | 6           | CAPSCREW,1/2 X 1-1/4 NC             |
| 40          | 23293           | 3           | PLOW,BOLT,1/2 X 1-3/4 NC            |
| 41          | 06530001        | 12          | CAPSCREW,SKT HD,8-32X1/2,SS         |
| 42          | 6T2291          | 8           | PLOW BOLT,1/2 X 2 NC GR5            |
| 43          | 21731           | 4           | CAPSCREW,1/2 X 1-1/2 NC             |
| 44          | TF1503          | 1           | TRASH GUARD,90REV ROT-HD            |
| 45          | 22018           | 1           | FLATWASHER,1/2,WIDE                 |
| 46          | 21727           | 1           | NYLOCK NUT,1/2 NC                   |

COMMON SIDE FLAIL - XD

FRONT FLAP - STANDARD ROTATION MOWERS



COMMON SIDE FLAIL - XD

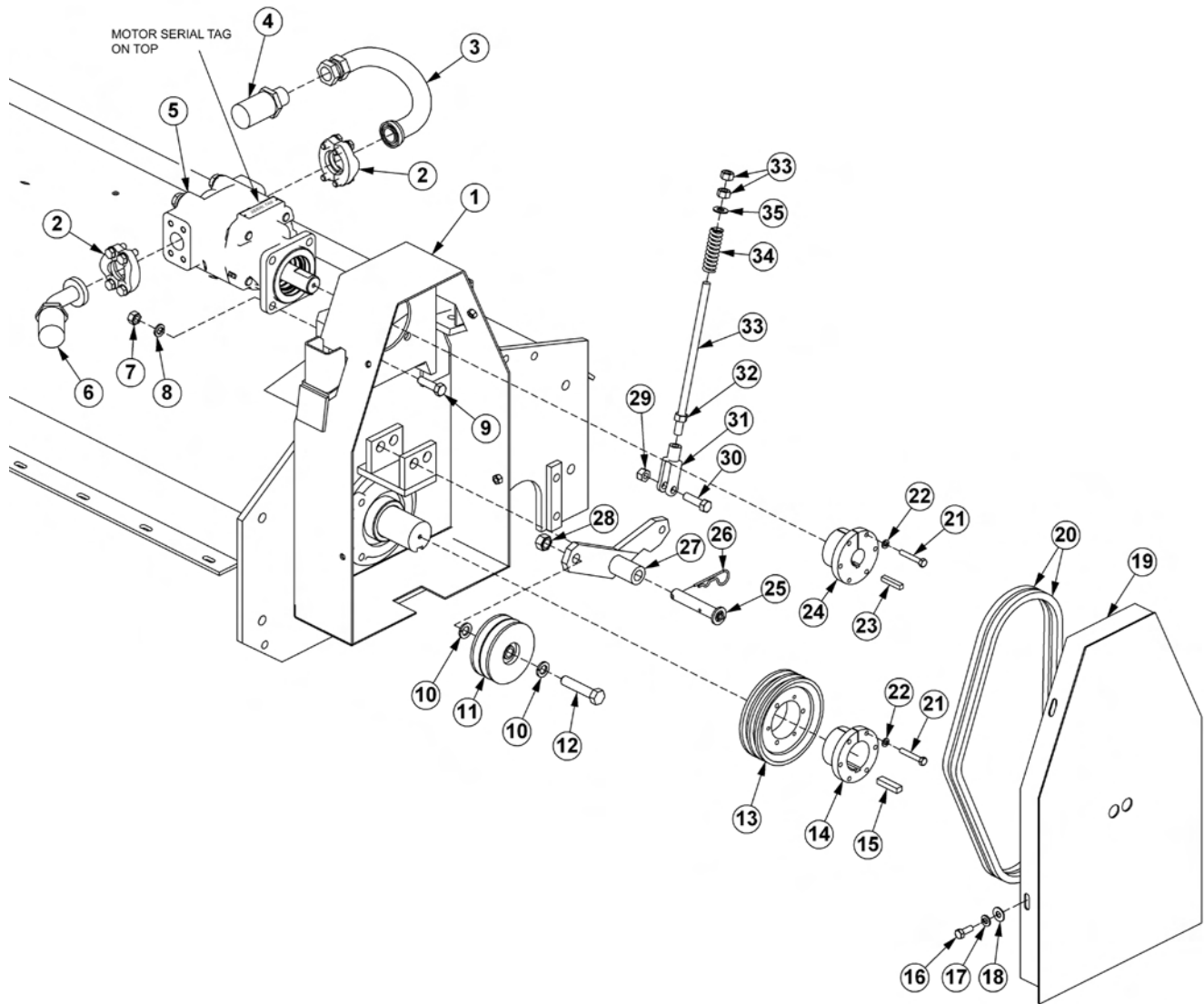
## FRONT FLAP - STANDARD ROTATION MOWERS

Continued...

| ITEM | PART NO. | QTY. | DESCRIPTION                            |
|------|----------|------|--|
| 1    | -----    | -    | BONNET *REFER TO HEAD ASSEMBLY         |
| 2    | 06520240 | 1    | FLAP,FRONT,60IN                        |
| ---  | 06520242 | 1    | FLAP,FRONT,75IN                        |
| ---- | 06520243 | 1    | FLAP,FRONT,90IN                        |
| 3    | TF1803   | 1    | BAR,FLAP,60IN                          |
| ---  | TF1029   | 1    | BAR,FLAP,75IN                          |
| ---- | TF1135   | 1    | BAR,FLAP,90IN                          |
| 4    | 21632    | 10   | CAPSCREW,3/8" X 1-1/2",NC (60IN FLAIL) |
| ---  | -----    | 13   | CAPSCREW,3/8" X 1-1/2",NC (75IN FLAIL) |
| ---- | -----    | 15   | CAPSCREW,3/8" X 1-1/2",NC (90IN FLAIL) |
| 5    | 22016    | 10   | FLATWASHER,3/8" (60IN FLAIL)           |
| ---  | -----    | 13   | FLATWASHER,3/8" (75IN FLAIL)           |
| ---- | -----    | 15   | FLATWASHER,3/8" (90IN FLAIL)           |
| 6    | 21625    | 10   | HEX NUT,3/8",NC (60IN FLAIL)           |
| ---  | -----    | 13   | HEX NUT,3/8",NC (75IN FLAIL)           |
| ---- | -----    | 15   | HEX NUT,3/8",NC (90IN FLAIL)           |

COMMON SIDE FLAIL - XD

# CABLE SIDE FLAIL DRIVE ASSEMBLY



COMMON SIDE FLAIL - XD

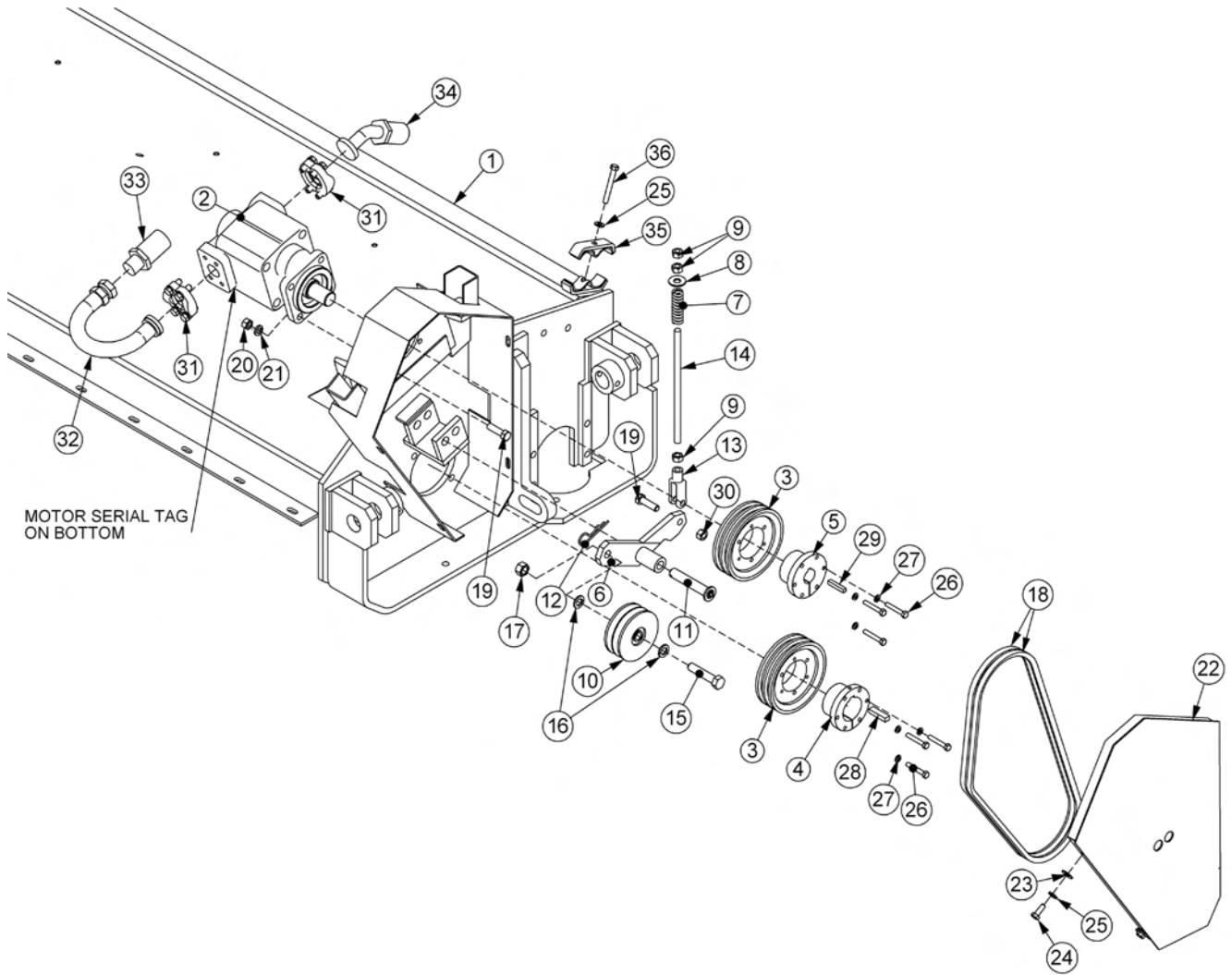
## CABLE SIDE FLAIL DRIVE ASSEMBLY

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                              |
|-------|----------|------|--|
| 1     | -----    | -    | BONNET *REFER TO FLAIL PARTS             |
| 2     | TF4852   | 2    | KIT,FLANGE,#20                           |
| 3     | 34227    | 1    | PREFORMED TUBE                           |
| 4     | -----    | -    | HOSE (RETURN FOR STANDARD ROTATION)      |
| 5     | 06504013 | 1    | MOTOR                                    |
| 6     | -----    | -    | HOSE (PRESSURE FOR STANDARD ROTATION)    |
| 7     | 21725    | 4    | HEX NUT,1/2,NC                           |
| 8     | 21990    | 4    | LOCKWASHER,1/2                           |
| 9     | 21732    | 4    | CAPSCREW,1/2 X 1-3/4,NC                  |
| 10    | 21992    | 2    | LOCKWASHER,5/8                           |
| 11    | 31293    | 1    | SHEAVE,IDLER,ASSY,4.4 O.D.               |
| 12    | 21787    | 1    | CAPSCREW,5/8 X 3,NC                      |
| 13    | TF3040   | 1    | SHEAVE,6.3 O.D.                          |
| 14    | TF3011   | 1    | BUSHING,2-3/16                           |
| 15    | TF1025   | 1    | KEY,3/8 X 1/2                            |
| 16    | 21630    | 4    | CAPSCREW,3/8 X 1,NC                      |
| 17    | 21988    | 4    | LOCKWASHER,3/8                           |
| 18    | 22016    | 4    | FLATWASHER,3/8                           |
| 19    | TF1404   | 1    | SHIELD                                   |
| 20    | TF3020   | 2    | V-BELT (530)                             |
| 21    | 21584    | 6    | CAPSCREW,5/16 X 2,NC                     |
| 22    | 21987    | 6    | LOCKWASHER,5/16                          |
| 23    | TF1125   | 1    | KEY,5/16 SQUARE                          |
| 24    | TF3013   | 1    | BUSHING,1-1/4                            |
| 25    | TF3605   | 1    | IDLER ARM PIN                            |
| 26    | 6T3004   | 1    | R-CLIP                                   |
| 27    | TF4346   | 1    | IDLER ARM (STANDARD ROTATION)            |
| ----- | TF4345   | -    | IDLER ARM (REVERSE ROTATION - NOT SHOWN) |
| 28    | 21775    | 1    | HEX NUT,5/8,NC                           |
| 29    | 6T2418   | 1    | HEX NUT,1/2,NC,STOVER                    |
| 30    | 21732    | 1    | CAPSCREW,1/2 X 1-3/4,NC                  |
| 31    | PT3611A  | 1    | CLEVIS                                   |
| 32    | 21700    | 3    | HEX NUT,1/2,NF                           |
| 33    | 32494    | 1    | ROD,THREADED                             |
| 34    | TF3620A  | 1    | TENSIONER SPRING                         |
| 35    | 27938    | 1    | MACHINED BUSHING                         |

COMMON SIDE FLAIL - XD

# COMBO SIDE FLAIL DRIVE ASSEMBLY



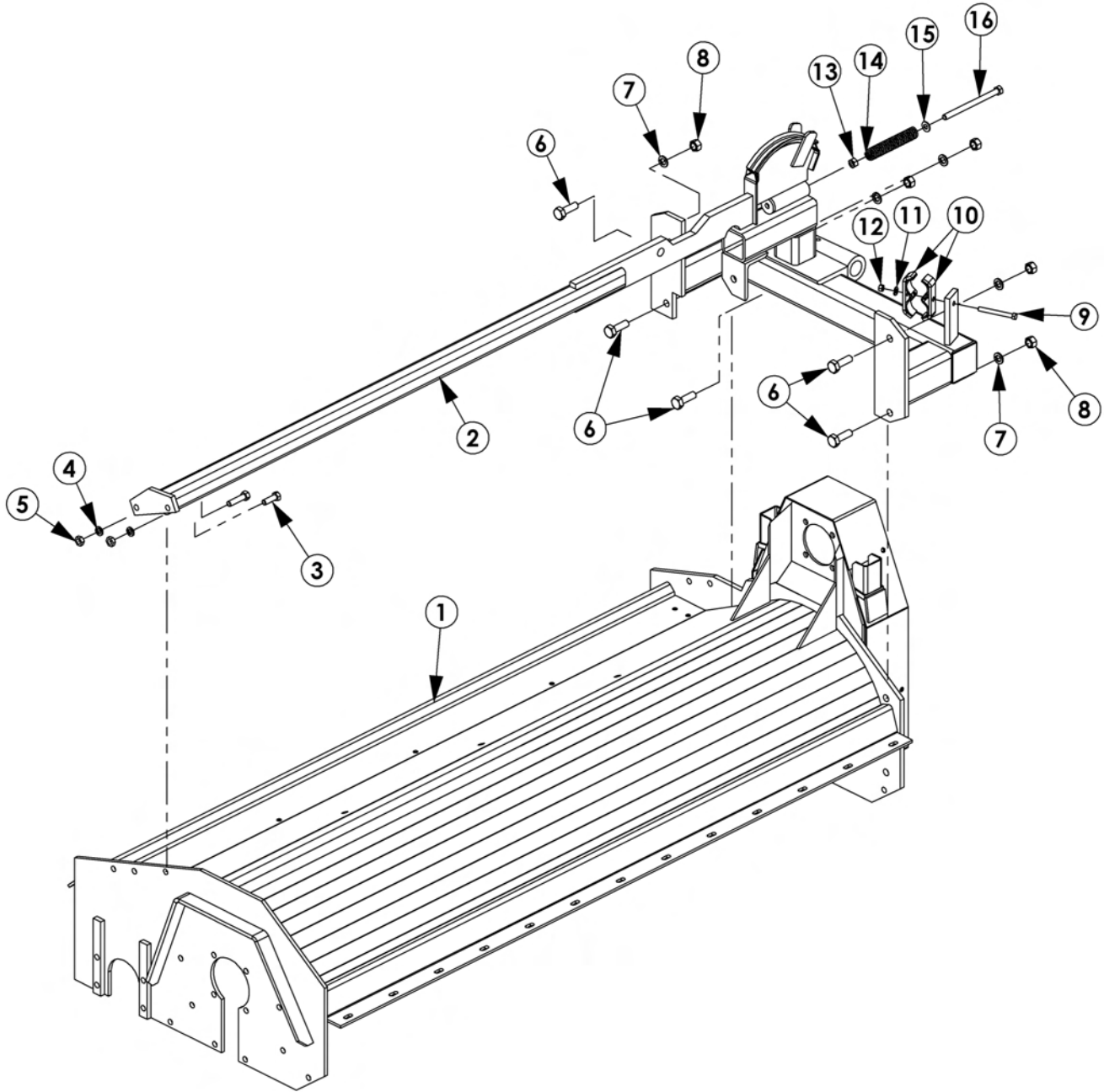
## COMBO SIDE FLAIL DRIVE ASSEMBLY

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                              |
|-------|----------|------|--|
| 1     | -----    | -    | BONNET *REFER TO FLAIL PARTS             |
| 2     | 06504013 | 1    | MOTOR,TSF                                |
| 3     | TF3040   | 2    | SHEAVE,6.3                               |
| 4     | TF3011   | 1    | BUSHING,QD,SK,2-3/16"                    |
| 5     | TF3013   | 1    | BUSHING,QD,SK 1-1/4"                     |
| 6     | TF4346   | 1    | IDLER ARM (STANDARD ROTATION)            |
| ----- | TF4345   | -    | IDLER ARM (REVERSE ROTATION - NOT SHOWN) |
| 7     | TF3620A  | 1    | SPRING,TENSIONER                         |
| 8     | 22018    | 1    | FLATWASHER,1/2",WIDE                     |
| 9     | 21700    | 3    | HEX NUT, 1/2", NF                        |
| 10    | 31293    | 1    | SHEAVE,IDLER ASSY, 4.4 O.D.              |
| 11    | TF3605   | 1    | PIN,IDLER ARM 3/4"X4-1/4"                |
| 12    | 6T3004   | 1    | R-CLIP (HAIRPIN COTTER, 3/16")           |
| 13    | PT3611A  | 1    | CLEVIS,6"                                |
| 14    | 32494    | 1    | ROD, THREADED, 1/2-20NF                  |
| 15    | 21787    | 1    | CAPSCREW,5/8" X 3", NC                   |
| 16    | 21992    | 2    | LOCKWASHER, 5/8                          |
| 17    | 21775    | 1    | HEX NUT, 5/8                             |
| 18    | TF3020   | 2    | V-BELT, (530)                            |
| 19    | 21732    | 5    | CAPSCREW, 1/2 X 1 3/4,NC                 |
| 20    | 21725    | 4    | HEX NUT, 1/2" NC                         |
| 21    | 21990    | 4    | LOCKWASHER, 1/2"                         |
| 22    | TF4564   | 1    | BELT SHEILD (RIGHT)                      |
| 23    | 22016    | 4    | FLATWASHER,3/8"                          |
| 24    | 21630    | 4    | CAPSCREW, 3/8 X 1,NC                     |
| 25    | 21988    | 5    | LOCKWASHER, 3/8"                         |
| 26    | 21584    | 6    | CAPSCREW, 5/16 X 2,NC                    |
| 27    | 21987    | 6    | LOCKWASHER, 5/16"                        |
| 28    | TF1025   | 1    | KEY,1/4" X 1/2" X 1-7/8" SQ              |
| 29    | TF1125   | 1    | KEY,3/8" X 1/2" X 1-7/8" SQ              |
| 30    | 21727    | 1    | NYLOCK NUT, 1/2                          |
| 31    | TF4852   | 2    | KIT,FLANGE,#20                           |
| 32    | 34227    | 1    | PREFORMED TUBE                           |
| 33    | -----    | -    | HOSE (RETURN FOR STANDARD ROTATION)      |
| 34    | -----    | -    | HOSE (PRESSURE FOR STANDARD ROTATION)    |
| 35    | TB3031   | 1    | CLAMP,HOSE                               |
| 36    | 21638    | 1    | CAPSCREW,3/8 X 3,NC                      |

COMMON SIDE FLAIL - XD

# CABLE LIFT ARM ASSEMBLY



COMMON SIDE FLAIL - XD



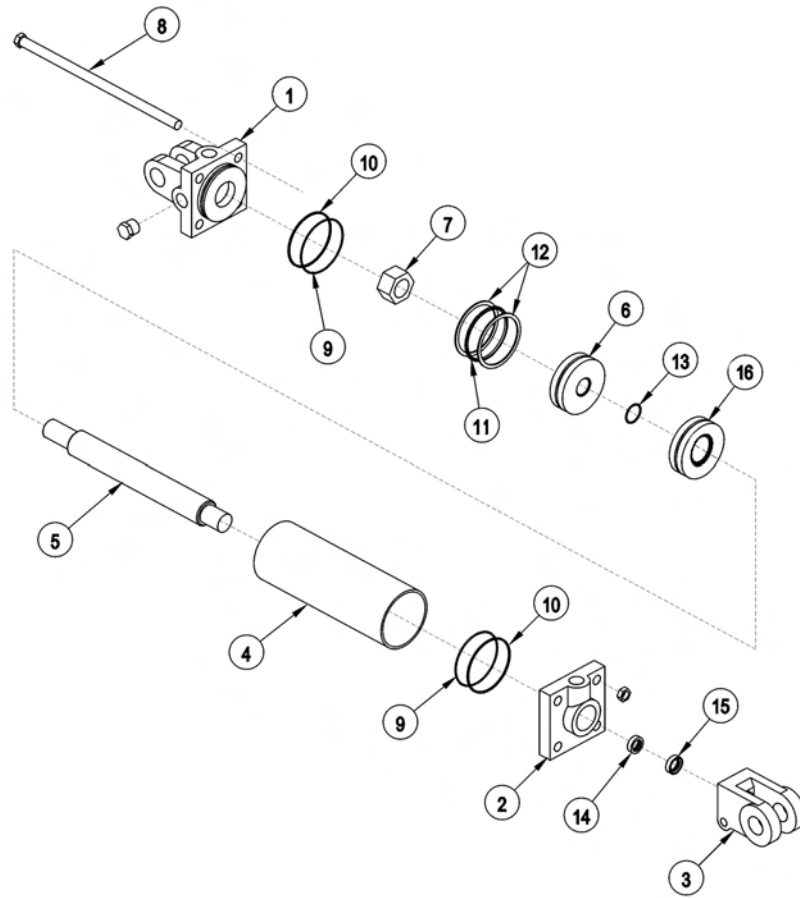
## CABLE LIFT ARM ASSEMBLY

Continued...

| ITEM  | PART NO. | QTY. | DESCRIPTION                  |
|-------|----------|------|------------------------------|
| 1     | -----    | -    | BONNET *REFER TO FLAIL PARTS |
| 2     | 21297C   | 1    | LIFT ARM,TSF,60,CPLT         |
| ----- | 21298C   | -    | LIFT ARM,TSF,75,CPLT         |
|       | 27048A   | -    | LIFT ARM,TSF,90,CPLT         |
| 3     | 21733    | 2    | CAPSCREW,1/2 X 2,NC          |
| 4     | 21990    | 2    | LOCKWASHER,1/2               |
| 5     | 21725    | 2    | HEX NUT,1/2,NC               |
| 6     | 21783    | 5    | CAPSCREW,5/8 X 2,NC          |
| 7     | 21992    | 5    | LOCKWASHER,5/8               |
| 8     | 21775    | 5    | HEX NUT,5/8,NC               |
| 9     | 21640    | 1    | CAPSCREW,3/8 X 3-1/2,NC      |
| 10    | TB3031   | 2    | CLAMP,HOSE                   |
| 11    | 21988    | 1    | LOCKWASHER,3/8               |
| 12    | 21625    | 1    | HEX NUT,3/8,NC               |
| 13    | 21727    | 1    | NYLOCK NUT,1/2,NC            |
| 14    | 27005    | 1    | SPRING,PUSH-OFF              |
| 15    | 27938    | 1    | MACHINED BUSHING             |
| 16    | 21745    | 1    | CAPSCREW,1/2 X 7,NC          |

COMMON SIDE FLAIL - XD

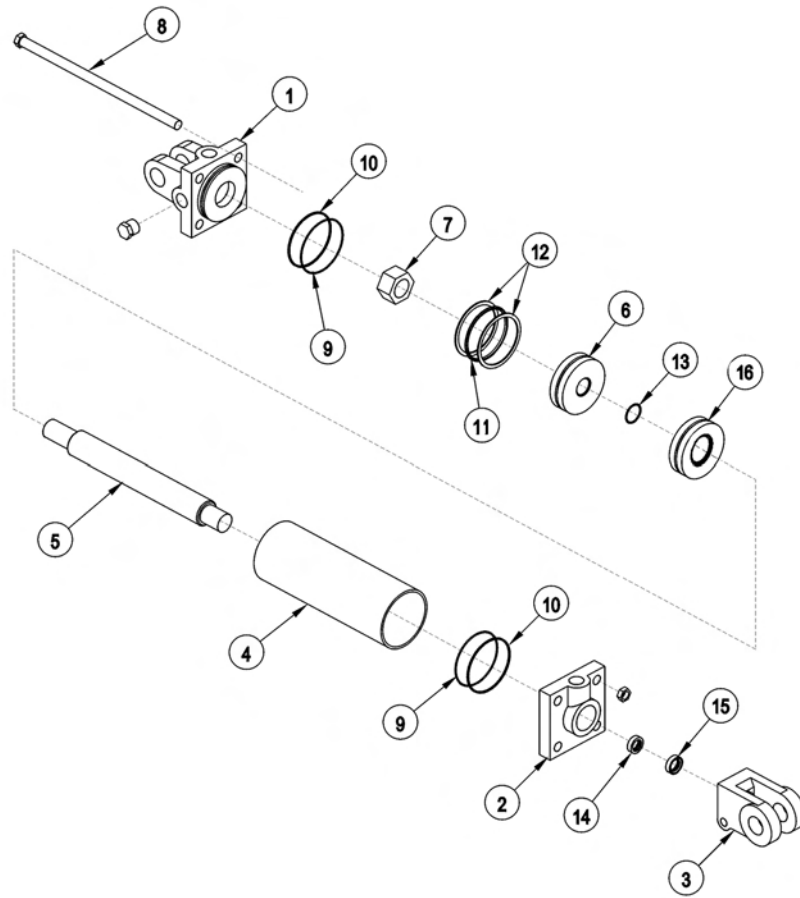
## 3IN X 12IN HYDRAULIC CYLINDER BREAKDOWN



| ITEM  | PART NO. | QTY. | DESCRIPTION       |
|-------|----------|------|-------------------|
| ----- | 25343    | -    | CYLINDER 3" X 12" |
| 1     | 6T0167   | 1    | CYLINDER BUTT     |
| 2     | 6T0170   | 1    | CYLINDER GLAND    |
| 3     | 6T0178   | 1    | CLEVIS END        |
| 4     | 6T0204   | 1    | CYLINDER TUBE     |
| 5     | 6T0203   | 1    | PISTON ROD        |
| 6     | 6T0173   | 1    | PISTON            |
| 7     | 6T0179   | 1    | LOCKNUT           |
| 8     | 6T0205   | 4    | TIE ROD ASY       |
| ----- | 6T0187   | -    | SEAL KIT          |
| 9     | -----    | 2    | O - RING          |
| 10    | -----    | 2    | BACK - UP WASHER  |
| 11    | -----    | 1    | O - RING          |
| 12    | -----    | 2    | BACK - UP WASHER  |
| 13    | -----    | 1    | O - RING          |
| 14    | -----    | 1    | U - CUP           |
| 15    | -----    | 1    | WIPER             |
| 16    | 6T0206   | 1    | SPACER            |

COMMON SIDE FLAIL - XD

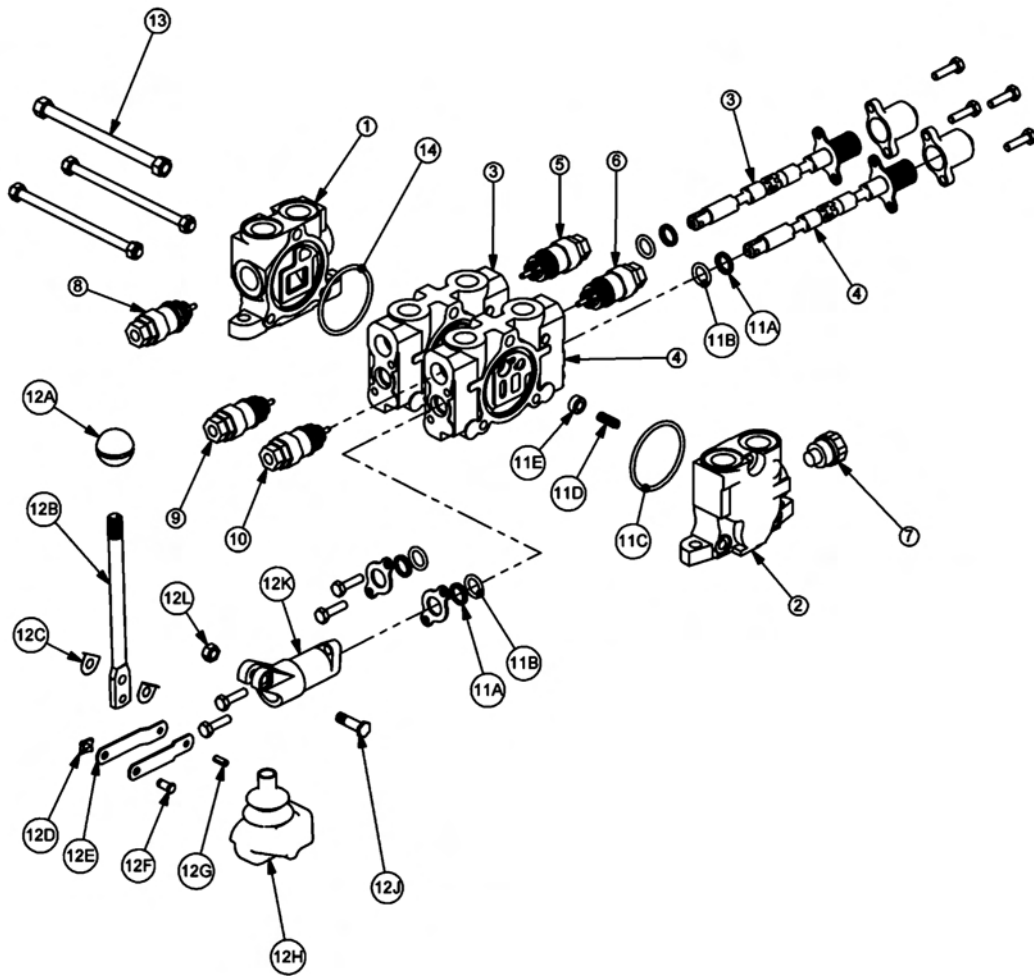
## 3IN X 18IN HYDRAULIC CYLINDER BREAKDOWN



| ITEM  | PART NO. | QTY. | DESCRIPTION       |
|-------|----------|------|-------------------|
| ----- | 6T0150   | -    | CYLINDER 3" X 18" |
| 1     | 6T0167   | 1    | CYLINDER BUTT     |
| 2     | 6T0170   | 1    | CYLINDER GLAND    |
| 3     | 6T0178   | 1    | CLEVIS END        |
| 4     | 6T0165   | 1    | CYLINDER TUBE     |
| 5     | 6T0162   | 1    | PISTON ROD        |
| 6     | 6T0173   | 1    | PISTON            |
| 7     | 6T0179   | 1    | LOCKNUT           |
| 8     | 6T0177   | 4    | TIE ROD ASY       |
| ----- | 6T0187   | -    | SEAL KIT          |
| 9     | -----    | 2    | O - RING          |
| 10    | -----    | 2    | BACK - UP WASHER  |
| 11    | -----    | 1    | O - RING          |
| 12    | -----    | 2    | BACK - UP WASHER  |
| 13    | -----    | 1    | O - RING          |
| 14    | -----    | 1    | U - CUP           |
| 15    | -----    | 1    | WIPER             |
| 16    | N/A      | -    | N/A               |

COMMON SIDE FLAIL - XD

# CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31752



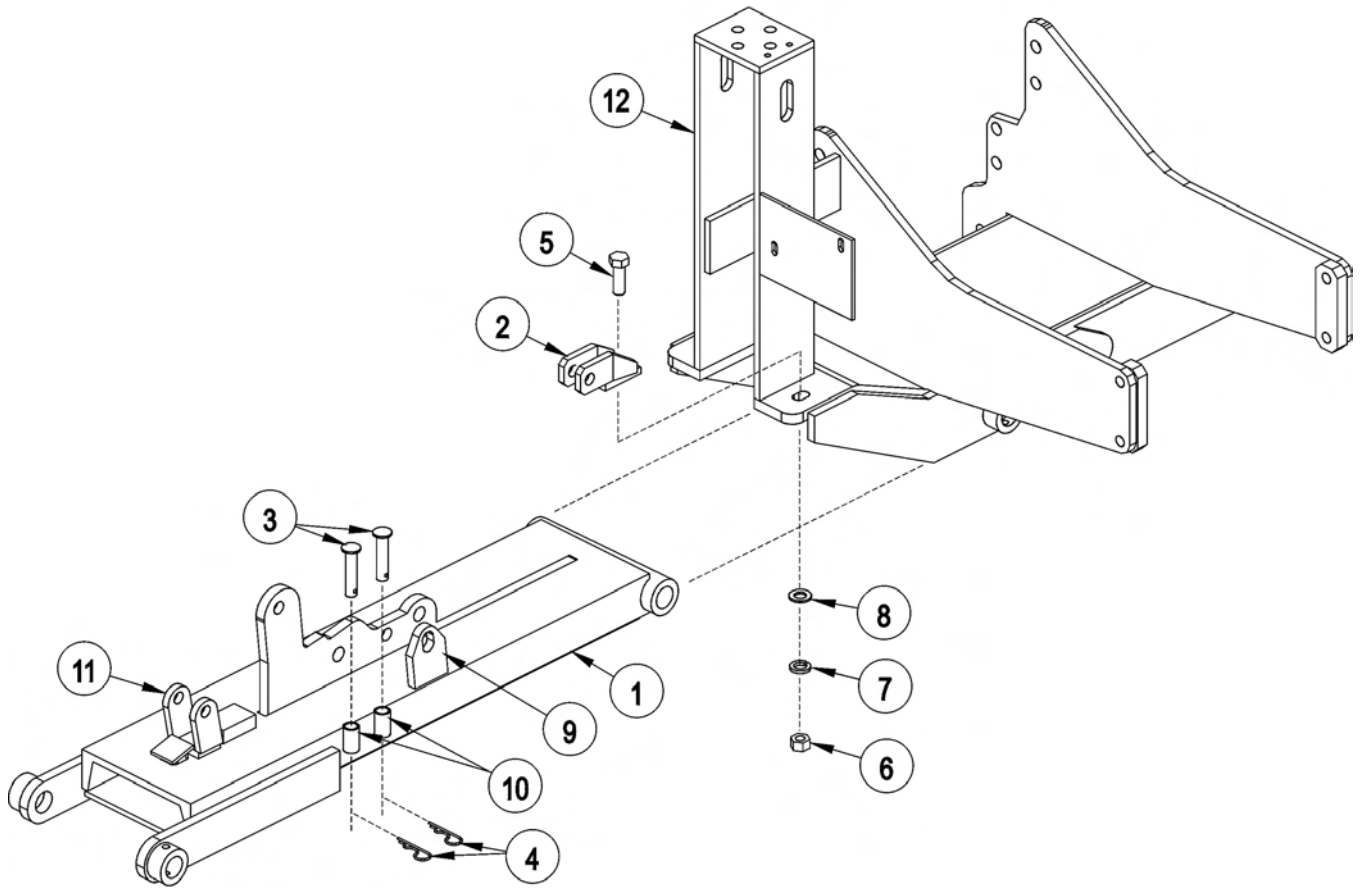
COMMON SIDE FLAIL - XD

## CABLE (MANUAL) LIFT VALVE BREAKDOWN - 31752

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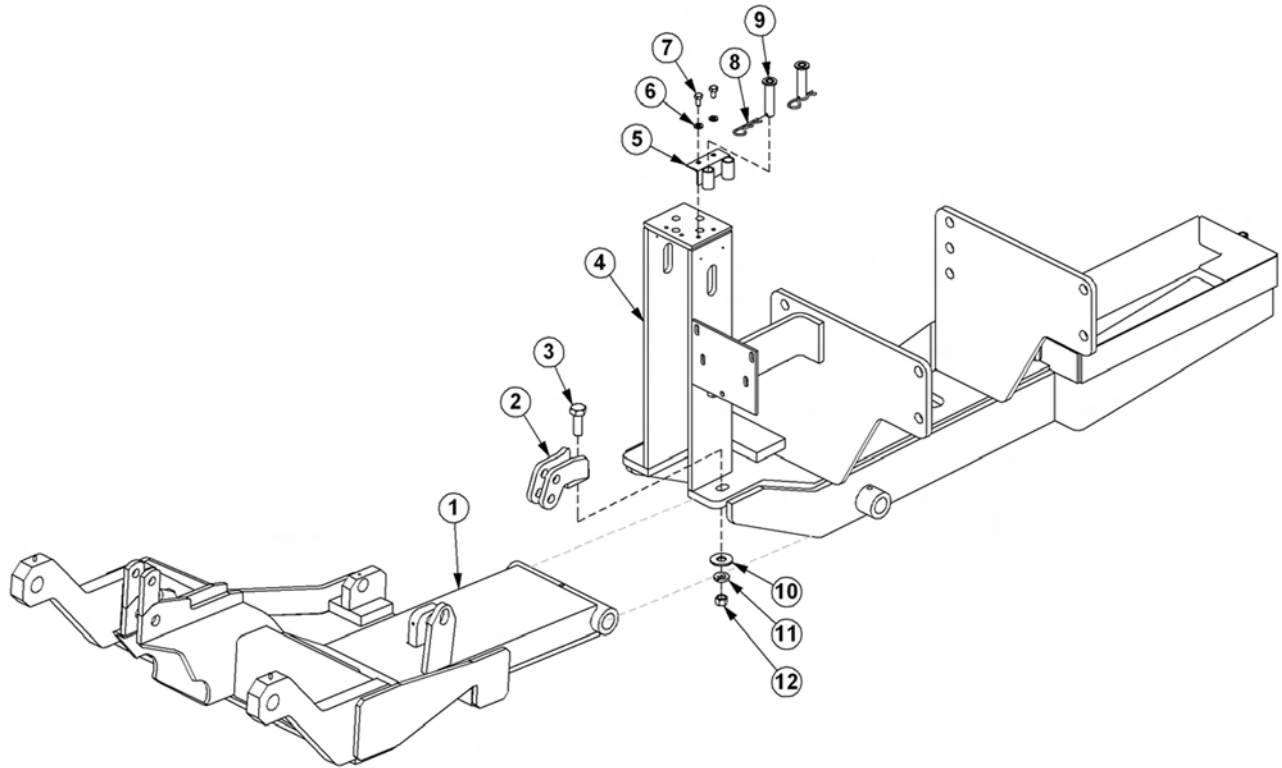
| ITEM | PART NO. | QTY. | DESCRIPTION                                  |
|------|----------|------|--|
| 1    | TB1017S  | 1    | INLET END COVER                              |
| 2    | TB1702   | 1    | END COVER, POWER BEYOND                      |
| 3    | TB1017P  | 1    | VALVE SECTION (SINGLE ACTING, SPRING DETENT) |
| 4    | TB1017P  | 1    | VALVE SECTION (SINGLE ACTING, SPRING DETENT) |
| 5    | N/A      | -    | N/A  |
| 6    | N/A      | -    | N/A  |
| 7    | TB1017M  | 1    | SHUT-OFF PLUG                                |
| 8    | TB1017E  | 1    | RELIEF VALVE, 2250 PSI                       |
| 9    | TB1017M  | 1    | SHUT-OFF PLUG                                |
| 10   | TB1017M  | 1    | SHUT-OFF PLUG                                |
| 11   | TB1017A  | 2    | VALVE SEAL KIT (FOR ONE SECTION)             |
| 11A  | -----    | 2    | WIPER  |
| 11B  | -----    | 2    | O-RING SMALL                                 |
| 11C  | -----    | 1    | O-RING LARGE                                 |
| 11D  | -----    | 1    | SPRING                                       |
| 11E  | -----    | 1    | PUCKET                                       |
| 12   | TB1017L  | 2    | LEVER KIT (FOR ONE SECTION)                  |
| 12A  | -----    | 1    | LEVER KNOB                                   |
| 12B  | -----    | 1    | LEVER  |
| 12C  | -----    | 2    | LEVER WASHER                                 |
| 12D  | -----    | 1    | LEVER CLIP                                   |
| 12E  | -----    | 2    | LINKAGE                                      |
| 12F  | -----    | 1    | LEVER PIN                                    |
| 12G  | -----    | 1    | ROLL PIN                                     |
| 12H  | -----    | 1    | LEVER BOOT                                   |
| 12J  | -----    | 1    | LEVER BOLT                                   |
| 12K  | -----    | 1    | LEVER DUST COVER                             |
| 12L  | -----    | 1    | LEVER NUT                                    |
| 13   | TB1017X  | 1    | TIE ROD KIT                                  |
| 14   | 24214    | 1    | O-RING, LARGE                                |

## CABLE LIFT BEAM TRAVEL LOCK



| ITEM  | PART NO. | QTY. | DESCRIPTION                              |
|-------|----------|------|--|
| 1     | 6T0105   | 1    | DRAFT BEAM (STD WITH TRAVEL LOCKS)       |
| ----- | 27241    | -    | DRAFT BEAM EXT 6 (STD WITH TRAVEL LOCKS) |
| 2     | 6T0106   | 1    | TRAVEL LOCK BRACKET                      |
| 3     | 6T0107   | 2    | TRAVEL LOCK PINS 3/4" X 3 1/4"           |
| 4     | 6T3020   | 2    | R - CLIP 5/32"                           |
| 5     | 21833    | 1    | CAPSCREW 3/4" X 2 1/4"                   |
| 6     | 21825    | 1    | HEX NUT 3/4"                             |
| 7     | 21993    | 1    | LOCK WASHER 3/4"                         |
| 8     | 22021    | 1    | FLAT WASHER 3/4"                         |
| 9     | 22600    | 1    | TRAVEL LOCK EAR                          |
| 10    | 22604    | 2    | PIN HOLDER                               |
| 11    | 22601C   | 1    | TRAVEL LOCK ASY                          |
| 12    | -----    | -    | MAIN FRAME *REFER TO PARTS SECTION       |

## COMBO LIFT BEAM TRAVEL LOCK



| ITEM | PART NO. | QTY. | DESCRIPTION                        |
|------|----------|------|------------------------------------|
| 1    | 31063    | 1    | DRAFT BEAM                         |
| 2    | 6T0106   | 1    | TRAVEL LOCK BRACKET                |
| 3    | 21833    | 1    | CAPSCREW 3/4" X 2 1/4"             |
| 4    | -----    | -    | MAIN FRAME *REFER TO PARTS SECTION |
| 5    | 33856    | 1    | BRKT,PIN HOLDER                    |
| 6    | 21988    | 2    | LOCK WASHER 3/8"                   |
| 7    | 21629    | 2    | CAPSCREW 3/8" X 3/4"               |
| 8    | 6T3020   | 2    | R - CLIP 5/32"                     |
| 9    | 6T0107   | 2    | TRAVEL LOCK PINS 3/4" X 3 1/4"     |
| 10   | 22021    | 1    | FLAT WASHER 3/4"                   |
| 11   | 21993    | 1    | LOCK WASHER 3/4"                   |
| 12   | 21825    | 1    | HEX NUT 3/4"                       |

COMMON SIDE FLAIL - XD

**NOTES**



# **WARRANTY SECTION**



## WARRANTY INFORMATION

Tiger Corporation, 3301 N. Louise, Sioux Falls, South Dakota, warrants to the original Retail Customer, the new Tiger equipment is free of defects in material and workmanship. Any part of equipment that in Tiger's judgement, show evidence of such defects will be repaired or replaced without charge, provided that the failure of part(s) shall have occurred within twelve (12) months from the date of delivery of said equipment to the Retail Customer. Expendable components such as knives, oil, chain sprockets, skid shoes, knife mounting disks and the like are excluded but not limited to this warranty.

The Retail Customer must pay the transportation cost to and from the Tiger Dealer's service shop for warranty service. Warranty service will be performed by the Tiger Dealer from whom the equipment was purchased, during service shop regularly scheduled days and hours of operation.

All Tiger obligation under this warranty shall be terminated if the equipment is modified or altered in ways not approved in writing by Tiger, if repair parts other than genuine Tiger repair parts have been used, or if the equipment has been subject to misuse, neglect, accident, improper maintenance or improper operation.

Tiger Corporation reserves the right to make improvements in design or changes in specification at any time without incurring any obligation to owners of equipment previously sold.

No agent or person has authority to alter, add to or waive the above warranties which are agreed to be in the only warranties, representations or promises, expressed or implied, as to the quality or performance of the products covered and which do not include any implied warranty of merchantability or fitness. In no event will Tiger be liable for incidental or consequential damages or injuries, including, but not limited to, loss of profits, rental or substitute equipment or other commercial loss.

### **THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THOSE EXPRESSED HEREIN.**

It is the Purchasers obligation to sign the warranty registration form **AFTER** he / she has Read and Understands the Operation and Safety Instructions stated within this manual.

## **ONE LAST WORD**

This manual cannot possibly cover all of the potentially hazardous situations you will encounter. By being familiar with the safety rules, operating and maintenance instructions in this manual you can help prevent accidents. The objective of this manual is to help make you a better operator. Remember, **SAFETY IS YOU!**



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Your safety and the safety of those around you depends on **YOU**. Common sense should play a large role in the operation of this machine.

Since we at Tiger Corporation are constantly striving to improve our products, we reserve the right to change specifications or design at any time.

## TO THE OWNER / OPERATOR / DEALER



To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this manual and on the machine. The table of contents clearly identifies each section where you can easily find the information you need.

The Occupational Safety and Health Act (OSHA 1928.51 subpart C) makes the following minimum requirements for tractor operators.

### **OWNER REQUIREMENTS:**

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seatbelts that meet the requirements of this Standard and SAE J3C; and
3. Ensure that each employee uses such Seatbelt while the tractor is moving; and
4. Ensure that each employee tightens the Seatbelt sufficiently to confine the employee to the protected area provided by the ROPS.

### **OPERATOR REQUIREMENTS:**

1. Securely fasten seatbelt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near steep ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going – especially at row ends, on roads, and around trees.
6. Do Not permit others to ride.
7. Operate the tractor smoothly – no jerky turns, starts, or stops.
8. Hitch only to the draw-bar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available



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